

One-Handed Mods for Xbox One Controller

3D PRINTING GUIDE

3D Printing Summary

Metrics	Left-Handed Mod	Right-Handed Mod
Total Print Time (min)	7:13	4:46
Total Number of Components	10	7
Typical Total Mass (g)	66.56	45.26
Typical Number of Print Setups	1	1

3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support(Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
XBONE left handed.stl	1	7:13	66.56	20	N	0.2/0.4	- Print in orientation given in STL
XBONE right handed.stl	1	4:46	45.26	20	N	0.2/0.4	- Print in orientation given in STL
Optional Prints							
Shoe.stl	1	1:22	11.62	20	N	0.2/0.4	- Print in orientation given in STL
Leg mount.stl	1	1:36	13.87	20	N	0.2/0.4	- Print in orientation given in STL

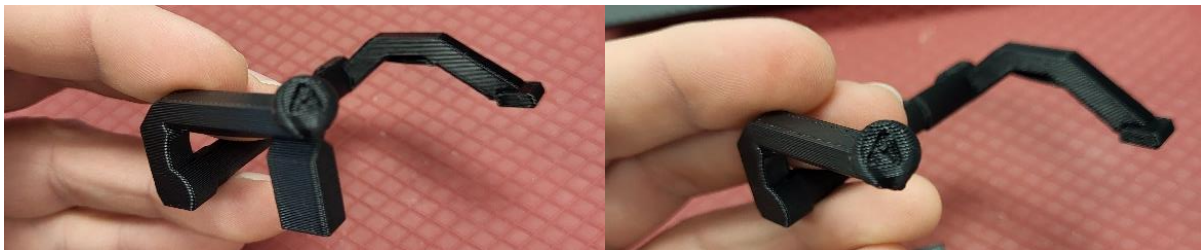
Note: All files are available to be printed individually as well.

Customization Options

- The files can be printed in different colours to customize the device to the user's preference.

Post-Processing and Quality Print Examples

- Remove the thin sacrificial bridging on the main housing piece as well as the built in supports on the button extenders.



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**Makers Making
Change**

A Neil Squire Program



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