# 3D Printing Summary

|  |  |  |
| --- | --- | --- |
| **Metrics** | **Left-Handed Mod** | **Right-Handed Mod** |
| Total Print Time (min) | 7:13 | 4:46 |
| Total Number of Components | 10 | 7 |
| Typical Total Mass (g) | 66.56 | 45.26 |
| Typical Number of Print Setups | 1 | 1 |

# 3D Printing Settings

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **Print File Name** | **Qty** | **Total Print Time (hr:min)** | **Mass (g)** | **Infill (%)** | **Support(Y/N)** | **Layer Height/ Nozzle Diameter(mm)** | **Notes (orientation, special settings, etc.)** |
| XBONE left handed.stl | 1 | 7:13 | 66.56 | 20 | N | 0.2/0.4 | * Print in orientation given in STL |
| XBONE right handed.stl | 1 | 4:46 | 45.26 | 20 | N | 0.2/0.4 | * Print in orientation given in STL |
| **Optional Prints** | | | | | | | |
| Shoe.stl | 1 | 1:22 | 11.62 | 20 | N | 0.2/0.4 | * Print in orientation given in STL |
| Leg mount.stl | 1 | 1:36 | 13.87 | 20 | N | 0.2/0.4 | * Print in orientation given in STL |

**Note:** All files are available to be printed individually as well.

# Customization Options

* The files can be printed in different colours to customize the device to the user’s preference.

# Post-Processing and Quality Print Examples

* Remove the thin sacrificial bridging on the main housing piece as well as the built in supports on the button extenders.



