
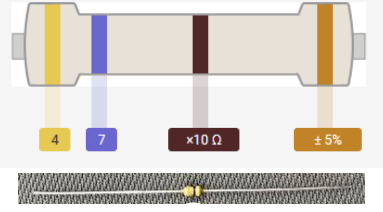
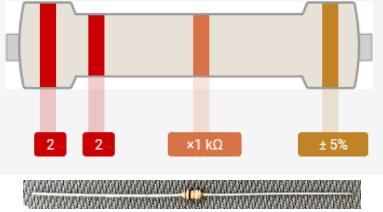
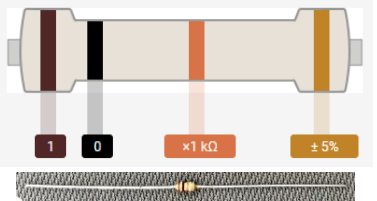










OpenAT Switch Latch



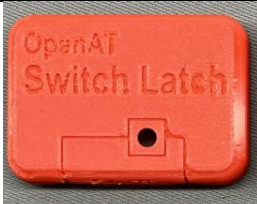





ASSEMBLY GUIDE

Required Components

1	OpenAT Switch Latch PCB	QTY 1	2	Resistor R1, 470k Ω , Yellow-Purple-Brown-Gold	QTY 1	3	Resistor R2, 22k Ω , Red-Red-Orange-Gold	QTY 1
								
4	Resistor R3, 10k Ω , Brown-Black-Orange-Gold	QTY 1	5	Capacitor C1, 0.1 μ F, marked "104"	QTY 1	6	Capacitor C2, 1 μ F, marked "105"	QTY 1
								
7	Switch S1	QTY 1	8	Switch Jacks, SW1 & SW2	QTY 2	9	IRLD014PBF Mosfet, Q1 & Q2	QTY 2
								
10	Texas Instruments CD74HC73E JK Flip-Flop, U1	QTY 1	11	LED, 5mm, Green, D1	QTY 1	12	LED Spacer, 3D Printed	QTY 1
								
13	Battery Holder, BAT1	QTY 1	14	Battery, CR2023	QTY 1	15	Enclosure Top, 3D Printed	QTY 1

OpenAT Switch Latch

ASSEMBLY GUIDE

								
16	Switch Slide, 3D Printed	QTY 1	17	Enclosure Bottom, 3D Printed	QTY 1	18	Battery Cover, 3D Printed	QTY 1
								
19	Screw, #4, 3/8" length, Pan-Head, Sheet metal	QTY 6						
								

Required Tools

- Screwdriver Medium Phillips
- Needle nose pliers
- Side Cutters
- Soldering Iron
- 60/40 rosin core solder for electronics
- Multimeter
- Assistive Switch with 3.5 mm cable for testing
- Optional: Tape / reusable putty-like adhesive (e.g., BLUE TACK) for helping position components while soldering

Required Personal Protective Equipment (PPE)

- Safety glasses
- Vinyl gloves (if skin sensitivity to rosin or have dermatitis)

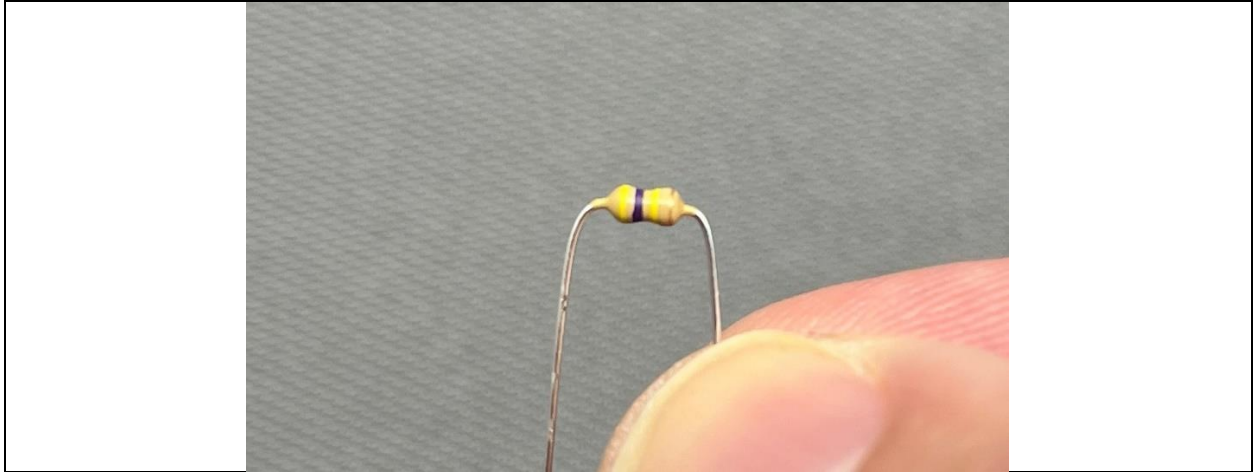
OpenAT Switch Latch

ASSEMBLY GUIDE

Assembly Instructions

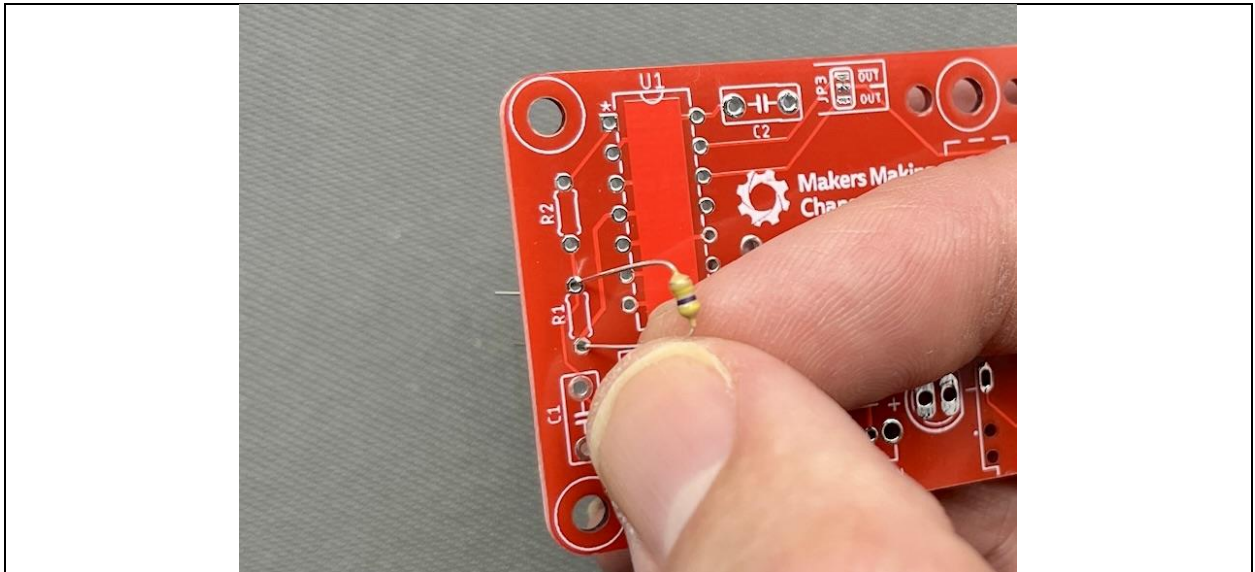
Step 1: Identify and Prep Resistor R1

Identify the 470K resistor (Colour code stripes: Yellow, Violet, Yellow). Bend both leads of the resistor straight down, so that it appears like in the photo below.



Step 2: Insert Resistor R1 into PCB

Insert the 470K resistor (Colour code stripes: Yellow, Violet, Yellow) into the holes marked “R1” on the PCB. Ensure the body of the resistor is flat against the circuit board. Bending the wires apart once it’s in position will help keep it in place during soldering.

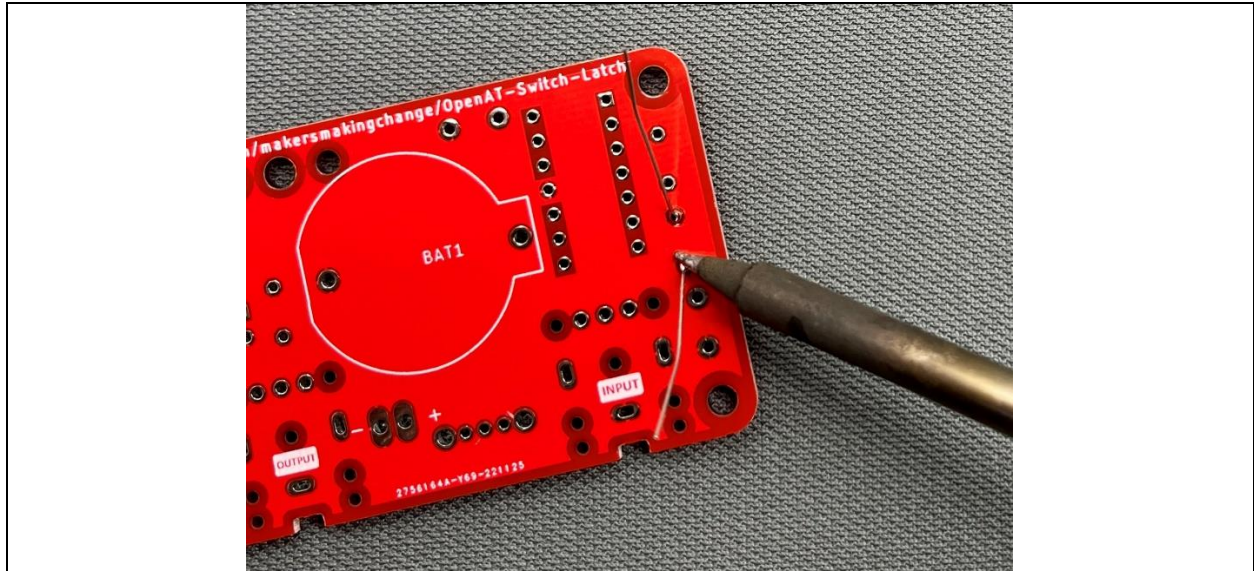


OpenAT Switch Latch

ASSEMBLY GUIDE

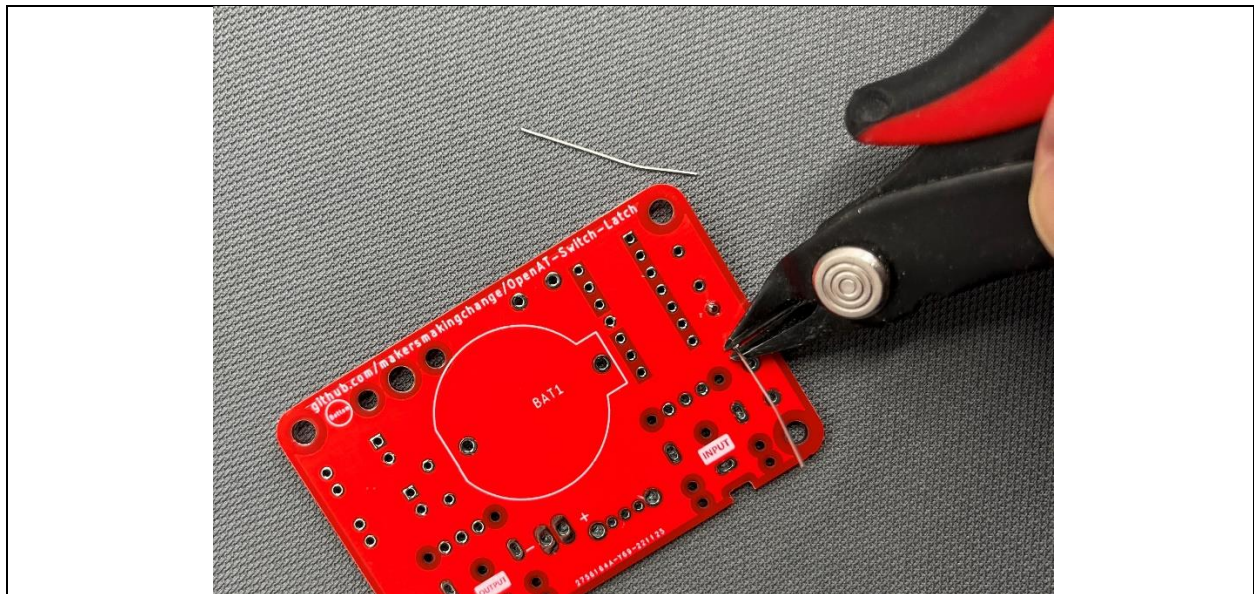
Step 3: Solder Resistor R1 leads

Flip over the PCB and solder the two wires of resistor R1 to the circuit board.



Step 4: Trim Resistor R1 leads

When joints are soldered, trim the wire ends with the flat side of side cutters. Trim right on top of the solder peak.

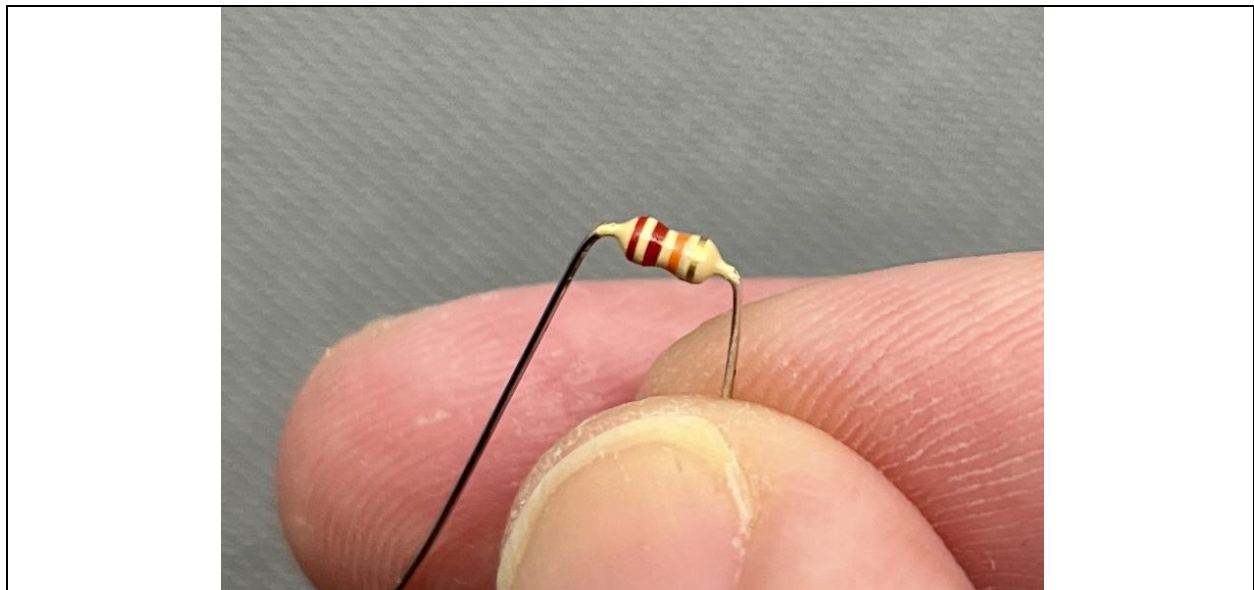


OpenAT Switch Latch

ASSEMBLY GUIDE

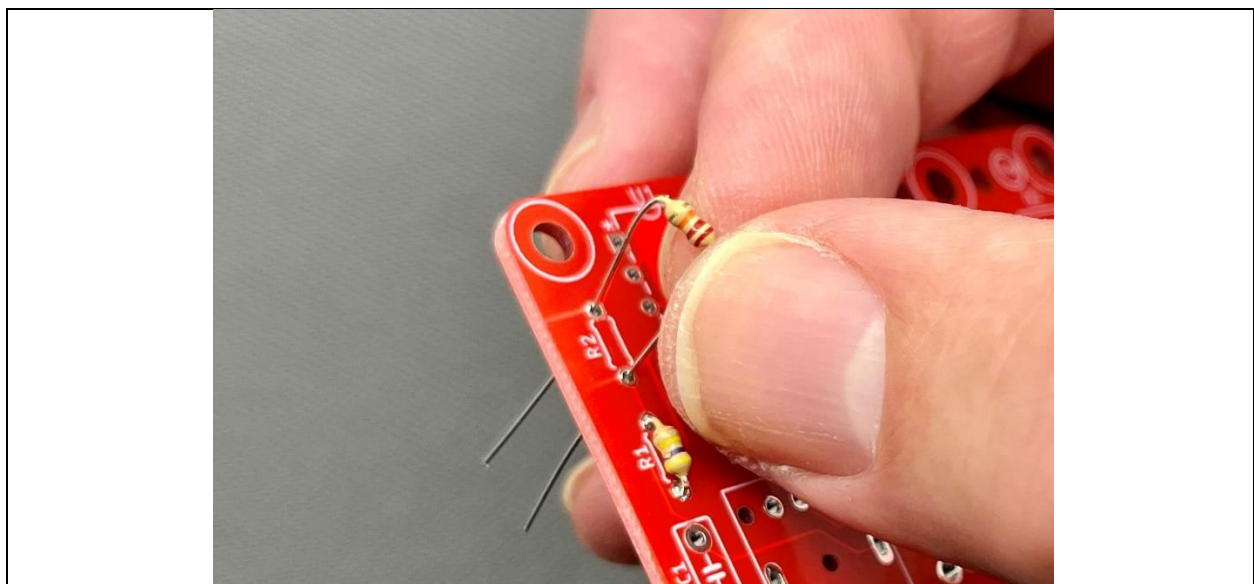
Step 5: Identify and prep Resistor R2

Identify the 22K resistor (Colour code stripes: Red, Red, Orange). Bend the wire leads straight down, as before, in preparation for soldering.



Step 6: Insert Resistor R2 into PCB

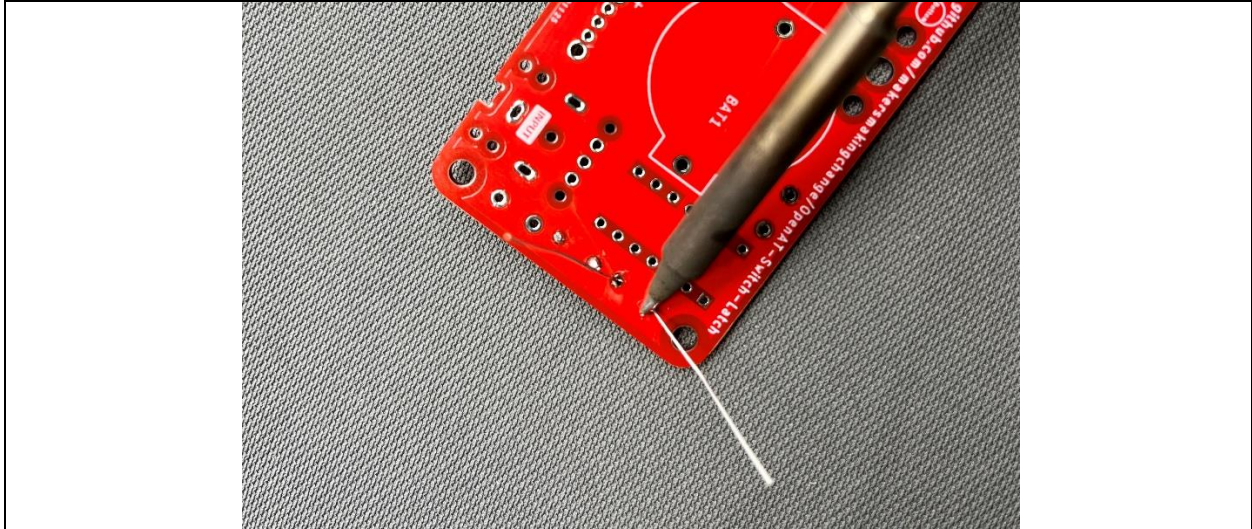
Insert the 22K resistor (Colour code stripes: Red, Red, Orange) into the holes marked "R2" on the PCB. Again, bend the leads after, to keep it in place during soldering.



OpenAT Switch Latch ASSEMBLY GUIDE

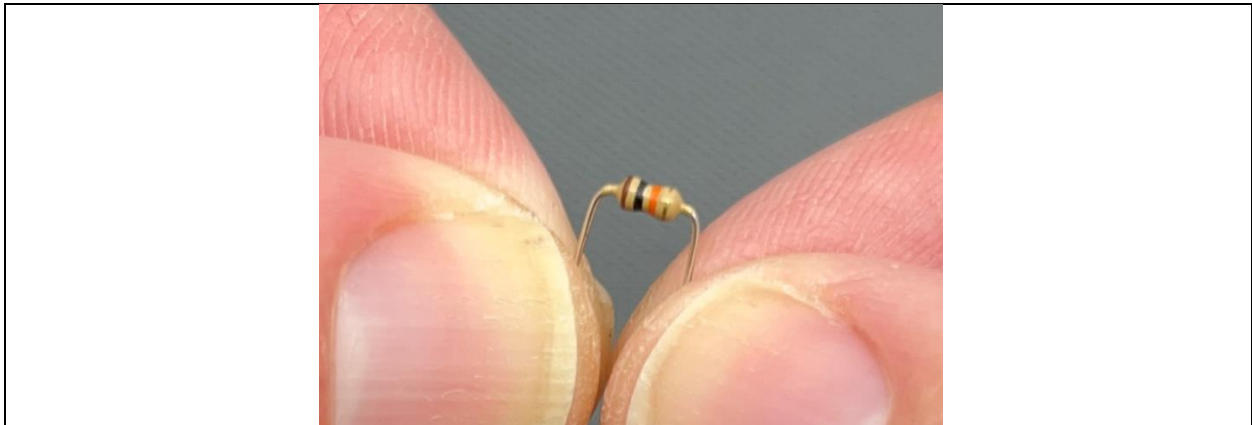
Step 7: Solder and trim Resistor R2 leads

Solder the two wires. When done, trim the wire ends with side cutters, as before.



Step 8: Identify and prep Resistor R3

Identify the 10K resistor (Colour code stripes: Brown, Black, Orange). As with the previous resistors, bend the wires straight down.

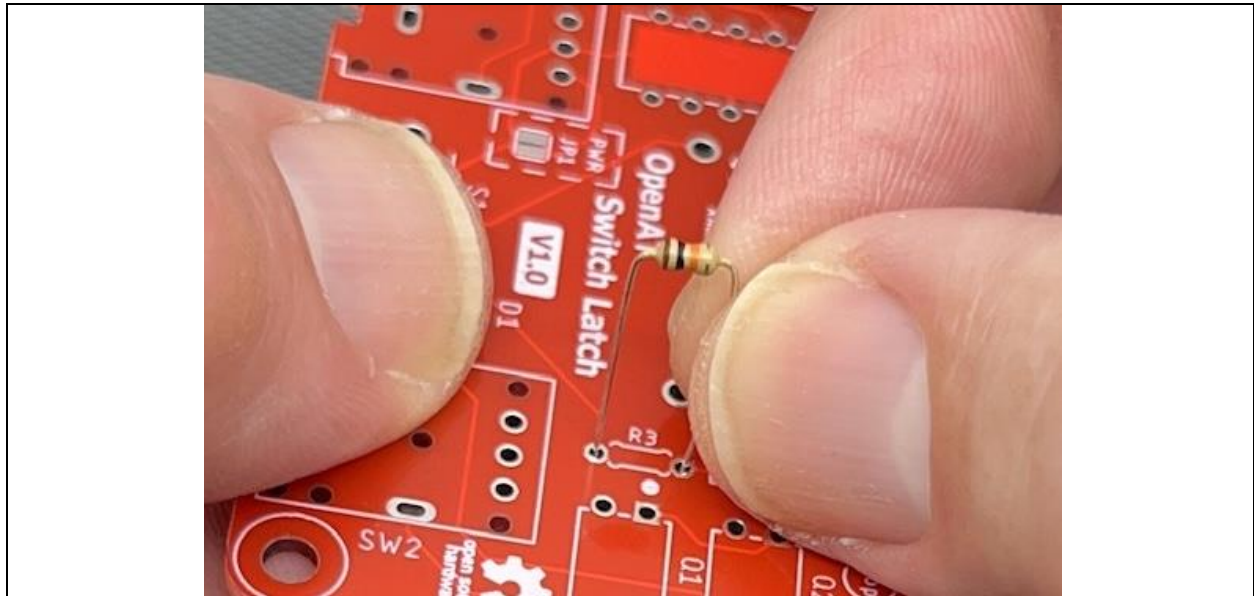


OpenAT Switch Latch

ASSEMBLY GUIDE

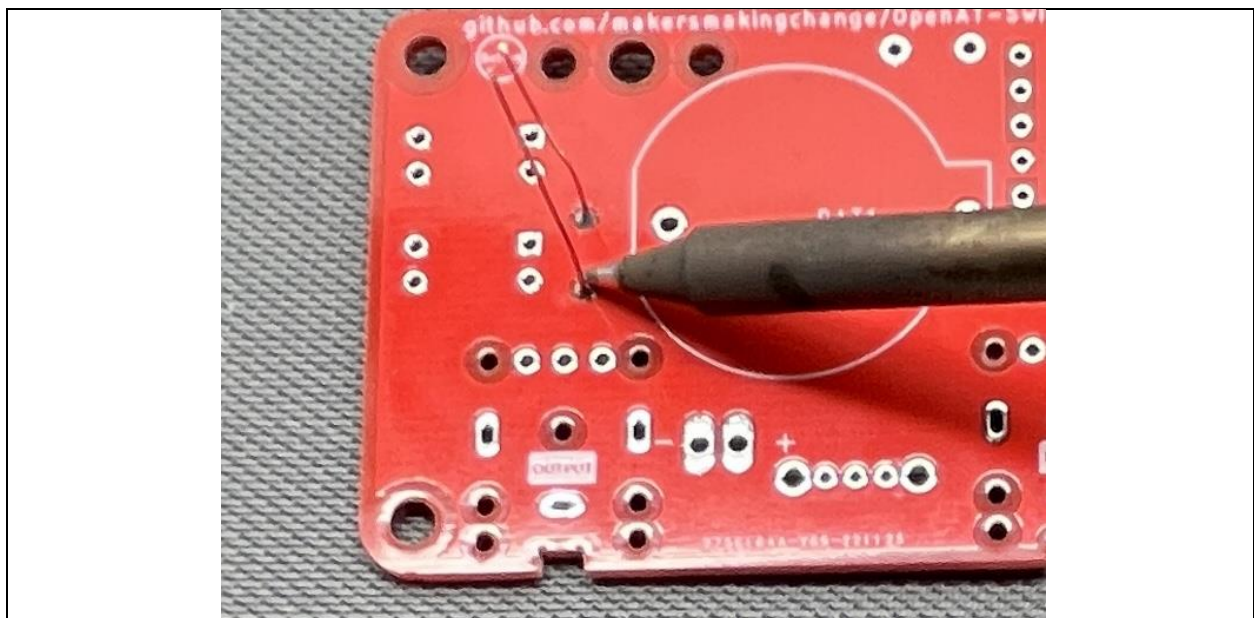
Step 9: Insert Resistor R3 Into PCB

Insert the 10K resistor (Colour code stripes: Brown, Black, Orange) into the holes marked “R3” on the PCB. Once again, bend the wires apart.



Step 10: Solder and trim Resistor R3 leads

Solder the two wires. When done, trim the wire ends with side cutters.

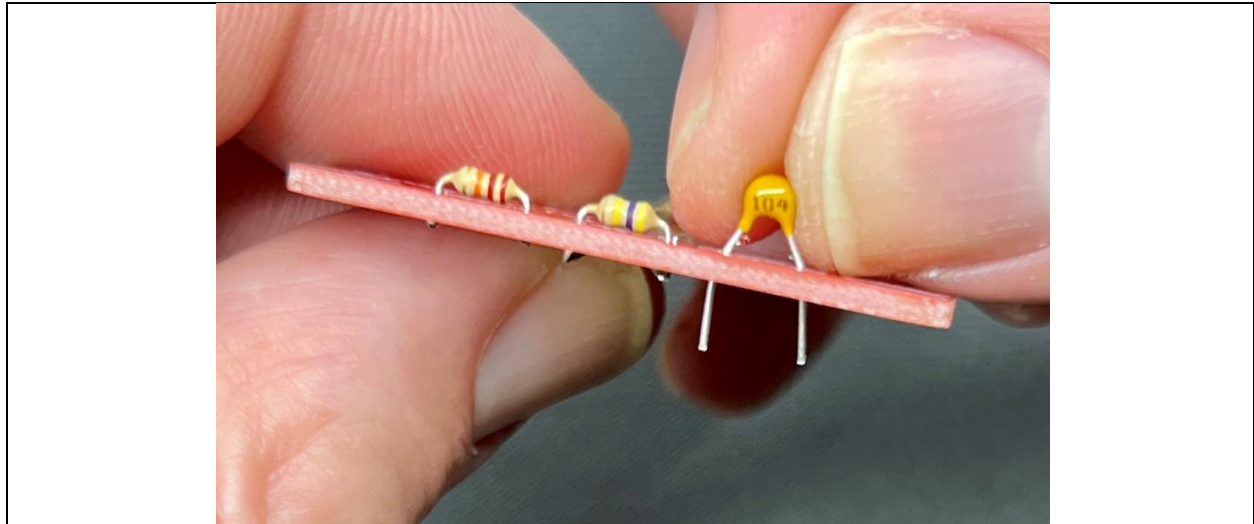


OpenAT Switch Latch

ASSEMBLY GUIDE

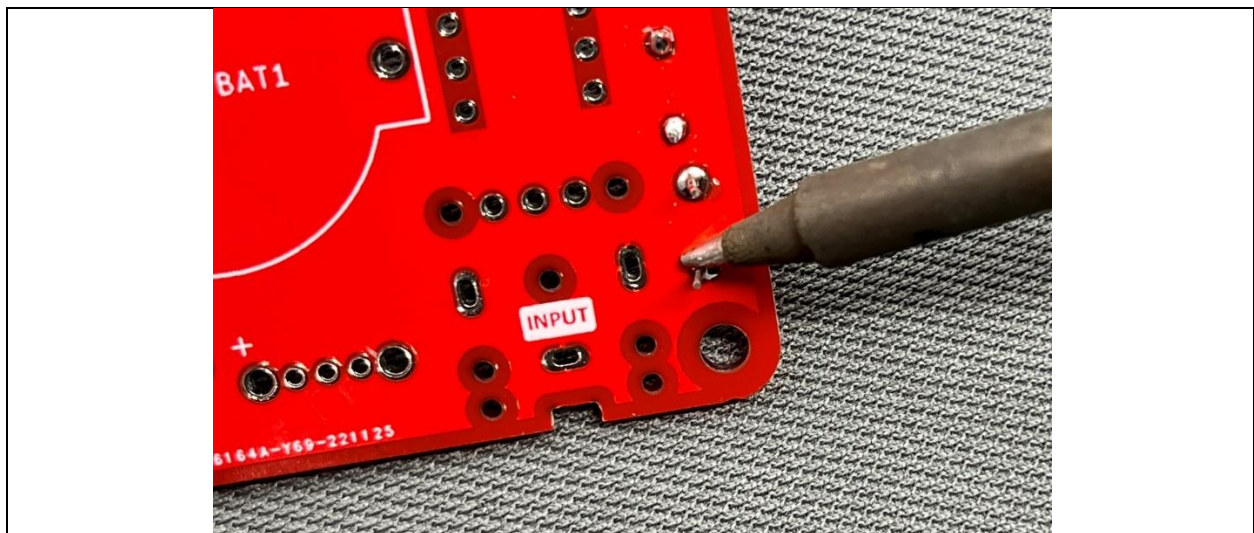
Step 11: Identify and insert Capacitor C1 into PCB

Insert 0.1uF capacitor (the smaller capacitor marked “104”) into holes for location C1 on the PCB.



Step 12: Solder and trim Capacitor C1 leads

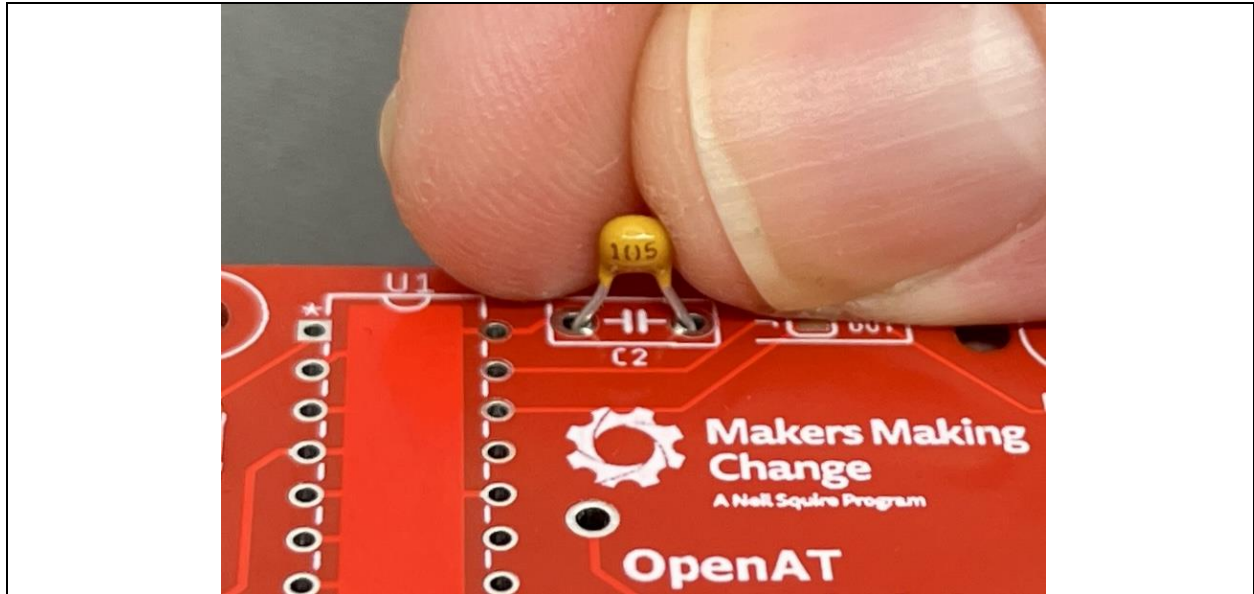
Solder the two leads. When done, trim the wire ends with side cutters.



OpenAT Switch Latch ASSEMBLY GUIDE

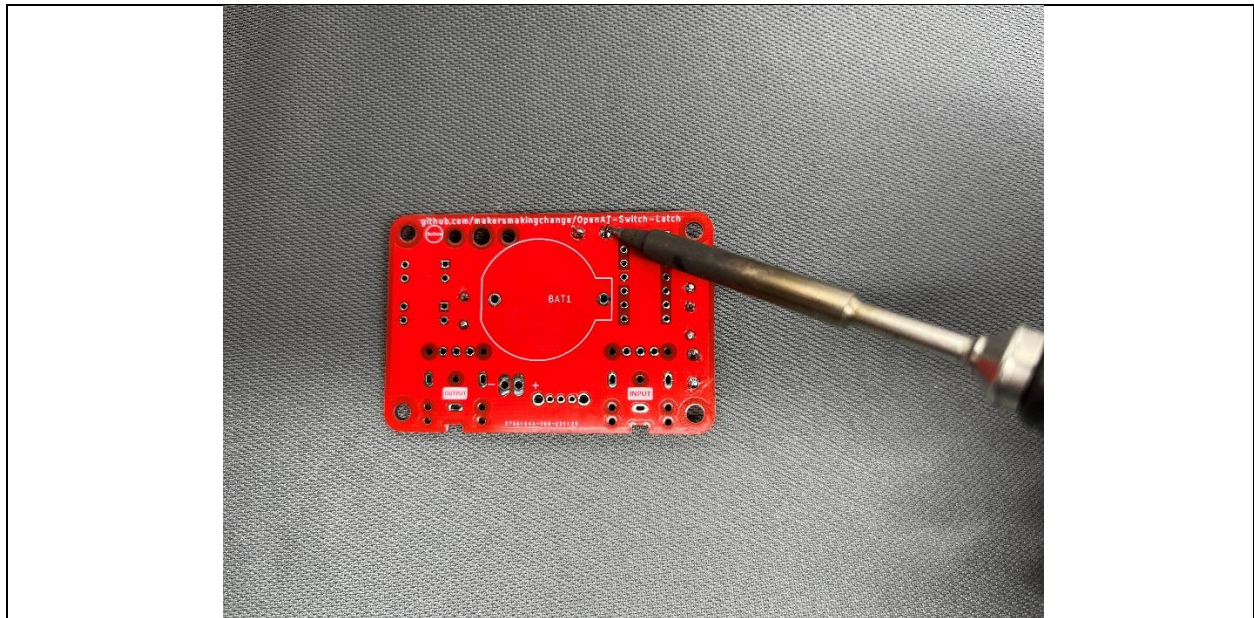
Step 13: Identify and insert Capacitor C2 into PCB

Insert 1uF capacitor (the larger capacitor marked “105”) into holes for location C2 on the PCB.



Step 14: Solder and trim Capacitor C2 leads

Solder the two leads. When done soldering, trim the wire ends using side cutters.

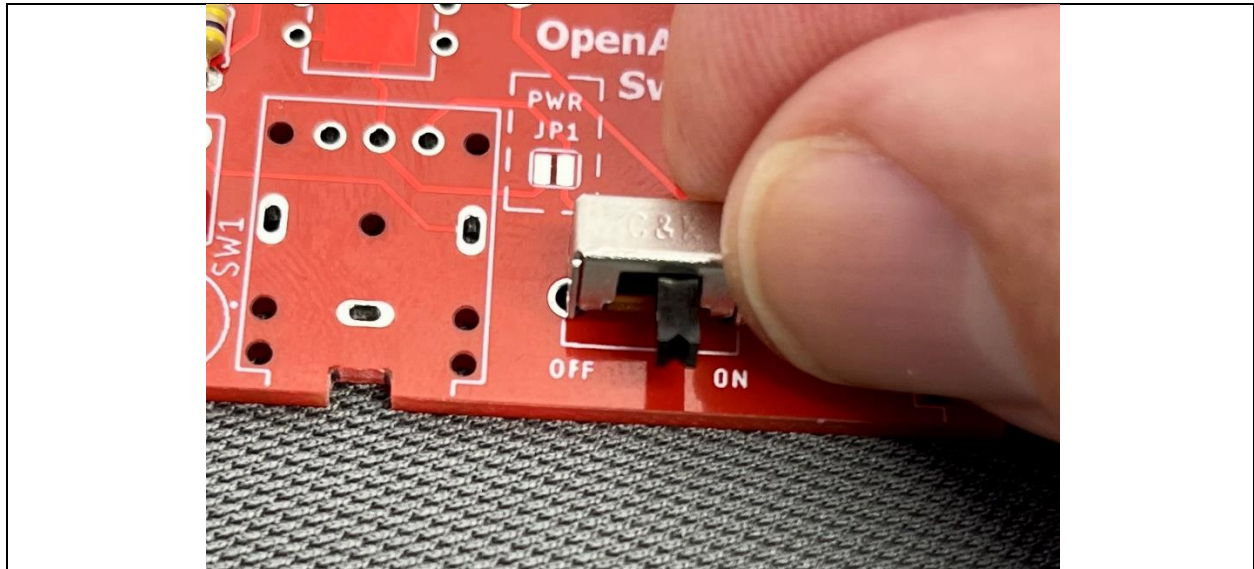


OpenAT Switch Latch

ASSEMBLY GUIDE

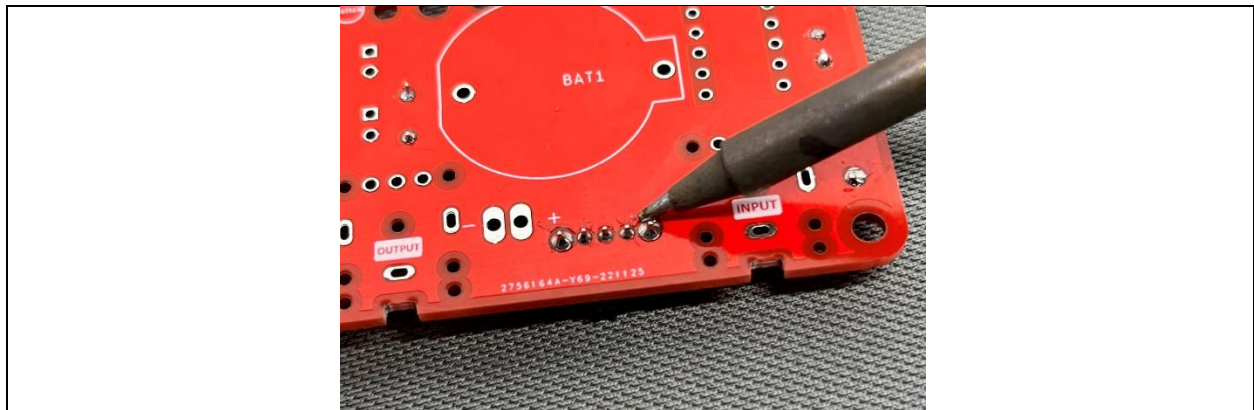
Step 15: Insert Switch S1 into the PCB

Insert the Switch into location S1 on the circuit board. Ensure the switch toggle is facing towards the edge of the board as shown below. To aid in soldering (next step), it may help to use tape or Blue Tack to hold the switch in position.



Step 16: Solder S1 pins

Solder the switch into place by soldering middle terminal first. Confirm the switch is aligned on the component side of the board, and then solder the remaining 4 pins.

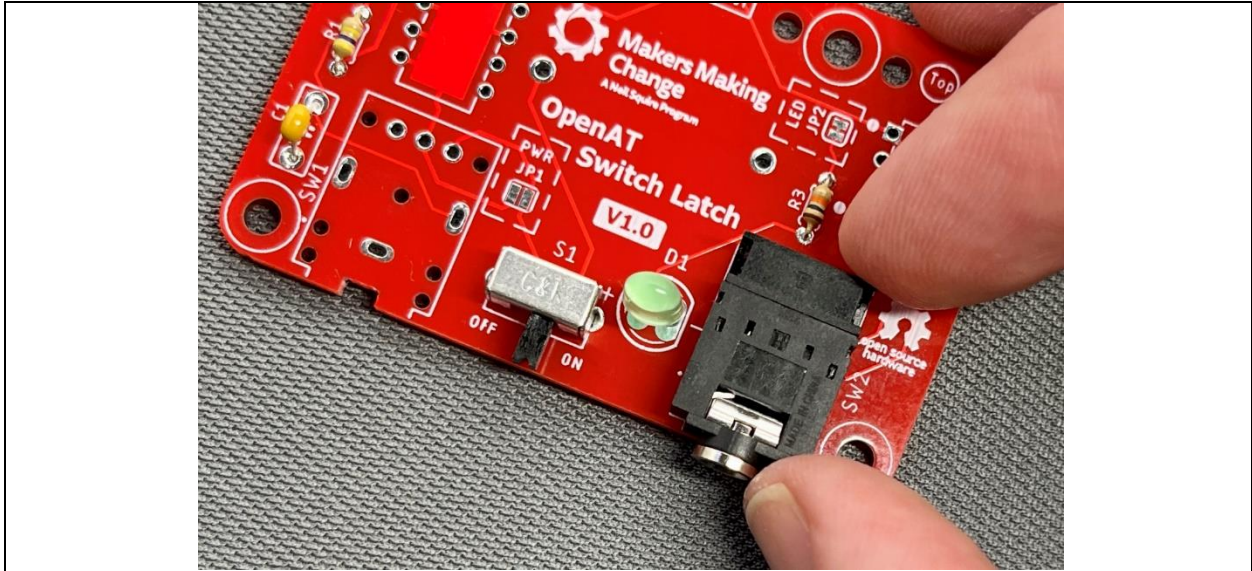


OpenAT Switch Latch

ASSEMBLY GUIDE

Step 17: Insert switch Jacks SW1 and SW2 into PCB

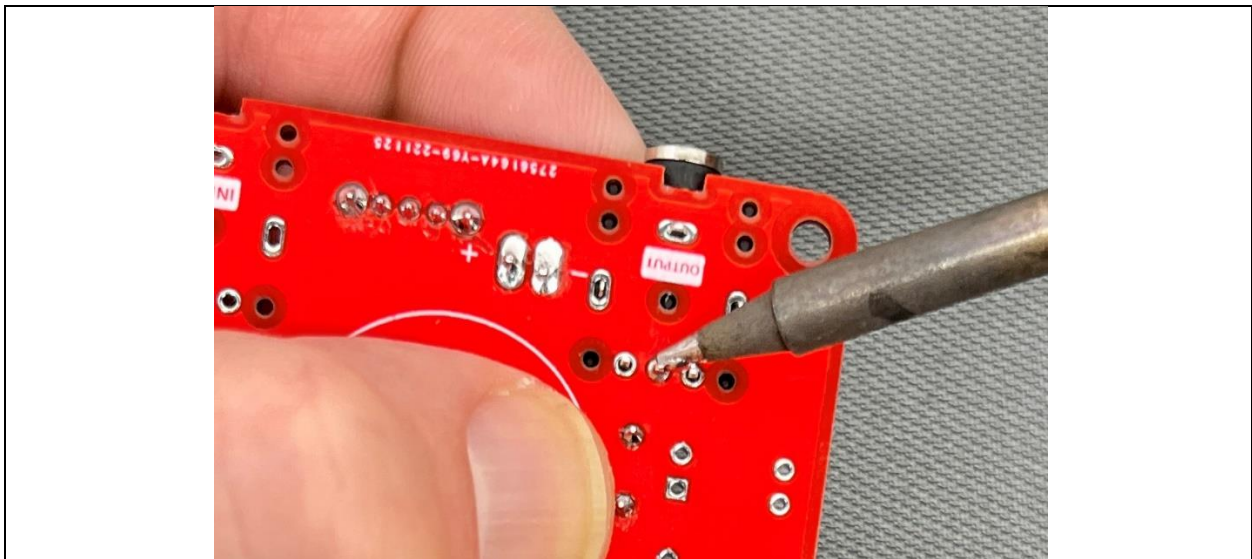
Insert both jacks into positions SW1 and SW2 (shown). Jacks should be held in place during soldering (next step).



Step 18: Solder SW1 and SW2

Solder one jack pin first. Confirm the jack is properly positioned on the component side of the board, and then solder the remaining pins.

Repeat these steps for the second jack.



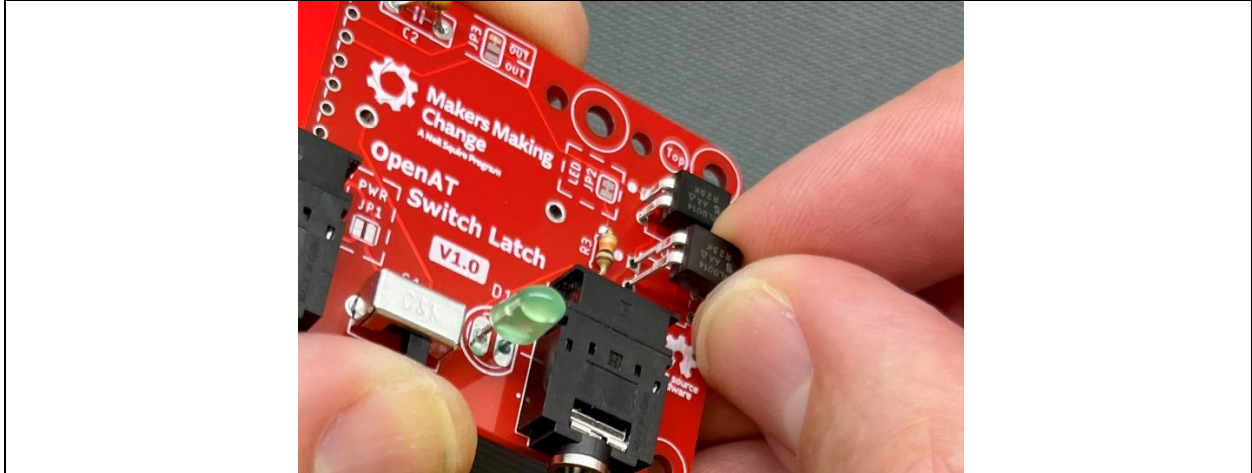
OpenAT Switch Latch

ASSEMBLY GUIDE

Step 19: Insert MOSFETS Q1 and Q2 into PCB

Insert both MOSFETS into positions marked Q1 and Q2.

IMPORTANT: The MOSFETS are polarized and must be oriented correctly. The tabbed side of the MOSFETS should go in closest to the right edge of the PCB. Note, the pins on the MOSFET may also need to be bent inwards slightly, to fit into the holes of the circuit board.



Step 20: Solder Q1 and Q2

Solder one MOSFET pin first. **Confirm the MOSFET is properly oriented** on the component side of the board, and then solder the remaining pins.

Repeat these steps for the second MOSFET.

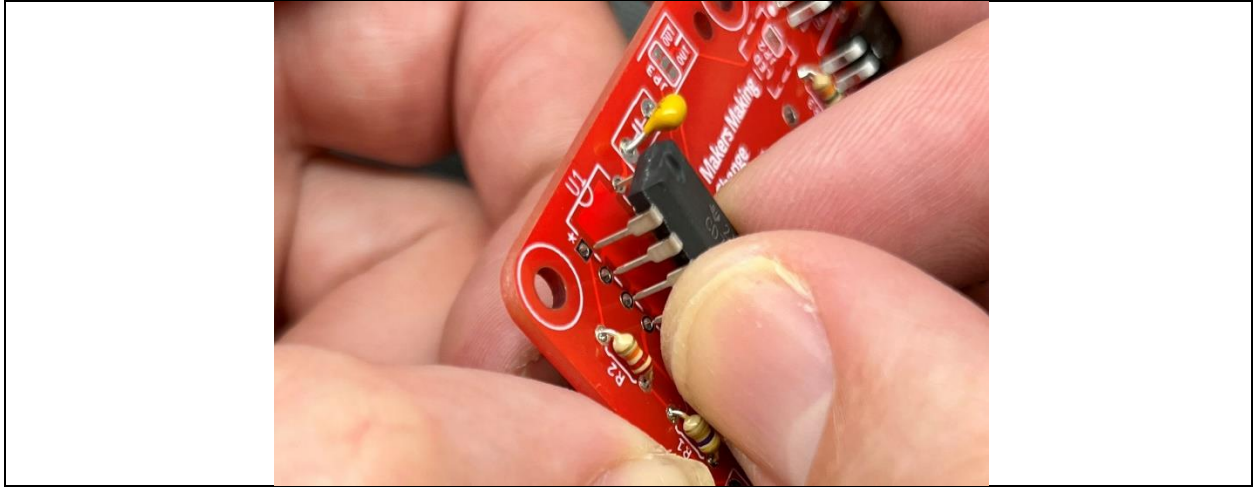


OpenAT Switch Latch

ASSEMBLY GUIDE

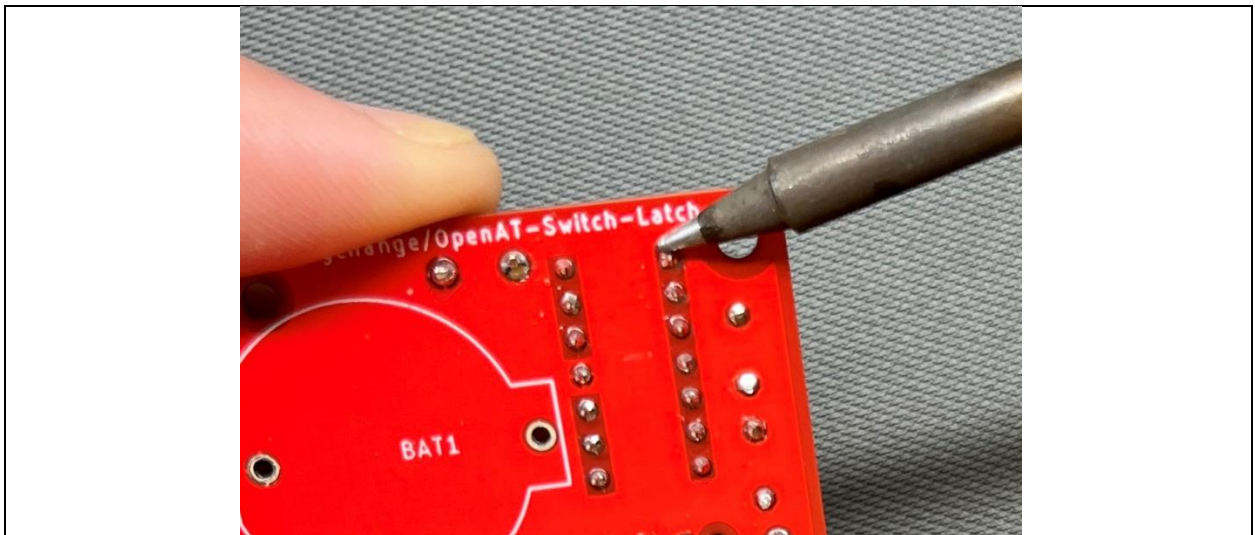
Step 21: Insert IC U1 into the PCB

Insert the IC into position U1. **IMPORTANT: The IC polarized and must be oriented correctly.** Pin 1 of the IC should go in closest to the left edge of the PCB. Note the physical U-shaped notch on the IC should go over the U-shaped notch printed on the PCB (see photo below). Note, also, the pins of the IC may need to be bent inwards slightly, to fit into the holes of the circuit board.



Step 22: Solder U1

Solder one IC pin first. **Confirm the IC is properly oriented** (see previous step). If the IC is positioned correctly, solder the remaining pins. Repeat these steps for the second MOSFET.



OpenAT Switch Latch

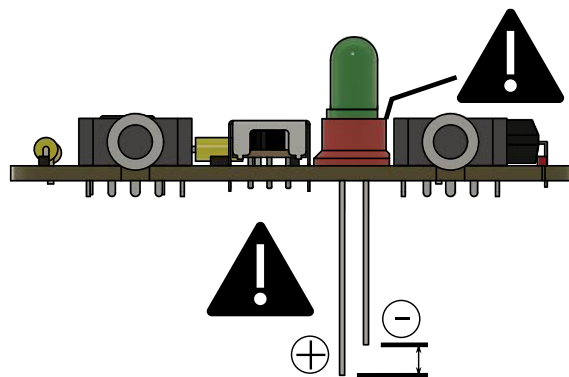
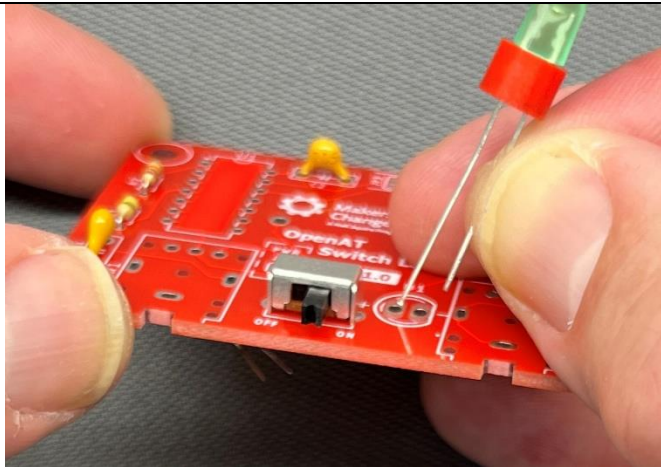
ASSEMBLY GUIDE

Step 23: Insert LED through LED Spacer and into PCB

Slide the **LED Spacer** onto the LED, and then slide the LED into location D1 on the board.

Important! Make sure the 3D printed **LED Spacer** is placed on the LED leads.

Important! The longer wire of LED (positive lead) **MUST** be placed into the hole marked + (as shown in the photo below).

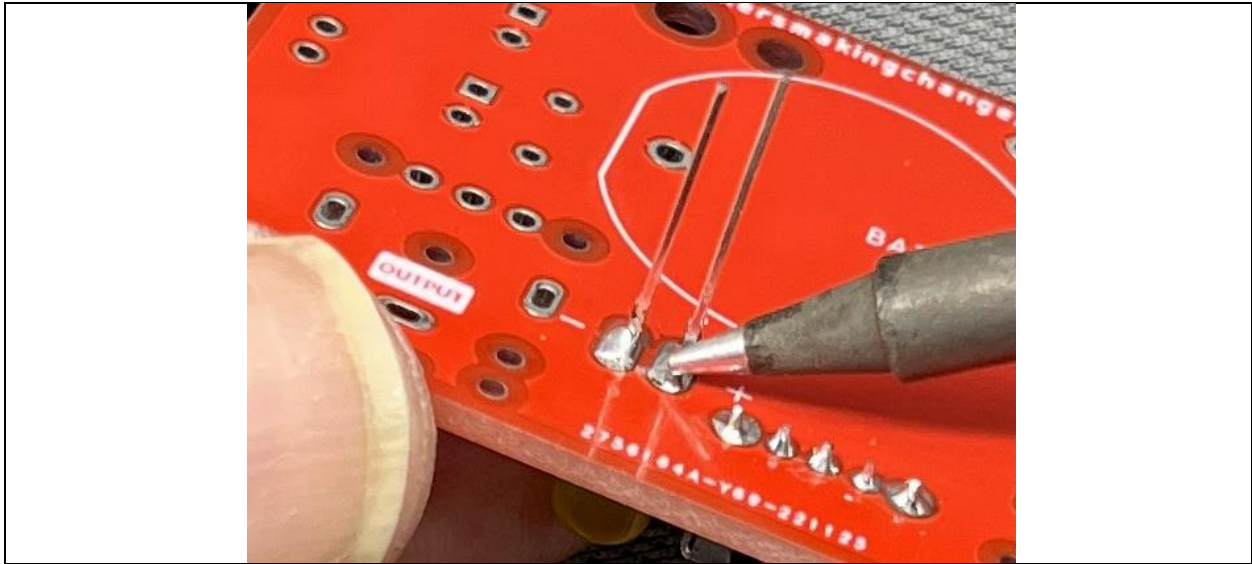


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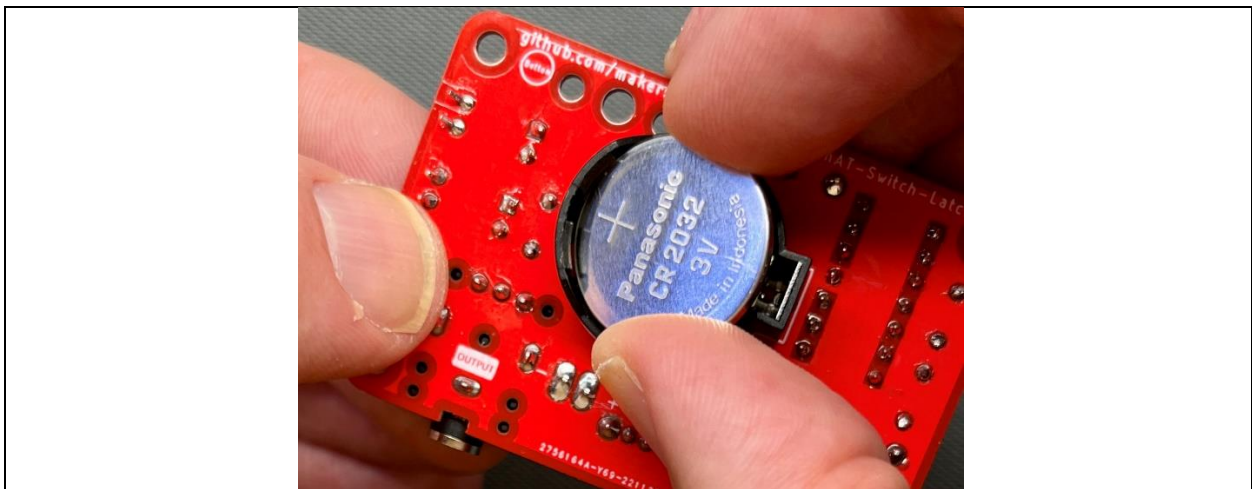
Step 24: Solder and trim LED

Before soldering, hold the LED into position, so that the body of the LED is pressing against the spacer and the circuit board. Solder the LED into place by soldering the longest lead (+) first. Confirm the LED is properly positioned on the component side of the board, and then solder the remaining lead. When soldering is complete, trim off the LED leads with side cutters.



Step 25: Insert Battery into Battery Holder

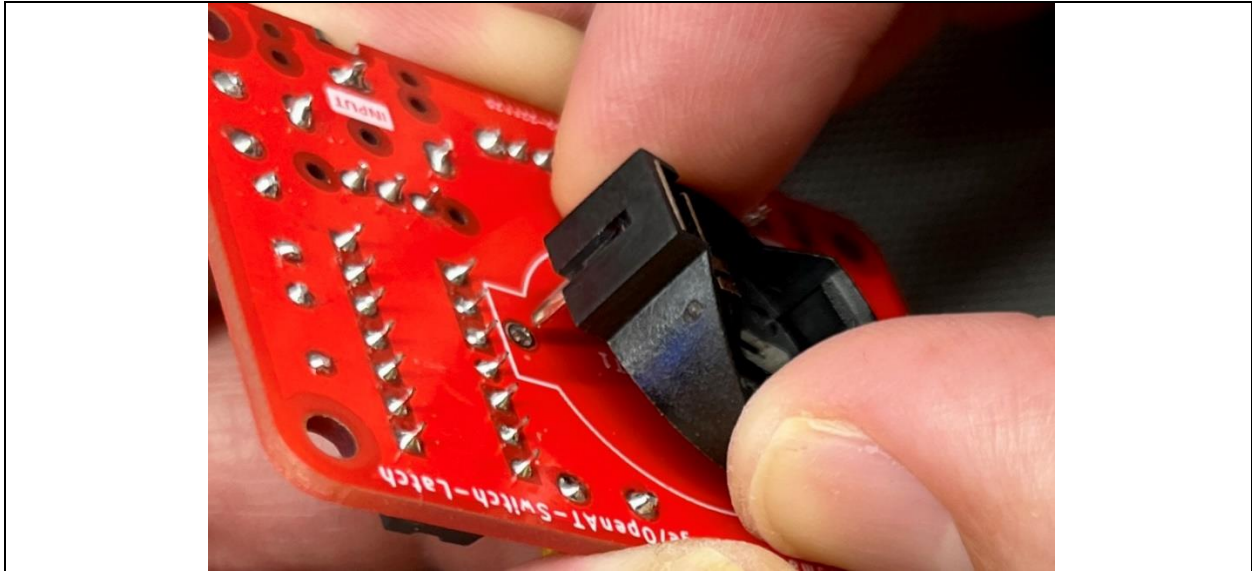
Insert a 3V lithium coin cell, type CR2032, into the holder. Ensure the positive (+) side of the battery is facing up, and that the battery is fully inserted.



OpenAT Switch Latch ASSEMBLY GUIDE

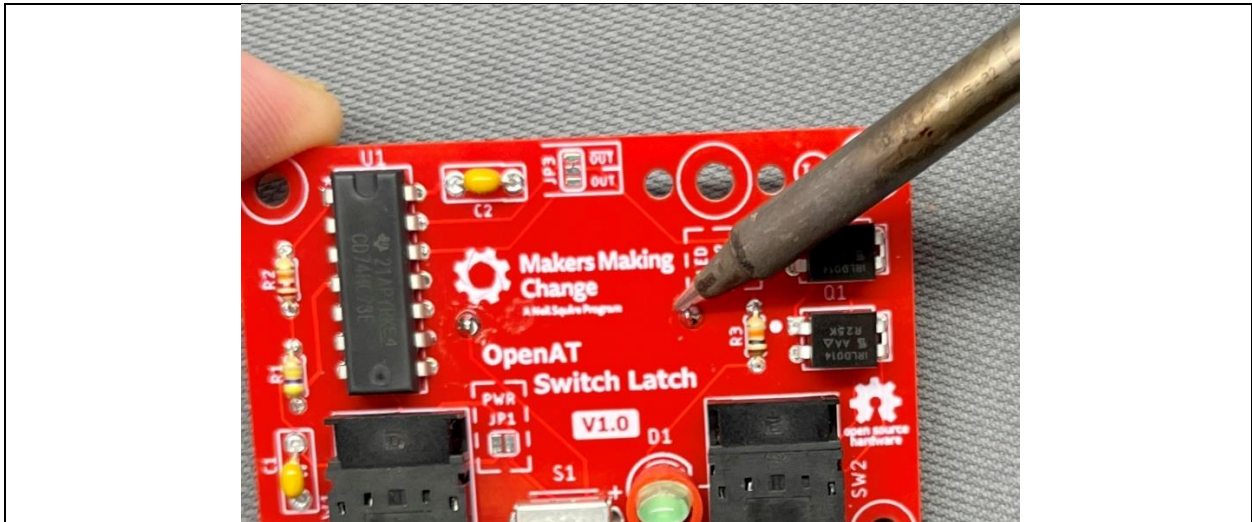
Step 26: Insert Battery Holder into PCB

Insert the battery holder on the **solder side** of the circuit board. Note the rectangular end of the battery holder should match the corresponding outline printed on the circuit board.



Step 27: Solder Battery Holder pins

Solder one battery holder pin first. Battery holder should match the corresponding outline printed on the circuit board. Then solder the second battery holder pin.



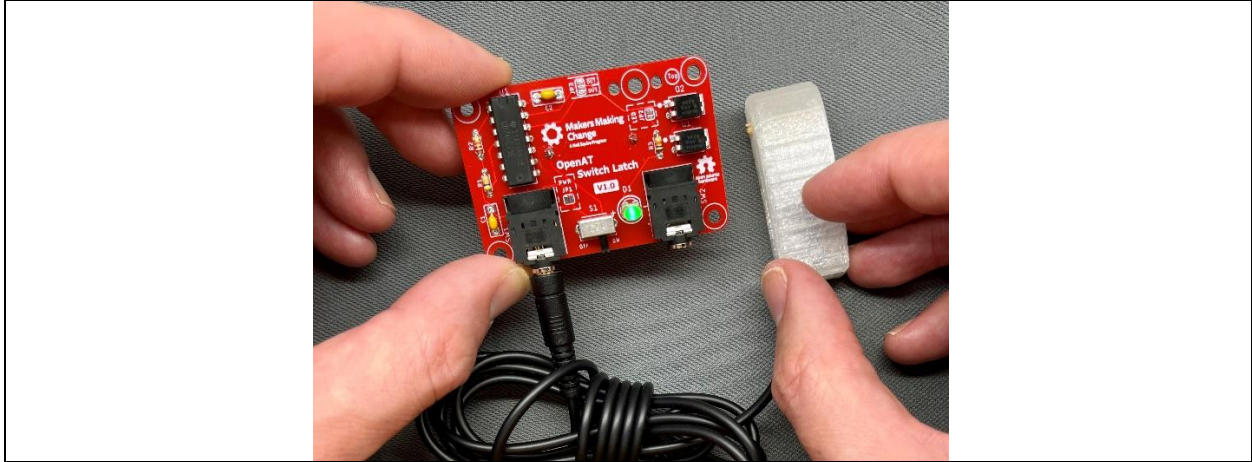
OpenAT Switch Latch

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Step 28: Preliminary Test with Assistive Switch

Insert the 3.5 mm plug end of an assistive switch into the input jack. Turn on the power switch (move switch toggle right). Activate the assistive switch. The LED should turn on (or off), and stay that way, until the next assistive switch activation.

If the LED doesn't operate as expected, stop and troubleshoot before proceeding to the next step.

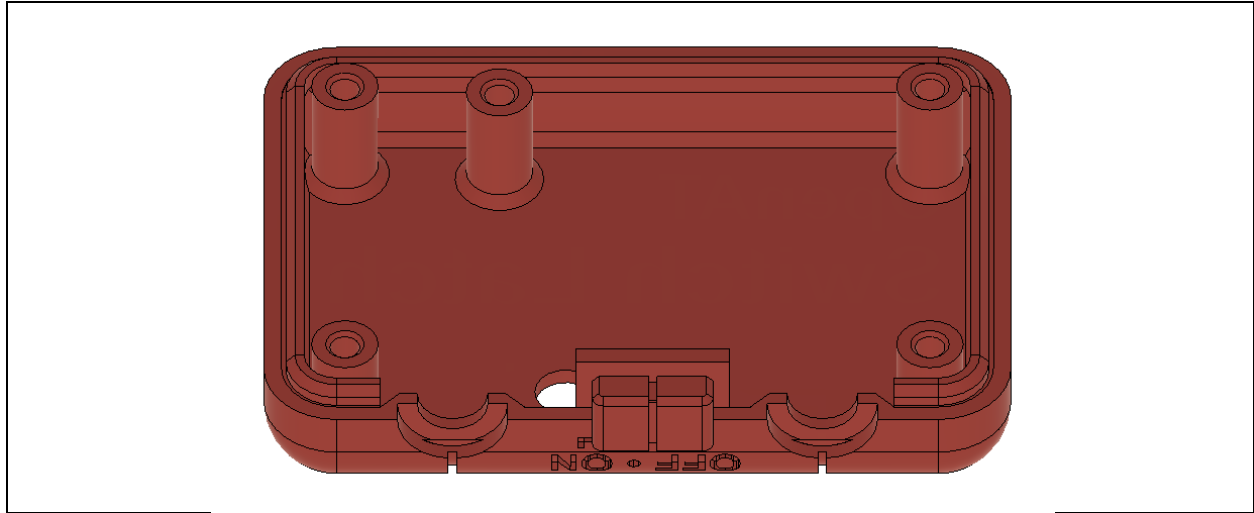


OpenAT Switch Latch

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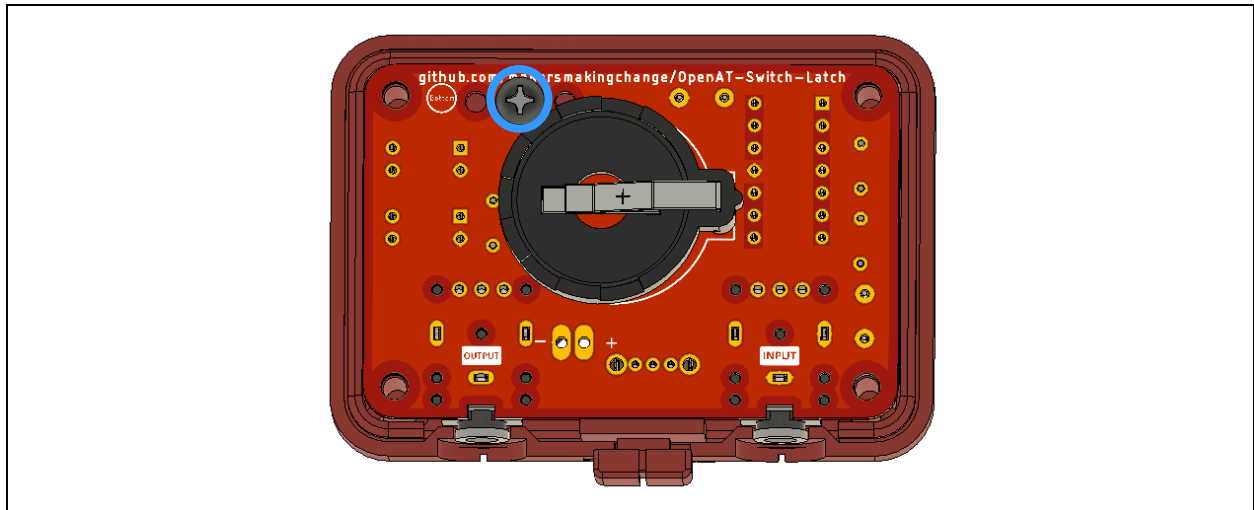
Step 29: Insert Switch Slide into Enclosure Top

Position the Enclosure Top with the 'OpenAT Switch Latch' logo facing down. Insert the Switch Slide into the groove and slide it into the off position.



Step 30: Secure PCB into Enclosure Top

Flip the PCB so the bottom side is face up and insert into the Enclosure Top, aligning the LED with the hole. Secure with ONE #4-3/8" screw in the hole beside the battery holder.

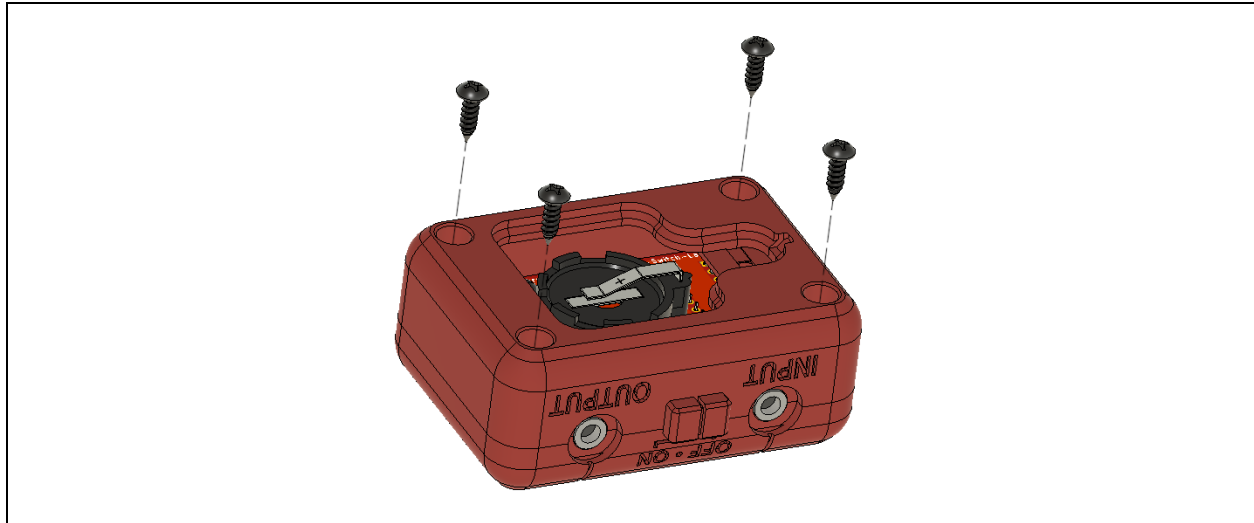


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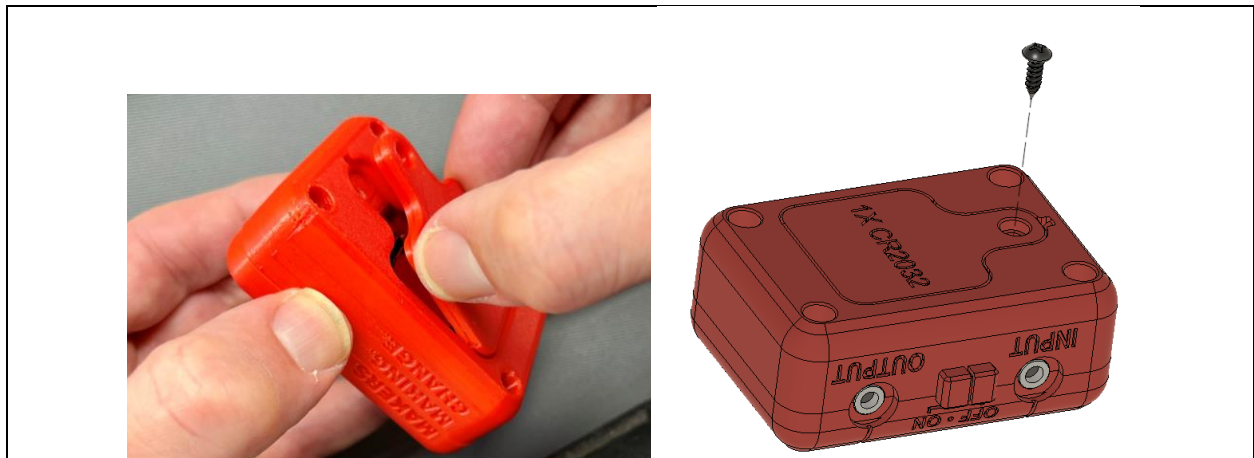
Step 31: Secure Enclosure Bottom to Enclosure Top

Line up the Enclosure Bottom over the Enclosure Top. Fasten with FOUR #4 x 3/8" screws.



Step 32: Attach and Secure Battery Cover to Enclosure Bottom

Insert the Battery Cover into the Enclosure Bottom. Secure with ONE #4 x 3/8" screw.



OpenAT Switch Latch

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Testing

Final Test

1. Attach an assistive switch to the input jack and an output device to the output jack.
2. Slide the power switch on.
3. Activate the switch. The LED should turn on and remain on and the output device should also activate.
4. Activate the switch again. The LED should turn off and remain off and the output device should turn off.



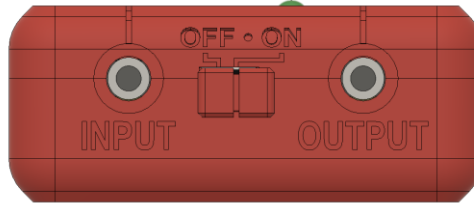
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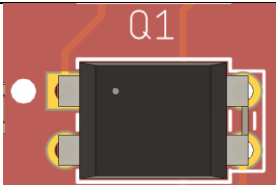
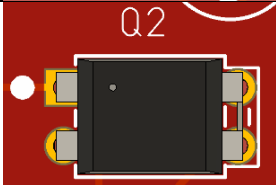
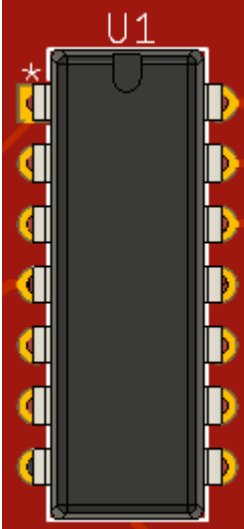
Troubleshooting

If the device does not behave as expected, work through the following troubleshooting steps.

1. Ensure that the Power Switch is in the 'On' position.

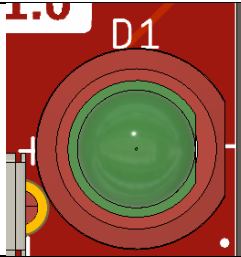


2. Check that the battery is charged.
3. Check that the battery is properly inserted into the battery holder.
4. Inspect all solder joints. Ensure each joint has sufficient solder is not bridged to another joint.
5. Ensure the polarized components are installed in the correct orientation:

Component	Image	Note
Q1 – Mosfet IC		The two leads that are connected together should be on the opposite side of the dot.
Q2 – Mosfet IC		The two leads that are connected together should be on the opposite side of the dot.
U1 – Flip-flop IC		The U-Shaped notch on the IC should be near the top, close to the "U1" label on the PCB.

OpenAT Switch Latch

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D1 - LED		The slightly flattened side of the LED should be on the same side as the negative label on the PCB.
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