# Palm Ball Stylus 3D PRINTING GUIDE



### **3D Printing Summary**

Metrics	
Total Print Time (min)	268
Total Number of Components	1
Typical Total Mass (g)	42
Typical Number of Print Setups	1

#### **3D Printing Settings**

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support(Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Palm_Ball_Stylus.stl	1	4:28	42	20	N	0.2/0.4	<ul> <li>Print in orientation given in STL</li> </ul>

#### **Customization Options**

- Device can be printed in any colour the user desires.
- Conductive PLA can be used to eliminate the need for the wire
- The diameter of the ball and length of the stylus can be edited in the fusion file

#### **Post-Processing**

- No post processing is required

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**Examples of Quality Prints** Photos of Palm\_Ball\_Stylus.stl

