

### **Overview**

This document contains the necessary information to build the device.

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### **Maker Checklist**

This list provides an overview of the steps required to build and deliver the device.

Maker	To Do List
	Read through the Assembly Guide to become familiar with required components, tools,
	supplies, and safety gear and overall assembly steps.
	Talk to User about customization options (e.g., color, any special requests, etc.)
	Order hardware components
	Gather tools, supplies, and safety equipment.
	Assemble the device
	Test device
	Print "User Guide"
Items 1	to Give to User
	Assembled, tested device
	"User Guide"



#### **Tool List**

- Flat head screwdriver or similar prying tool
- Phillips head screwdriver
- 1/8<sup>th</sup> inch drill bit and drill
- Hot glue gun
- Soldering iron
- Switch Tester or multimeter with continuity testing function

### **Customization Guide**

Choosing the colour of the button is the only customization available for this build.

### **Assembly Guide**

### **Required Components**



#### **BOM**

- 1. Message Playback button
- 2. Cable tie
- 3. Press button
- 4. 3.5mm audio cable



### **Required Tools**

- Flat head screwdriver or similar prying tool
- Phillips head screwdriver
- 1/8<sup>th</sup> inch drill bit and drill
- Cable tie
- Hot glue gun
- Soldering iron
- Switch Tester

### Required Personal Protective Equipment (PPE)

• Safety glasses

Files available at <a href="https://github.com/makersmakingchange/Playback-Switch">https://github.com/makersmakingchange/Playback-Switch</a>



### Step 1: Flip over the button

Flip the button over, exposing the base. Removing the batteries is not necessary but is recommended.



Step 2: Remove the screws

Using a flat head screwdriver or other object, pry off the stick on rubber feet to expose the four screws and remove them with a screwdriver.





### Step 3: Open the button enclosure

Flip the button back over and press the button topper. This should cause the bottom of the button to come off and reveal the PCB inside.



Step 3: Prepare a press button

Take a press button, and bend the prongs to the side. Flip it over and trim off the two bumps on the bottom so it can lie flat.





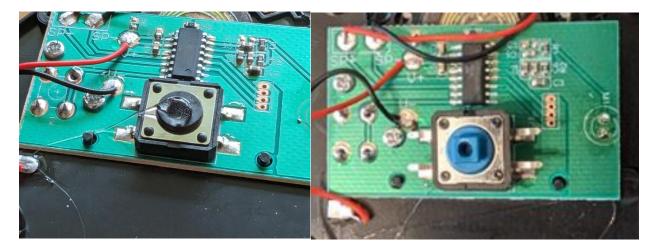
Step 4: Trim the button topper post

Take the button topper, and cut a length off the post that is the same height as the press button. Err on the side of not cutting enough, more can be cut off later if it is still too long but it is difficult to add more if you cut too much.



Step 5: Glue the new button in place

Place a small dot of hot glue, roughly the size of the head of a pin, on the flat of the button soldered onto the PCB. Place the other button on the flat on top of the hot glue. Be careful not to use too much, otherwise it can interfere with the functionality of the PCB button





#### Step 6: Strip a 3.5mm cable

Take a 3.5mm cable and cut off one end to roughly 5 ft unless otherwise requested by the user, stripping it to expose the wires. Strip half a centimeter of insulation from each of the wires. Plug the cable into a switch tester, and touch pairs of wires together until you find which pair cause the light on the switch tester to turn on when they are shorted. Trim all the other wires that are not used.



Step 7: Drill cable tie holes

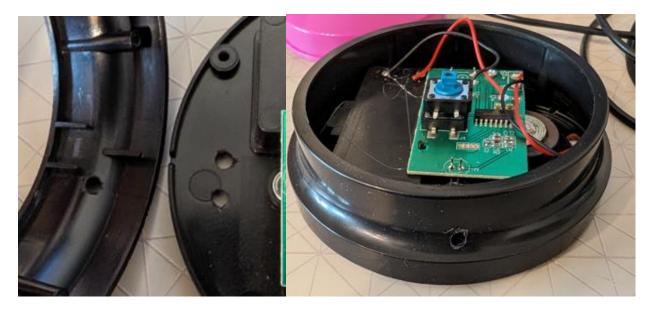
Using a 1/8<sup>th</sup> inch drill bit, drill two holes on the base separated by roughly 1/8 inch. Placing the holes near the locating slot on the base makes it easier to align these holes with the hole drilled in the next step.





Step 8: Drill the cable hole

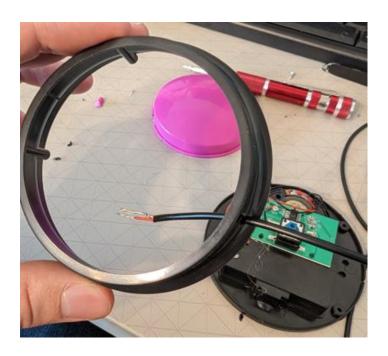
Place the top ring back onto the base, lining up the slot so the base fits properly. Drill a 1/8<sup>th</sup> inch hole in the outer ring where the ring starts to narrow, lined up between the previous two holes drilled.



Step 9: Thread the cable through the outer ring

Take the 3.5mm cable and thread it through the hole on the outer ring.





Step 10: Solder the cable to the button

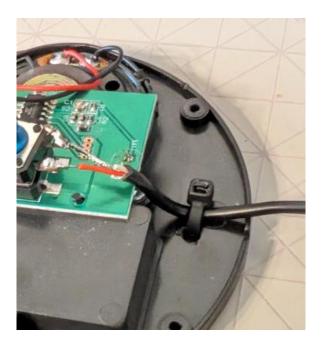
Place the ring onto the base, and solder the two cable wires onto the two tabs on one side of the button. If the outer ring is not in place, it is possible to solder the wires to the button in a way that makes the ring impossible to put on later.



Step 11: Secure the cable

Take a cable tie, and using the two holes drilled in step 7, cable tie the cable in place to prevent the cable from putting strain on the button.





Step 12: Replace the button topper Place the button topper back in the outer ring.



Step 13: Replace the foam ring Place the foam ring back around the pillar in the middle of the button topper.





Step 14: Reassemble the button

Place the outer ring onto the base. At this point, test the switch using a switch tester to make sure that the button topper post is the correct size. If the post is too long, the switch will be always active, and the button topper will not press down. If this happens, slightly trim the button topper post.



Step 15: Replace the screws

If the button is working correctly, use a screwdriver to put the screws back in the base.





Step 16: Replace the adhesive feet
Place the adhesive pad back over the screws.



Step 17: Final Test
Flip the switch back over and test it that it works.





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### **Testing**

Connect the switch tester to the switch and press the button. If everything is working correctly, the switch tester should turn on, and the switch should play the recorded message.

### **Troubleshooting**

#### Switch tester not activating but message playing

Check that the connections between the button and the 3.5mm cable have not been damaged. Check that the wires in the cable soldered to the button are the correct ones needed to activate the switch tester, as in step 6.

#### Switch tester always active

Check that the post of the button topper is not too long and always pressing down the button stack. If it is, trimming the post slightly until it is not pressing the stack should fix the issue.

#### Message not playing but switch activating

Check that there are working batteries in the switch, and that a message has been recorded. Check that the button soldered to the PCB has not had any of the leads shorted.

### Message not playing and switch tester not activating

Check that the post on the button topper has not been trimmed too short and is still able to press the button stack. If it has been cut too short, try using the hot glue to glue a small shim to the post to lengthen it.