Project Core 3D Symbols
3D PRINTING GUIDE

3D Printing Summary

Metrics	Starter Set	Full Set
Total Print Time (hr:min)	6:49	73:09
Total Number of Components	3	36
Typical Total Mass (g)	57	731
Typical Number of Print Setups	2	6
Filament Types	2	5

3D Printing Settings

0.4 mm Nozzle – 0.2 mm Layer Height

Material	Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support (Y/N)	Notes
Blue PLA							
	all_blue_v4	1	2:03	22	15-20	No	
	different_blue_v4	1	1:57	21	15-20	No	
	finish_blue_v4	1	1:56	21	15-20	No	
	good_blue_v4	1	1:51	20	15-20	No	
	same_blue_v4	1	1:52	20	15-20	No	
Green PLA							
	in_green_v4	1	2:14	25	15-20	No	
	on_green_v4	1	2:18	25	15-20	No	
	up_green_v4	1	2:13	24	15-20	No	
Red PLA							
	can_red_v4	1	1:51	17	15-20	No	
	do_red_v4	1	1:56	19	15-20	No	
	get_red_v4	1	1:51	17	15-20	No	
	go_red_v4	1	1:49	17	15-20	No	Starter Set
	help_red_v4	1	1:53	17	15-20	No	
	like_red_v4	1	1:57	18	15-20	No	Starter Set
	look_red_v4	1	1:51	17	15-20	No	
	make_red_v4	1	1:53	17	15-20	No	
	open_red_v4	1	1:56	18	15-20	No	
	put_red_v4	1	1:51	17	15-20	No	
	stop_red_v4	1	1:52	17	15-20	No	

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	turn_red_v4	1	1:51	17	15-20	No	
	want_red_v4	1	1:52	17	15-20	No	
White PLA							
	he_white_v4	1	2:13	21	15-20	No	
	i_white_v4	1	2:05	20	15-20	No	
	it_white_v4	1	2:12	21	15-20	No	
	she_white_v4	1	2:14	21	15-20	No	
	that_white_v4	1	2:16	21	15-20	No	
	you_white_v4	1	2:12	21	15-20	No	
Yellow PLA							
	here_yellow_v4	1	2:06	22	15-20	No	
	more_yellow_v4	1	2:04	21	15-20	No	
	not_yellow_v4	1	2:03	22	15-20	No	Starter Set
	some_yellow_v4	1	2:22	23	15-20	No	
	what_yellow_v4	1	2:06	22	15-20	No	
	when_yellow_v4	1	2:09	23	15-20	No	
	where_yellow_v4	1	2:09	22	15-20	No	
	who_yellow_v4	1	2:06	22	15-20	No	
	why_yellow_v4	1	2:05	22	15-20	No	

Post-Processing
- Remove any strings or burrs

Customization Options
- There aren't any customization options for these designs.

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