

# Solderless Unibody Switch

## 3D PRINTING GUIDE

### 3D Printing Summary

Metrics	Chamfered Edge down
Total Print Time (min)	25
Total Number of Components	1
Typical Total Mass (g)	7.4g

### 3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support (Y/N)	Layer Height/ Nozzle Diameter (mm)	Notes (orientation, special settings, etc)
Solderless_Unibody_Switch.stl	1	0:25	7.4	100	N	0.3/0.4	- Print in orientation given in STL - PLA, PETG, or ABS - Optional: brim

### Post-Processing

- Optional: removing brim

### Customization Options

- The Solderless Unibody Switch can be printed in any colour of filament

### Examples of Quality Prints:

