Switch Adapted Nerf Gun 3D PRINTING GUIDE



3D Printing Summary

Metrics	Desk Stand	Bolt Stand	
Total Print Time (min)	232	286	
Total Number of Components	1	1	
Typical Total Mass (g)	27	37	
Typical Number of Print Setups	1	1	

3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support(Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Desk_Stand.stl	1	3:52	27	20	N	0.2/0.4	 Print in default stl orientation
Bolt_Stand.stl	1	4:46	37	20	N	0.2/0.4	 Print in default stl orientation

Customization Options

- The device can be printed in any colour the user wants

Post-Processing

- Use a hobby knife to remove any sharp edges.
- If using the bolt stand, insert ¼-20 t-nuts into the three slots in the Bolt stand as seen in the assembly guide.

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Makers Making Change A Neil Squire Program

Examples of Quality Prints

Photos of Desk Stand



Photos of Bolt Stand

