Trackpad Joystick 3D PRINTING GUIDE



3D Printing Summary

Configuration	Total Print Time	Total Number of	Typical Total	Typical Number of
	(min)	Components	Mass (g)	Print Setups
Joystick Enclosure	60	2	7	1

3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support (Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Joystick_Enclosure	1	0:40	5	20	N	0.2/0.4	Print in given
_Bottom_35.stl							orientation.
Joystick_Enclosure	1	0:20	2	20	N	0.2/0.4	Print in given
_Top.stl							orientation.

Customization Options

Users may request their choice of print colour.

Post-Processing

Inspect that all parts are smooth, and edges are non-sharp. Use sandpaper as necessary.

Examples of Quality Prints

Photos of Enclosure Top



Photos of Enclosure Bottom

