### Trigger Extenders for Joy-Con Controller 3D PRINTING GUIDE



#### **3D Printing Summary**

Metrics	V1.0		
Total Print Time (min)	181		
Total Number of Components	3		
Typical Total Mass (g)	20		
Typical Number of Print Setups	1		

#### 3D Printing Settings

Print File	Qty	Total	Mass	Infill	Support(Y/N)	Layer Height/	Notes (orientation, special
Name		Print	(g)	(%)		Nozzle	settings, etc.)
		Time				Diameter(mm)	
		(hr:min)					
Slide-on	1	1:38	11	20	N	0.2/0.4	<ul> <li>Print in default STL</li> </ul>
Trigger							orientation
Attachment.stl							
Shoulder	1	0:43	5	20	N	0.2/0.4	<ul> <li>Print in default STL</li> </ul>
Trigger							orientation
Extender.stl							
Shoulder	1	0:40	4	20	N	0.2/0.4	<ul> <li>Print in default STL</li> </ul>
Bumper							orientation
Extender.stl							

#### **Customization Options**

- Any of the 3 parts can be printed in separate colours to customize the Trigger Extenders

#### **Post-Processing**

- Any sharp edges should be sanded down/filed off.

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### **Examples of Quality Prints**

**Photos of Slide-on Trigger Attachment.stl** 





**Photos of Shoulder Trigger Extender.stl** 



V1.0 | October 2022

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#### **Photos of Shoulder Bumper Extender.stl**

