

USB-Switch-Tester

3D PRINTING GUIDE

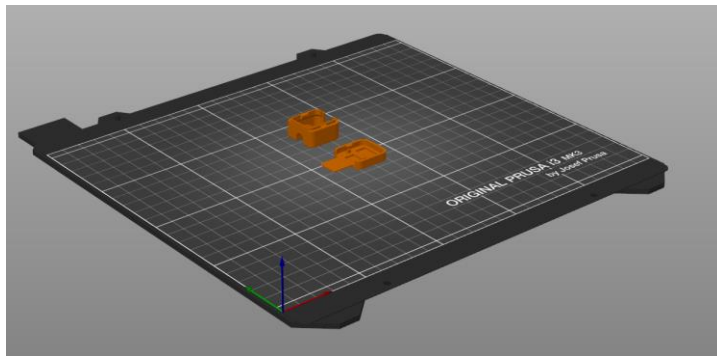
3D Printing Summary

Metrics	
Total Print Time (min)	30
Total Number of Components	2
Typical Total Mass (g)	3.76
Typical Number of Print Setups	1

3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support(Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Bottom_Case.stl	1	0:12	1.56	20	N	0.2/0.4	Print in default orientation shown below.
Top_Case.stl	1	0:18	2.20	20	N	0.2/0.4	Print in default orientation shown below.

Default Orientation



Examples of Quality Prints

The below photos are examples of the 3D printed components that are determined to meet the quality necessary for the device to function.

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Photos of Top Case



Photos of Bottom Case



Photos of Assembly

