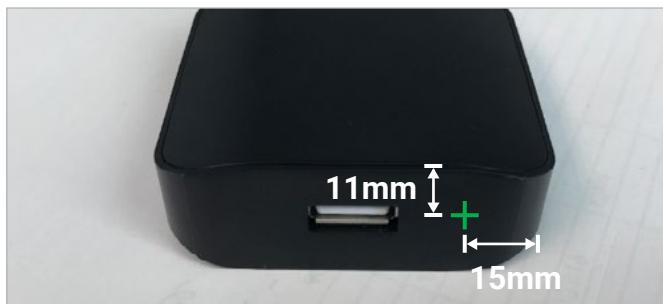
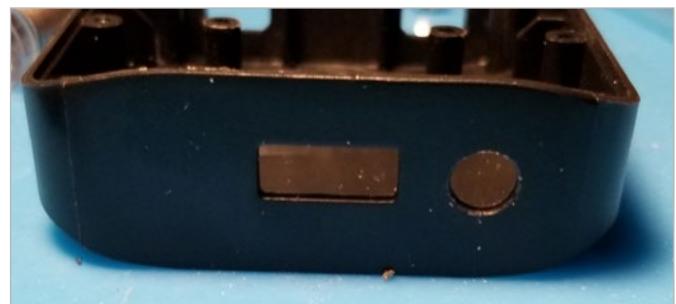


# USB Switcher Modification

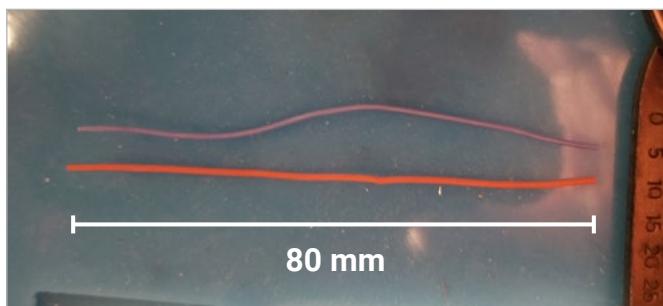
## ASSEMBLY MANUAL



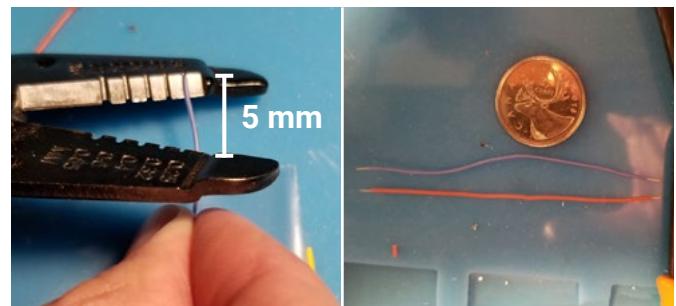
**01.** With the button side facing down and the USB port facing you, mark a drill point at the green cross point.



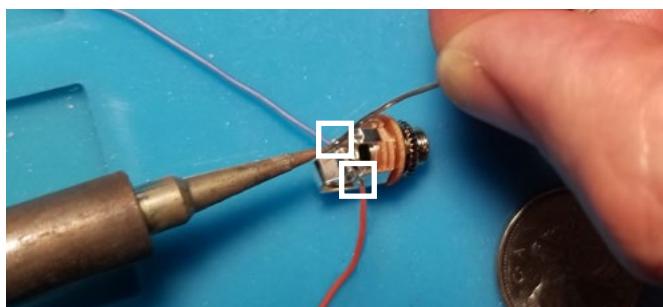
**02.** Use a 6mm or 15/64" drill bit to create a hole at the green cross point.



**03.**



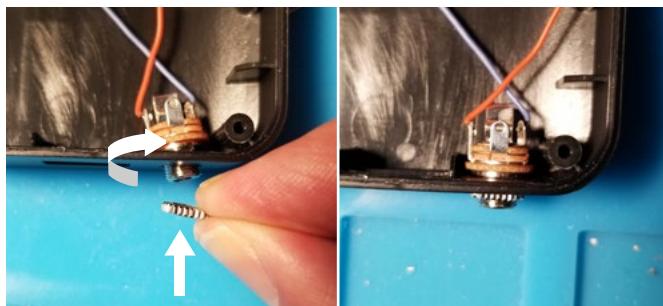
**04.** Use a wire stripper to strip 5 mm of insulation **18** off of each end of the two wires.



**05.**



**06.** Remove the ring from the audio jack.



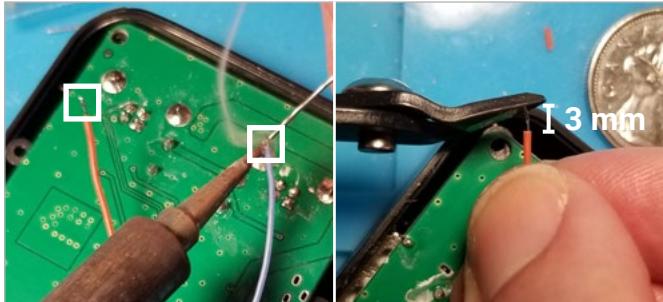
**07.**



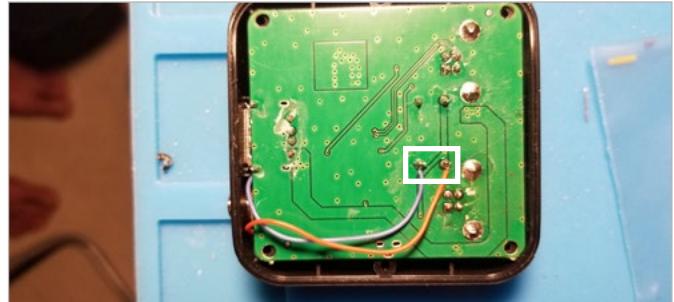
**08.** Hold the wire cables outside of the case first and place the PCB back into the case.

# USB Switcher Modification

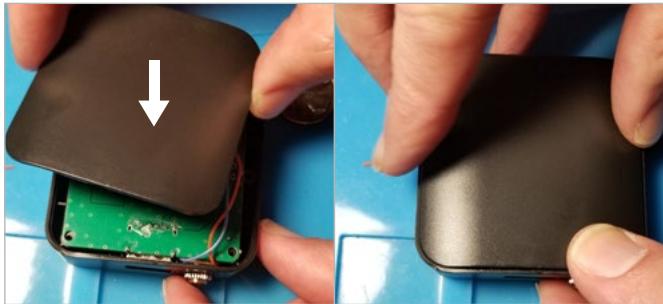
## ASSEMBLY MANUAL



**09.** Tin the wires and trim down to 3 mm.   
x 2



**10.** **Important:** Solder the wires to the correct through-hole.   
x 2



**11.**