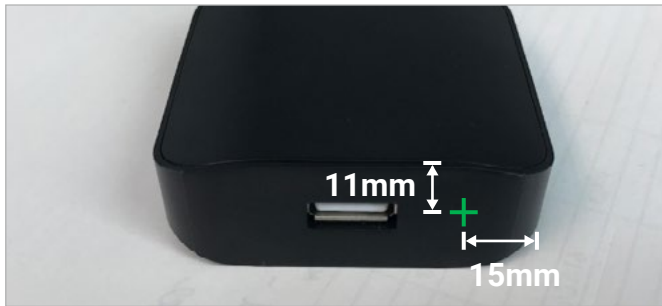


USB Switcher Modification

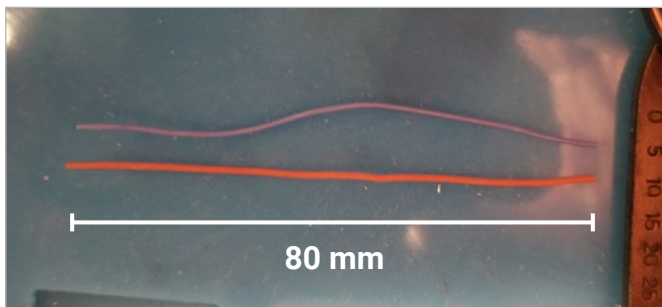
ASSEMBLY MANUAL



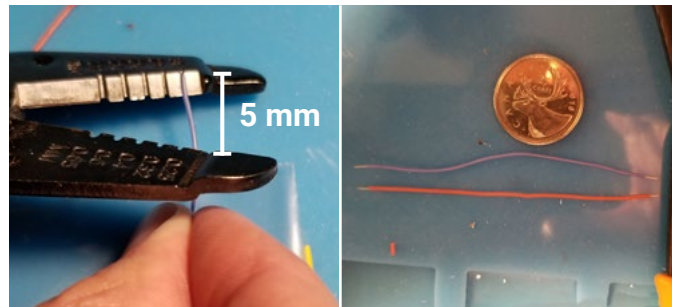
01. With the button side facing down and the USB port facing you, mark a drill point at the green cross point.



02. Use a 6mm or 15/64" drill bit to create a hole at the green cross point.

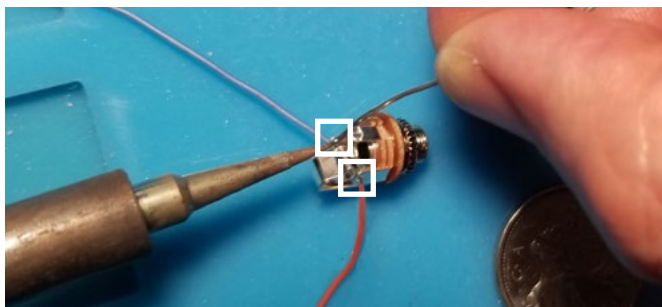


03.

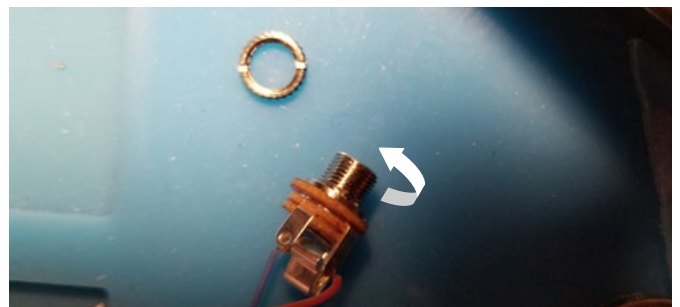


04. Use a wire stripper to strip 5 mm of insulation off of each end of the two wires.

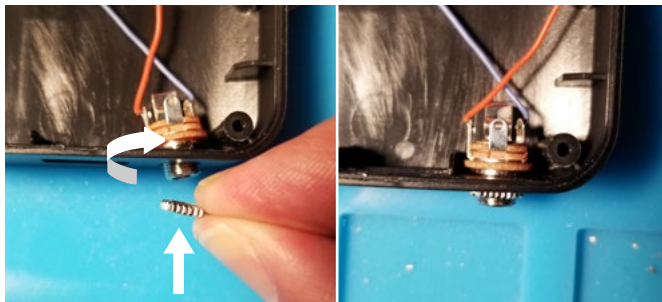
18



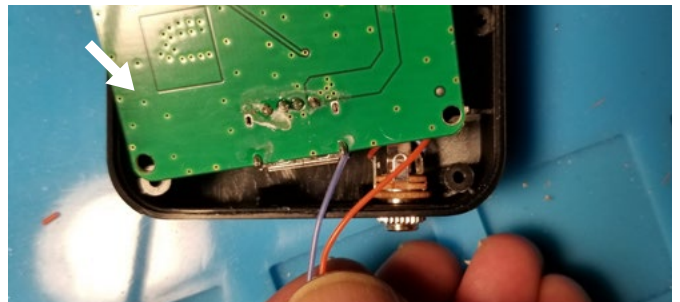
05.



06. Remove the ring from the audio jack.



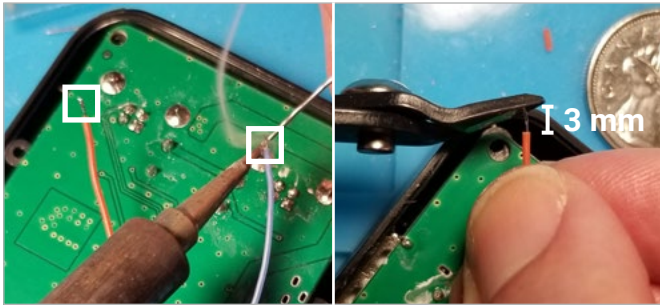
07.



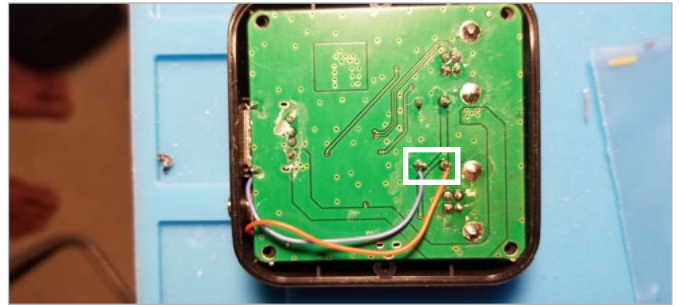
08. Hold the wire cables outside of the case first and place the PCB back into the case.

USB Switcher Modification

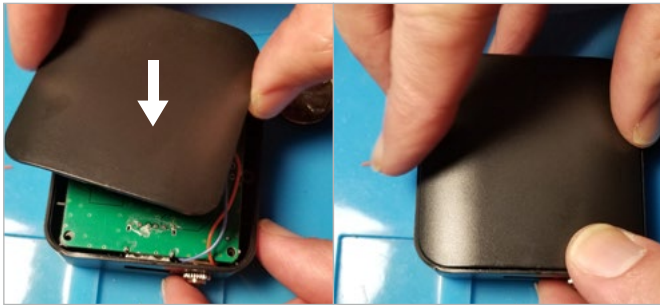
ASSEMBLY MANUAL



09. Tin the wires and trim down to 3 mm.



10. **Important:** Solder the wires to the correct through-hole.



11.