

# Grip for Joy-Cons - Double

## 3D PRINTING GUIDE

### 3D Printing Summary

Metrics	*Configuration 1*
Total Print Time (min)	257
Total Number of Components	1
Typical Total Mass (g)	27
Typical Number of Print Setups	1

### 3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support(Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Nintendo_Switch_Joy-con_Grip.stl	1	4:17	27	20	N	0.2/0.4	- Print in orientation given in STL

### Customization Options

- The device can be printed in any colour of PLA

### Post-Processing

- Remove supports
- Clean support area with hobby knife and sandpaper

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## Examples of Quality Prints

### Photos of Nintendo\_Switch\_Joy-con\_Grip

