## Magnetic Tool Holder 3D PRINTING GUIDE



### **3D Printing Summary**

Metrics	
Total Print Time (hr:min)	7:17
Total Number of Components	2
Typical Total Mass (g)	51
Typical Number of Print Setups	2

#### **3D Printing Settings**

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support (Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Mouthpiece_Holder_v1.stl	1	6:49	47	20	Y	0.2/0.4	- Print in orientation given in STL
Magnet_Cover_for_ Mouthstick_Holder_v1	1	0:28	4	20	N	0.2/0.4	- Print in orientation given in STL

### **Customization Options**

- The device can be printed in any colour the user would like

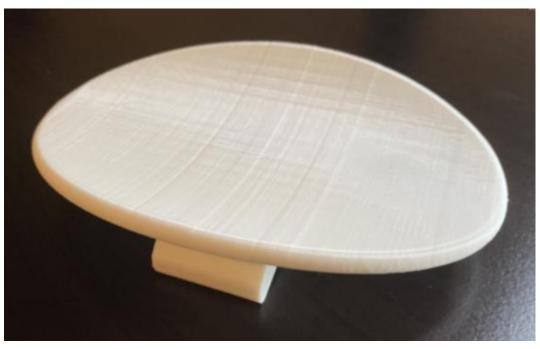
#### **Post-Processing**

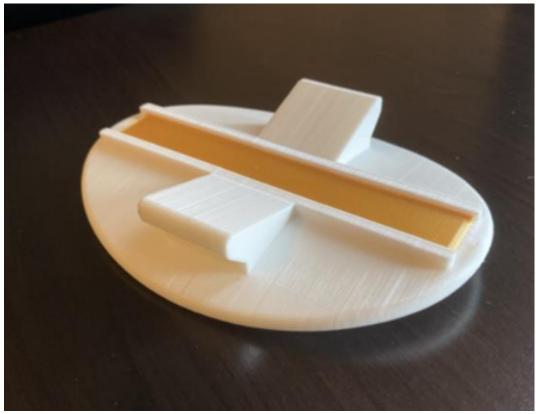
- Remove all supports
- Remove sharp edges with a hobby knife and sandpaper

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Examples of Quality Prints Photos of Mouthpiece\_Holder\_v1





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Photos of Magnet\_Cover\_for\_Mouthstick\_Holder\_v1

