# 3D Printing Summary

|  |  |
| --- | --- |
| **Metrics** | **V1.0** |
| Total Print Time (min) | 106 |
| Total Number of Components | 1 |
| Typical Total Mass (g) | 13 |
| Typical Number of Print Setups | 1 |

# 3D Printing Settings

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **Print File Name** | **Qty** | **Total Print Time (hr:min)** | **Mass (g)** | **Infill (%)** | **Support(Y/N)** | **Layer Height/ Nozzle Diameter(mm)** | **Notes (orientation, special settings, etc.)** |
| Milk-Carton-Opener.stl | 1 | 1:46 | 13 | 20 | Y | 0.2/0.4 | * Requires support |

# Customization Options

* The device can be printed in any colour the user would like

# Post-Processing

* Remove all supports
* Use a hobby knife to remove any sharp edges

# Examples of Quality Prints

**Photos of Opener**

