

Spoon Stabilizer Support

3D PRINTING GUIDE

3D Printing Summary

Metrics	
Total Print Time (min)	308
Total Number of Components	4
Typical Total Mass (g)	33
Typical Number of Print Setups	4

3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support(Y/N)	Layer Height/ Nozzle Diameter(mm)	Notes (orientation, special settings, etc.)
Grip Handle.stl	1	3:44	26	20	N	0.2/0.4	- Print in orientation given in STL
Grip Insert.stl	1	0:15	2	20	N	0.2/0.4	- Print in orientation given in STL
insert.stl	1	0:27	2	20	Y	0.2/0.4	- Requires support - Print in orientation given in STL
spoon attachment.stl	1	0:32	3	20	Y	0.2/0.4	- Requires support - Print in orientation given in STL

Customization Options

- The device can be printed in any colour the user would like.

Post-Processing

- Remove support material
- Remove any sharp edges using a hobby knife or sandpaper

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Examples of Quality Prints



Photo of Grip Handle.stl

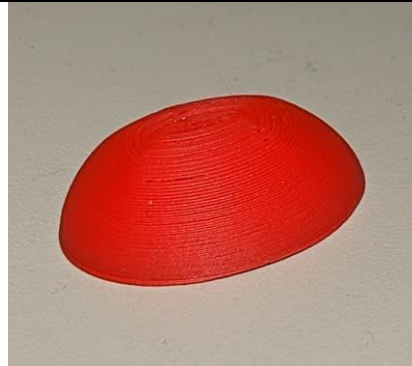


Photo of Grip Insert.stl

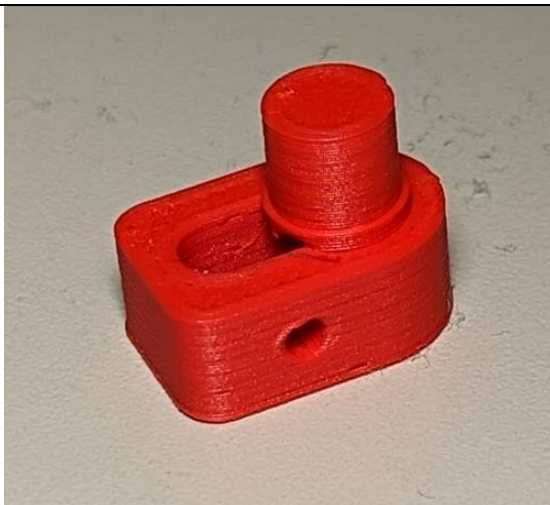


Photo of insert.stl

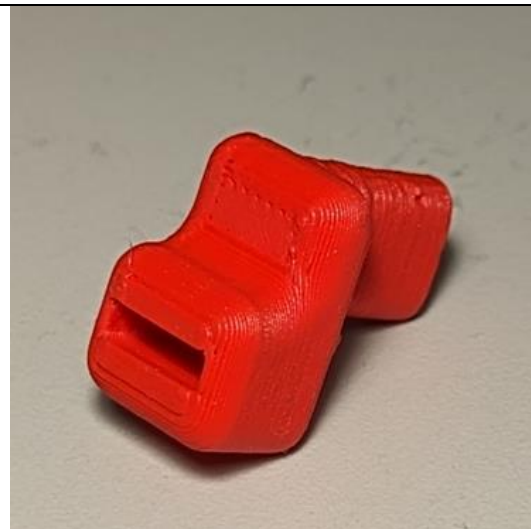


Photo of spoon attachment.stl