Wireless Switch Assistive Switch
3D PRINTING GUIDE

Makers Making Change
A Neil Squire Program

3D Printing Summary

Metrics	Wireless Assistive Switch Link
Total Print Time (min)	339
Total Number of Components	4
Typical Total Mass (g)	85
Typical Number of Print Setups	2

3D Printing Settings

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support (Y/N)	Layer Height/ Nozzle Diameter (mm)	Notes (orientation, special settings, etc.)
Wireless_Transmitter_Cover.stl	1	0:35	10	20	N	0.2/0.4	Print in orientation given in STL
Wireless_Transmitter_Base.stl	1	1:30	20	20	N	0.2/0.4	Print in orientation given in STL
Wireless_Receiver_Cover.stl	1	1:00	19	20	N	0.2/0.4	Print in orientation given in STL
Wireless_Receiver_Base.stl	1	2:34	36	20	N	0.2/0.4	Print in orientation given in STL

Customization Options

The user can request the colour of the devices or any custom markings they may want on them.

Post-Processing

All parts are printed without supports, and no post-processing is required.

Examples of Quality Prints

Below is a picture of what the quality of the print is expected to look like.