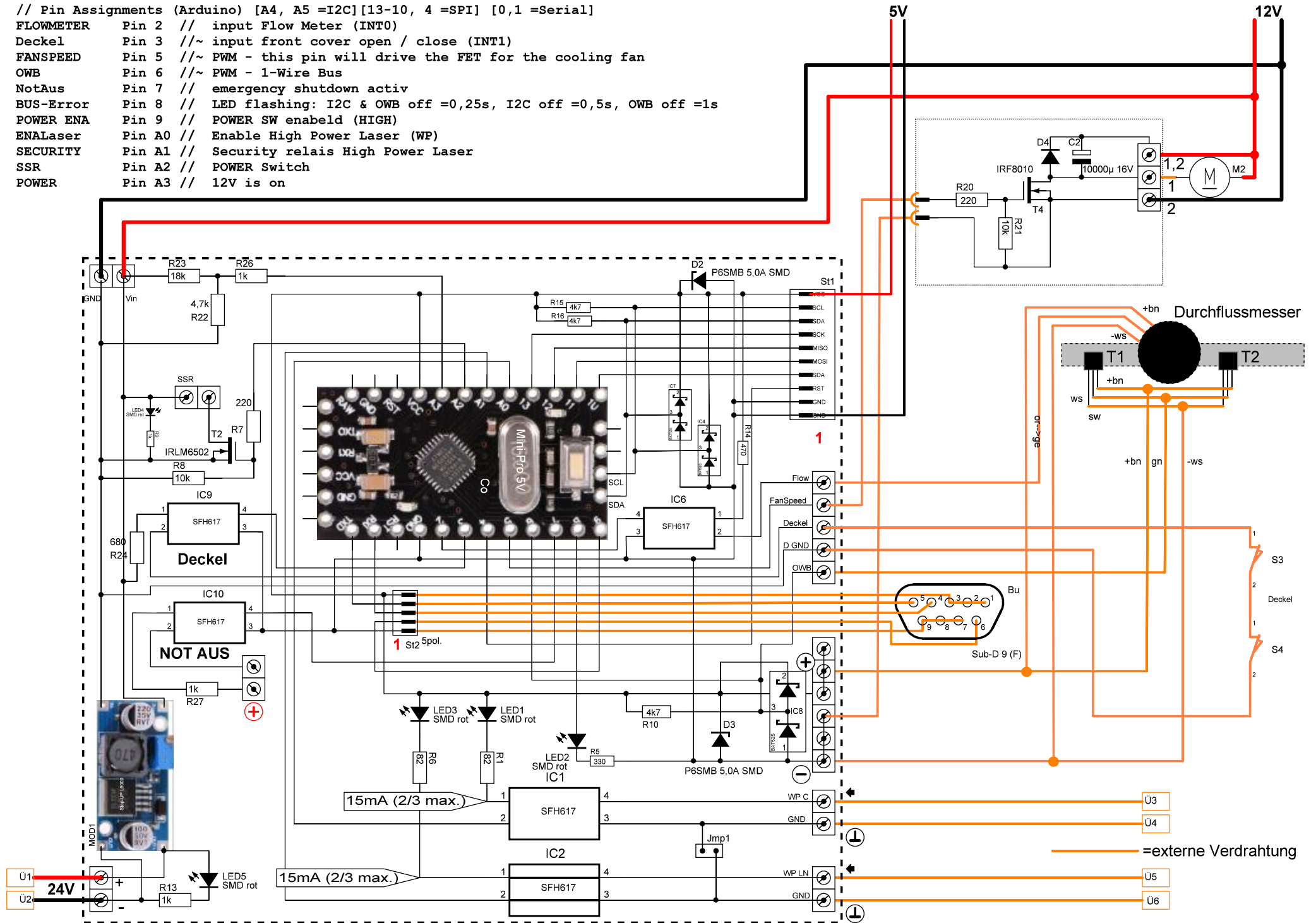
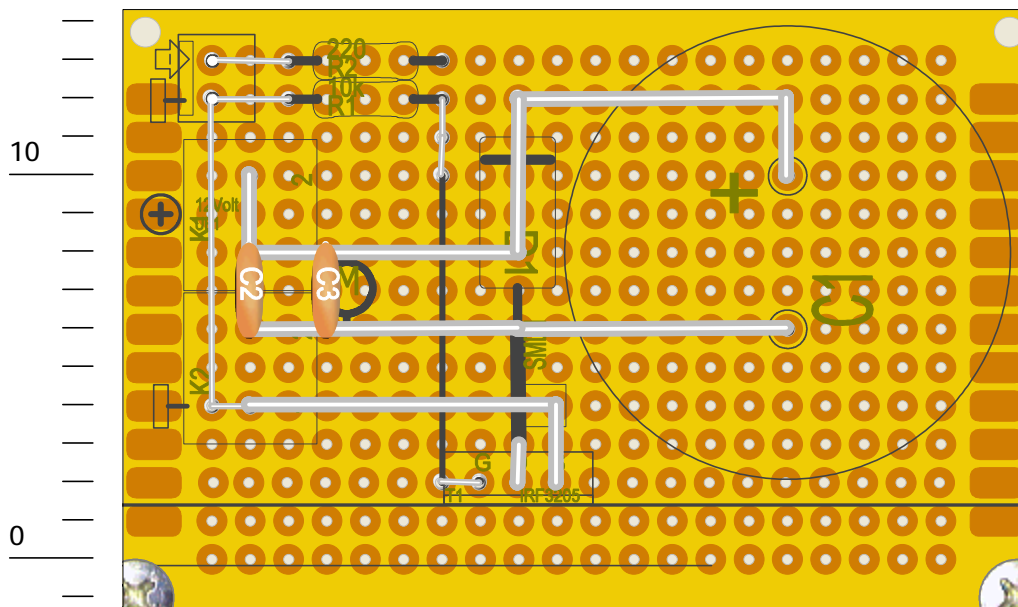
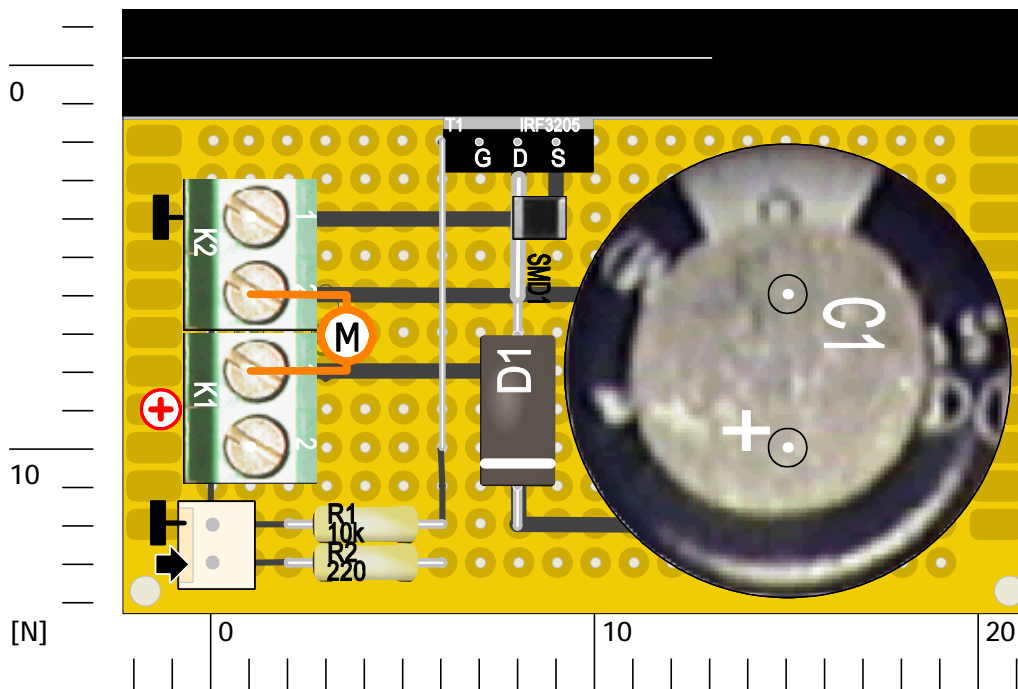
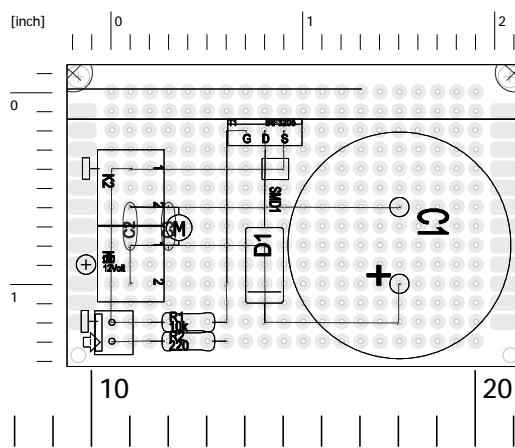
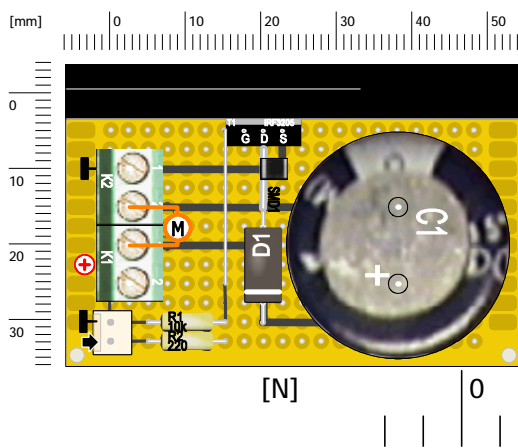
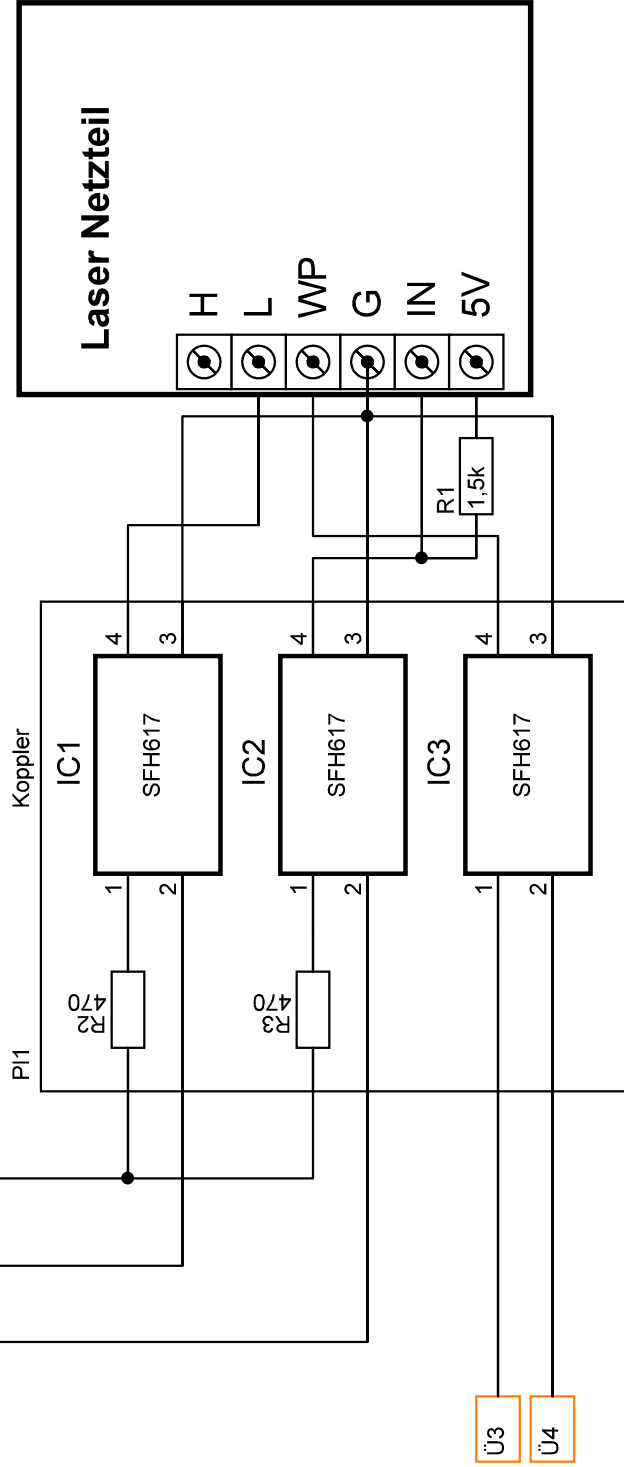
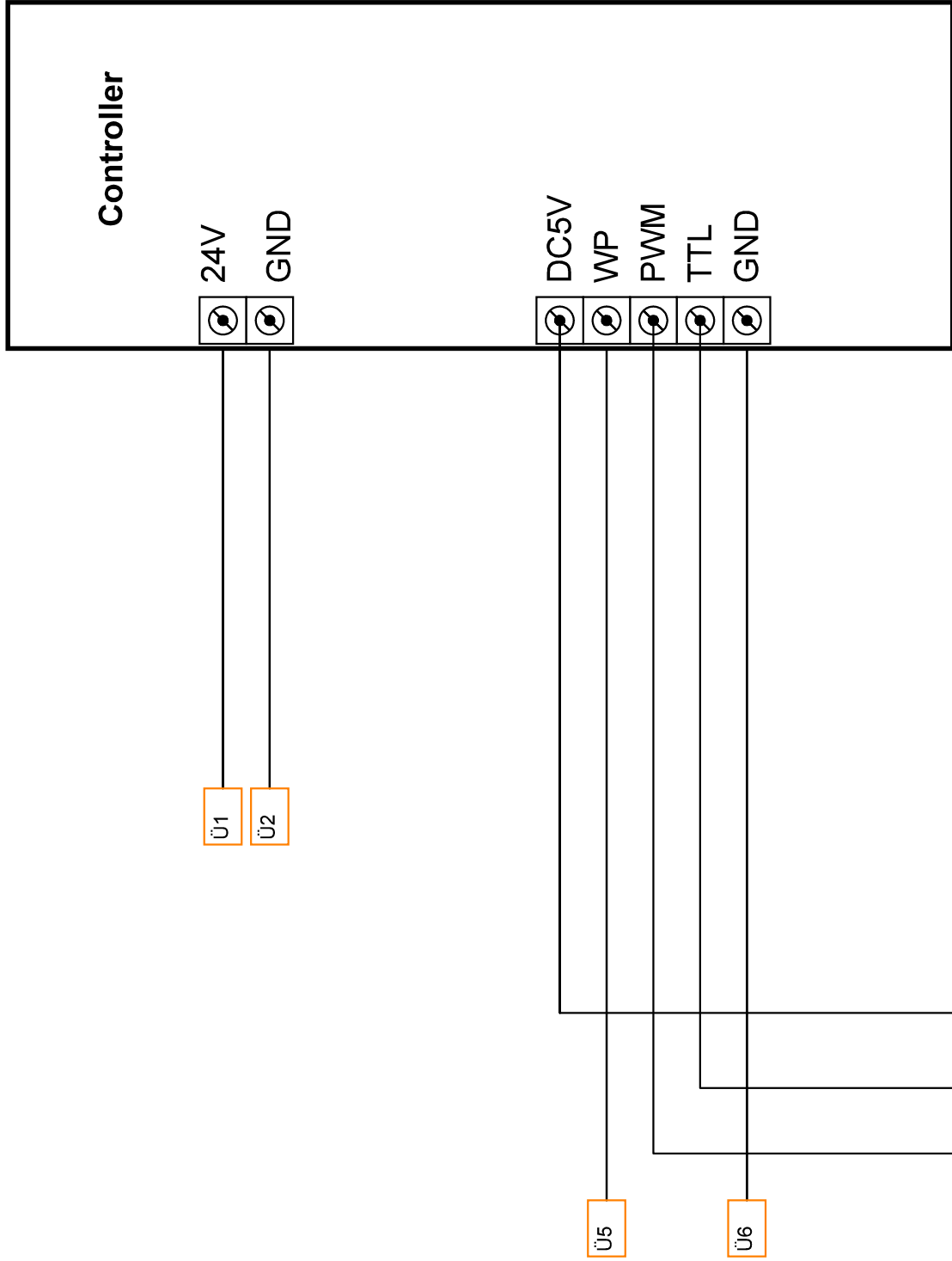
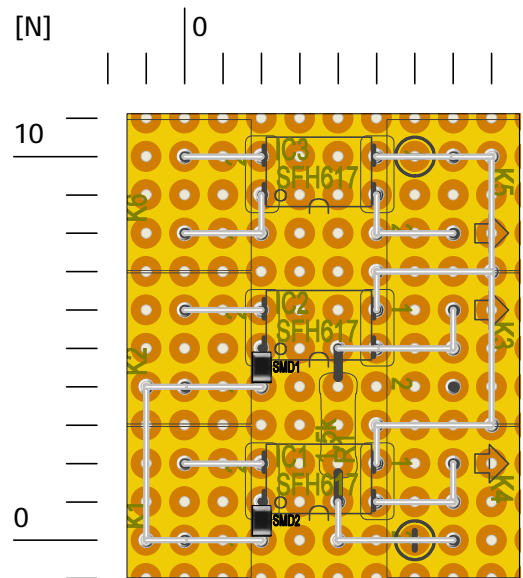
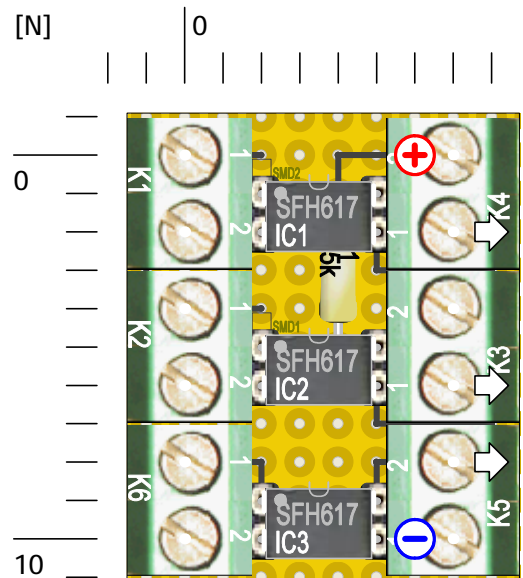
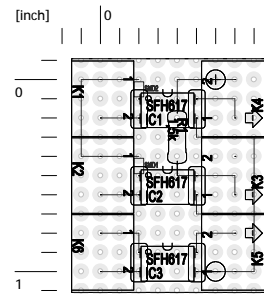
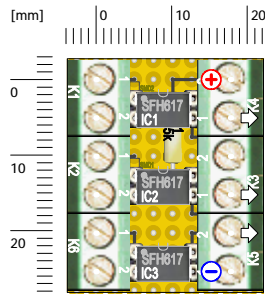


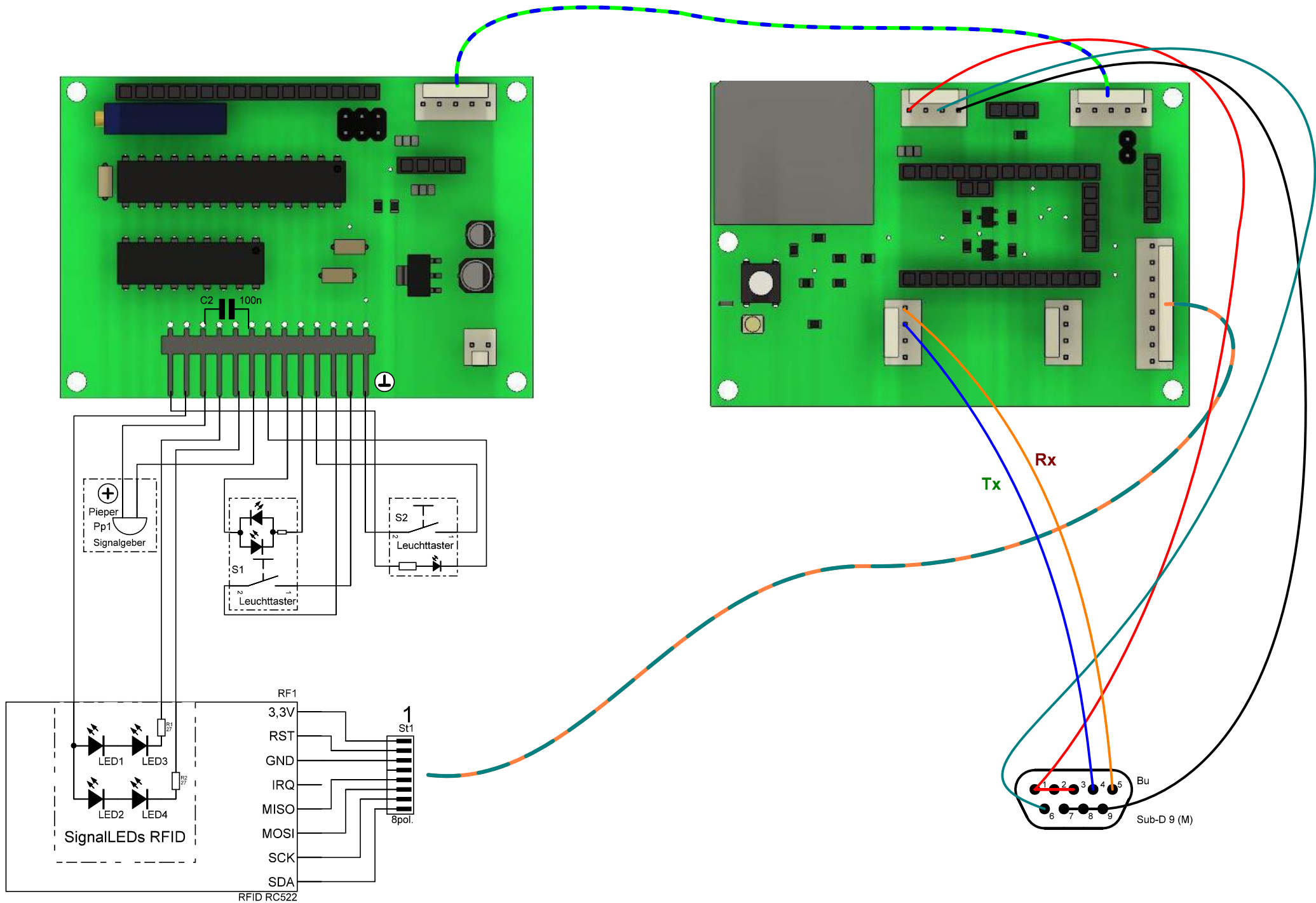
```
// Pin Assignments (Arduino) [A4, A5 =I2C] [13-10, 4 =SPI] [0,1 =Serial]
FLOWMETER   Pin 2  // input Flow Meter (INT0)
Deckel      Pin 3  //~ input front cover open / close (INT1)
FANSPEED    Pin 5  //~ PWM - this pin will drive the FET for the cooling fan
OWB         Pin 6  //~ PWM - 1-Wire Bus
NotAus      Pin 7  // emergency shutdown aktiv
BUS-Error   Pin 8  // LED flashing: I2C & OWB off =0,25s, I2C off =0,5s, OWB off =1s
POWER ENA   Pin 9  // POWER SW enabeld (HIGH)
ENALaser    Pin A0 // Enable High Power Laser (WP)
SECURITY    Pin A1 // Security relais High Power Laser
SSR         Pin A2 // POWER Switch
POWER       Pin A3 // 12V is on
```

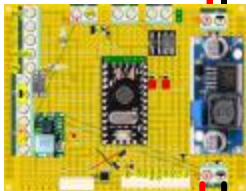




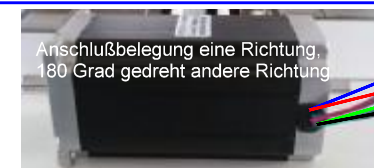








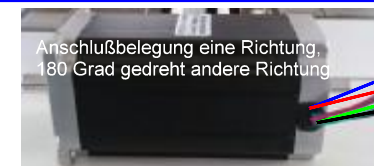
Y-Achse rechts



Anschlußbelegung eine Richtung,
180 Grad gedreht andere Richtung

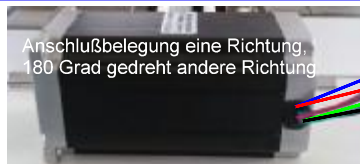


Y-Achse links



Anschlußbelegung eine Richtung,
180 Grad gedreht andere Richtung

+ Z-Achse



Anschlußbelegung eine Richtung,
180 Grad gedreht andere Richtung

X-Achse



