

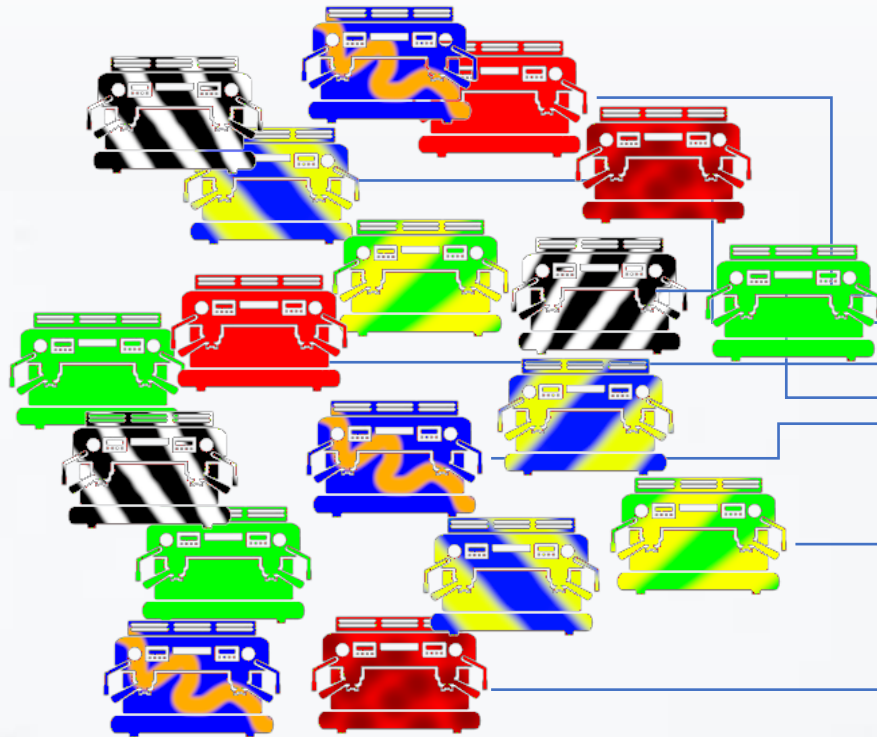
Coffee Machine Predictive Maintenance Challenge

Marcello Morchio – Andrea Boero

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The Challenge



counters

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	LabelCounter	AbsoluteCounter	RelativeCounter
1535632	2016	11	29	04:00:07	49	model 31	numcaffegenerale	179112	0
1535632	2016	11	29	05:00:07	49	model 31	numcaffegenerale	179120	8
1535632	2016	11	29	06:00:07	49	model 31	numcaffegenerale	179158	38

cleanings

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode
1535632	2016	11	29	04:00:07	49	model 10	1
1535632	2016	11	29	05:00:07	49	model 9	1
1535632	2016	11	29	06:00:07	49	model 31	1

faults

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode	Critical
1535632	2016	11	29	04:00:07	49	model 62	185	WARNING
1535632	2016	11	29	05:00:07	49	model 20	185	WARNING
1535632	2016	11	29	06:00:07	49	model 20	185	WARNING

Quality

Faults
Forecast

Faults
Root causes

Counters

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	LabelCounter	AbsoluteCounter	RelativeCounter
1535632	2016	11	29	04:00:07	49	model 31	numcaffegenerale	179112	0
1535632	2016	11	29	05:00:07	49	model 31	numcaffegenerale	179120	8
1535632	2016	11	29	06:00:07	49	model 31	numcaffegenerale	179158	38

45.330.415 entries

395 csv files

2.5 GB



Faults

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode	Critical
1535632	2016	11	29	04:00:07	49	model 62	185	WARNING
1535632	2016	11	29	05:00:07	49	model 20	185	WARNING
1535632	2016	11	29	06:00:07	49	model 20	185	WARNING

364.695 entries

395 csv files

13 MB



Cleanings

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode
1535632	2016	11	29	04:00:07	49	model 10	1
1535632	2016	11	29	05:00:07	49	model 9	1
1535632	2016	11	29	06:00:07	49	model 31	1

73.861 entries
391 csv files
3 MB



Preparation

Cleaning

Modeling

Interpretation

Exploration
(EDA)

Validation

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	LabelCounter	AbsoluteCounter	RelativeCounter
1535632	2016	11	29	04:00:07	49	model 31	numcatagenerale	179112	0
1535632	2016	11	29	05:00:07	49	model 31	numcatagenerale	179120	8
1535632	2016	11	29	06:00:07	49	model 31	numcatagenerale	179158	38

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode
1535632	2016	11	29	04:00:07	49	model 10	1
1535632	2016	11	29	05:00:07	49	model 9	1
1535632	2016	11	29	06:00:07	49	model 31	1

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode	Critical
1535632	2016	11	29	04:00:07	49	model 62	185	WARNING
1535632	2016	11	29	05:00:07	49	model 20	185	WARNING
1535632	2016	11	29	06:00:07	49	model 20	185	WARNING





Iris Dataset

Real World Dataset





Cleaning

Preparation

Exploration

Let's see the data in its face!

```
In [5]: 1 df_counters.head()
```

```
Out[5]:
```

	Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	LabelCounter	AbsoluteCounter	RelativeCounter
0	1535632	2016	11	29	00:00:38	49	model 31	numcaffegenerale	179112.0	0.0
1	1535632	2016	11	29	01:00:07	49	model 31	numcaffegenerale	179112.0	0.0
2	1535632	2016	11	29	02:00:07	49	model 31	numcaffegenerale	179112.0	0.0
3	1535632	2016	11	29	03:00:07	49	model 31	numcaffegenerale	179112.0	0.0
4	1535632	2016	11	29	04:00:07	49	model 31	numcaffegenerale	179112.0	0.0

```
In [6]: 1 df_counters.info()
```

```
<class 'pandas.core.frame.DataFrame'>
Int64Index: 45330415 entries, 0 to 192929
Data columns (total 10 columns):
Serial                int64
YYYY                  int64
MM                    int64
dd                    int64
hh:mm:ss              object
Week                  int64
Model                  object
LabelCounter          object
AbsoluteCounter        float64
RelativeCounter        float64
dtypes: float64(2), int64(5), object(3)
memory usage: 3.7+ GB
```



Explore counters

```
Out[11]: LabelCounter
numcaffegr1      78
numcaffegenerale 77
numacqua         75
nummac1gr1       50
nummac2gr1       50
numcicligr1      50
numlattegr1      48
numvaporeariats  41
numvapore        38
numlattefr       36
numcaffegr2      32
numvaporets      31
ngr2             25
ngr1             25
tempogr2         25
..
numcaffegr3      19
ngr3             17
portatagr3       17
tempogr3         16
nummac3gr1       8
numcaffegr4       4
numsolubile      4
portatagr4       3
ngr4             3
tempogr4         3
numcicligr2      2
nummac3gr2       2
numlattegr2      2
nummac1gr2       2
nummac2gr2       2
Name: Model, Length: 34, dtype: int64
```

	Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	LabelCounter	AbsoluteCounter	RelativeCounter
0	1535632	2016	11	29	00:00:38	49	model 31	numcaffegenerale	179112.0	0.0
1	1535632	2016	11	29	01:00:07	49	model 31	numcaffegenerale	179112.0	0.0
2	1535632	2016	11	29	02:00:07	49	model 31	numcaffegenerale	179112.0	0.0
3	1535632	2016	11	29	03:00:07	49	model 31	numcaffegenerale	179112.0	0.0
4	1535632	2016	11	29	04:00:07	49	model 31	numcaffegenerale	179112.0	0.0

```
df_counters[['Model', 'LabelCounter']].drop_duplicates()\
.groupby('LabelCounter')['Model'].count().sort_values(ascending=False)
```

Cleaning?

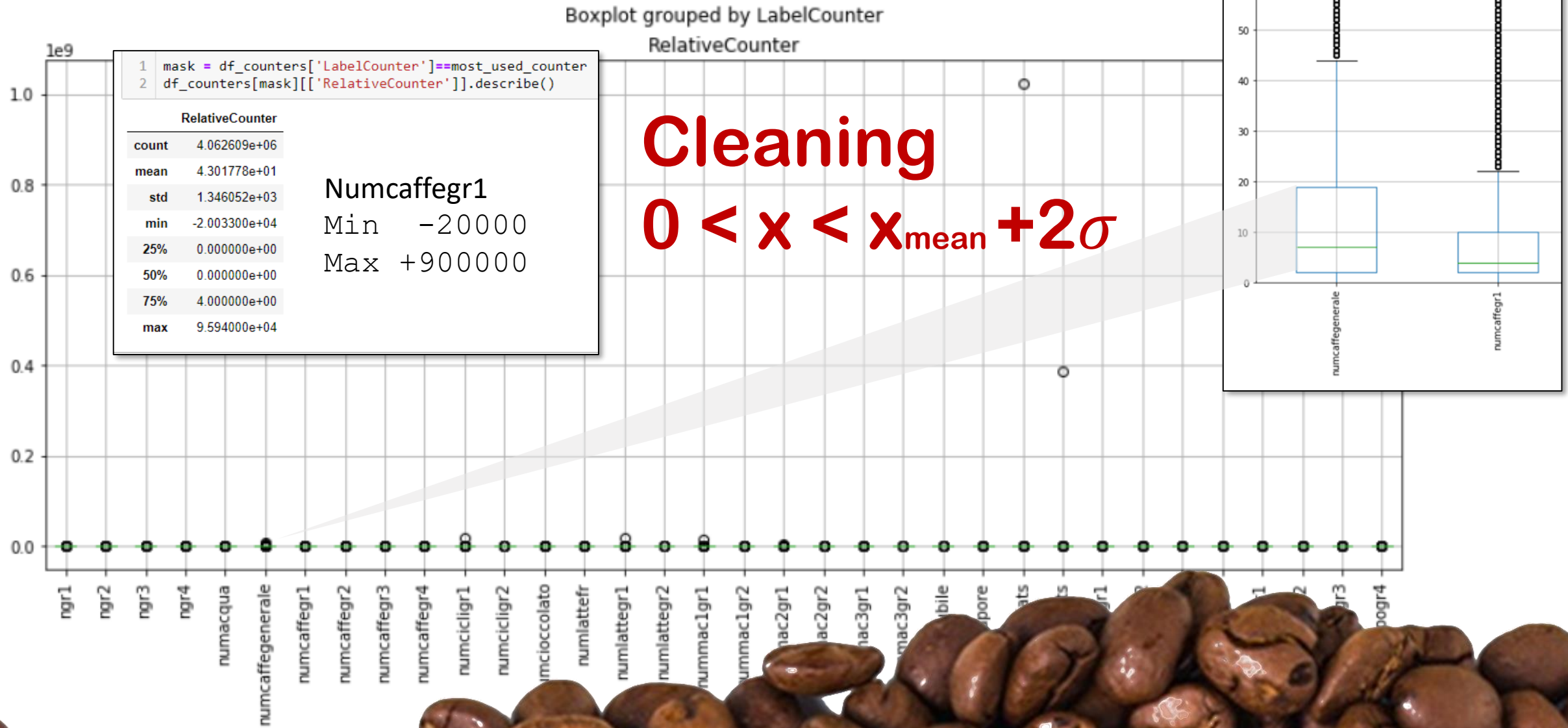
Counter names are not homogenous - numcaffegr1 is the the no. of...



```

1 df_counters[['LabelCounter', 'RelativeCounter']].boxplot(by='LabelCounter', figsize=(15,6))
2 plt.xticks(rotation=90)
3 plt.show()

```



Explore machines population

Let's see how many different machines we have in the datasets

```
In [29]: 1 set_counters = set(df_counters['Serial'].unique())
2 set_faults = set(df_faults['Serial'].unique())
3 set_cleanings = set(df_cleanings['Serial'].unique())
4 print("SN in counters : %5d"%len(set_counters))
5 print("SN in faults : %5d"%len(set_faults))
6 print("SN in cleanings : %5d"%len(set_cleanings))
7
```

```
SN in counters : 1258
SN in faults : 1109
SN in cleanings : 718
```

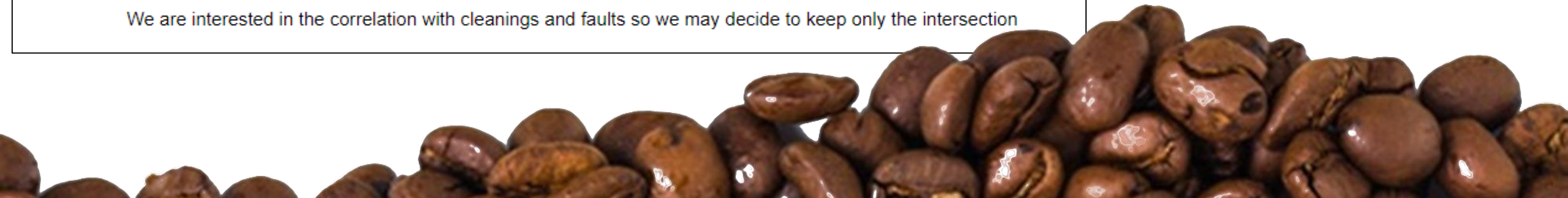
```
In [30]: 1 print("SN in cleaning & faults : %5d"%len(set_cleanings & set_faults))
2 print("SN in counters & faults : %5d"%len(set_counters & set_faults))
3 print("SN in all sets : %5d"%len(set_cleanings & set_counters & set_faults))
4
```

```
SN in cleaning & faults : 688
SN in counters & faults : 1102
SN in all sets : 684
```

What machines to keep in the dataset to build the model?

We are interested in the correlation with cleanings and faults so we may decide to keep only the intersection

Cleaning?



```
In [31]: 1 models_population = pd.concat([df_counters[['Model','Serial']],
2                                     df_faults[['Model','Serial']],
3                                     df_cleanings[['Model','Serial']]]).drop_duplicates()['Model'].value_counts()
4 models_population
```

```
Out[31]: model 20    263
         model 10    183
         model 13    168
         model 9     150
         model 11     47
         model 12     41
         model 8      41
         model 60     40
         model 63     36
         model 50     21
         model 14     20
         model 31     17
         model 5      15
         model 19     15
         model 22     14
```

...

```
model 68      1
model 69      1
model 30      1
model 45      1
model 43      1
model 28      1
model 29      1
model 4       1
model 58      1
model 46      1
model 75      1
model 36      1
model 65      1
model 49      1
model 67      1
```

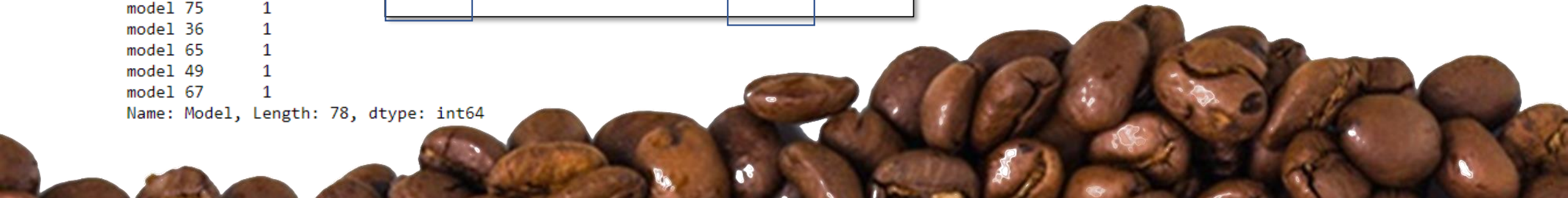
Name: Model, Length: 78, dtype: int64

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	LabelCounter	AbsoluteCounter	RelativeCounter
1535632	2016	11	29	04:00:07	49	model 31	numcaffegenerale	179112	0
1535632	2016	11	29	05:00:07	49	model 31	numcaffegenerale	179120	8
1535632	2016	11	29	06:00:07	49	model 31	numcaffegenerale	179158	38

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode	Critical
1535632	2016	11	29	04:00:07	49	model 62	185	WARNING
1535632	2016	11	29	05:00:07	49	model 20	185	WARNING
1535632	2016	11	29	06:00:07	49	model 20	185	WARNING

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode
1535632	2016	11	29	04:00:07	49	model 10	1
1535632	2016	11	29	05:00:07	49	model 9	1
1535632	2016	11	29	06:00:07	49	model 31	1

Explore models



Explore Faults

How many "critical" values and how many records per each one?

```
In [33]: 1 df_faults['Critical'].value_counts()
```

```
Out[33]: 1          192014
CRITICAL    53931
WARNING     44889
Name: Critical, dtype: int64
```

The alarm type "1" is numeric and not homogeneous with CRITICAL and WARNING. Let's convert it to a string.

```
In [34]: 1 # if-then on one column, see
2 # http://pandas-docs.github.io/pandas-docs-travis/user_guide/cookbook.html
3 df_faults.loc[df_faults['Critical']==1, 'Critical'] = 'ONE'
```

```
In [35]: 1 df_faults['Critical'].value_counts()
2
```

```
Out[35]: ONE          192014
CRITICAL    53931
WARNING     44889
Name: Critical, dtype: int64
```

Serial	YYYY	MM	dd	hh:mm:ss	Week	Model	Errorcode	Critical
1535632	2016	11	29	04:00:07	49	model 62	185	WARNING
1535632	2016	11	29	05:00:07	49	model 20	185	WARNING
1535632	2016	11	29	06:00:07	49	model 20	185	WARNING

How many error codes per each category?

```
In [36]: 1 df_faults[['Critical', 'ErrorCode']].drop_duplicates()['Critical'].value_counts()
```

```
Out[36]: ONE          80
WARNING     53
CRITICAL    38
Name: Critical, dtype: int64
```



How many error records per error code

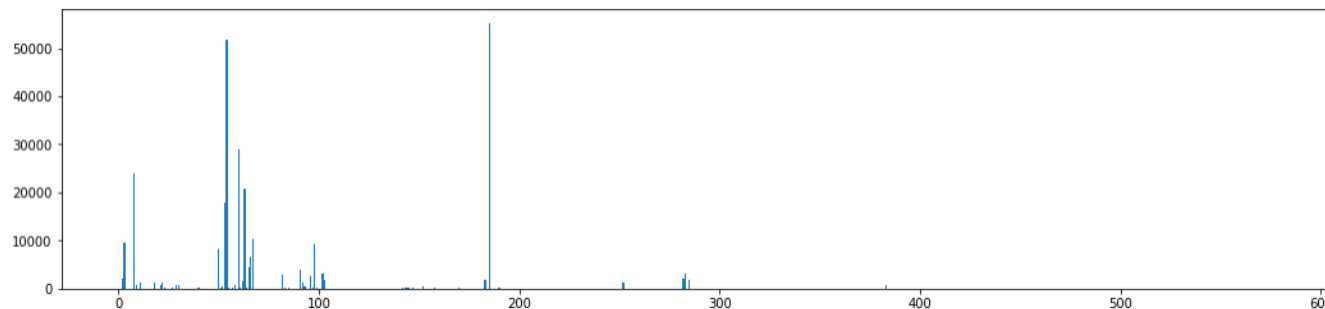
Explore Faults Critical vs ErrorCode

```
In [37]: 1 df_faults['ErrorCode'].value_counts().sort_index()
```

```
Out[37]: 1      2
          2     2143
          3     9600
          7      2
          8    24091
          9     738
         11    1223
         18    1299
         20     14
         21     817
         22    1200
         23     107
         24     24
         25     16
         26     15
         ...
        251     18
        252    1334
        266     11
        270     16
        282    2100
        283    3197
        285    1935
        351      6
        352     50
        366      8
        383    682
        421      2
        451      1
        483      6
        583      1
Name: ErrorCode, Length: 91, dtype: int64
```

Some error codes are much more frequent than others. Let's see this in a bar diagram

```
In [38]: 1 plt.figure(figsize=(18,4))
          2 plt.bar(df_faults['ErrorCode'].value_counts().sort_index().index,
          3           df_faults['ErrorCode'].value_counts().sort_index().values)
          4 plt.show()
```



What is the error code with the maximum number of occurrences?

```
In [39]: 1 df_faults['ErrorCode'].value_counts().idxmax()
```

```
Out[39]: 185
```

What type of error is it?

```
In [40]: 1 df_faults[df_faults['ErrorCode']==185]['Critical'].value_counts()
```

```
Out[40]: ONE      44448
         WARNING  10763
         CRITICAL    98
         Name: Critical, dtype: int64
```

Cleaning?



Faults distribution across models

To explore this, let's summarize into a dataset indexed by machine model, starting with how many machines there are for each model and how many faults for each model

```
In [48]: 1 # Merge models_population with the number of faults recorded
2 df_issues_summary = pd.concat([models_population,
3                               df_faults['Model'].value_counts()], axis=1, sort=False)
4 # Rename the columns
5 df_issues_summary.columns = ['Population', 'Faults']
6 df_issues_summary.head()
```

```
Out[48]:
```

	Population	Faults
model 20	263	90743.0
model 10	183	48821.0
model 13	168	79880.0
model 9	150	15048.0
model 11	47	6007.0

Let's compute the *ratio* of faults per machine type

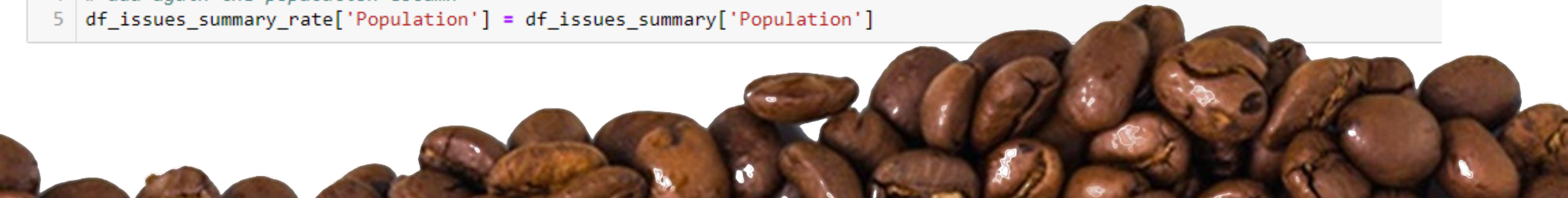
```
1 # create a dataframe as df_issues_summary with absolute values divided by the number of machines of a certain model
2 df_issues_summary_rate = df_issues_summary[df_issues_summary.columns[1:]]\
3     .div(df_issues_summary['Population'], axis=0)
4 # add again the population column
5 df_issues_summary_rate['Population'] = df_issues_summary['Population']
```

Let's split the faults per type (or severity)

```
In [49]: 1 df_faults.groupby(['Critical', 'Model'])['Serial'].count()\
2         .unstack(0).sort_values('CRITICAL', ascending=False).head()
```

```
Out[49]:
```

	Critical	CLEANING	CRITICAL	ONE	WARNING
Model					
model 13	11729.0	36755.0	19616.0	11780.0	
model 10	6549.0	12185.0	24904.0	5183.0	
model 9	3642.0	1345.0	8785.0	1276.0	
model 12	714.0	626.0	3080.0	420.0	
model 17	554.0	579.0	1290.0	309.0	



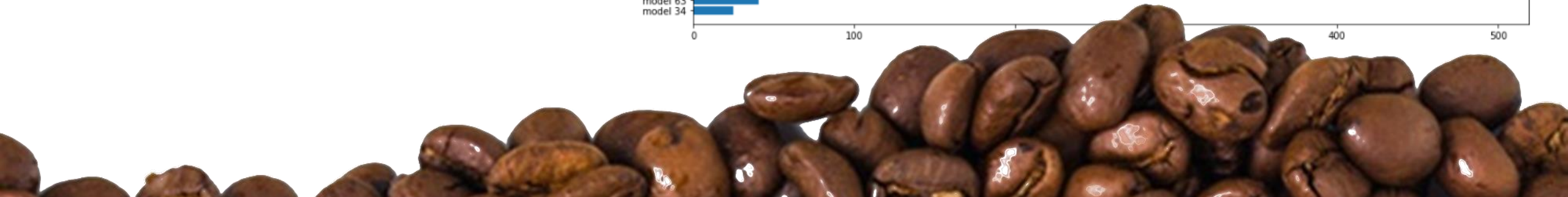
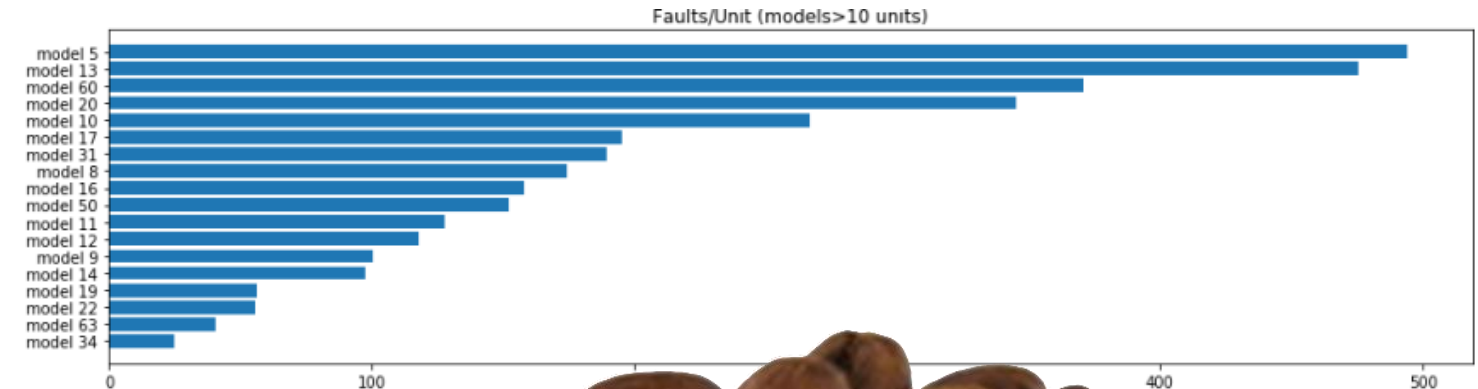
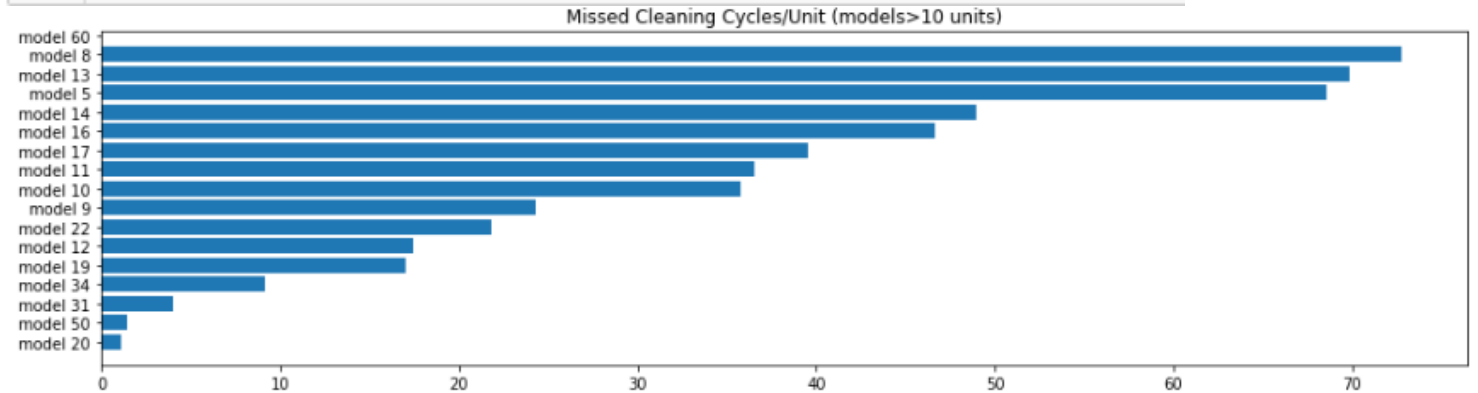
```
1 minimum_number_of_machines = 10
```

```
1 _df = df_issues_summary_rate[df_issues_summary_rate['Population']>=minimum_number_of_machines]
```

```
1 _df[['Population','Faults','ONE','CRITICAL','WARNING','CLEANING']]\n2 .sort_values('Faults',ascending=False) :
```

	Population	Faults	ONE	CRITICAL	WARNING	CLEANING
model 5	15	494.200000	356.666667	1.400000	67.600000	68.533333
model 13	168	475.476190	116.761905	218.779762	70.119048	69.815476
model 60	40	370.750000	354.900000	0.025000	15.825000	NaN
model 20	263	345.030418	268.768061	0.547529	74.615970	1.098859
model 10	183	266.781421	136.087432	66.584699	28.322404	35.786885
model 17	14	195.142857	92.142857	41.357143	22.071429	39.571429
model 31	17	189.411765	171.294118	0.058824	14.000000	4.058824
model 8	41	174.463415	83.219512	13.975610	4.487805	72.780488
model 16	14	157.785714	110.928571	0.142857	0.071429	46.642857
model 50	21	152.095238	130.095238	NaN	20.571429	1.428571
model 11	47	127.808511	66.808511	12.297872	12.148936	36.553191
model 12	41	118.048780	75.121951	15.268293	10.243902	17.414634
model 9	150	100.320000	58.566667	8.966667	8.506667	24.280000
model 14	20	97.850000	32.050000	9.050000	7.800000	48.950000
model 19	15	56.466667	35.400000	1.466667	2.600000	17.000000
model 22	14	55.857143	32.500000	0.428571	1.071429	21.857143
model 63	36	40.750000	39.111111	0.444444	1.194444	NaN
model 34	11	25.000000	14.636364	0.818182	0.363636	9.181818

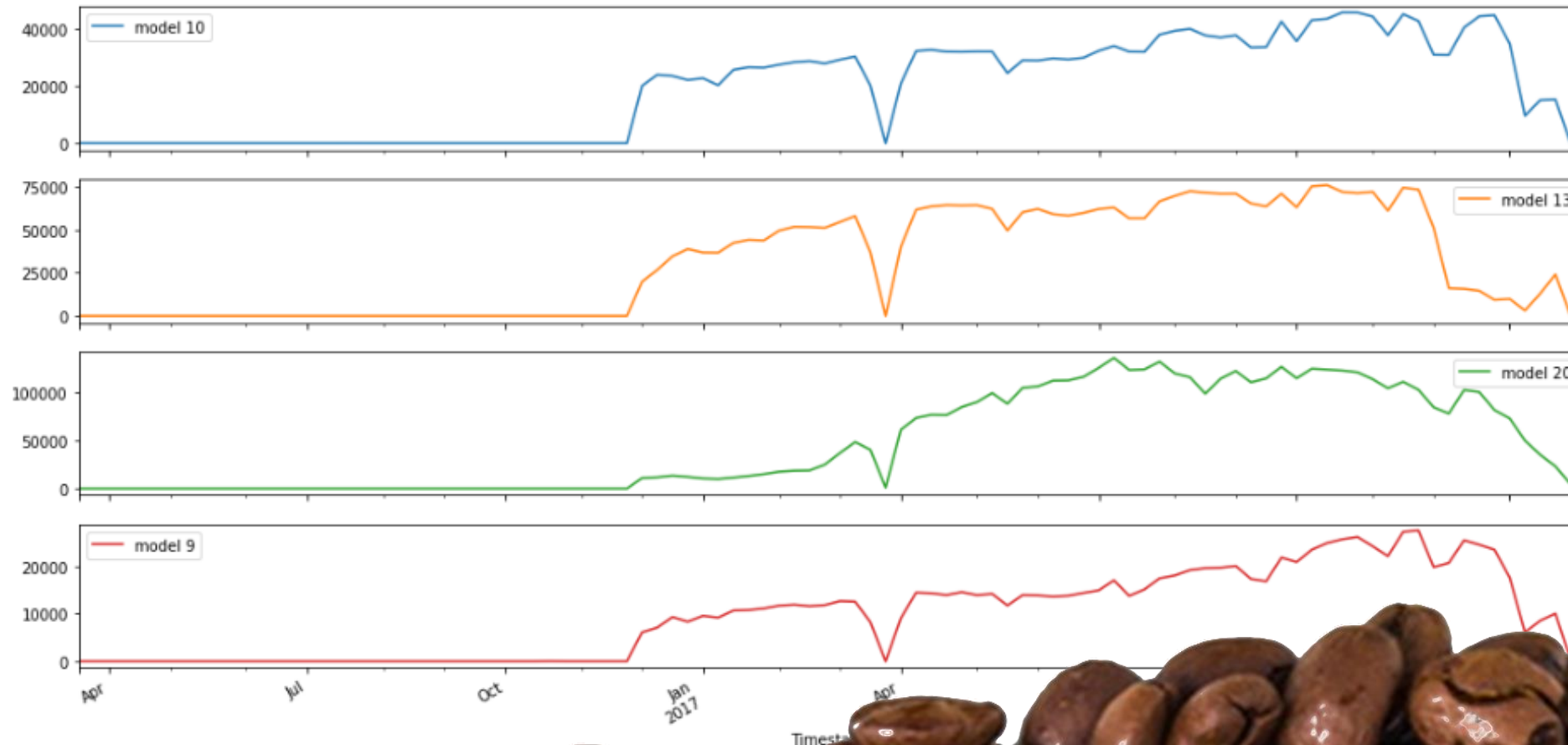
```
1 plt.figure(figsize=(16,4))\n2 plt.barh(_df['CLEANING'].sort_values().index,\n3          _df['CLEANING'].sort_values())\n4 plt.title("Missed Cleaning Cycles/Unit (models>10 units)")\n5 plt.show()
```



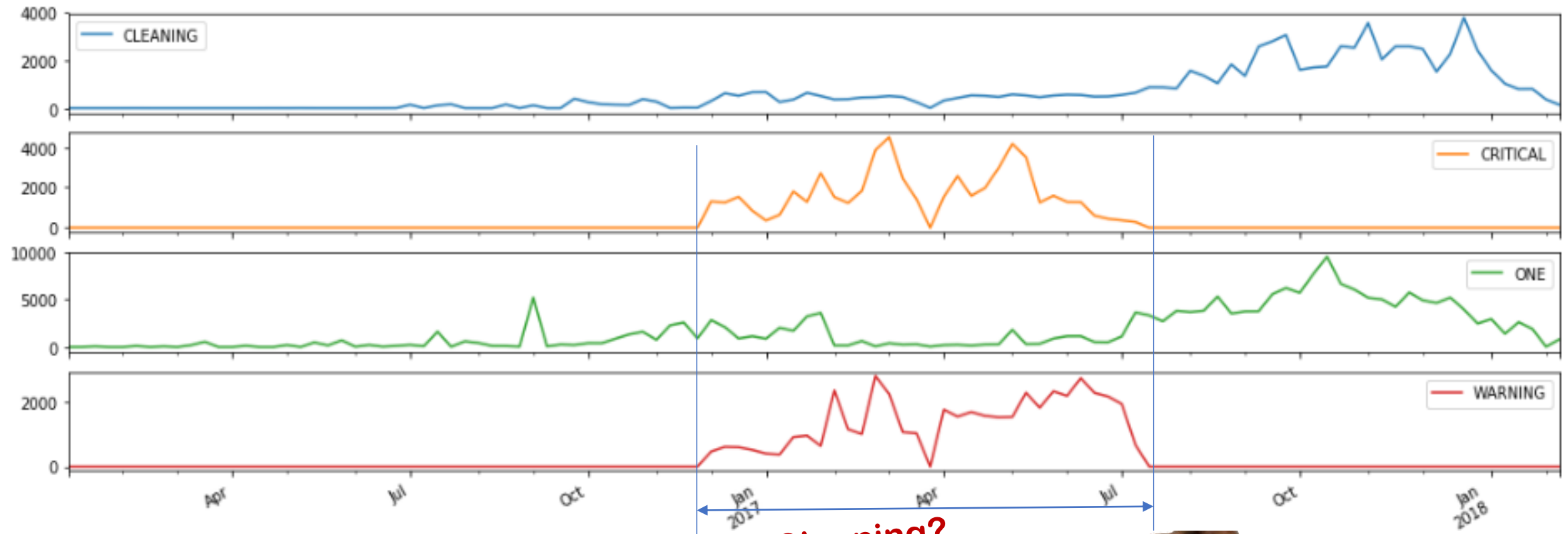
Timeline on counters (per machine type)

Let's check when exactly machines start generating counters

```
1 df_countersf[df_countersf['Model'].isin(models_to_look)]\  
2   .groupby(['Model', 'Timestamp'])['Serial'].count().unstack('Model')\  
3   .resample('W').sum().plot(figsize=(18,9),subplots=True)\  
4 plt.show()
```



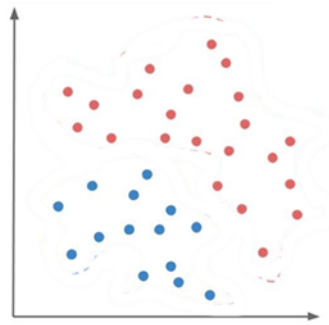
```
1 df_faultsf.groupby(['Critical', 'Timestamp'])['Serial'].count()\n2     .unstack('Critical').resample('W').sum().plot(figsize=(18,6),subplots=True)\n3 plt.show()
```



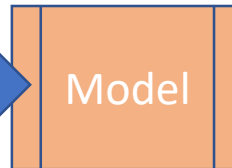
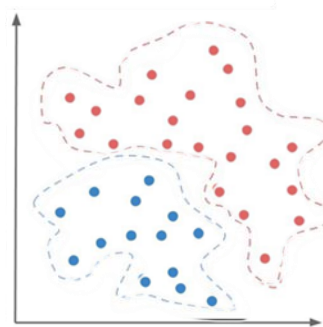
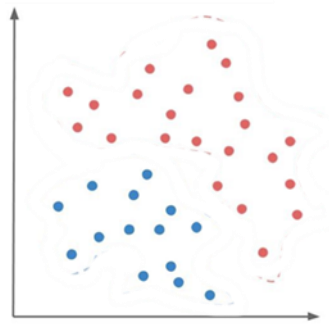
Cleaning?



Modeling



Modeling

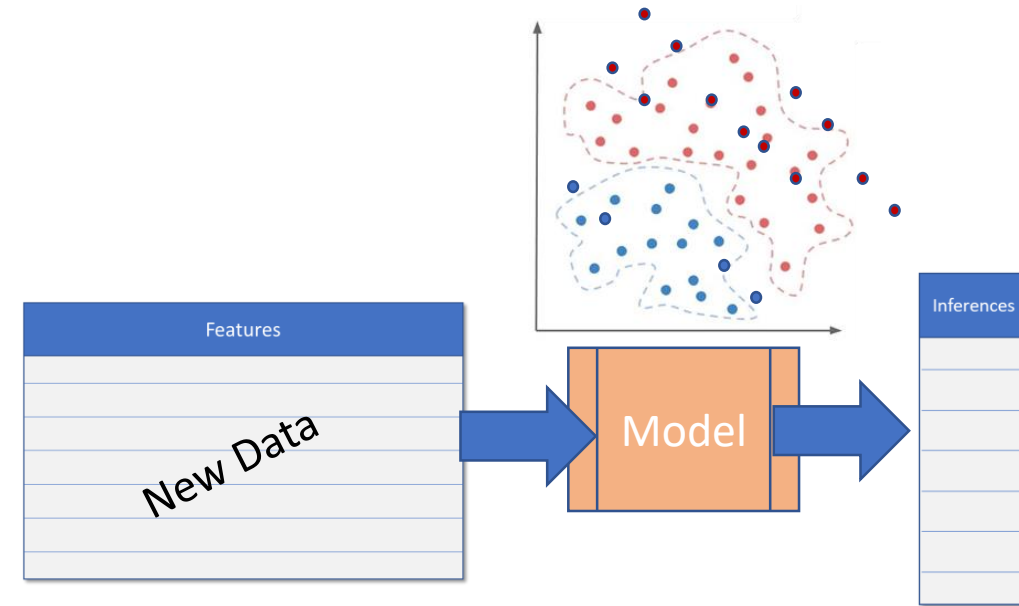
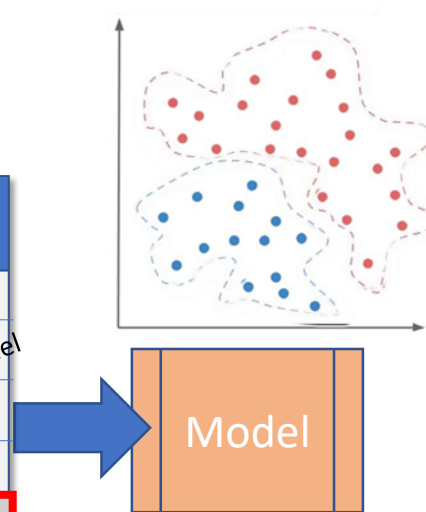


Features	Target
Training set	Visible to model
Test set	Hidden to model

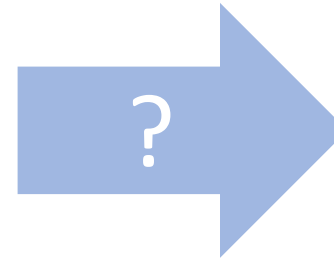
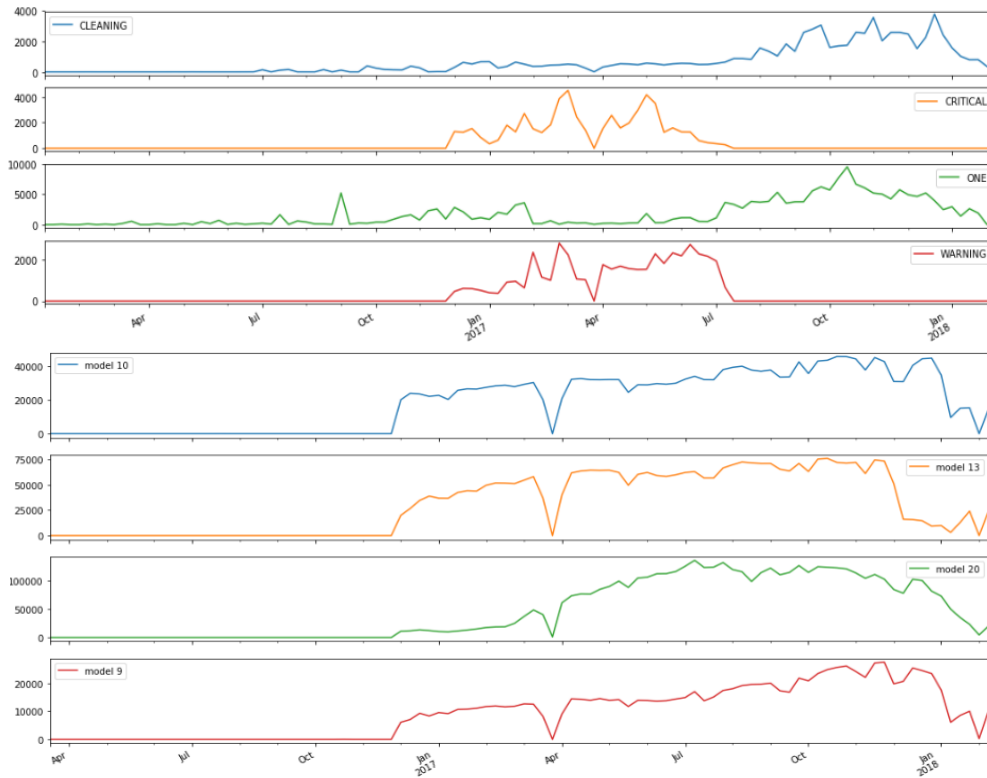


Modeling

Features	Target
Training set	Visible to model
Test set	Hidden to model



Preparation – Feature Engineering

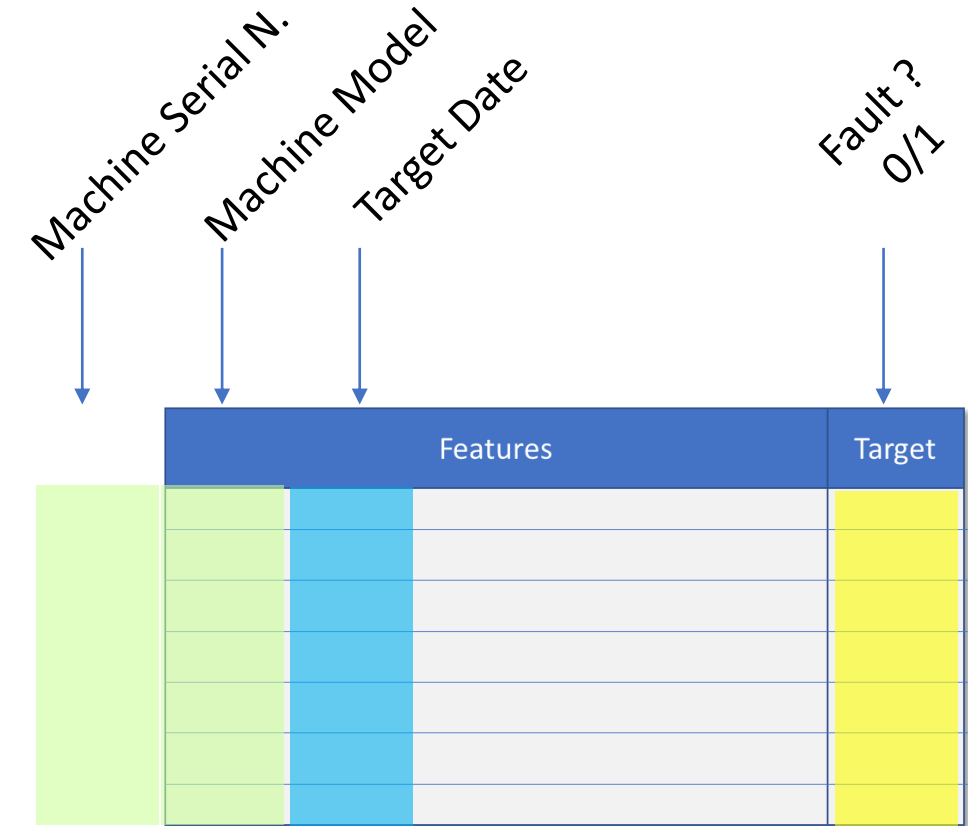
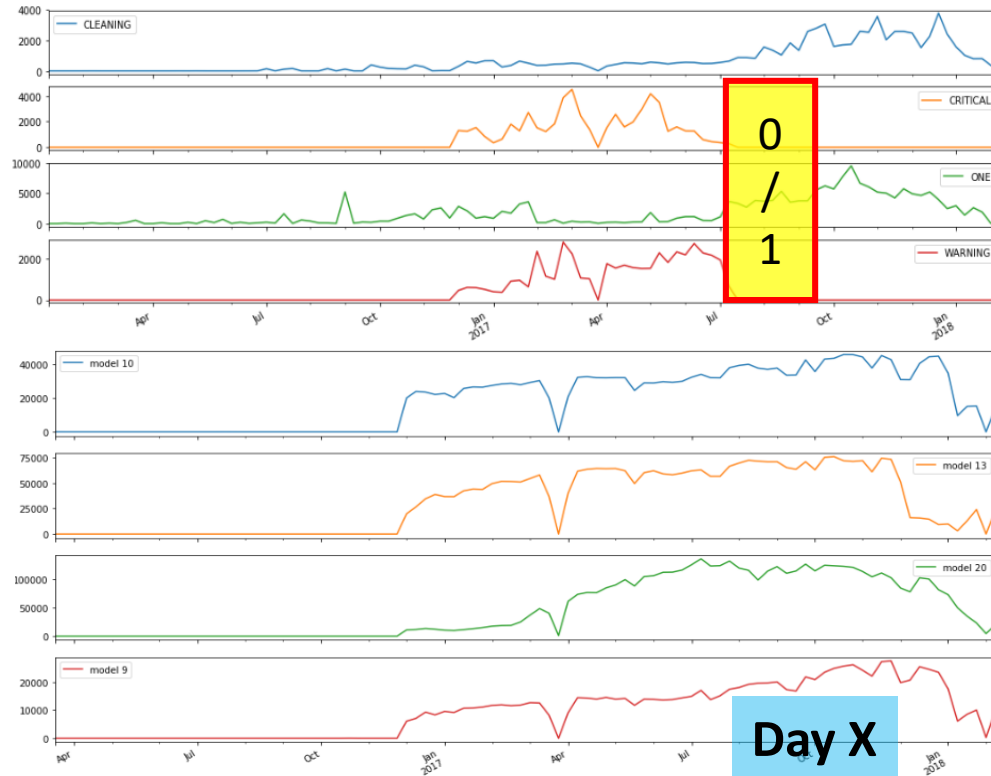


Features	Target



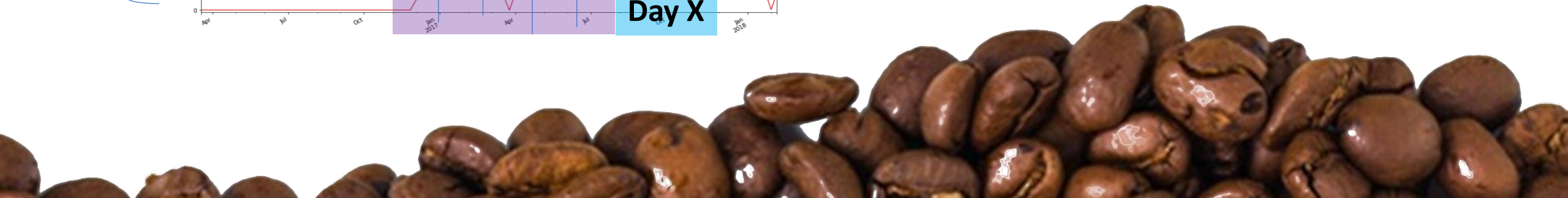
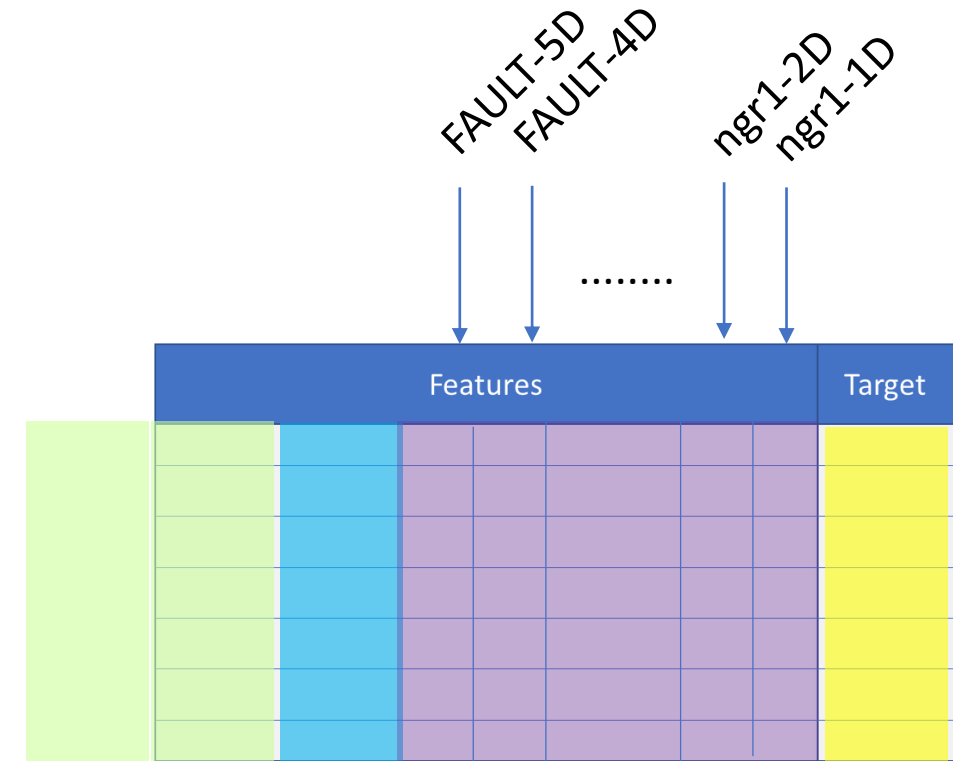
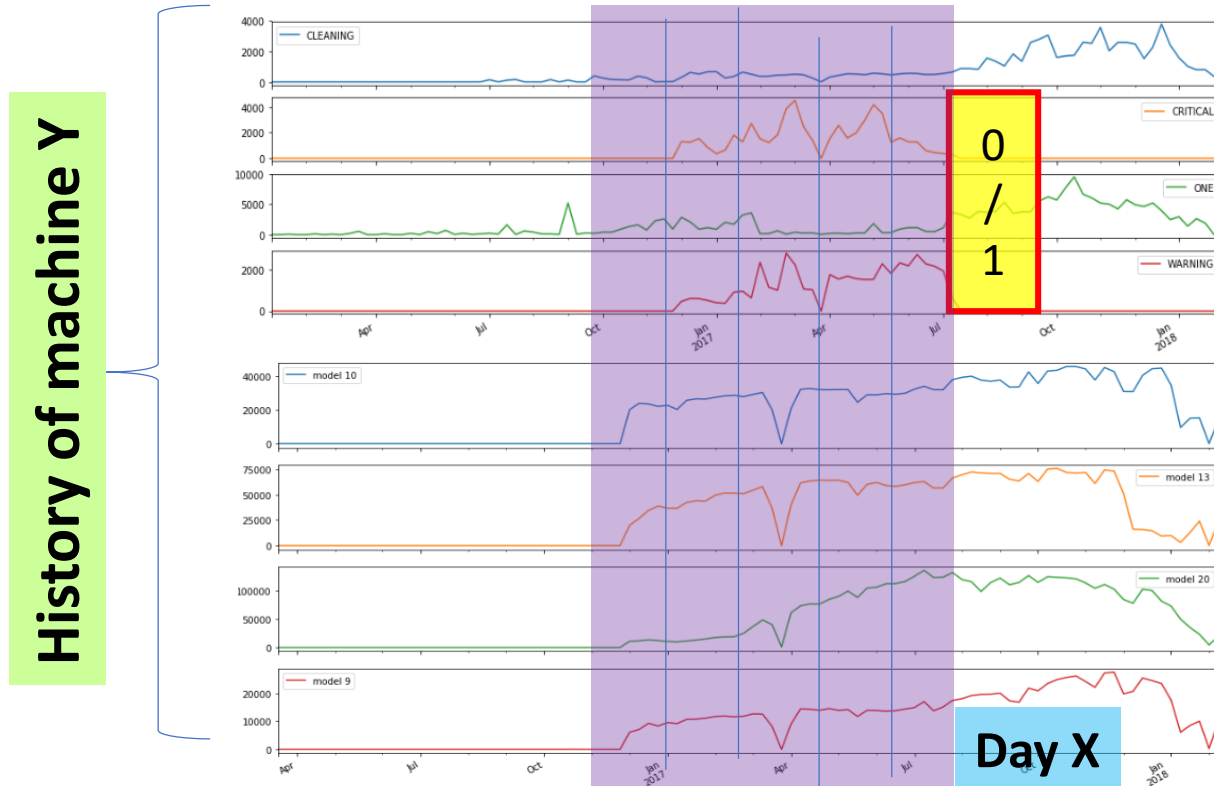
TARGET: there will be a Fault on day X
for machine Y?

History of machine Y



Features: Faults, Cleanings, Counters

In «some» days before day X



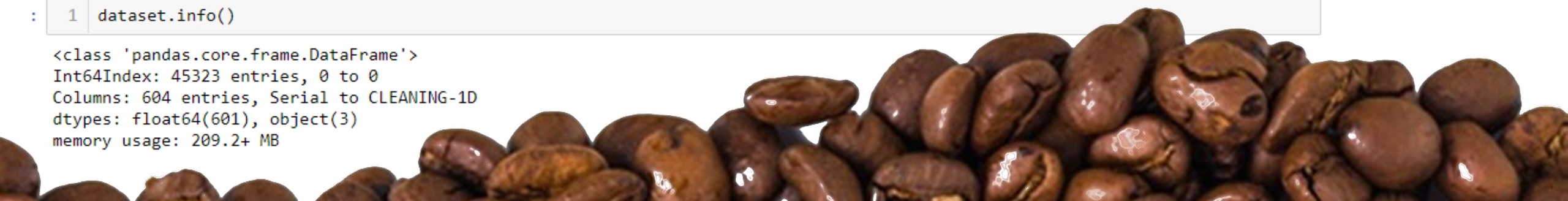
```
1 dataset.head(10)
```

	Serial	Model	Target Timestamp	TARGET	numcaffegenerale-20D	numcaffegenerale-19D	numcaffegenerale-18D	numcaffegenerale-17D	numcaffegenerale-16D	numcaffegenerale-15D	n
0	1479635	model_20	2016-10-21	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0	1479635	model_20	2016-10-22	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0	1479635	model_20	2016-10-23	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0	1479635	model_20	2016-10-24	0.0	0.0	0.0	0.0				
0	1479635	model_20	2016-10-25	0.0	0.0	0.0	0.0				
0	1479635	model_20	2016-10-26	0.0	0.0	0.0	0.0				
0	1479635	model_20	2016-10-27	0.0	0.0	0.0	0.0				
0	1479635	model_20	2016-10-28	0.0	0.0	0.0	0.0				
0	1479635	model_20	2016-10-29	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
0	1479635	model_20	2016-10-30	0.0	0.0	0.0	0.0	0.0	0.0	0.0	

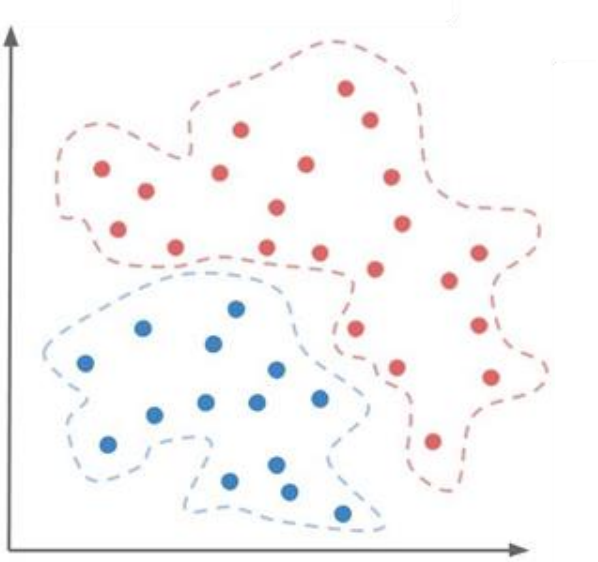
Features								Target

```
1 dataset.info()
```

```
<class 'pandas.core.frame.DataFrame'>
Int64Index: 45323 entries, 0 to 0
Columns: 604 entries, Serial to CLEANING-1D
dtypes: float64(601), object(3)
memory usage: 209.2+ MB
```



Models



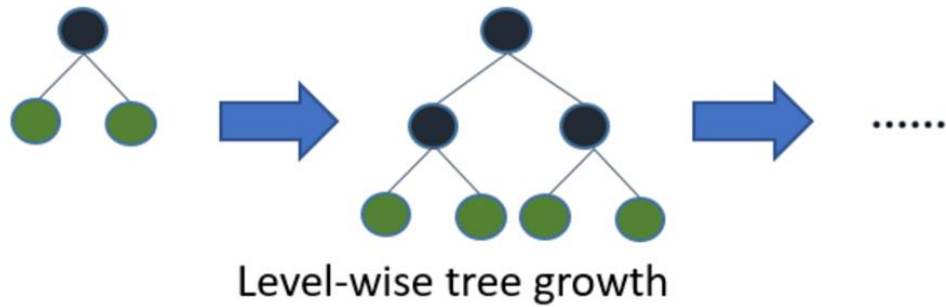
Ligh Gradient Boost Model

Neural Network

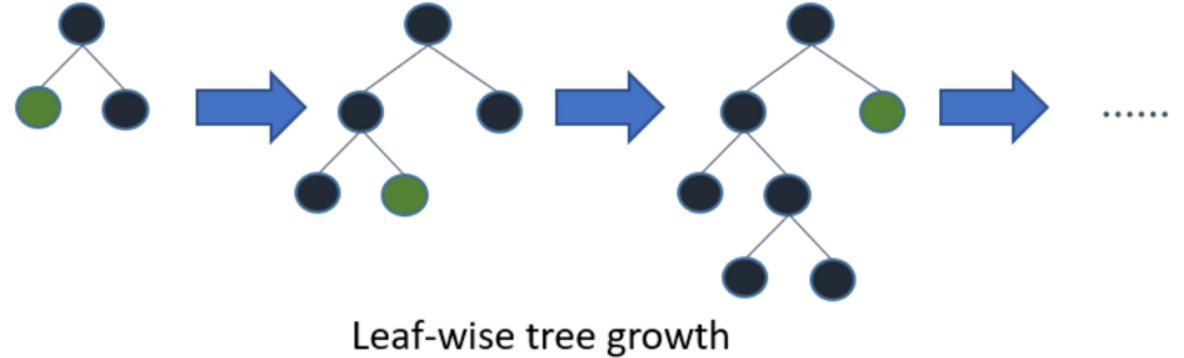


Light-GBM

[Quick overview on Medium](#)



E.g. Decision tree – Random Forest



E.g. LGBM



Light-GBM

[Quick overview on Medium](#)

- Big Dataset (10K+ rows)
- Efficient memory usage
- Light speed
- High Accuracy
- Categorical friendly
- Requires some tuning

Fitting time: 25.623752487267904 s

Classification Report

	precision	recall	f1-score	support
0	0.87	0.85	0.86	7829
1	0.83	0.86	0.85	7128
micro avg	0.85	0.85	0.85	14957
macro avg	0.85	0.85	0.85	14957
weighted avg	0.85	0.85	0.85	14957

Confusion Matrix

```
[[6616 1213]
 [ 999 6129]]
```

F1: 0.8471319972356598

f_name

Week 979

FAULT-6D 577

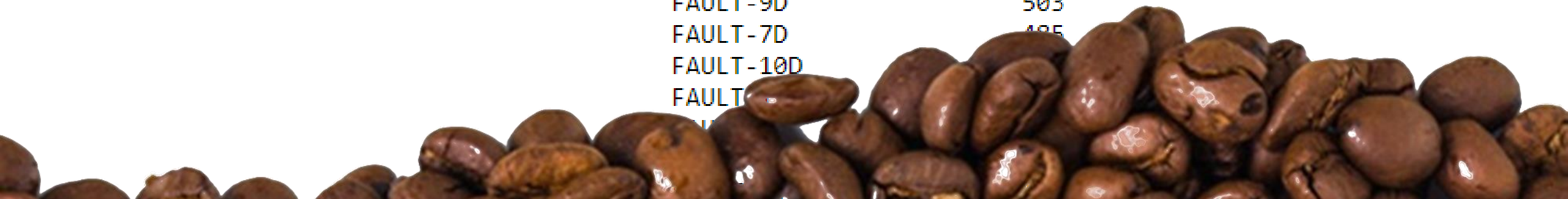
FAULT-9D 503

FAULT-7D 485

FAULT-10D

FAULT

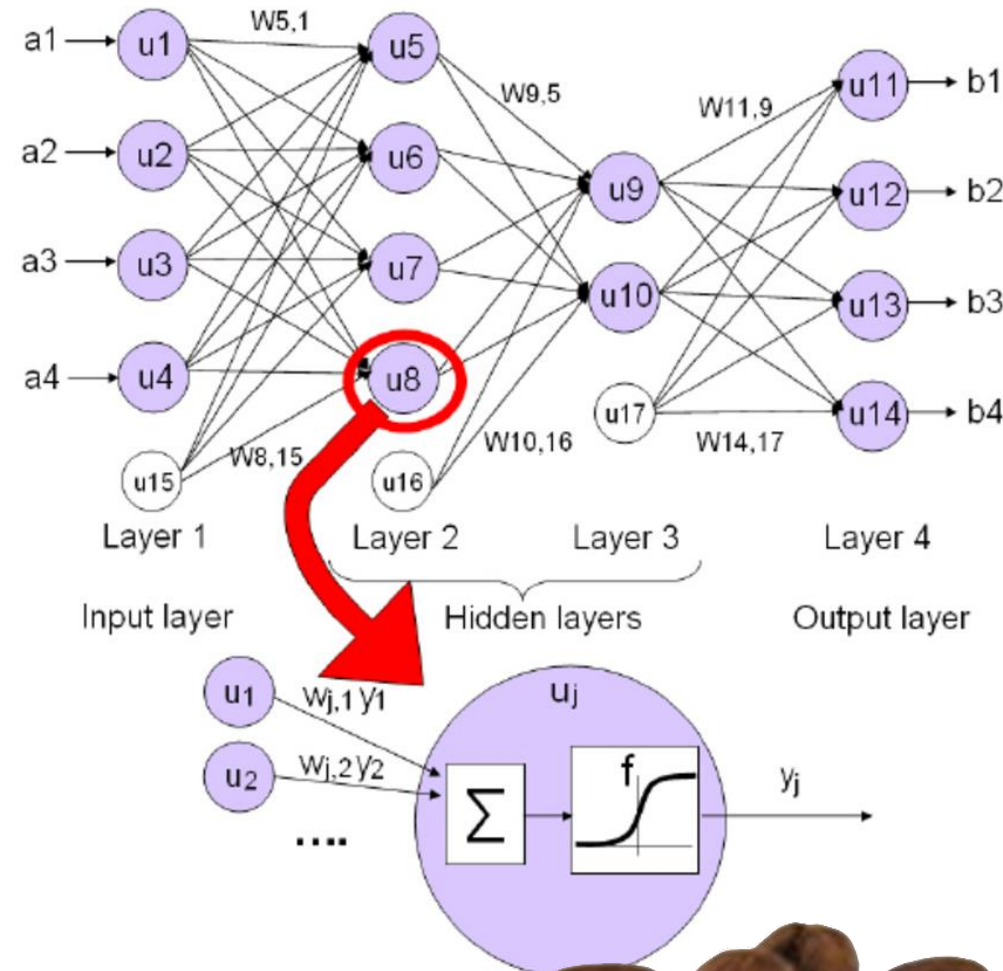
		True condition	
		Condition positive	Condition negative
Predicted condition	Predicted condition positive	True positive	False positive, Type I error
	Predicted condition negative	False negative, Type II error	True negative



Neural Network

Parameters

- Layers
- Neurons / Layer
- Activation
- Batch size
- Epochs



Build inner layers

Build output layer

Train and evaluate

```
*keras3.py
File Edit Format Run Options Windows Help

model = Sequential()
for lrs in range(n_of_layers):
    model.add(Dense(int(neurons_per_layer),
                      kernel_initializer='random_uniform',
                      bias_initializer='zeros',
                      kernel_regularizer=regularizers.l2(lambd)))
    model.add(Activation(activation))

model.add(Dense(1, kernel_initializer='random_uniform',
                bias_initializer='zeros',
                kernel_regularizer=regularizers.l2(lambd)))
model.add(Activation('sigmoid'))

model.compile(optimizer=optimizers.Adam(),
              loss='binary_crossentropy',
              metrics=['accuracy'])

model.fit(train_data, train_labels, epochs=n_of_epochs, verbose=0)
train_loss, train_acc = model.evaluate(train_data, train_labels, batch_size=batch_size)
test_loss, test_acc = model.evaluate(test_data, test_labels, batch_size=batch_size)
```

Ln: 84 Col: 22

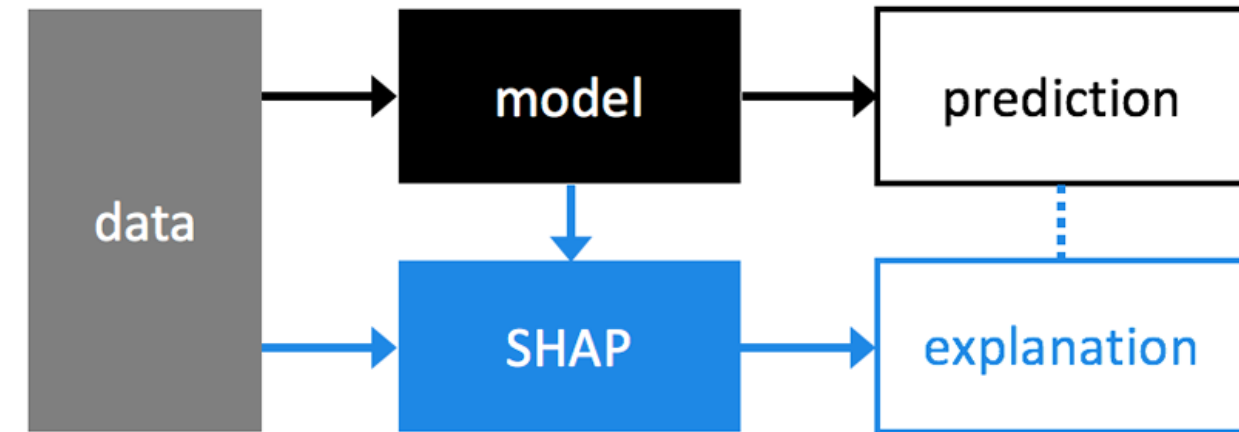


Plot performance vs lambda Vs parametri

trial	lambda	n of epochs	batch size	n of layers	neurons per layer	activation	train acc	test acc	dataset
1218	0	100	100	3	128	tanh	0.890487369	0.880337079	FlairBit_5d_onehot_scaled.csv
1203	0	100	100	3	128	tanh	0.892935252	0.878089887	FlairBit_5d_onehot_scaled.csv
1225	0	100	100	3	128	tanh	0.890286725	0.877849117	FlairBit_5d_onehot_scaled.csv
246	0	100	100	3	256	tanh	0.876785714	0.877447833	FlairBit_5d_onehot_rm15_scaled.csv
259	0	100	100	3	128	tanh	0.878009631	0.877367578	FlairBit_5d_onehot_rm15_scaled.csv
1229	0	100	100	3	64	tanh	0.888400651	0.876565009	FlairBit_5d_onehot_scaled.csv
239	0	100	100	3	128	tanh	0.881560995	0.875361155	FlairBit_5d_onehot_rm15_scaled.csv
240	0	100	100	3	128	tanh	0.879835473	0.875280898	FlairBit_5d_onehot_rm15_scaled.csv
241	0	100	100	3	64	tanh	0.875441412	0.875040131	FlairBit_5d_onehot_rm15_scaled.csv
1214	0	100	100	3	32	tanh	0.882622042	0.874638844	FlairBit_5d_onehot_scaled.csv
255	0	100	100	3	64	tanh	0.880758428	0.874558585	FlairBit_5d_onehot_rm15_scaled.csv
1211	0	100	100	3	256	tanh	0.893918416	0.874398074	FlairBit_5d_onehot_scaled.csv
235	0	100	100	3	256	tanh	0.879514446	0.874317818	FlairBit_5d_onehot_rm15_scaled.csv
1213	0	100	100	3	32	tanh	0.884146954	0.874077048	FlairBit_5d_onehot_scaled.csv
238	0	100	100	3	16	tanh	0.870505618	0.874077043	FlairBit_5d_onehot_rm15_scaled.csv
323	0	100	100	3	16	relu	0.868398875	0.873675762	FlairBit_5d_onehot_rm15_scaled.csv
257	0	100	100	3	128	tanh	0.880357144	0.873675762	FlairBit_5d_onehot_rm15_scaled.csv
234	0	100	100	3	128	tanh	0.882182986	0.873555502	FlairBit_5d_onehot_rm15_scaled.csv
254	0	100	100	3	128	tanh	0.875555556	0.873555556	FlairBit_5d_onehot_rm15_scaled.csv
1208	0	100	100	3	128	tanh	0.875555556	0.873555556	FlairBit_5d_onehot_rm15_scaled.csv
1215	0	100	100	3	128	tanh	0.875555556	0.873555556	FlairBit_5d_onehot_rm15_scaled.csv
245	0	100	100	3	128	tanh	0.875555556	0.873555556	FlairBit_5d_onehot_rm15_scaled.csv

Interpretation: SHAP

[Shap Documentation](#)

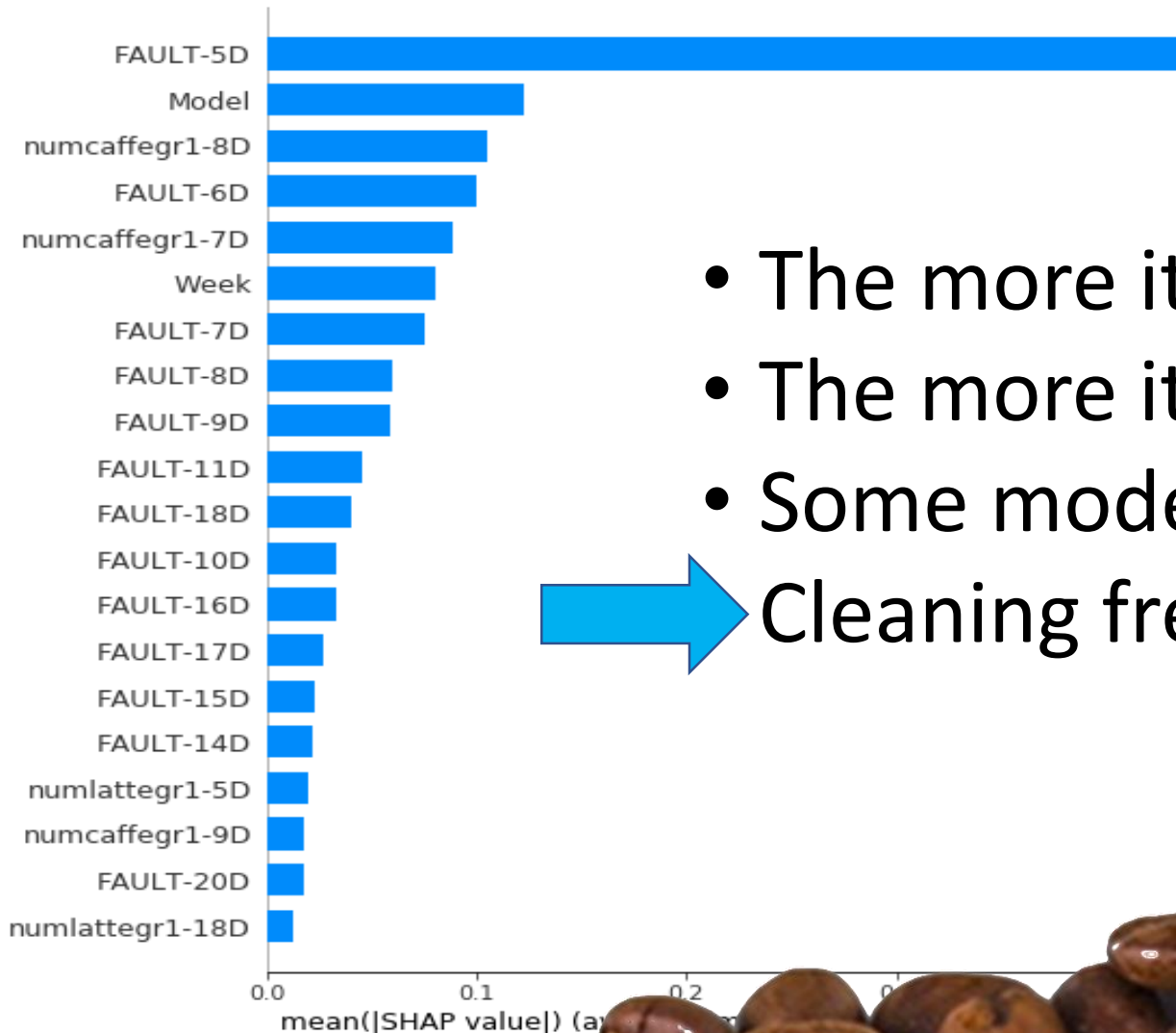


- SHAP (SHapley Additive exPlanations) is a unified approach to explain the output of any machine learning model.
- SHAP connects game theory with local explanations, uniting several previous methods



Interpretation: SHAP (LGBM model)

[Shap Documentation](#)



- The more it failed, the sooner it will fail
- The more it is used, the sooner it will fail
- Some models are just losers

➡ Cleaning frequency is not even in the list



Thank you!

Questions?

