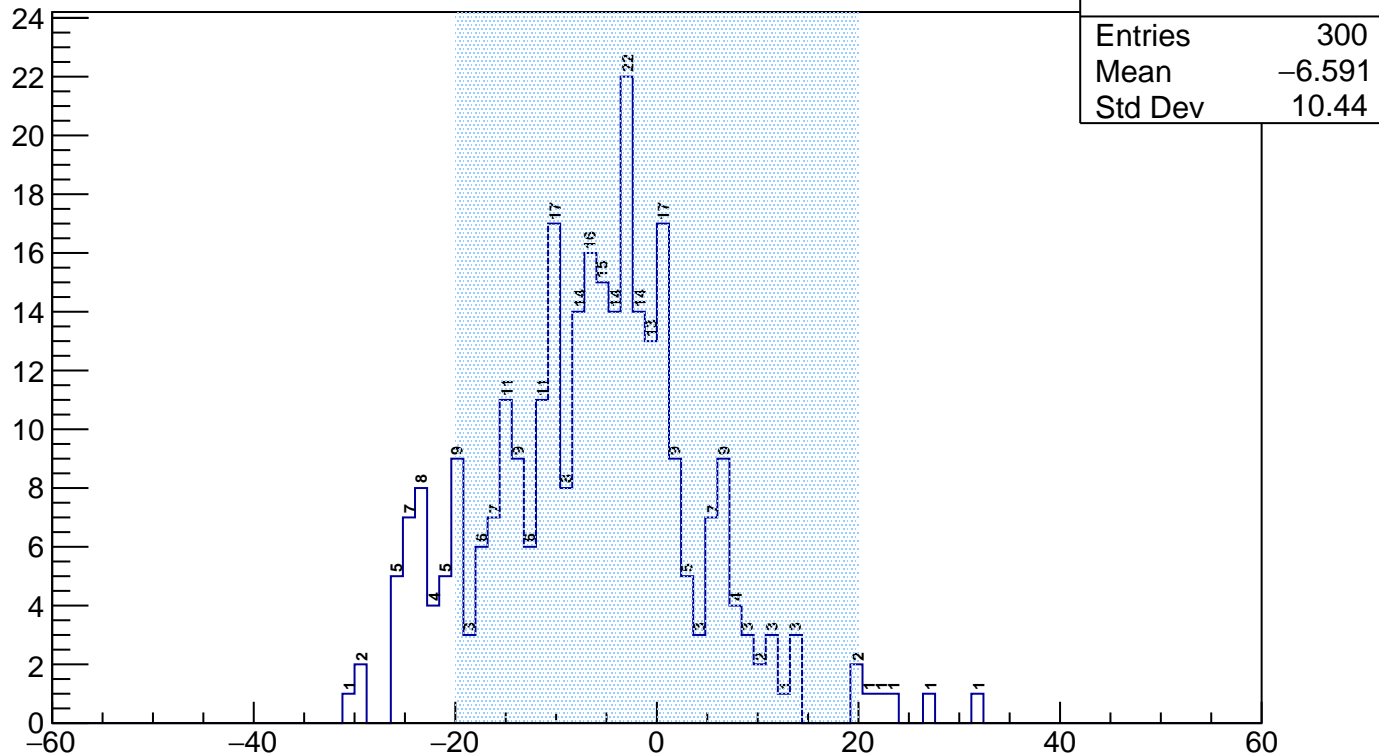


bottom surface curvature in  $y \sqrt{(\Delta x^2 + \Delta y^2)}$



Acceptable curvature =  $\pm 20 \text{ e-6 mm-1}$