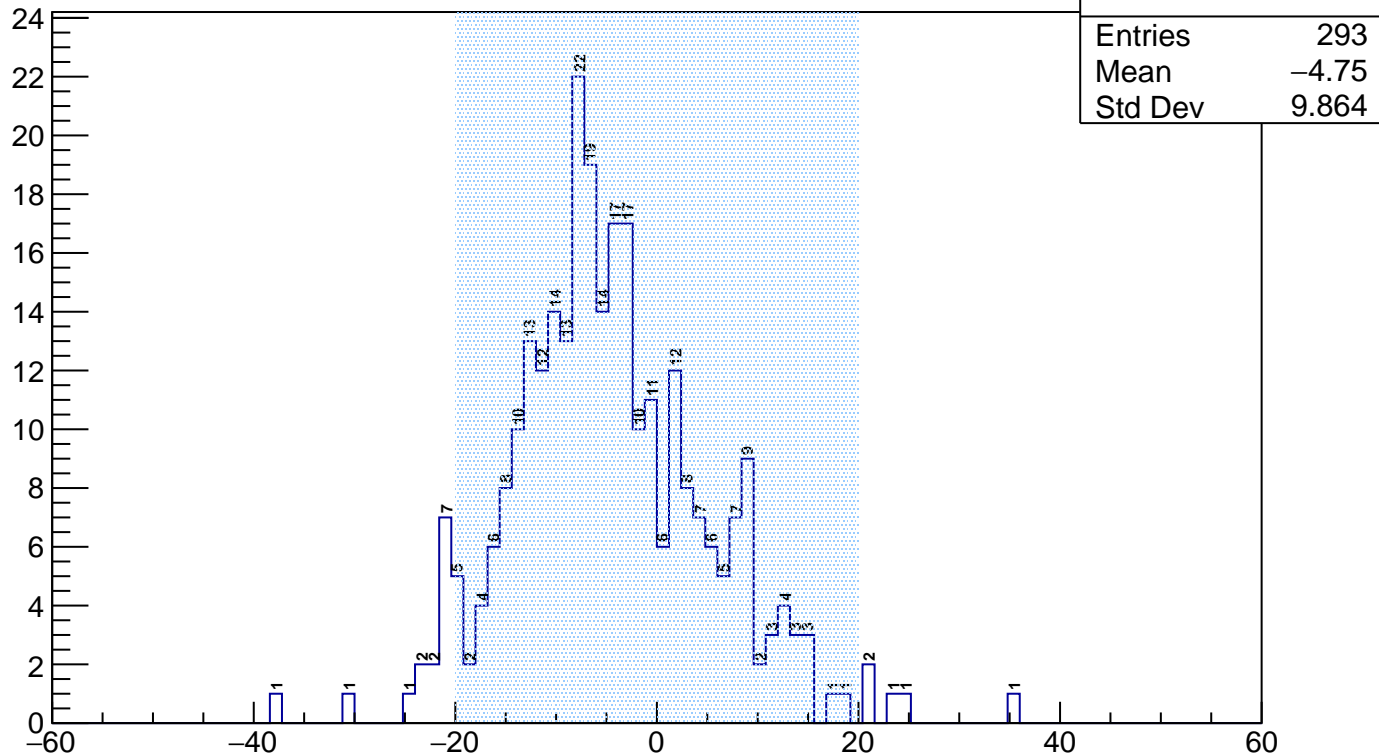


bottom surface curvature in x $\sqrt{(\Delta x^2 + \Delta y^2)}$



Acceptable curvature = +/-20 e-6 mm-1