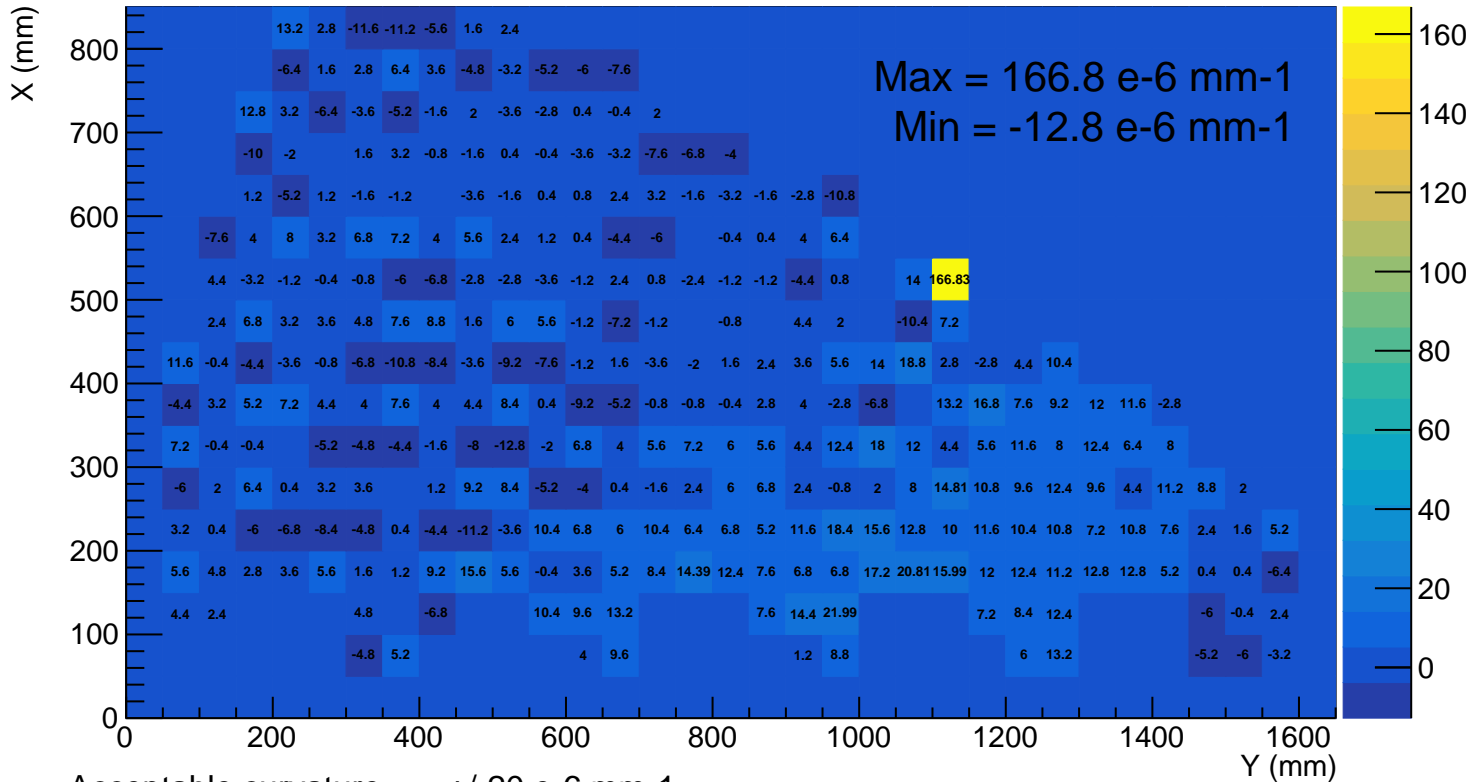


top surface curvature in y



Acceptable curvature = $\pm 20 \text{ e-6 mm}^{-1}$