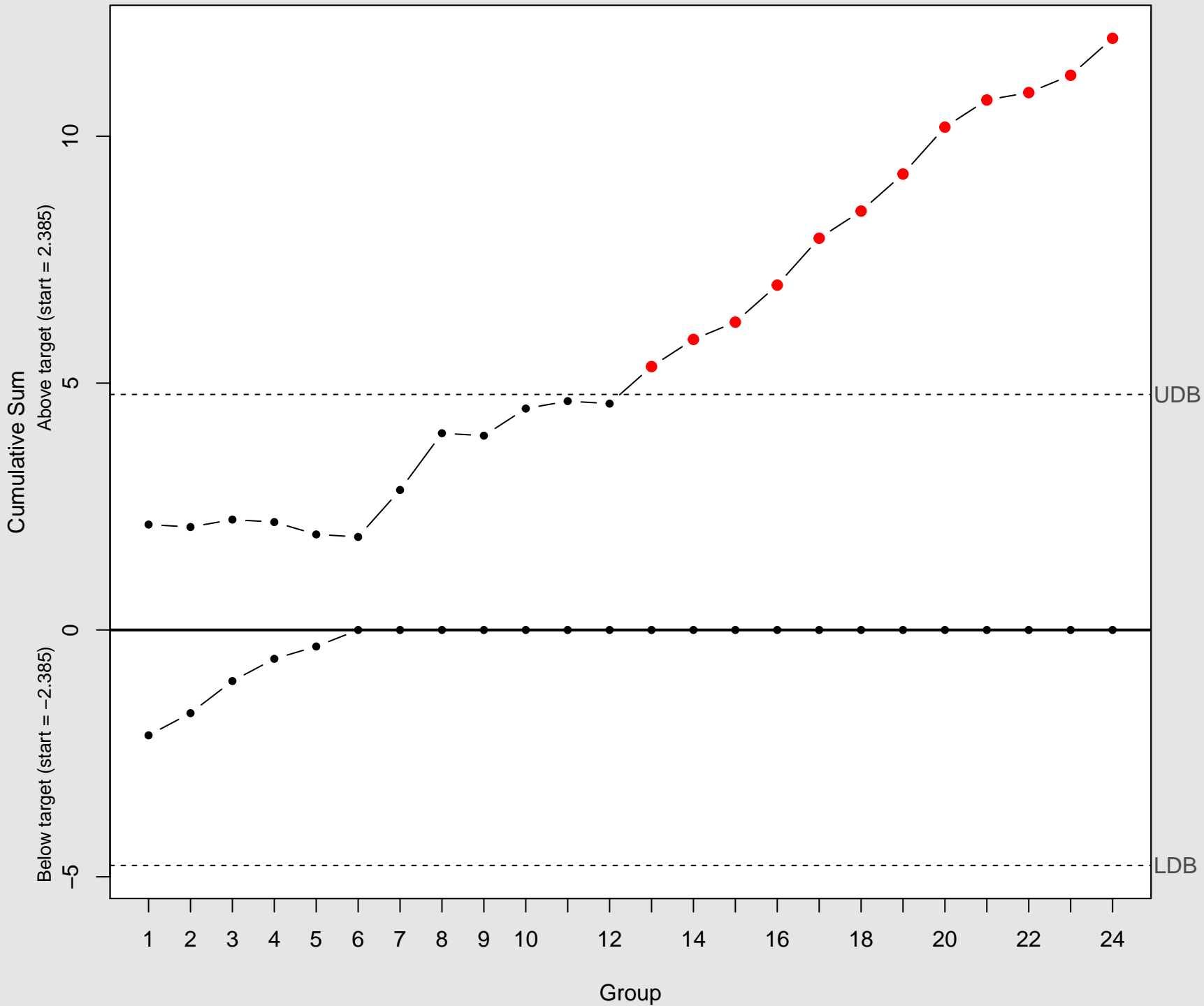


Carta CUSUM para monitorear la media del proceso



Number of groups = 24
Center = 8
StdDev = 0.05

Decision interval (std. err.) = 4.77
Shift detection (std. err.) = 0.5
No. of points beyond boundaries = 12