COLOR TELEVISION





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Note: This service manual is only for professional service personnel's reference. Before servicing the unit, please read the following items carefully.

Safety instruction

1. X-RAY radiation precaution

1.1 Excessive voltage will cause harmful X-ray. To avoid this radiation hazard, the high voltage should fall within the limitation. The appliance works at AC 120V, 60Hz. The high voltage of zero beam current (brightness is min) should be within 30kV on condition that the main power voltage is 110V(13", 20"), 130V(24") and 135V(37"). And it should not exceed 33kV in any condition.

When servicing, please refer to the HIGH VOLTAGE CHECK procedure this service manual before check the high voltage and the high voltage meter should be reliable and accurate.

- * Keep the main power voltage at 110V(13", 20"), 130V(24") and 135V(37") when checking the high voltage.
- 1.2 The primary source of X-RAY RADIATION is the CRT. The CRT of this TV set have gotten the approval of safety authentication inspection. The replacement CRT should be exactly the same type and specification CRT which has gotten a similar safety approval, and check the high voltage according to the HIGH VOLTAGE CHECK procedure.

2. Safety precaution

- a. Since the power supply circuit of this receiver is directly connected to the AC power line, an isolation transformer is necessary during dynamic service to avoid possible shock hazard.
- b. Always discharge the graphite layer conductor when moving the CRT.
- c. Disconnect the power cord before replacing parts.
- d. When replacing high-power resistor, keep the resistor 10 mm away from the circuit board.

3. Component safety precaution

Many electrical and mechanical parts in the chassis have special safety-related characteristics. These characteristics are often passed unnoticed by a visual inspection. Replacement parts which have these special safety characteristics are identified in this manual and its supplement electrical components having such features are shaded or marked by \triangle on the schematic diagram and the parts list. Before replacing any of these components, read the parts list in this manual carefully. The use of substitute replacement parts which do not have the same characteristic as specified in the parts list may create shock, fire, X-RAY RADIATION or other hazards.

General instruction

- 1. Copy the standard model data to let EEPROM (N101)of the chassis have those data before placing it on the unit, do "factory adjustment" if necessary. If use a blank EEPROM directly, you should preset IIC data and then do other common adjustment.
 - 2. The adjustment should be done under following circumstances without additional instruction
 - a) Alternating current 120V/60Hz
 - b) Preheat at least 30 min
- 3. The unit has auto degaussing circuit, the auto degaussing process can be finished within 1s when the main power. Only when turn on the unit at least 30min after last time turn off TV does the auto

degaussing circuit work.

4. If the CRT with magnetism affects color purity and convergence, when the auto degaussing eraser. if the color purity and convergence are still not very good, then corresponding adjustment should be done. Refer to picture tube adjustment method for adjustment.

Alignment instruction

1. Debugging item

- a) VIF adjustment
- b) S-TRAP adjustment
- c) H VCO adjustment
- d) OSD adjustment
- e) B+ voltage adjustment
- f) RF AGC voltage adjustment
- g) Focus adjustment
- h) Screen-grid voltage white balance adjustment
- i) Field, line scan center adjustment
- j) Filed, line amplitude adjustment
- k) Raster adjustment

2. Alignment flow

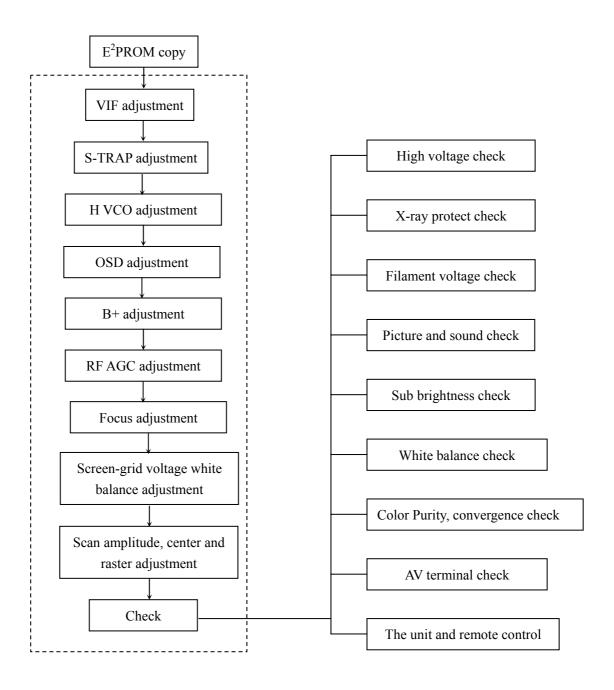


Fig-1 alignment flow

3. Factory menu adjustment (FACTORY MENU PAGE)

3.1 VIF adjustment

Receive a NTSC signal at will, enter factory menu VCJ ADJ, select VIF VCO, press "VOL+/_", then display "END" and it means IC has adjust IF to 45.75MHz automatically.

3.2 S-TRAP adjustment

Receive a NTSC signal at will, enter factory menu VCJ ADJ, select S-TRAP, press "VOL+/_", then IC will adjust S-TRAP to the best situation.

3.3 H VCO adjustment

Receive a NTSC signal at will, enter factory menu RASTER ADJ, select H VCO ADJ, press "VOL+/_", then IC will auto adjust H VCO to the best situation.

3.4 OSD adjustment

Receive NTSC signal, check the OSD, if OSD is not at the center of the screen, you can adjust "110: OSD H-POS" of the last page of SERVICE MENU.

3.5 B+ voltage adjustment

- a) Make sure that the power is AC 120V/60Hz
- b) Connect B+ point with a digital voltmeter, receive A-7 signal, set the picture to "standard", the value of B+ voltage should be 110 V \pm 0.5 V(13", 20"), 130V \pm 0.5 V(24"), 135V \pm 0.5 V(27").

3.6 RF AGC adjustment

RF AGC is auto adjusted by the turner.

3.7 Focus adjustment

- a) Receive A-12 PHILIPS signal, set user control to "standard".
- b) Adjust focus electrode potentiometer on FBT to optimize focus of screen.

3.8 Screen-grid voltage and white balance adjustment

- a) Receive A-7 signal, set user control to "user" and the brightness, contrast and color are zero.
- b) Adjust potentiometer of SCREEN till the top side seven lattices slightly light up.
- c) White balance adjustment of analog TV channel and AV channel.
 - Input erect 10-gray scale signal of VP403, at AV channel, set user control to "standard". Adjust the center of the right third level of dark balance and the center of the left second level of bright balance. Enter CRT ADJ of factory menu, fixed CUT G(150), adjust CUT R, CUT B, DRV-R, DRV-B till the white balance is normal basically.
- d) White balance adjustment of COMPONENT channel and digital TV channel.
 - Input erect 10-gray scale signal of VP403, at COMPINENT channel, set user control to "standard". Adjust the center of the right third level of dark balance and the center of the left second level of bright balance. Enter CRT ADJ of factory menu, fixed CUT G YUV(150), adjust CUT R YUV, CUT B YUV, DRV-R YUV, DRV-B YUV till the white balance is normal basically. Then enter CR PED, CB PED to adjust the dark balance of COMPONET channel again, in order to let it more accurate.

Enter digital TV channel and check if the balance is up to the mustard, if not, adjust CUT R DTV, CUT G DTV, CUT B DTV. The adjust method of DTV R PED, DTV B PED is as same as it of COMPONENT channel

3.9 line, field center adjustment

Receive CENTER CROSS 100IRE signal of VP403, set user control to "standard" of AV channel, enter RASTER ADJ item, adjust field center V-POS, line center H-POS, let the center of picture coincide with center of screen.

3.10 line, field amplitude adjustment

a) field amplitude adjustment

Receive PERCENT OVERSCAN signal of VP403, set user control to "standard" of AV channel, enter RASTER ADJ item, adjust field amplitude V-SIZE, let the vertical reproduction ratio of picture acceptable 5%.

b) line amplitude adjustment

receive PERCENT OVERSCAM single of VP403, set user control to "standard" of AV channel.

13" and 20": adjust B+ potentiometer RP502, let the line reproduction ratio of picture acceptable 5%.

20", 24" and 27": enter RASTER ADJ item, adjust line amplitude H-SIZE, let the line reproduction ratio of picture acceptable 5%.

3.11 line, field linearity and geometry adjustment

receive CROSSHATCH single of VP403, set user control to "standard" of AV channel.if the linearity and geometry are not satisfied, you may adjust the following items of RASTER ADJ:

Corner PARA

Trape VS-CORE V-LIN

Note: CORNER, PATR, TRAPE need not adjust at 13" and 20".

4. Checking point

4.1 High voltage check

Connect High Voltage meter between CRT second anode and GND.

1) Receive A7 signal, set user control to "STANDARD", measure the high voltage value, the reading should be the value below:

13": 22 kV±1 kV 20": 25.5 kV±1 kV 24": 27 kV±1 kV 27": 29kV±1 kV

- 2) Set the brightness and contrast to minimum (zero beam current), measure the high voltage, the reading should not exceed 33kV.
- 4.2 CRT filament voltage check

Receive A7 signal, set picture to "STANDARD", use effective voltage meter to measure CRT filament voltage, the reading should be (6.3 ± 0.3) Vrms

- 4.3 X-ray protection check
- 1) Receive A7 signal, set user control to "vivid".
- 2) 13", 20", 24": Short circuit R309 (TP302, TP303), X-Ray protection circuit should function.

27": press S301, X-Ray protection circuit should function.

- 4.4 Picture and sound check
- 1) Receive standard TV signal, include NTSC and ATSC.
- 2) Use picture control buttons to check color, contrast, brightness, sharpness, tint's function.
- 3) Use sound control buttons to check volume control function.
- 4.5 Sub-brightness, sub-contrast check
- 1) sub-brightness check

Receive full-screen 8IRE signal of VP403, set user control to "standard" and check if it is satisfied (for example: BESTBUY require brightness of 7.5IRE BLACK ≤0.20 ft.L), if not, enter PICTURE ADJ item.

AV channel: ATV BRIGHT COMPONENT channel: YUV BRIGHT DTV channel: DTV BRIGHT

Fine adjust the items to let it be satisfied (suggest 0.15 ft.L ≤BLACK brightness ≤0.20 ft.L).

2) sub-contrast check

Receive window 100IRE signal of VP403, set user control to "standard" and check if it is satisfied (for

example: BESTBUY require brightness of window 100IRE≥70 ft.L), if not, enter PICTURE ADJ item.

AV channel: ATV CONTRAST COMPONENT channel: YUV CONTRAST DTV channel: DTV CONTRAST Fine adjust the items to let it be satisfied.

4.6 Color purity and convergence check (in normal way)

- 4.7 AV/S terminals video and sound IN/OUT check
- 4.8 COMPONENT channel video and sound IN check.
- 4.8 Other buttons on the TV set and remote controller function check.

5 Ex-factory setting

Enter factory menu SHIPMENT OFF, press right button to let OFF turn to ON, then exit the factory menu.

5.1 picture menu

CONTRAST	45
BRIGHTNESS	35
COLOR	45
TITN	0
SHARPNESS	30
PICTURE MODE	STANDARD
√MORE	

5.2 Volulme: 305.3 Language: English5.4 TV mode: channel 2

6 Factory menu

- 6.1 enter factory menu method
- 1) Press factory button to enter factory menu.
- 2) Press CH+ or CH- to select sub-menu and VOL+ or VOL- to enter.
- 3) Press MENU to exit.
- 6.2 the content of factory menu see table 1

table 1 factory menu

FACTORY MENU			
1: VCJ ADJ	01. VIF VCO	VIF VCO auto regulation	
	02. RF DELAY	TUNER AGC adjustment	
	03. S-TRAP	S-TRAP auto regulation	
2: RASTER ADJ	06. H VCO	H VCO auto regulation	
	07. V-POS	Field center adjustment	
	08. V-SIZE	Field amplitude adjustment	
	09. V-LIN	Field linearity adjustment	
	10. VS-CORE	Corner adjustment	

	11. H-POS	Line position adjustment	
	12. H-SIZE	Field amplitude adjustment	
	13. PARA	Pincushion adjustment	
	14. CONTER	Angle adjustment	
	15. Trape	Trapezia adjustment	
	16. CUT R	TV-NTSC, AV white balance adjustment	
	17. CUT G		
	18. CUT B		
	19. DRV-R		
	20. DRV-B		
	21. CUT R YUV	COMPONENT white balance adjustment	
	22. CUT G YUV		
	23. CUT B YUV		
	24. DRV-R YUV		
2. CDT AD I	25. DRV-B YUV		
3: CRT ADJ	26. CR PED		
	27. CB PED		
	28. CUT R DTV	TV-ATSC white balance adjustment	
	29. CUT G DTV		
	30. CUT B DTV		
	31. DTV R PED		
	32. DTV B PED		
	33. Y R OFSET	Correction offset, 30	
	34. YUV B ADD	Correction offset, 30	
	35. YUV B DEC	Correction offset, 30	
	36. ATV BRIGHT	TV-NTSC, AV Sub bright adjustment	
	37. ATV CONTRAST	TV-NTSC, AV Sub contrast adjustment	
4: PICTURE ADJ	38. YUV BRIGHT	COMPONENT Sub bright adjustment	
	39. YUV CONTRAST	COMPINENT Sub contrast adjustment	
	40. DTV BRIGHT	TV-ATSC Sub bright adjustment	
	41. DTV CONTRAST	TV-ATSC Sub contrast adjustment	
5: SHIPMENT OFF		User menu pre-set	
6: SERVICE MENU		E2 reference	
		Aging switch, after aging function turns on, the unit	
7: AGING OFF		will auto turn on and display HR sign on the top left of	
7. AOINO OH		the screen, press return button to enter the factory	
		menu	

Working principle:

The unit adopts the super single IC R2J10165(N102) with I2C bus controlled processor produced by RENEsAS, which includes IF, color decoder, 8-bits MCU, pre-video amplify, H/V deflection, AV switch, audio processing, ect.. The main interfaces are: two AV IN, one S-VIDEO IN, YCbCr, one AV OUTPUT.

The signal flow is below:

The antenna reception signal RF will be sent to the integrative tuner (contains HF and IF amplifier circuits), which is controlled by SDA and SCL, selects appropriate channel and sends the selected IF signal to the next level for processing.

If receive the analog RF signal, RF will be sent to tuner, via HF and mixing, output IF, via V111 after, it sent to SAW Z101 filtering and gain better IF. Then it feed to main IC N102 (R2J10165) from 38#, 39# IF amplify, phase-lock loop VCO and synchronous detection, output from 34# as composite video signal VIF-VIDEO. After filtering, VIF-VIDEO changes to VIDEO-TV.

If receive the digital RF signal, the signal via HF and IF amplifying, output differential digital IF signal form 10#, 11#, then feed to NH07(R8A66953) demodulate and MPEG decoder, output YCbCr of DTV(DTV-Y and DTV-CbCr) and audio DTV-L/R.

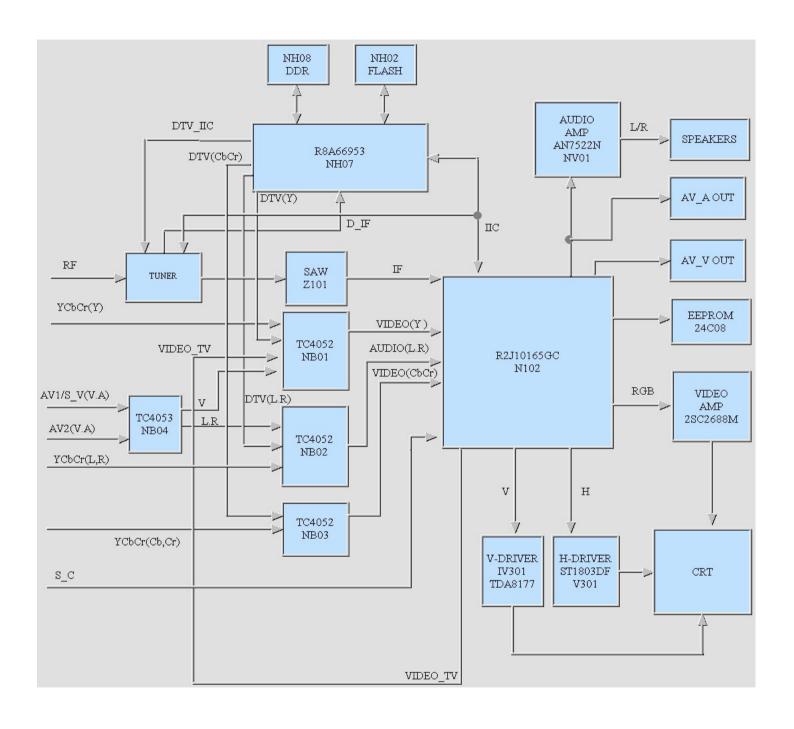
VIDEO-TV, DTV-Y, Y component from YCbCr and V/Y signal of AV1/S, AV2 selected by switch NB04 (TC4053), they are all sent to NB01(TC4052)9#,10# select, output VIDEO, it will be sent to N102 form 32#. C of S terminal is sent to N102 30#. Components Cb, Cr and DTV-CbCr demodulated and MPEG decoded by R8A66953 are sent to N102 19#,20#, then switch selection, video decoding and processing, it sent to the internal RGB interface matrix, pre-video amplify, contrast, bright and blacking, output RGB form 51#,52#,53#. After N102 internal video switch selecting, the video is sent to decoding and processing, it also output from 24# as AV OUT.

The main IC N102 has the H/V deflection internal. VDRV output from 11#, via N301(TDA8172) amplifying to push the vertical deflection coil. HDRV output from 15#, via V301(ST1803DF) driving to push the horizontal deflection coil. EW-OUT output form 25# via V303(2SC3852) driving then sent to the horizontal deflection.

The IF signal is sent to N102 from 38# 39# demodulating TV audio L/R. L/R of AV1/S, AV2 via audio switch NB04(TC4053) selecting, L/R of YCbCr and DTV-L/R demodulated and MPEG decoded by R8A66953, it sent to N102 29#,43# switch selection and audio process together with TV audio signal, then output L/R from 46# 48#, it sent to sound amplifier NV01(AN7522) amplifying to push the speaker; at the same time, the L/R from 46# 48# is also audio of AV OUT.

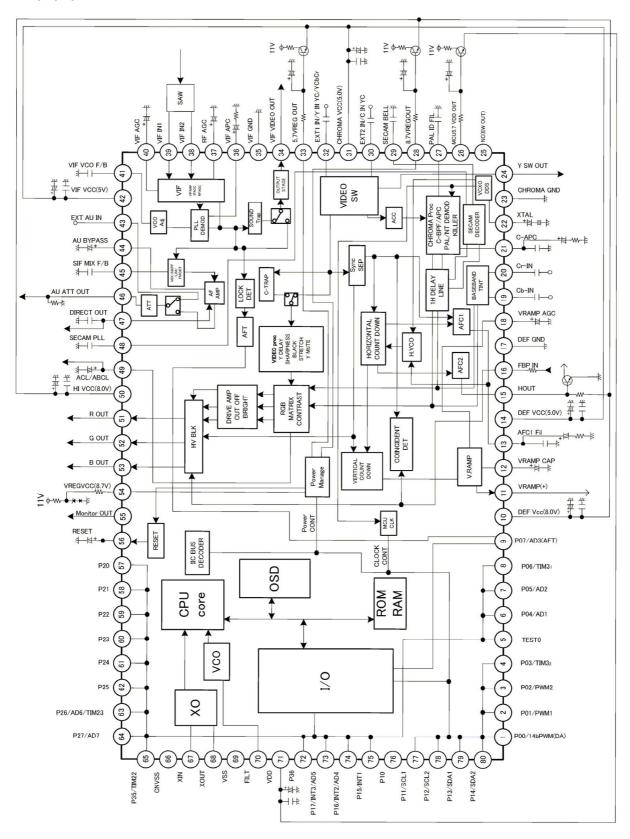
The unit is control by the MCU built in N102, it connects tuner and E2PROM through IIC bus line and controls the whole unit working.

Block diagram

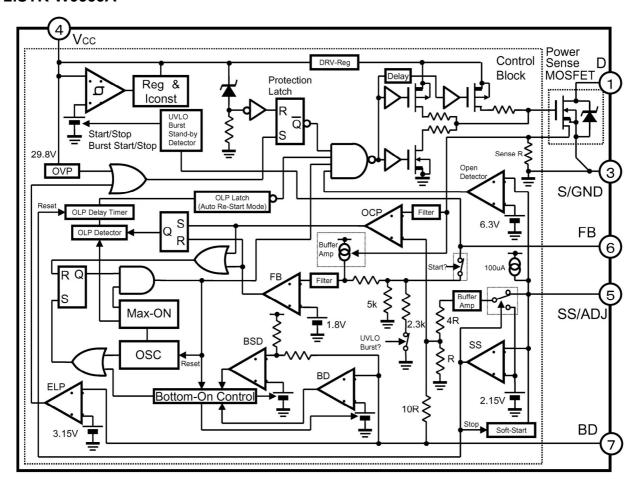


IC Block diagram:

1.R2J1016XFP



2.STR-W6553A

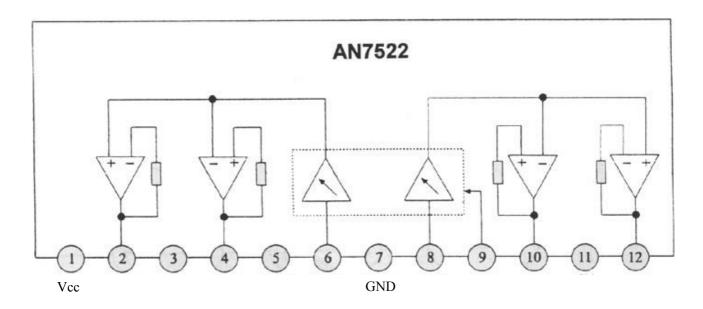


Pin function:

No	STR-W6500	STR-X6500	Name	Function
	[T0220F-6L]	[T03PF-7L]		
1	D		Drain terminal	Drain of MOSFET
2	-	S	Source/Ground terminal	MOSFET Source and Ground
3	S/GND	GND		
4	Vcc		Power terminal	Control power input
5	SS/	/ADJ	Soft-Start/over current	Over current protect and Soft-Start
			protect	timer adjust
6	FB		Feed Back terminal	Timing voltage control signal input
				Gap oscillation control
7	BD		Bottom check terminal	Bottom check signal input and
				external Latch signal input

3. AN7522N

The AN7522 is a monolithic integrated circuits designed for 3.0WX2 channel BTS(8V, 8Ω)output audio power amplifier.

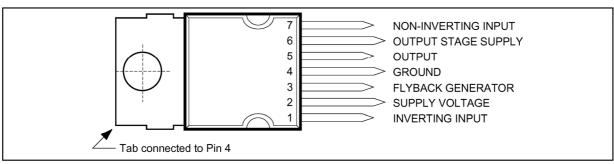


4.TDA8177

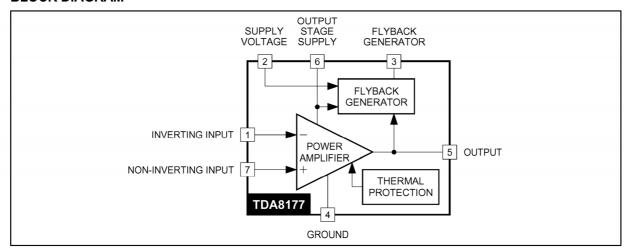
Designed for monitors and high performance TVs, the TDA8177 vertical deflection booster delivers flyback voltages up to 70V.

The TDA8177 operates with supplies up to 35V and provides up to 3App output current to drive the yoke. The TDA8177 is offered in HEPTAWATT package

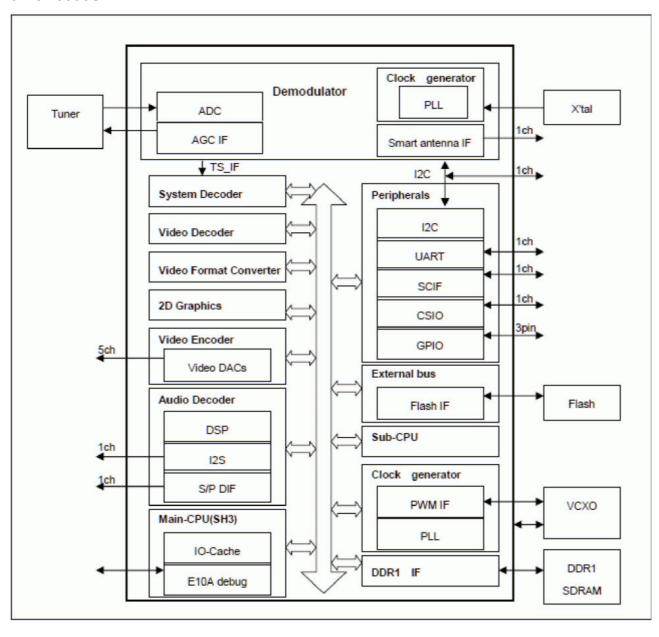
PIN CONNECTIONS

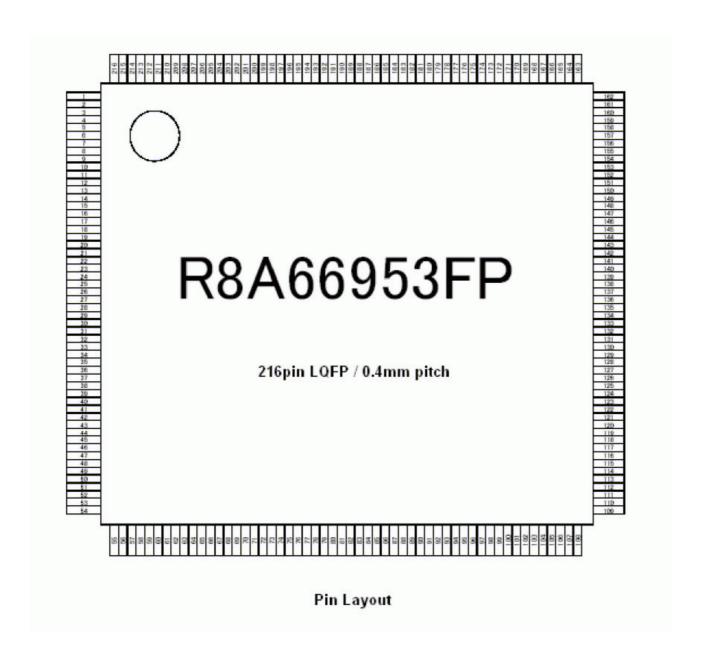


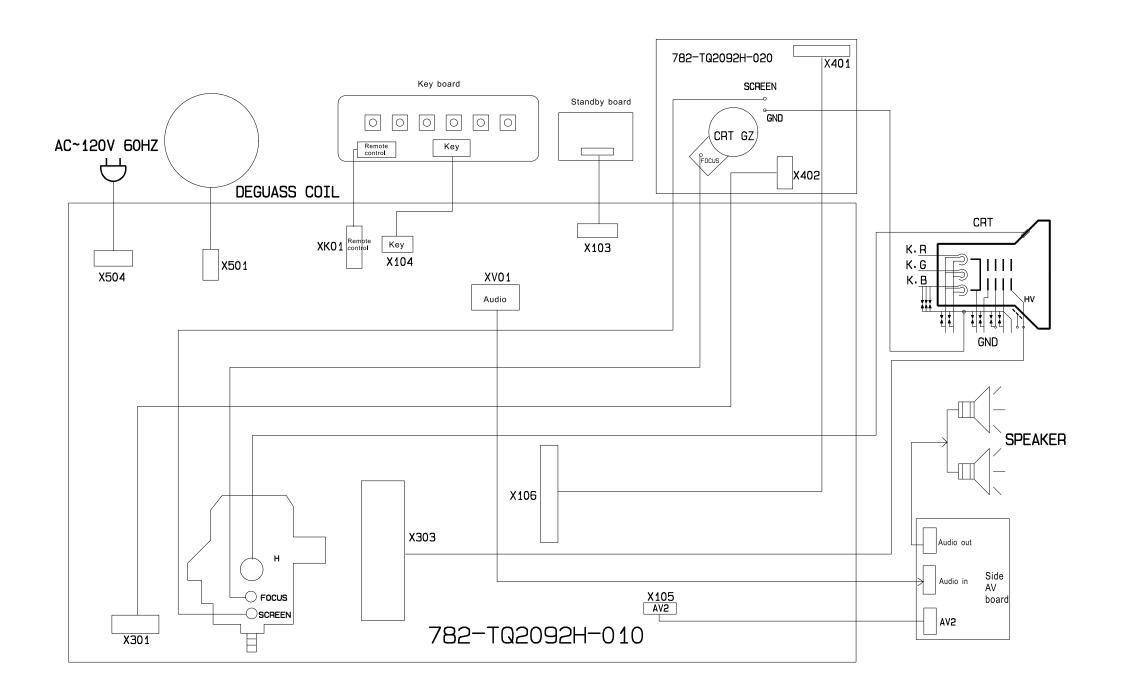
BLOCK DIAGRAM



5.R8A6695SFP

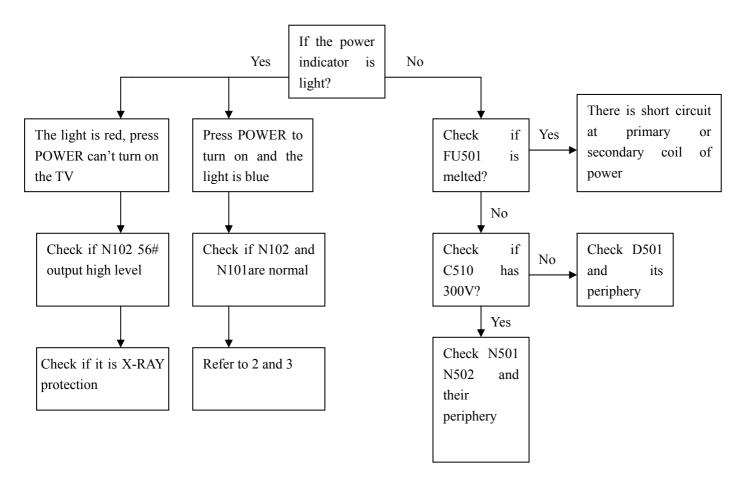




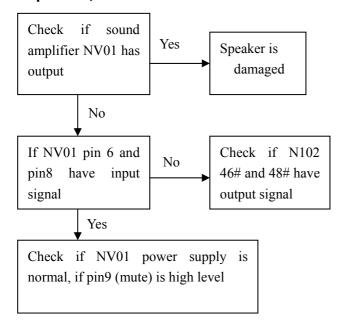


Troubleshooting guide

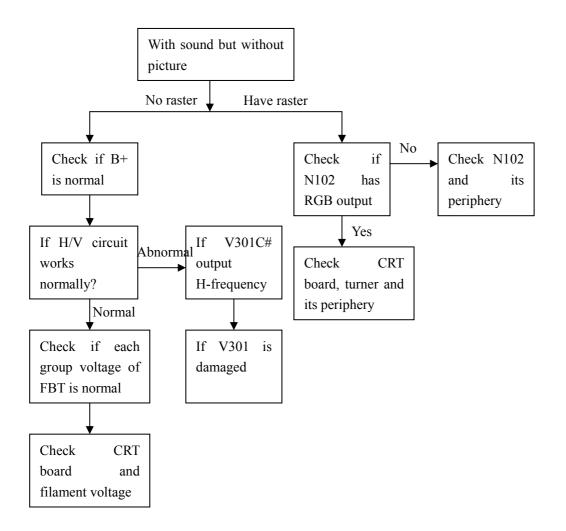
1. no raster, no sound



2. with picture, without sound



3. with sound, without picture



M 2W R419 12K R413 1.2K K. R121 颖 100 L401 47uH 470 R168 L_EXTA ⚠ \triangle 10 50V GND 25C1815-V109N L110N C127N Z103 100H XT495 SIF N502 C126 100n GND R334 470 R335 R336 56K 2332 <u>°</u> 19 1F2
19 1F1
19 1F2
19 1F2
19 1F3
19 RB22 100K CB44 RB41 100K 名称 203. TQ20920-02DL 更改单号 版次 主板电路图 更改记录 版次 A1.0 хзоз 1 2 3 4 5 6 标准化 工艺 厦门华侨电子股份有限公司

782. TQ2092H-010

NH07 D NH02 вско 🗀 CLOSE TO DTVSX ADATA0 SPDIFO SCLKO STXDD R8A66953 SX_RS232_TX SXIO_3.3V SXM_3.3V DEBUG SDA_3. 3V SCL_3. 3V H-124 4.7K RESET_SX LL 4148 DH01 IICSW — SCL_TUNER ____ DTV_Y DTV_PB DTV_PR R_DTV L_DTV ___ IFN — IFP ___ 120 NH07 C POWER -SCL_5V R8A66953 SCL_3. 3V ____ SDA_3. 3V GPIO_1 SDA_5V GPI0_2 VCCADA_ GPI0-3 VSSDDA_ VSSADA_ GPIO_3 VCCADA_E RESET_SX ____ 编号 名称 版次 更改单号 203. TQ20920-02DL 拟 制 版次 V1.0 审核 第2页共3页 标准化 工艺 厦门华侨电子股份有限公司 批准

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NH07B SXID_3.3V R8A66953 NH08 HYB25D256163CE 4 5 3 1 5 6 VSSQ33 VSSQ33 VSSQ33 VSSQ33 VSSQ33 VSSQ33 VSSQ33 VSSQ33 65 DRAM_D[0] DRAM_D[15 64 DRAM_D[1] 63 DRAM_D[14] 62 DRAM_D[2] DRAM_D[13] 61 R8A66953 VDDQ61 DQ12 60 DRAM_D[3] DRAM_D[12] DQ11 59 DRAM_D[4] DRAM_D[11] VSS10 VSS10 VSS10 VSS10 VSS10 VSS10 VSS10 VSS10 VSS10 9 VDDQ9 D011 58 VSS058 57 10 DQ5 DRAM_D[10] DRAM_D[5] DQ9 56 DRAM_D[6] DRAM_D[9] VDDQ55 55 12 VDD055 54 54 53 NC53 52 VSS052 51 DRAM_D[7] DRAM_D[8] 13 VSS10P VSS10P VSS10P VSS10P 14 NC14 15 VDDQ15 GPI0131 GPI0138 GPI0136 GPI0134 GPI0135 — IICSW1 16 LDQS DRAM_DOSO UDQS 51 NC50 49 17 NC17 18 VDD18 VSS48 48 19 NC19 UDM 47 /CC25P /CC25P /CC25P /CC25P DRAM_DQM0 DRAM_WE 22 CAS CK 45
CKE 43
NC43
A12 DRAM_CAS DRAM_CLK 23 RAS DRAM_RAS DRAM_CKE VSSQ25 VSSQ25 VSSQ25 VSSQ25 VSSQ25 VSSQ25 VSSQ25 VSSQ25 24 CS DRAM_CS 25 NC25 26 BA0 DRAM_A[12] A11 40 A9 DRAM_BAO DRAM_A[11] DRAM_BA1 DRAM_A[9] A8 39 28 A10/AP DRAM_A [10] DRAM_A[8] A8 38 A7 A6 36 A5 29 A0 DRAM_A[0] DRAM_A[7] 30 A1 DRAM_A[1] DRAM_A[6] DRAM_A[2] 31 A2 DRAM_A[5] 32 A3 DRAM_A[3] DRAM_A[4] 33 SXDDR_2,5V SDA_TUNER ___ SDA_SX NH15 UM6K1N 5 SCL_5V VH07 BC847AW SXI0_3.3V [TO C3] GPI0_2 SDA_5V CH90 STBL2012-51 DH02 MBRS130T3 编号 名称 203. TQ20920-02DL 版次 更改单号 更改记录 拟制 版次 V1.0 审核 第3页共3页 标准化 工艺 厦门华侨电子股份有限公司 批准

Ε

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В

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APPENDIX-A: Main assembly list

NAME	NO.	MAIN COMPONENT AND it'S NO.		
Main board	667.TQP92-01I	N102	R2J10165 (353.10165-00)	
		N301	STV8172 (352.81720-10)	
		NV01	AN7522N (352.75220-00)	
		N501	STRW6556A (352.65560-10)	
		TUNER101	ENV56M23D8F (590.40C09-00)	
		T301	FBT/BSC26-N1013A (472.24216-00U)	
DTV digital processing board	667.TQ2092H-69	NH07	R8A66953 (353.66953-10)	
Side AV board	667.TQ2092-29A			
Keypad board	667.TQ2092H-05			
CRT board	667.TQ2092H-02			
STANDBY board	667.TQ20921-05			
Remote control	301.VTQ2092-21	RC-V21		
CRT	335.2123C-00	A51QGD991X001		