



Supplier Quality Analysis

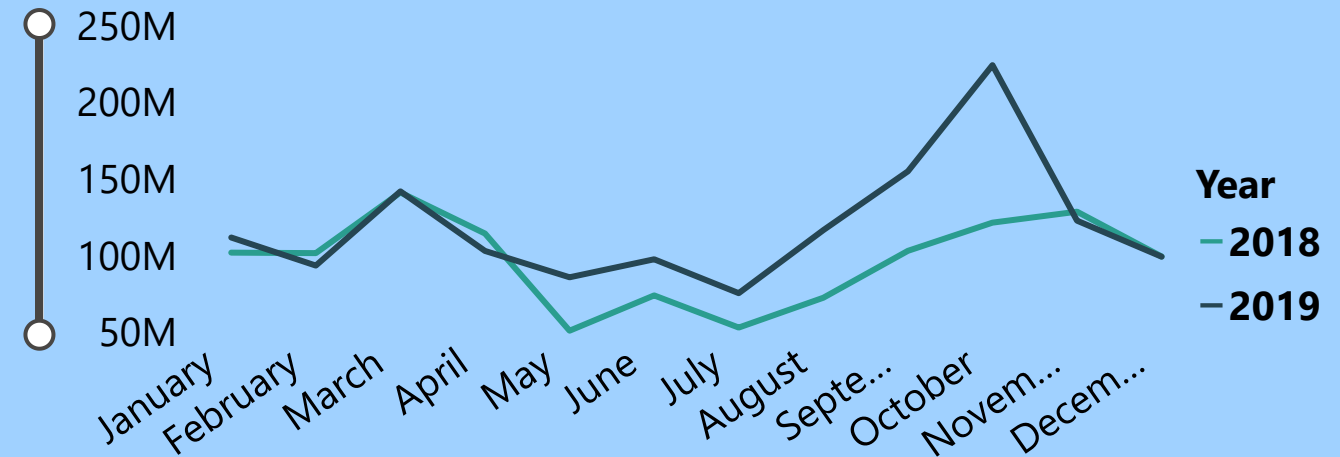


2018

2019

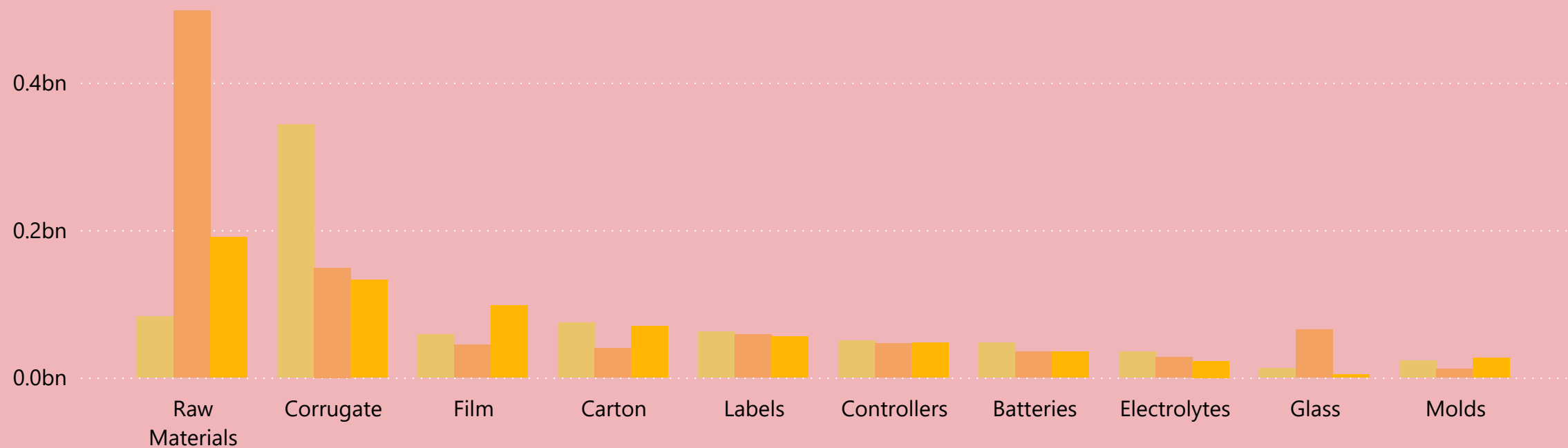
Category	Total Defect Qty
Packaging	444,480,604
Mechanicals	820,838,675
Materials & Components	345,384,184
Logistics	698,671,504
Goods & Services	196,577,588
Electrical	92,681,909

Total Defect Qty by Month Name and Year



Total Defect Qty by Material Type and Defect Type

Defect Type Impact No Impact Rejected





Supplier Quality Analysis



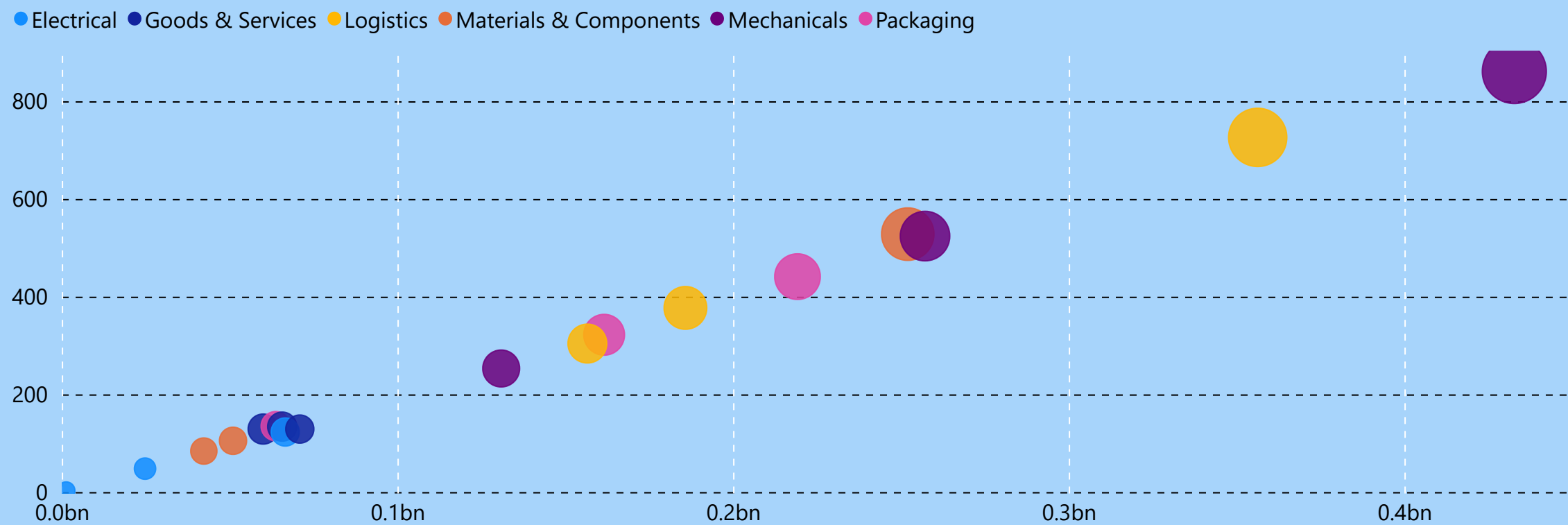
2018

2019

Total Defect Qty by Plant Location



Total Defect Qty, Total Defect Reports and Total Downtime Minutes by Category, Defect Type and Category





Supplier Quality Analysis



2018

2019

Electrical

Goods & Services

Logistics

Materials &
Components

Mechanicals

Packaging

Total Defect Qty by Material Type and Defect Type

Defect Type ● Impact ● No Impact ● Rejected

Raw Materials

Corrugate

Film

Carton

Labels

Controllers

Batteries

0.0bn 0.2bn 0.4bn 0.6bn 0.8bn

Vendor	Total Defect Qty	Total Downtime Minutes
Abata	5,922,255	32,495
Abatz	4,494,173	25,862
Agimba	12,206,824	59,899
Agivu	7,415,418	39,566
Aibox	4,649,647	24,013
Ailane	10,863,833	43,988
Aimbu	10,146,151	48,234
Ainyx	12,689,975	54,505
Aivee	8,275,418	37,688
Avamba	5,951,313	21,509
Avamm	14,719,726	69,889
Avavee	9,037,410	48,738
Babblelab	6,576,738	37,544
Babbleopia	5,959,224	25,479
Babbleset	13,570,517	54,167
Babblestorm	9,179,985	49,203
Blognation	9,740,208	50,266
Blogpad	10,295,407	66,339
Blogspan	10,409,863	35,932
Blogtag	6,940,064	44,450
Blogtag	8,746,802	39,542
Total	2,598,634,464	12,948,595



Supplier Downtime Analysis



2018

2019

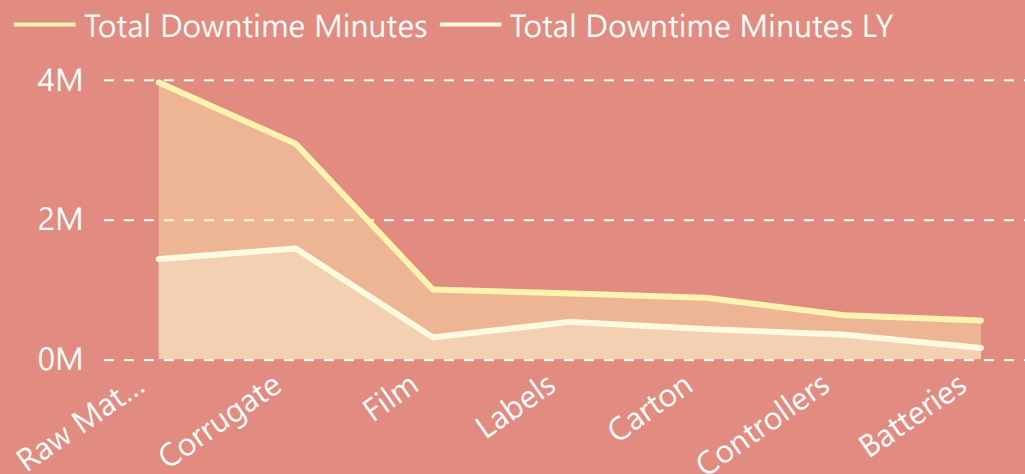
3bn

Total Defect Qty

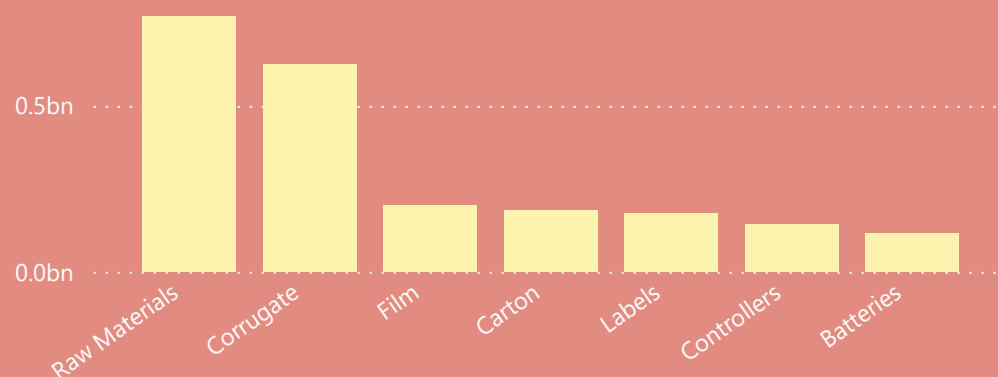
13M

Total Downtime Minutes

Total Downtime Minutes and Total Downtime Minutes LY by Material Type

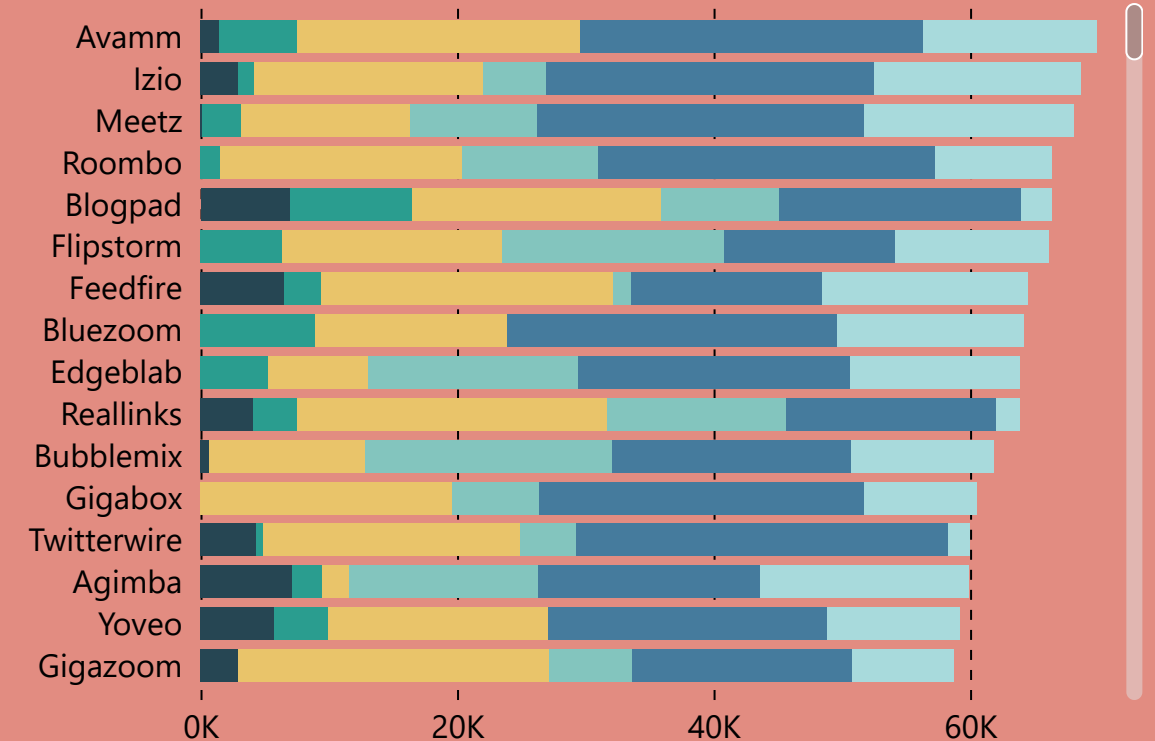


Total Defect Qty by Material Type



Total Downtime Minutes by Vendor and Category

● Electrical ● Goods ... ● Logistics ● Materials ... ● Mechanic... ● Packaging



Total Downtime Minutes by Plant Location

