

## Lecture plan for 5<sup>th</sup> semester, B.E. (ICE), Year 2020 – 21

**Subject: Process Dynamics & Control**

**Subject Code: ICC16**

| Course No.  | Title of Course            | Credits | Course Structure | Pre-Request |
|---|----------------------------|---------|------------------|-------------|
| ICC16   | Process Dynamics & Control | 4       | 3 – 0 - 2        |             |
| <b>UNIT - I</b>   |                            |         |                  |             |
| Incentives for chemical process Control,  |                            |         |                  | <b>01</b>   |
| Design aspects of process control system, Hardware for process control system.  |                            |         |                  | <b>02</b>   |
| Modeling the Dynamic and static behavior of Chemical Process.   |                            |         |                  | <b>05</b>   |
| Linearization of non-linear systems.  |                            |         |                  | <b>02</b>   |
| <b>1<sup>st</sup> CLASS TEST</b>  |                            |         |                  |             |
| <b>UNIT - II</b>  |                            |         |                  |             |
| Dynamic behavior of 1 <sup>st</sup> order, 2 <sup>nd</sup> order and Higher- order systems.   |                            |         |                  | <b>03</b>   |
| Introduction to feedback Control, Dynamic Behavior of feedback Controlled processes.<br>Introduction to Proportional (P), Integral (I), Derivative (D) controllers, PI & PID controllers. Detailed comparison of PID controller algorithms. Derivative action on process output vs. error. Problems with proportional “kick” and reset “wind-up”. |                            |         |                  | <b>04</b>   |
| <b>MID SEMESTER EXAMINATION</b>   |                            |         |                  |             |
| <b>UNIT - III</b>   |                            |         |                  |             |
| Stability analysis of feedback systems.   |                            |         |                  | <b>01</b>   |
| Design of Feedback Controllers.   |                            |         |                  | <b>02</b>   |
| Frequency Response Analysis of Linear Processes, Design of feedback Control Systems using Frequency Response Techniques.  |                            |         |                  | <b>02</b>   |
| <b>UNIT - IV</b>  |                            |         |                  |             |
| Feedback Control of systems with large dead time or Inverse Response.   |                            |         |                  | <b>02</b>   |
| Cascade Control, Selective Control Systems, Split- range Control.   |                            |         |                  | <b>02</b>   |
| Feed-forward Control, Ratio Control, Inferential Control Systems,   |                            |         |                  | <b>02</b>   |
| <b>2<sup>nd</sup> CLASS TEST</b>  |                            |         |                  |             |
| <b>UNIT - V</b>   |                            |         |                  |             |
| Final Control Element: Signal Conversion (I/P or P/I converters) Actuators, pneumatic control valves, valve petitioners and design of pneumatic control valve.  |                            |         |                  | <b>02</b>   |
| Introduction to Programmable Logic Controller (PLC) and its programming.  |                            |         |                  | <b>03</b>   |
| Introduction to Supervisory Control & Data Acquisition (SCADA) Systems, Distributed Control System (DCS) and Modern Industrial Communication protocols.   |                            |         |                  | <b>02</b>   |
| <b>TOTAL</b>  |                            |         |                  | <b>35</b>   |

**Text Book:** G. Stephanopoulos. Chemical Process Control. *An Introduction to Theory and Practice*, Pearson Education, 1984.

**References:**

- D. R. Coughanowr. *Process Systems Analysis and Control*, New York: McGraw-Hill.
- D. E. Seborg, T. F. Edgar, and D. A. Mellichamp. *Process Dynamics and Control*, 2<sup>nd</sup> ed., Wiley, 2003.
- Curtis Johnson. *Process Control Instrumentation Technology*, 7<sup>TH</sup> ed., Pearson Education.
- B.Wayne Bequette, *Process Control: Modelling Design and simulation*, Prentice Hall India, 2002.
- *Instrument Engineers' Handbook*, Fourth Edition, Volume Two- Process Control and Optimization by Liptak