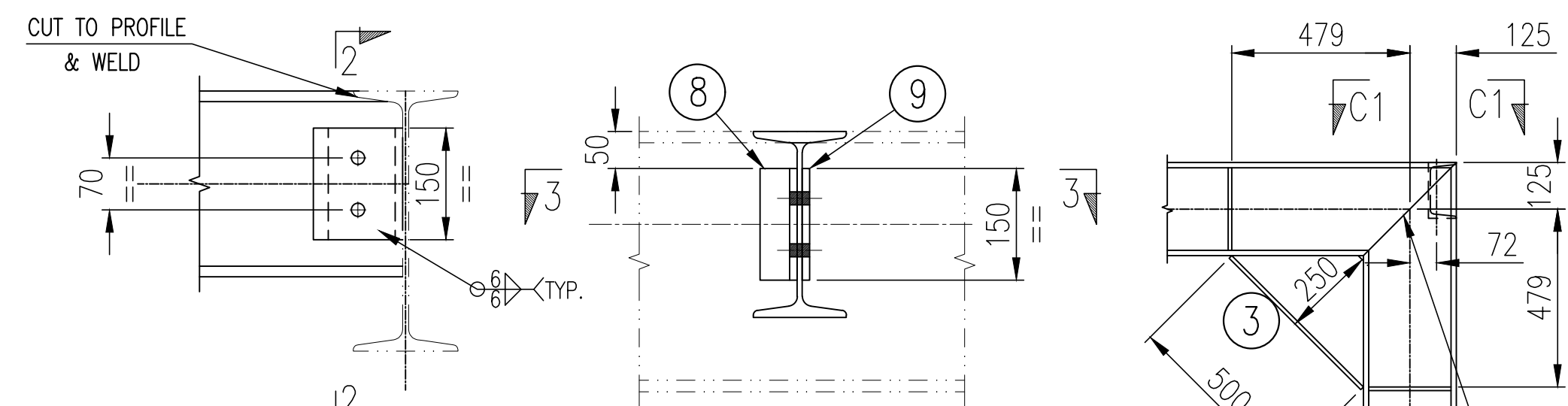
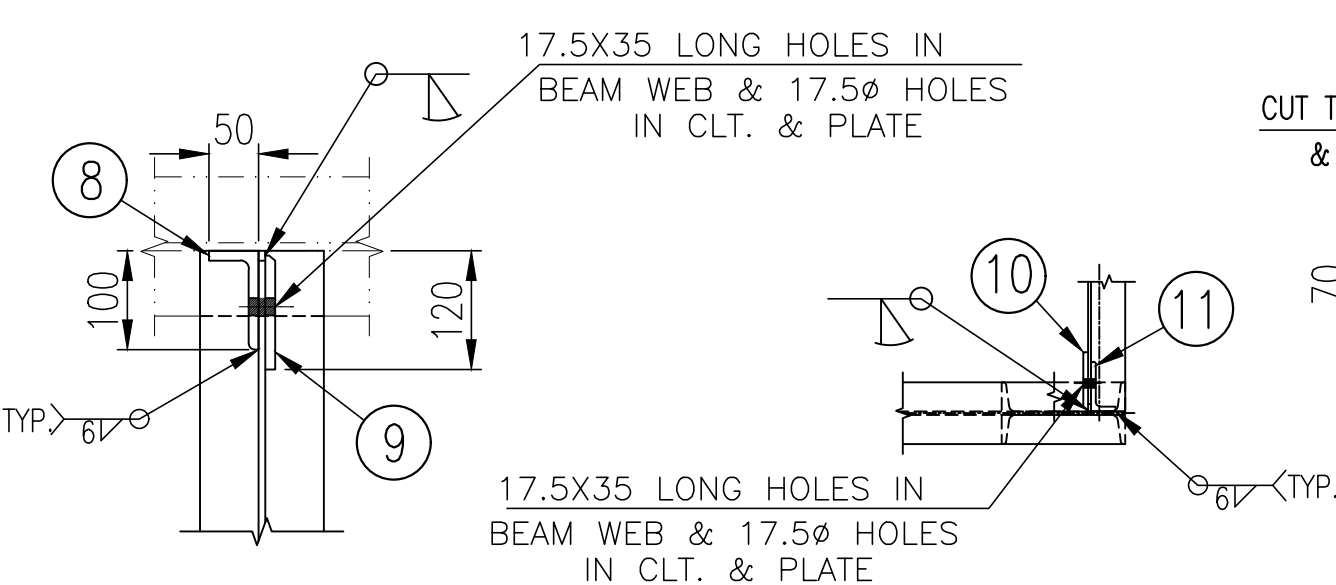


BASE PLAN OF PORTAL MKD. SP-1 & SP-1x



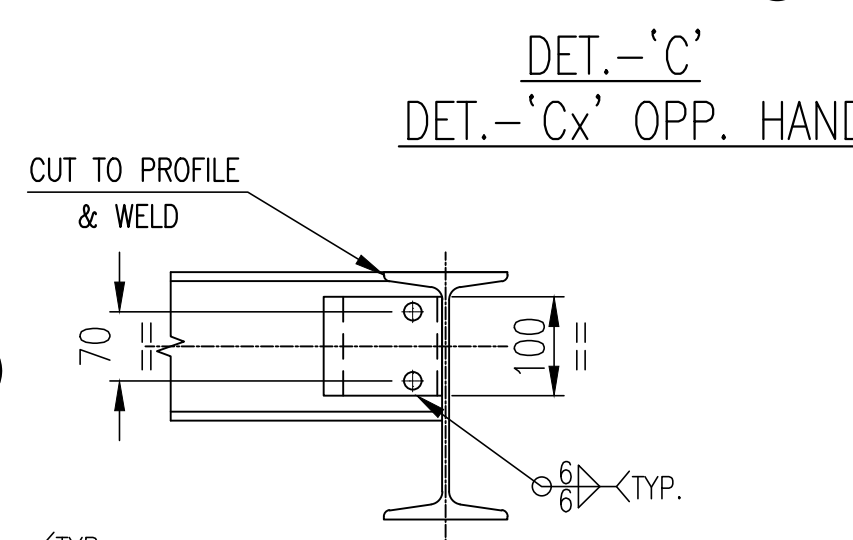
ENLR'D DET.-'A'  
ENLR'D DET.-'Ax' OPP. HAND

SECTION 2-2

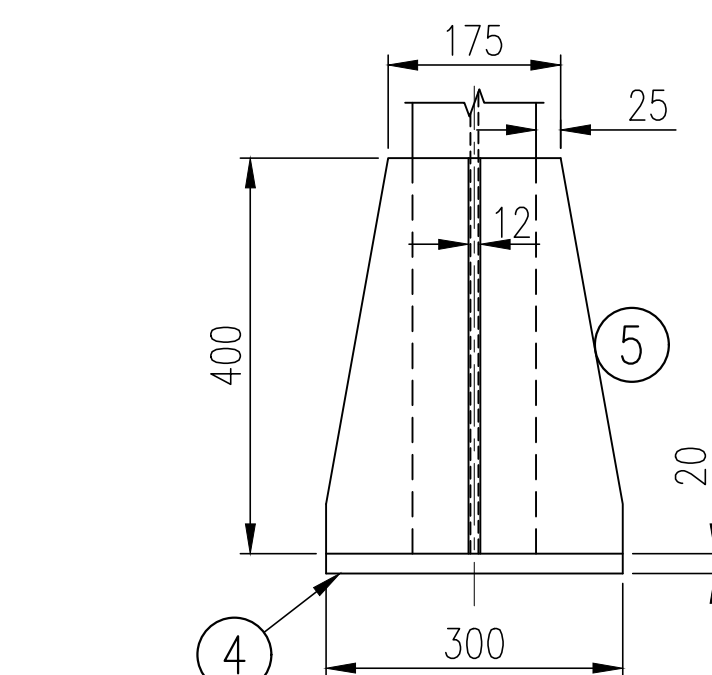


SECTION 3-3

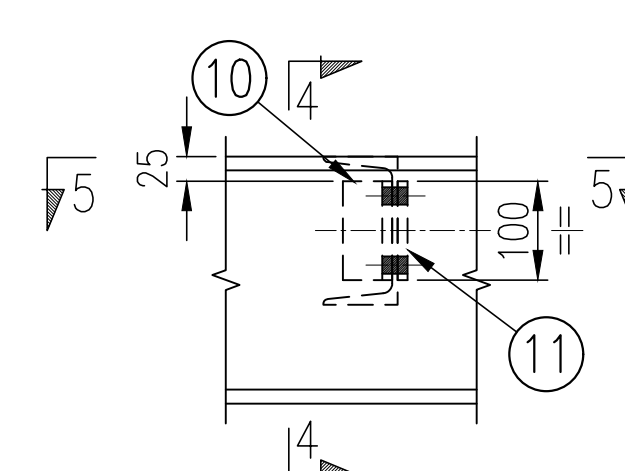
VIEW C1-C1



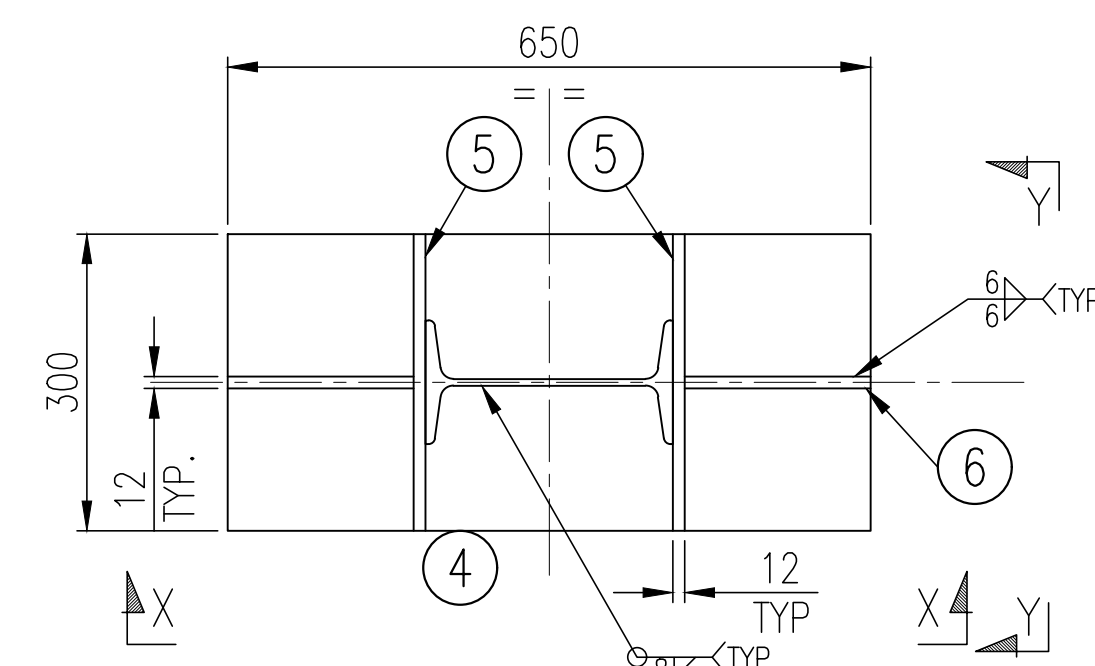
SECTION 4-4



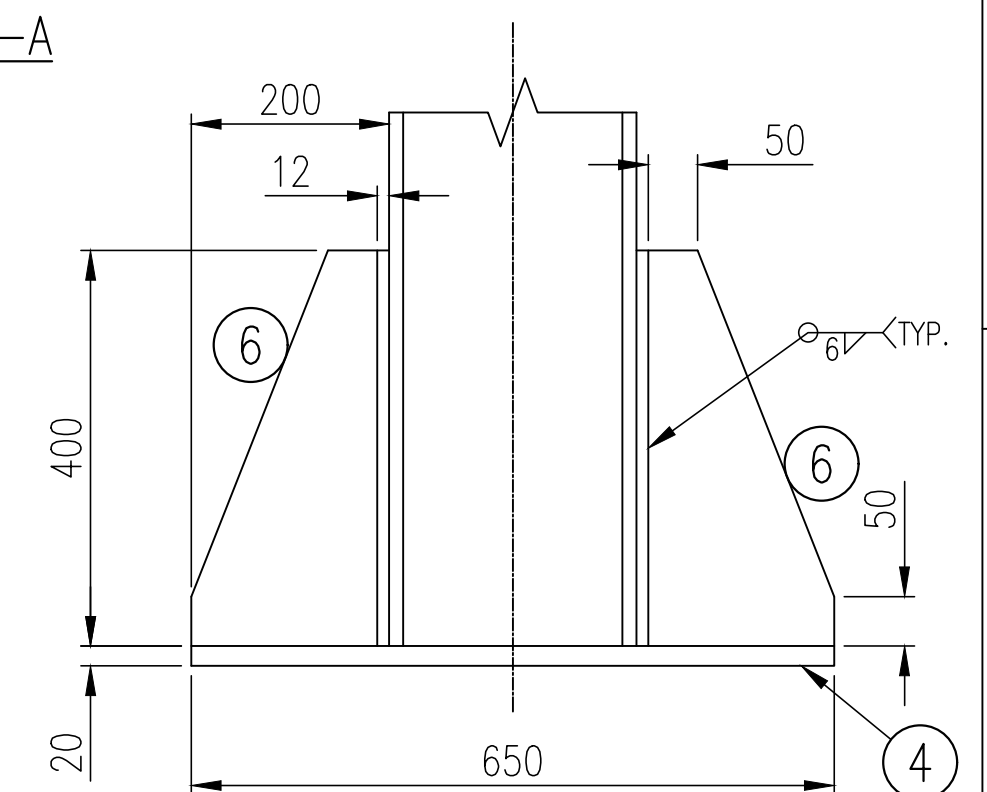
VIEW Y-Y



ENLR'D DET.-'B'  
ENLR'D DET.-'Bx' OPP. HAND



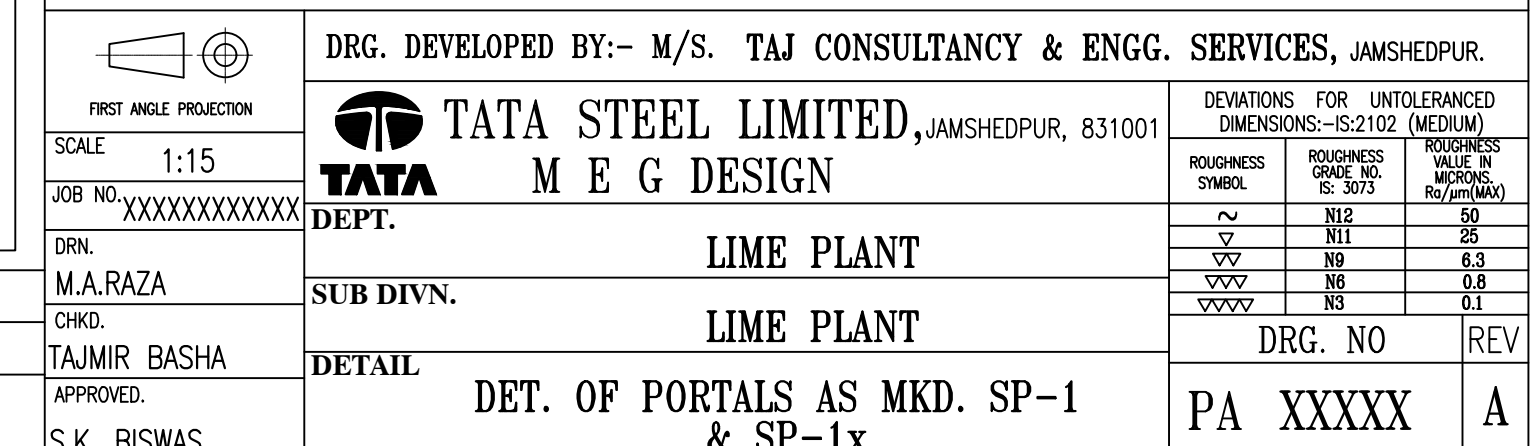
ENLR'D DET. OF BASE PL.



VIEW X-X

SP-1 & SP-1x	11	PL-100x10x120 LG.	E250 A IS2062	8	1	8	(C/F 1'100x100x10)
	10	L-100x50x10x100 LG.	E250 A IS2062	8	1	8	
	9	PL-120x10x150 LG.	E250 A IS2062	2	1	2	
	8	L-100x50x10x150 LG.	E250 A IS2062	2	1	2	(C/F 1'100x100x10)
	7	PL-59x10x250 LG.	E250 A IS2062	8	1	8	
	6	PL-188x12x400 LG.	E250 A IS2062	4	7	28	
	5	PL-300x12x400 LG.	E250 A IS2062	4	11	44	
	4	PL-300x20x650 LG.	E250 A IS2062	2	31	62	
	3	ISMB-250x125x500 LG.	E250 A IS2062	2	19	38	
	2	ISMB-250x125x1305 LG.	E250 A IS2062	2	49	98	
1	ISMB-250x125x3543 LG.	E250 A IS2062	2	132	264		
ASSLY. WGT	ITEM	DESCRIPTION	MATERIAL	NO. REQD	UNIT	TOTAL	REMARKS

BILL OF MATERIAL      TOTAL WT= 562 KG.



NOTES TO FABRICATOR & ERECTOR

1. DRAWING IS PREPARED BASED ON SITE MEASUREMENT.
2. BEFORE FABRICATION & ERECTION ALL DIMENSION TO BE VERIFIED AT SITE.

						7. ALL DIMENSIONS SHALL BE IN MILLIMETER.	7. LENGTH OF ALL INCLINED MEMBERS AND THE SHAPE AND SIZE OF		M.A.RAZA	LIME PLANT	NS	8.0
						2. ALL FILLET WELDS ARE 6mm U.O.N.			SUB DIVN.		NS	0.1
						1. ALL DIMENSIONS ARE IN MILLIMETER.	GUSSET PLATES SHALL BE VERIFIED BY FULL SCALE LAYOUT AT SHOP.		TAJMIR BASHA	LIME PLANT	NS	0.1
REV. MK.	REVISIONS	JOB. NO.	BY DATE	CHKD.	APP.	NOTES	DRG. No.	REFERENCE	APPROVED. SK BISWAS	DET. OF PORTALS AS MKD. SP-1 & SP-1x	PA XXXXX	A