### "KVIC- REGP-(Gramodyog Rojgar Yojana)"

#### **Project Profile on Filters for Air Conditioners service**

#### Introduction

The project envisages manufacture of absolute filters capable of filtering and purifying air supply to 0.3 microns. Essentially these use woven and non-woven paper filter elements. Although the filters are supplied with the original equipment, a very good replacement market exists especially in cities & urban areas where higher levels of pollution make for regualr replacement market. The demand arises mainly from air conditioning requirements of hospitals, factories and laboratories besides households and hotels. **Raw materials** required for the Filters for Air conditioners are CRCA sheetss, aluminium foil, fibre glass filter, paper, wire mesh, adhesives, cutting tools and packing materials.

**Process of Manufacture:** The CRCA sheet is formed to hape by pressing. The body , filter element, wire mesh and filter paper are assembled as per design and fixed to the body of the filter. The completed filter is tested for performance as per BS-2831. **Market Potential:** Air conditioners have assumed the role of a common consumer durable in urban areas. With the increase in utilisation of this equipment, the demand has constantly been increasing, both from original equipment manufacturers and for the replacement market.

## 1 Name of the Product : FILTERS FOR AIR CONDITIONERS

#### 2 Project Cost:

a Capital Expenditure

Land : Own
Workshed in sq.ft On rent Rs.
Equipment : Rs. 700,000.00

Hand shearing machine, Folding machine, spot welding apparatus,

pleating machine for filter paper, centre lathe, bench grinder, hand tools,

jigs, press and fixtures.

Total Capital Expenditure Rs. 724,000.00
b Working Capital Rs. 504,000.00
TOTAL PROJECT COST: Rs. 1,228,000.00

Estimated Annual Production Capacity:

(Rs. in 000)

Sr.No.	Particulars	Capacity in No	Rate Rs	Total Value
1	Filters for Air Conditioners	12000.00		3062.36
	TOTAL	12000.00	0.00	3062.36

4 Raw Material : Rs. 2,520,000.00

5 Labels and Packing Material : Rs. 10,000.00

6 Wages (Skilled & Unskilled) : Rs. 240,000.00

7 Salaries : Rs. 60,000,00

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8	Administrative Expenses	:	Rs.	25,000.00
9	Overheads	:	Rs.	30,000.00
10	Miscellaneous Expenses	:	Rs.	10,000.00
11	Depreciation	:	Rs.	71,200.00
12	Insurance	:	Rs.	7,240.00
13	Interest (As per the PLR)			
	a. C.E.Loan	:	Rs.	94,120.00
	b. W.C.Loan	:	Rs.	65,520.00
	Total Interest		Rs.	159,640.00
14	Working Capital Requirement	:		
	Fixed Cost		Rs.	196,360.00
	Variable Cost		Rs.	2,865,520.00
	Requirement of WC per Cycle		Rs.	510,313.00

15 **Cost Analysis** 

Sr.No.	Particulars	Capacity Utilization(Rs in '000)				
		100%	60%	70%	80%	
1	Fixed Cost	196.36	117.82	137.45	157.09	
2	Variable Cost	2866.00	1719.60	2006.20	2292.80	
3	Cost of Production	3062.36	1837.42	2143.65	2163.29	
4	Projected Sales	3800.00	2280.00	2660.00	3040.00	
5	Gross Surplus	737.64	442.58	516.35	590.11	
6	Expected Net Surplus	666.00	371.00	445.00	519.00	

All figures mentioned above are only indicative. Note: 1.

- If the investment on Building is replaced by Rental then a. Total Cost of Project will be reduced. 2.

  - b. Profitability will be increased.
  - Interest on C.E.will be reduced. c.