DIMENSIONAL TEST RESULTS

Organization: STAP a.s.

Supplier/Vendor Code: 340527

INSPECTION FACILITY:

Length steel calibrated gauge No 1/1/412

Thickness calibrated gauge No 1/1/412

Thickness calibrated gauge No 1/2/41014

Part Number: 3634148-N_F (217 173 199.0006)

Part Number: BLASTIC 19MM ROLL PART

Design Record Change Level:
Engineering Change Documents: 1

Thickness calibrated gauge Leschhorn No 0902/1/101
Laboratory certified scale RADWAG No AS 310.3Y

Item	Dimension/Specification	Specification / Limits	Test Date	Qty. Tested	Organization Meas			ment Resu	ults (Data)		Ok	Not Ok
	width / 19,0 mm	+/- 1,0 mm	1.3.2023	30	19,0	19,0	19,0	19,0	19,0	19,0	х	
	(JCS-C5903, rev. 9)				19,0	19,0	19,0	19,0	19,0	19,0	х	
	(DIN EN 1773)				19,0	19,5	19,0	19,0	19,5	19,0	х	
	(ČSN 80 0890)				19,5	19,0	19,5	19,0	19,0	19,0	х	
					19,0	19,5	19,0	19,0	19,0	19,0	х	
	thickness / 1,4 mm	+/- 0,2 mm	1.3.2023	30	1,4	1,4	1,4	1,4	1,4	1,4	x	\vdash
	(ČSN 80 0890)	FYI only			1,4	1,4	1,4	1,4	1,4	1,4	х	
					1,4	1,4	1,4	1,4	1,4	1,4	х	
					1,4	1,4	1,4	1,4	1,4	1,4	х	
					1,4	1,4	1,4	1,4	1,4	1,4	х	
	weight / 15,4 g/m	+/- 1,0 g/m	1.3.2023	30	15,21	15,36	15,19	15,41	15,47	15,35	х	\vdash
	(JCS-C5903, rev. 9)				15,26	15,63	15,42	15,43	15,38	15,29	х	\vdash
	(DIN EN 12127)				15,35	15,41	15,41	15,30	15,49	15,52	х	
	(ČSN 80 0890)				15,68	15,22	15,74	15,38	15,40	15,43	х	Г
					15,27	15,80	15,22	15,34	15,41	15,22	х	
								1 1 1 1 1 1	1 1 1 1 1 1			
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March 2006 CFG-1003

Show of

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Vilémov u Šluknova
407 80

TITLE

DATE

Quality Manager

01.03.2023

PERFORMANCE TEST RESULTS

Organization:	STAP a.s.				Part Number: 3	8634148-N_F (217 173 1	199.0006)	
Supplier/Vendor Code: 340527					Part Name:	ELASTIC 19MM ROLL F	PART	
Name of Laboratory:	Technical dep	partment (STAP a	.s.)		Design Record Level (Change:		
*Customer Specified Su	upplier/Vendor Code	e:			Engineering Change D	Oocuments: 1		
* If source approval is req'd,	, include the Supplier (Source) & Customer assig	ned code.					
Test Specification / Rev / Date		Specification / Limits	Atest	Qty. Tested	Supplier Test Results (Data) / Test Conditions		ns Ok	Not Ok
flammat	oility	max. 100 mm/min.	23/028	5 samples		0,0 SE	х	
(DIN 75 200, TL 101	10, FMVSS 302)					0,0 SE	х	
						0,0 SE	х	
						0,0 SE	х	
						0,0 SE	х	
March 2006	CFG-1005			0: 11-	STAP akciová společnost řízení akontrola jakosti			
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					407 00	Quality Manager	01.03.202	3

PERFORMANCE TEST RESULTS

Organization: STAP a.s.				Part Number: 3634148-N_F (217 173 199.000)6)		
Supplier/Vendor Code: 340527		Part Name: ELASTIC 19MM ROLL PART					
Name of Laboratory: Testing room	of plant 1 (STAP	Design Record Level Change:					
*Customer Specified Supplier/Vendor Code		Engineering Change Documents: 1					
* If source approval is req'd, include the Supplier (aned code					
Test Specification / Rev / Date	Specification /	Supplier Test Results (Data) / Test Conditions	Ok	Not			
	Limits	Atest Tested			-	Ok	
maximum tractive force	min. 350,0 N	04/23	samples	778.60 N	X		
(JCS-C5903, rev. 9)				798,30 N	X		
(DIN EN ISO 13934-1)				786,50 N	X		
(ČSN EN ISO 13934-1)				800,00 N	X		
			-	724,10 N	X		
maximum tractive force elongation	min. 230,0 %	04/23	5	277,60 %	×		
(JCS-C5903, rev. 9)			samples	294,61 %	x		
(DIN EN ISO 13934-1)				290,98 %	x		
(ČSN EN ISO 13934-1)				278,95 %	x		
,				276,01 %	x		
				7	+		
stretch test on metre goods - 25,0 N	100,0 - 140,0 %	04/23	5	121,75 %	x		
(JCS-C5903, rev. 9)			samples	125,08 %	x		
(DIN EN ISO 13934-1)				122,68 %	х		
(ČSN EN ISO 13934-1)				121,58 %	х		
				128,38 %	х		
					+		
stretch test on metre goods - 50,0 N	110,0 - 150,0 %	04/23	5 samples	131,28 %	х		
(JCS-C5903, rev. 9)				138,48 %	х		
(DIN EN ISO 13934-1)				131,81 %	х		
(ČSN EN ISO 13934-1)				131,81 %	х		
				138,35 %	х		
					\perp		
maximum tractive force	min. 350,0 N	232/22	5 samples	727,50 N	х		
after heat storage*				741,70 N	х		
(JCS-C5903, rev. 9)				786,10 N	х		
(DIN EN ISO 13934-1; DIN 53508)				830,00 N	х		
(ČSN EN ISO 13934-1)				709,30 N	x		
			5		₩		
stretch test on metre goods - 25,0 N	100,0 - 140,0 %	232/22	samples	119,15 %	X		
after heat storage*				126,55 %	X		
(JCS-C5903, rev. 9)			-	126,95 %	X		
(DIN EN ISO 13934-1; DIN 53508)				118,05 %	X		
(ČSN EN ISO 13934-1)				121,08 %	X		
atratah taat an matra saada 500 M	445.0.445.0.07	220/00	5	124 54 9/	+		
stretch test on metre goods - 50,0 N	115,0 - 145,0 %	232/22	samples	124,51 %	X		
after heat storage* (JCS-C5903, rev. 9)				132,21 %	X		
(DIN EN ISO 13934-1; DIN 53508)			-	138,41 %	X		
(ČSN EN ISO 13934-1)				128,81 %	X		
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TITLE DATE **05.01.2023, Quality Manager 17.10.2022**

PERFORMANCE TEST RESULTS

Organization: STAP a.s. 3634148-N_F (217 173 199.0006) Part Number: Supplier/Vendor Code: 340527 **ELASTIC 19MM ROLL PART** Part Name: Accredited testing laboratory (TZÚ Brno, s.p.) Design Record Level Change: Name of Laboratory: *Customer Specified Supplier/Vendor Code: **Engineering Change Documents:** 1 If source approval is req'd, include the Supplier (Source) & Customer assigned code. Specification / Qty. Not Test Specification / Rev / Date Atest Supplier Test Results (Data) / Test Conditions Ok Tested Limits Ok AZL max. 100 mm/min. 0 NBR burning behaviour 5 X 22/0418-FYI only 0 NBR (DIN 75 200, TL 1010) 03 X 0 NBR X 0 NBR X 0 NBR X 0,37 mg fogging max. 2,0 mg 2 X (PV 3015 (G)) FYI only odor - var. 2 max. 3,0 degree 2 2,5 degree odor - var. 3 max. 3,5 degree 3,5 degree 2 X (VDA 270) FYI only (PV 3900) emission of formaldehyde max. 5,0 mg/kg 1 < 5 mg/kg X (PV 3925) FYI only emission of organic carbon max. 50,0 μg C/g 3 θ 13,7 mg/g X (PV 3341) FYI only AZL 0 SE burning behaviour max. 80 mm/min. 5 X 22/0698 0 SE X (MS 300-08, GMW 3232, DBL 5307.10 /FMVSS 302/) 0 SE X 0 SE X 0 SE x CFG-1005 March 2006 STAP akciová společnost řízení a kontrola jakosti Vilémov u Šluknova TITLE DATE 23.6.2022, **Quality Manager** 25.5.2022