

Production Part Approval - Material Test Results

[illegible]

SIGNATURE	TITLE	DATE
<i>Stanisław Czub</i>	Quality Manager	25.05.2023

Production Part Approval - Performance Test Results

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Production Part Approval - Performance Test Results

SUPPLIER YKK POLAND SP Z O. O.			PART NUMBER 5603123_AD		
NAME OF INSPECTION FACILITY YKK POLAND Sp. z o. o.			PART NAME CHC-51 DF6 Z PLF8 B-W C519 FR-13 N-ANTI S6B-595A U10S10		
No	DIMENSION/SPECIFICATION		SUPPLIER MEASUREMENT RESULTS	OK	NOT OK
	Lateral strength test		TEST RESULTS		
	MIN 600 [N]		1 855 [N]	X	
	According to YKK specification		2 943 [N]	X	
	TEST CLAMPS 25 [mm]		3 997 [N]	X	
	TEST SPEED 300 [mm/min]		4 826 [N]	X	
	(Equivalent to JIS S 3015 [N])		5 994 [N]	X	
	(Equivalent to EN 16732 [N])		6 977 [N]	X	
			7 967 [N]	X	
			8 972 [N]	X	
			9 1018 [N]	X	
			10 955 [N]	X	
			MAX 1017,9		
			AV 950,4		
			MIN 825,6		
			SD 62,2		
	Operating force		1 15 [N]	X	
	max 35 [N]		2 14 [N]	X	
			3 15 [N]	X	
			4 15 [N]	X	
			5 13 [N]	X	
			6 12 [N]	X	
			7 14 [N]	X	
			8 13 [N]	X	
			9 15 [N]	X	
			10 13 [N]	X	
			MAX 15,4		
			AV 14,0		
			MIN 12,4		
			SD 1,0		
<u>Note:</u> Performance Test Results may be from a different production batch of material than submitted as PPAP sample.					

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