Production Part Approval -Material Test Results

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ORGANIZATION: OKE Automotive GmbH & Co. KG SUPPLIER/VENDOR CODE: 34-455-9203 MATERIAL SUPPLIER:				PART NUMBER: 5603187-N PART NAME: Flat Strip DESIGN RECORD CHANGE LEVEL: 001 ENGINEERING CHANGE DOCUMENTS: AB NAME OF LABORATORY: SPC - Prüflabor		
MATERIAL SPEC:NO./REV/ DATE	SPECIFICATION/ LIMITS	TEST DATE	QTY. TESTED	ORGANIZATION MEASUREMENT RESULTS (DATA)	ок	NOT OK
Polypropylene-Copolymer and			5	OKE M80301 (PP-TV)		
Talcum						
Density / ISO 1183	0.95 ±0.05			0.98;0.98;0.99;0.99	Х	
	g/cm3					
Yield Stress / DIN EN ISO	25.0 ±3 MPa			23.5;23.5;23.5;23.5	х	
527-1						
Yield Strain / DIN EN ISO	5.1 ±2 %			5.3;5.2;5.3;5.1;5.0	Х	
527-1						
Modulus of elasticity / DIN EN	1700 ±300			1550;1610;1550;1580;1570	Х	
ISO 527-1	MPa					
Flexural strength / DIN EN ISO	35.0 ±10 MPa			33.5;33.7;33.7;33.4	х	
178						
M Shore D (15sec) / Based on	64.0 ±5 M			65.4;66.0;66.4;66.4;66.0	х	
ISO 868	Shore D					
Burning rate / FMVSS 302*	100 +0/-100			27.96;28.43;30.97;30.23;29.42	х	
	mm/min					
						<u></u>

Blanket statements of conformance are unacceptable for any test results.

March 2006 CFG-1004

SIGNATURE DATE Durackova 05.06.23