Production Part Approval - Material Test Results

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SUPPLIER			PART NUMBER			
YKK POLAND SP Z O. O.			5603123_AD			
NAME OF INSPECTION FACILITY VKK POLAND Sp. 7.0.0			PART NAME			
YKK POLAND Sp. z o. o.		I	CHC-51 DF6 Z PLF8 B-W C519 FR-13 N-ANTI S6B-595A U10S			
No	DIMENSION/SPECIFICATION		SUPPLIER MEASUREMENT RESULTS	OK	OK	
1	coil		polyester 100%	X		
	tape		polyester 100%	X		
2	slider		ZnAl	X		
3	T/S		metal	X		
4	B/S		welded polyester spiral	Х		
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SIGNATURE	TITLE	DATE
Stanisław Czub	Quality Manager	25.05.2023

Production Part Approval - Performance Test Results

CLIDDLIED		PART NUMBER		1	
SUPPLIER VVV POLAND SP. 7.0.0					
YKK POLAND SP Z O. O.			5603123_AD		
NAME OF INSPECTION FACILITY			PART NAME		
YKK POLAND Sp. z o. o.		CHC-51 DF6 Z PLF8 B-W C519 FR-13 N-ANTI S6B-59	95A U1	NOT	
No	DIMENSION/SPECIFICATION	SUPPLIER MEASUREMENT RESULTS	ОК	OK	
	Flammability test results				
	according to MVSS302				
	T	ELAMMAADILITY TEST DESLILTS:			
	V<100 [mm/min]	FLAMMABILITY TEST RESULTS:			
		1 SELF EXTINGUISH	X		
		2 SELF EXTINGUISH	X		
		3 SELF EXTINGUISH	Χ		
		4 SELF EXTINGUISH	Х		
		5 SELF EXTINGUISH			
	+		X		
		6 SELF EXTINGUISH	X		
		7 SELF EXTINGUISH	X		
		8 SELF EXTINGUISH	X		
		9 SELF EXTINGUISH	Χ		
		10 SELF EXTINGUISH	Х		
		TO GEEL EXTINGUION			
	1				
	+				
	 				
Note:					
	nce Test Results may be from a different produ	uction batch of material than submitted as PPAP sample.			
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Production Part Approval - Performance Test Results

SUPPLIER		PART NUMBER		
	LAND SP Z O. O.	5603123_AD		
NAME OF INSPECTION FACILITY		PART NAME		
	YKK POLAND Sp. z o. o.	CHC-51 DF6 Z PLF8 B-W C519 FR-13 N-ANTI S		
No	DIMENSION/SPECIFICATION	SUPPLIER MEASUREMENT RESULTS		NOT OK
	Lateral strength test	TEST RESULTS		
	MIN 600 [N]	1 855 [N]	X	
	According to YKK specification	2 943 [N]	X	
	TEST CLAMPS 25 [mm]	3 997 [N]	X	
	TEST SPEED 300 [mm/min]	4 826 [N]	Х	
	(Equivalent to JIS S 3015 [N])	5 994 [N]	X	
	(Equivalent to EN 16732 [N])	6 977 [N]	Х	
		7 967 [N]	X	
		8 972 [N]	Х	
		9 1018 [N]	X	
		10 955 [N]	X	
		MAX 1017,9		
		AV 950,4		
		MIN 825,6		
		SD 62,2		
	Operating force	1 15 [N]	X	
	max 35 [N]	2 14 [N]	X	
		3 15 [N]	X	
		4 15 [N]	X	
		5 13 [N]	X	
		6 12 [N]	X	
		7 14 [N]	X	
		8 13 [N]	X	
		9 15 [N]	X	
		10 13 [N]	X	
		MAX 15,4		
		AV 14,0		
		MIN 12,4		
		SD 1,0		
Note:				
	ance Test Results may be from a different producti	ion batch of material than submitted as PPAP sample.		

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