16.10.2019

	Production Part Approval -				
	M	aterial Test Results			
SUPPLIER		PART NUMBER			
HIGA s.r.o.		2566465-N_DO			
Roland Hnilica		PART NAME MISPOSITION LABEL 172MM			
TYPE OF		WISFOSITION EAS	DEL 172IVIIVI		NOT
TEST	MATERIAL SPEC. NO./DATE/SPECIFICATION	SUPPLIER TEST RESULTS		OK OK	OK
1.	Weft-Polyester 78 dtex	Receiving inspection			
	eft 1: color I4118 R black Inspection of the color			OK	
	Weft 2: color I3362 R	or I3362 R Inspection quality the polyester		OK	
2.	Warp: Polyester				
	color F 126 black 50 dtex				
	Testing by D	DBL 5867.21 / 5307.10			
No:	Test:	Min.:	Results:		
6.1	Mass per unit area (g/m2)	280 g/m2 +/-8% 282 g/m2			OK
6.2	Thread density (Th./dm)				
6.2.1	Warp:	1120 Th/dm +/-5	1120 Th/dm		OK
6.2.1	Weft:	560 Th/dm +/-5 560 Th/dm		1	OK
6.3	Tear prooagation resistence (N)				
6.3.1	Lenghtwise:	6N			OK
6.3.2	Crosswise:	6N 24N			OK
6.4	Color fastness to rubbin				
6.4.1	Dry:	S:5 5			OK
6.4.2	Wet:	S:4-5 4-5			OK
6.5	Fastness to perspiration	S: 4 - 5 5			OK
6.6	Color fastness (HLF)	7 8			OK
6.5	Burning test	100 mm 0 mm			OK
6.8	Cleanability	min. 4 5			OK
6.9	Emission analysis				
6.9.1	VOG	max 100 93,8			OK
6.9.2	FOG	Max 250 241			OK
6.10	Odor test	S:3	3	3	

SIGNATURE Hnilica