

Production Part Approval Dimensional/Material Test Results



ORGANIZATION: Ideal Fastener			PART NUMBER: 3342201		
SUPPLIER/VENDOR CODE:			PART NAME: Zipper Assembly 32mm x 660mm		
INSPECTION FACILITY:			DESIGN RECORD CHANGE LEVEL:		
Ideal Fastener			ENGINEERING CHANGE DOCUMENTS:		
DIMENSION/ SPECIFICATION	SPECIFICATION / LIMITS	No. of Samples	ORGANIZATION MEASUREMENT RESULTS (DATA)	OK	NOT OK
Tape Material	Polyester	5	Polyester	X	
Elements (Teeth) Material	Polyester	5	Polyester	X	
Flammability	FMVSS302	5	Passed - See attached report	X	
Tape width	32 ± 1 mm	125	Average: 32 mm	X	
Teeth Width	5.6 - 6.8 mm	30	Average: 6.2 mm	X	
Teeth Height	1.8 - 3.3 mm	30	Average: 2.6 mm	X	
Edge to bottom stop	20 ± 2 mm	125	Average: 20.0 mm	X	
Bottom stop to mark 1	10 ± 2 mm	125	Average: 10.0 mm	X	
Bottom stop to mark 2	110 ± 2 mm	125	Average: 109.9 mm	X	
Bottom stop to mark 3	210 ± 2 mm	125	Average: 209.9 mm	X	
Bottom stop to mark 4	310 ± 2 mm	125	Average: 310.0 mm	X	
Bottom stop to mark 5	410 ± 2 mm	125	Average: 409.9 mm	X	
Bottom stop to mark 6	510 ± 2 mm	125	Average: 510.0 mm	X	
Bottom stop to Top stop	660 mm ± 2 mm	125	Average: 660.0 mm	X	
Top stop to edge	20 ± 2 mm	125	Average: 20.0 mm	X	
Lateral Strength Test	27 kg min	3	Average: 97.3 kg	X	

Blanket statements of conformance are unacceptable for any test results.

March
2006

CFG-1003

SIGNATURE	TITLE	DATE
Stephen McGrady	Plant Manager/Quality	8/1/2022

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