

INSPECTION CERTIFICATE
EN 10204 - 3.1

AMANN
GROUP

Amann & Söhne GmbH & Co. KG · Hauptstraße 1 · D-74355 Bönningheim

Certificate number	7729064000001	Amann & Söhne GmbH & Co. KG
Date printed	12.09.2023	Abteilung Qualitätssicherung
Customer number:	234052	Hauptstrasse 1
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Customer part number:	133119-ZE_F	Amann order number:	1798964
Specification issuer:	114460	Customer order	55076038
Customer specification:	WSS-M8P25-C Rev.0	Delivery note:	7729064

Amann article number:	3960-2333A	Material/construction:	
description	STRONGFIL+ 20 Tex 135 200		Polyamide 6.6, continuous filament
colour:	2333A		
Lot:	Y1KT5	Additional information:	
Remark 1:			

Characteristic		Units	Specification		Values	Test Method
			LSL	USL		
	Resultant linear density	dtex			1.671,9	DIN EN ISO 2060
	Number of plies	number			3	
	Linear density per ply	dtex X 3			557,3	DIN EN ISO 2060
	Breaking force	cN	9.000		10.360,0	DIN EN ISO 2062
	Breaking force cv	%			0,6	DIN EN ISO 2062
	Breaking force	N	90,00		103,60	DIN EN ISO 2062
	Breaking force cv	%			0,6	DIN EN ISO 2062
	Elongation at break	%	12,0		33,35	DIN EN ISO 2062
	Elongation at break cv	%			2,9	DIN EN ISO 2062

test results within specification

Obige Angaben entbinden nicht von der Durchführung eigener Eingangskontrollen.

Provision of the above technical data does not absolve from responsibility of controlling delivered goods.

Alexandra Ausperger
Quality Assurance Manager

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