

Production Part Approval - Material Test Results

f 1 Pages

MB

SUPPLIER HIGA s.r.o.		PART NUMBER 2207287-N			
Roland Hnilica		PART NAME AIRBAG label			
TYPE OF TEST	MATERIAL SPEC. NO./DATE/SPECIFICATION	SUPPLIER TEST RESULTS		OK	NOT OK
1.	Weft-Polyester 78 dtex		Receiving inspection		OK
	Weft 1: color I4118 R black		Inspection of the color		OK
	Weft 2: color I3362 R		Inspection quality the polyester		OK
2.	Warp: Polyester				
	color F 126 black 50dtex				
Testing by DBL 5867.21 / DBL 5307.10					
No:	Test:	Min.:	Results:		
6.1	Mass per unit area (g/m2)	320 g/m2 ±10%	320 g/m2		OK
6.2	Thread density (Th./dm)				
6.2.1	Warp:	1120 Th/dm ±5	1120Th/dm		OK
6.2.1	Weft:	560 Th/dm ±5	560 Th/dm		OK
6.3	Tear prooagation resistance (N)				
6.3.1	Lenghtwise:	6N	25N		OK
6.3.2	Crosswise:	6N	24N		OK
6.4	Color fastness to rubbing				
6.4.1	Dry:	S:5	5		OK
6.4.2	Wet:	S:4-5	4-5		OK
6.5	Fastness to perspiration	S: 4 - 5	5		OK
6.6	Color fastness (HLF)	7	8		OK
6.5	Burning test CC	100 mm	0 mm		OK
6.8	Cleanability	min. 4	5		OK
6.9	Emission analysis				
6.9.1	VOG	max 100	93,8		OK
6.9.2	FOG	Max 250	241		OK
6.10	Odor test	S:3	3		OK

SIGNATURE Hnilica	TITLE 	DATE 27.8.2019
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