

Production Part Approval

[illegible]

CFG-1003

STAP
akciová společnost
Fyzikální kontrola jakosti
Vilémov u Šluknova
407 80

DATE _____

01.03.2023

Production Part Approval

March 2006 CFG-1005

Production Part Approval

PERFORMANCE TEST RESULTS

Organization: STAP a.s.				Part Number: 3634148-N_F (217 173 199.0006)		
Supplier/Vendor Code: 340527				Part Name: ELASTIC 19MM ROLL PART		
Name of Laboratory: Testing room of plant 1 (STAP a.s.)				Design Record Level Change: -		
*Customer Specified Supplier/Vendor Code:				Engineering Change Documents: 1		
* If source approval is req'd, include the Supplier (Source) & Customer assigned code.						
Test Specification / Rev / Date	Specification / Limits	Atest	Qty. Tested	Supplier Test Results (Data) / Test Conditions	Ok	Not Ok
maximum tractive force	min. 350,0 N	04/23	5 samples	778,60 N	x	
(JCS-C5903, rev. 9)				798,30 N	x	
(DIN EN ISO 13934-1)				786,50 N	x	
(ČSN EN ISO 13934-1)				800,00 N	x	
				724,10 N	x	
maximum tractive force elongation	min. 230,0 %	04/23	5 samples	277,60 %	x	
(JCS-C5903, rev. 9)				294,61 %	x	
(DIN EN ISO 13934-1)				290,98 %	x	
(ČSN EN ISO 13934-1)				278,95 %	x	
				276,01 %	x	
stretch test on metre goods - 25,0 N	100,0 - 140,0 %	04/23	5 samples	121,75 %	x	
(JCS-C5903, rev. 9)				125,08 %	x	
(DIN EN ISO 13934-1)				122,68 %	x	
(ČSN EN ISO 13934-1)				121,58 %	x	
				128,38 %	x	
stretch test on metre goods - 50,0 N	110,0 - 150,0 %	04/23	5 samples	131,28 %	x	
(JCS-C5903, rev. 9)				138,48 %	x	
(DIN EN ISO 13934-1)				131,81 %	x	
(ČSN EN ISO 13934-1)				131,81 %	x	
				138,35 %	x	
maximum tractive force	min. 350,0 N	232/22	5 samples	727,50 N	x	
after heat storage*				741,70 N	x	
(JCS-C5903, rev. 9)				786,10 N	x	
(DIN EN ISO 13934-1; DIN 53508)				830,00 N	x	
(ČSN EN ISO 13934-1)				709,30 N	x	
stretch test on metre goods - 25,0 N	100,0 - 140,0 %	232/22	5 samples	119,15 %	x	
after heat storage*				126,55 %	x	
(JCS-C5903, rev. 9)				126,95 %	x	
(DIN EN ISO 13934-1; DIN 53508)				118,05 %	x	
(ČSN EN ISO 13934-1)				121,08 %	x	
stretch test on metre goods - 50,0 N	115,0 - 145,0 %	232/22	5 samples	124,51 %	x	
after heat storage*				132,21 %	x	
(JCS-C5903, rev. 9)				138,41 %	x	
(DIN EN ISO 13934-1; DIN 53508)				129,31 %	x	
(ČSN EN ISO 13934-1)				128,81 %	x	

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407 80

TITLE

Quality Manager

DATE

**05.01.2023,
17.10.2022**

Production Part Approval

PERFORMANCE TEST RESULTS

Organization: STAP a.s.				Part Number: 3634148-N_F (217 173 199.0006)			
Supplier/Vendor Code: 340527				Part Name: ELASTIC 19MM ROLL PART			
Name of Laboratory: Accredited testing laboratory (TZÚ Brno, s.p.)				Design Record Level Change: -			
*Customer Specified Supplier/Vendor Code:				Engineering Change Documents: 1			
* If source approval is req'd, include the Supplier (Source) & Customer assigned code.							
Test Specification / Rev / Date	Specification / Limits	Atest	Qty. Tested	Supplier Test Results (Data) / Test Conditions	Ok	Not Ok	
burning behaviour	max. 100 mm/min.	AZL 22/0418-03	5	0 NBR	x		
(DIN 75 200, TL 1010)	FYI only			0 NBR	x		
				0 NBR	x		
				0 NBR	x		
				0 NBR	x		
fogging	max. 2,0 mg		AZL 22/0698	2	0,37 mg	x	
(PV 3015 (G))	FYI only						
odor - var. 2	max. 3,0 degree				2,5 degree	x	
odor - var. 3	max. 3,5 degree				3,5 degree	x	
(VDA 270)	FYI only						
(PV 3900)							
emission of formaldehyde	max. 5,0 mg/kg	AZL 22/0698		1	< 5 mg/kg	x	
(PV 3925)	FYI only						
emission of organic carbon	max. 50,0 µg C/g		θ 13,7 mg/g		x		
(PV 3341)	FYI only						
burning behaviour	max. 80 mm/min.		AZL 22/0698	5	0 SE	x	
(MS 300-08, GMW 3232, DBL 5307.10 /FMVSS 302/)					0 SE	x	
					0 SE	x	
					0 SE	x	
		0 SE			x		

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STAP
akciová společnost
Přezení a kontrola jakosti
Vilémov u Šluknova
407 80

TITLE
Quality Manager

DATE
23.6.2022,
25.5.2022