Engineering Science Data Booklet

Higher

For use in National Qualification Courses leading to the 2015 examinations and beyond.

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Contents

| reface | 3 |
|--------------------------------------|------|
| uantities, symbols and units | 4 |
| ecimal prefixes | 5 |
| nergy and power formulae | 5 |
| echanisms | 5 |
| neumatic Systems | 6 |
| tructures | 6 |
| roperties of materials | 6 |
| lectrical and electronic formulae | 7 |
| ansistors | 7 |
| pical operational amplifier circuits | 8—10 |

Preface

This data booklet is intended for use by candidates in examinations in Engineering Science at Higher. It may also be used as a reference for assignments at Higher. It is recommended that candidates should become familiar with the contents of the data booklet through use in undertaking Units of these Courses.

It should be noted that the range of data contained in the booklet has been limited to the concepts which may be assessed through written question papers. This range should be supplemented by other resource material as necessary during the course, eg by using data sheets. However, should any additional information (or data not included in this booklet) be required in an examination, such information will be included in the question paper.

Teachers/lecturers should note that all of the material contained in this booklet is likely to be examined at some time. With regard to tables of information, not every entry in a table will necessarily be involved in examination questions.

From the variety of data offered in this booklet, candidates will be expected to demonstrate the ability to select appropriate information or formulae.

Quantities, Symbols and Units

| Quantity | Symbol | Unit | Abbreviation |
|-------------------------------|----------------|--|-----------------------------------|
| distance | d,x | metre | m |
| height | h | metre | m |
| length | l | metre | m |
| diameter | d | metre | m |
| radius | r | metre | m |
| area | А | square metre | m ² |
| circumference | С | metre | m |
| time | t | second | S |
| speed, velocity | ٧ | metre per second | ms ⁻¹ |
| mass | m | kilogram | kg |
| force | F | newton | N |
| gravitational acceleration | g | metre per second per second | ms ⁻² |
| work done | E _W | joule | J |
| energy | Е | joule | J |
| power | Р | watt | W |
| torque | Т | newton metre | Nm |
| efficiency | η | _ | - |
| pressure | Р | newton per square metre (pascal) | Nm ⁻² (Pa) |
| temperature | Т | kelvin, celsius | K, °C |
| specific heat capacity | С | joule per kilogram per degree kelvin | Jkg ⁻¹ K ⁻¹ |
| voltage, potential difference | ٧ | volt | ٧ |
| current | I | ampere (amp) | Α |
| resistance | R | ohm | Ω |
| frequency | f | hertz | Hz |
| rotational speed | n | revolutions per minute | revs min ⁻¹ |
| | | revolutions per second | revs sec ⁻¹ |
| stress | σ | newton per square metre (pascal) Nm ⁻ | |
| strain | € | _ | _ |

Decimal Prefixes

| Prefix | Symbol | Multiplying factor |
|--------|--------|--------------------|
| peta | Р | 10 ¹⁵ |
| tera | Т | 10 ¹² |
| giga | G | 10 ⁹ |
| mega | M | 10 ⁶ |
| kilo | k | 10 ³ |
| milli | m | 10 ⁻³ |
| micro | μ | 10 ⁻⁶ |
| nano | n | 10 ⁻⁹ |
| pico | р | 10 ⁻¹² |

Relationships

Energy and power

Potential energy $E_p = mgh$ $g = 9.8 \text{ ms}^{-2}$ (to 2 significant figures)

Kinetic energy $E_k = \frac{1}{2} \text{ mv}^2$

Heat energy $E_h = cm\Delta T$ $c_{water} = 4200 \text{ Jkg}^{-1} \text{K}^{-1}$ (to 2 significant figures)

Electrical energy $E_e = VIt$

Work done $E_w = Fd$

Power $P = \frac{E}{t}$

Electrical power $P = VI = \frac{V^2}{R} = I^2R$

Mechanical power P = Fv $P = 2\pi nT$ (n = no of revs per second)

Efficiency $\eta = \frac{Energy_{out}}{Energy_{in}} = \frac{Power_{out}}{Power_{in}}$

Mechanisms

Velocity ratio $VR = \frac{\text{speed of input}}{\text{speed of output}}$

Input speed x input size = output speed x output size

Torque T = Fr

Circumference of circle $C = \pi d$

Moment of force M = Fx (x is perpendicular distance)

Principle of moments $\Sigma M = 0$

 Σ clockwise moments = Σ anti-clockwise moments

Conditions of equilibrium $\Sigma F_h = 0$ $\Sigma F_V = 0$ $\Sigma M = 0$

Pneumatic Systems

Pressure, force and area
$$P = \frac{F}{A}$$

Area of circle
$$A = \pi r^2 \qquad A = \frac{\pi d^2}{4}$$

$$\pi = 3.14$$
 (to 3 significant figures)

Structures

Stress
$$\sigma = \frac{F}{A}$$

Strain
$$\varepsilon = \frac{\Delta l}{l}$$

Elastic strain energy
$$E_s = \frac{1}{2}Fx$$
 (x is extension in direction of force)

Young's Modulus
$$E = \frac{\sigma}{\epsilon}$$

Factor of Safety
$$= \frac{\text{ultimate load}}{\text{safe working load}} = \frac{\text{ultimate stress}}{\text{safe working stress}}$$

Properties of materials

| Material | Young's Modulus E kNmm ⁻² | Yield stress σ_{γ} Nmm $^{-2}$ | Ultimate tensile stress Nmm ⁻² | Ultimate compressive stress Nmm ⁻² |
|------------------------------|---|--|--|--|
| Mild steel | 196 | 220 | 430 | 430 |
| Stainless steels | 190-200 | 286-500 | 760-1280 | 460-540 |
| Low-alloy steels | 200-207 | 500-1980 | 680-2400 | 680-2400 |
| Cast iron | 120 | - | 120-160 | 600-900 |
| Aluminium alloy | 70 | 250 | 300 | 300 |
| Titanium alloy | 110 | 950 | 1000 | 1000 |
| Nickel alloys | 130-234 | 200-1600 | 400-2000 | 400-2000 |
| Concrete | _ | - | - | 60 |
| Concrete (steel reinforced) | 45-50 | - | - | 100 |
| Concrete (post stressed) | _ | - | - | 100 |
| Plastic, ABS polycarbonate | 2.6 | 55 | 60 | 85 |
| Plastic, polypropylene | 0.9 | 19-36 | 33-36 | 70 |
| Wood, parallel to grain | 9–16 | - | 55-100 | 6-16 |
| Wood, perpendicular to grain | 0.6-1.0 | _ | - | 2-6 |

Electrical and electronic

Ohm's Law
$$V = IR$$

Resistors in series
$$R_t = R_1 + R_2 + R_3 + \dots$$

Resistors in parallel
$$\frac{1}{R_t} = \frac{1}{R_1} + \frac{1}{R_2} + \frac{1}{R_3} + \dots$$

2 resistors in parallel
$$R_t = \frac{R_1 R_2}{(R_1 + R_2)}$$

Kirchhoff's 1st law
$$\Sigma I = 0$$
 (algebraic sum of currents at a node is zero)

Kirchhoff's 2nd law
$$\Sigma E = \Sigma IR$$

Voltage Divider
$$\frac{V_1}{V_2} = \frac{R_1}{R_2}$$

Electrical power
$$P = VI = \frac{V^2}{R} = I^2R$$

Transistors

Bi-polar transistor gain
$$h_{FE} = I_c/I_b$$

MOSFET transconductance
$$g_m = \Delta I_d / \Delta V_{gs}$$

Typical operational amplifier circuits

 V_o = output voltage

V_i = input voltage

V_{cc} = supply voltage

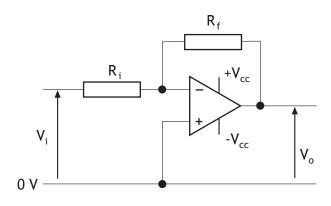
R_f = feedback resistance

R_i = input resistance

 $A_v = gain = \frac{output \ voltage}{input \ voltage}$

Note : Op-amp output saturates at 85% of $\rm V_{\rm cc}$

Inverting

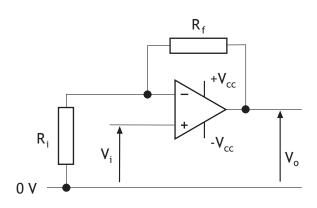


$$A_v = \frac{V_o}{V_i}$$

$$A_{v} = -\frac{R_{f}}{R_{i}}$$

$$V_o = -\frac{R_f}{R_i} V_i$$

Non-inverting

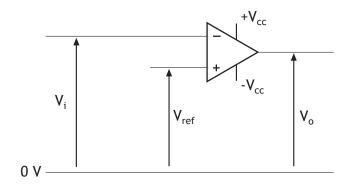


$$A_v = \frac{V_o}{V_i}$$

$$A_v = 1 + \frac{R_f}{R_i}$$

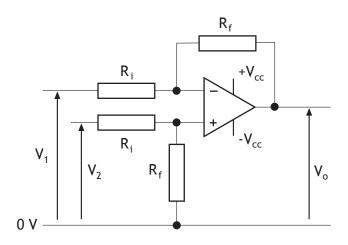
$$V_o = \left(1 + \frac{R_f}{R_i}\right) V_i$$

Comparator



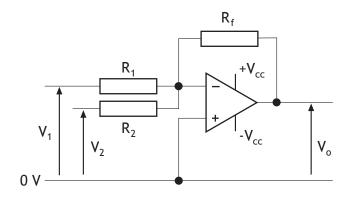
If $V_i < V_{ref}$, then V_o saturates positively (85% of + V_{cc}) If $V_i > V_{ref}$, then V_o saturates negatively (85% of - V_{cc})

Difference Amplifier



$$A_v = \frac{V_o}{(V_2 - V_1)}$$
 $A_v = \frac{R_f}{R_i}$ $V_o = \frac{R_f}{R_i}(V_2 - V_1)$

Summing Amplifier

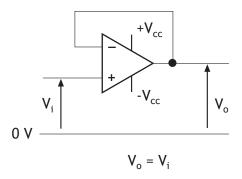


$$A_{v1} = -\frac{R_f}{R_1} \qquad A_{v2} = -\frac{R_f}{R_2} \qquad A_{vn} = -\frac{R_f}{R_n}$$

$$V_o = (A_{v1} V_1) + (A_{v2} V_2) + \dots$$

$$V_o = -R_f \left(\frac{V_1}{R_1} + \frac{V_2}{R_2} + \dots \right)$$

Voltage Follower



[END OF DATA BOOKLET]

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Change since last published:

Correction to Strain energy formula and description on page 6. Removal of MOSFET characteristics curve section on page 7.