DEN 435 - Homework 3

To Do:

DONE. 10/17 ---- 8.3.7 - Surface Plot

Problems:

DONE. 8.4,

DONE. 8.5,

DONE. 8.17

Problem 8.2 - 8.3 - Tool life experiment

1. Import data

```
dFF3 = fullfact([2 2 2])
```

```
dFF3 = 8 \times 3
     1
          1
                1
          1
     2
                1
     1
          2
                1
     2
          2
                1
     1
          1
                2
     2
          1
                2
     1
          2
                 2
```

```
treat = {'(1)';'a';'b';'ab';'c';'ac';'bc';'abc'} % Creates a cell array
```

```
treat = 8×1 cell
'(1)'
'a'
'b'
'ab'
'c'
'ac'
'bc'
'abc'
```

% Create a grouping variable gtreat = [treat; treat]

```
gtreat = 16×1 cell
'(1)'
'a'
'b'
'ab'
'c'
'ac'
'bc'
'abc'
'dac'
```

:

```
% Replace 1s and 2s with -1s and +1s, respectively, to code the design.
% Initialize array to hold coded variables
dFF3c = nan;
% Repetition structure
for i = 1:length(dFF3(:,1)) % From one to number of number of rows in column 1
    for j = 1:length(dFF3(1,:))
        if dFF3(i,j) == 1
            dFF3c(i,j) = -1;
        else
            dFF3c(i,j) = 1;
        end
    end
end
% Factors
f1 = dFF3c(:,1); % Cutting speed
f2 = dFF3c(:,2); % Metal hardness
f3 = dFF3c(:,3); % Cutting angle
% Table to hold factor levels
tbl80 = table(f1,f2,f3,'VariableNames',{'Factor1','Factor2','Factor3'})
```

 $tb180 = 8 \times 3 table$

	Factor1	Factor2	Factor3
1	-1	-1	-1
2	1	-1	-1
3	-1	1	-1
4	1	1	-1
5	-1	-1	1
6	1	-1	1
7	-1	1	1
8	1	1	1

2. Response column(s)

tlife1 = [221;325;354;552;440;406;605;392]

```
tlife1 = 8×1
221
325
354
552
440
406
605
392
```

```
tlife2 = [311;435;348;472;453;377;500;419]

tlife2 = 8×1

311

435
```

419

% Table to hold replicates
tbl831 = table(tlife1,tlife2,'VariableNames',{'Replicate1','Replicate2'})

tbl831 = 8×2 table

	Replicate1	Replicate2
1	221	311
2	325	435
3	354	348
4	552	472
5	440	453
6	406	377
7	605	500
8	392	419

```
% Replicates vector
rtlife = [tlife1;tlife2]
```

```
rtlife = 16×1
221
325
354
552
440
406
605
392
311
435
```

3. Examine data graphically

```
boxplot(rtlife,gtreat)
```

4. Create Fitted Model

The regression model

Stack (concatenate) the replicates into a single variable.

stlife = stack(tbl831,1:2) % Output is a concatenated table of the replicates.

stlife = 16×2 table

	Replicate1_Replicate2_Indicator	Replicate1_Replicate2		
1	Replicate1	221		
2	Replicate2	311		
3	Replicate1	325		
1	Replicate2	435		
5	Replicate1	354		
6	Replicate2	348		
7	Replicate1	552		
3	Replicate2	472		
9	Replicate1	440		
10	Replicate2	453		
11	Replicate1	406		
12	Replicate2	377		
13	Replicate1	605		
14	Replicate2	500		
15	Replicate1	392		
16	Replicate2	419		

Create a table to hold the DOE test matrix and response variables.

tbl832 = table([f1;f1],[f2;f2],[f3;f3],[tlife1;tlife2],'VariableNames',{'CuttingSpeed','MetalHa

tb1832 = 16×4 table

	CuttingSpeed	MetalHardness	CuttingAngle	ToolLife
1	-1	-1	-1	221
2	1	-1	-1	325
3	-1	1	-1	354
4	1	1	-1	552
5	-1	-1	1	440
6	1	-1	1	406
7	-1	1	1	605
8	1	1	1	392
9	-1	-1	-1	311

	CuttingSpeed	MetalHardness	CuttingAngle	ToolLife
10	1	-1	-1	435
11	-1	1	-1	348
12	1	1	-1	472
13	-1	-1	1	453
14	1	-1	1	377
15	-1	1	1	500
16	1	1	1	419

Linear regression model

Recall: Regression models describe the relationship between a response (output) variable, and one or more predictor (input variables).

```
mdl = fitlm(tbl832,'ToolLife ~ CuttingSpeed + MetalHardness + CuttingAngle + CuttingSpeed*Metal
mdl =
Linear regression model:
   ToolLife ~ 1 + CuttingSpeed*MetalHardness + CuttingSpeed*CuttingAngle + MetalHardness*CuttingAngle + CuttingSpeed
Estimated Coefficients:
                                            Estimate
                                                         SE
                                                                  tStat
                                                                              pValue
                                                                            7.2169e-10
   (Intercept)
                                             413.13
                                                       12.406
                                                                  33.301
                                                       12.406
   CuttingSpeed
                                              9.125
                                                                 0.73554
                                                                               0.48302
   MetalHardness
                                             42.125
                                                       12.406
                                                                  3.3956
                                                                             0.0094221
   CuttingAngle
                                             35.875
                                                       12.406
                                                                  2.8918
                                                                             0.020144
   CuttingSpeed:MetalHardness
                                             -5.625
                                                       12.406
                                                               -0.45341
                                                                                0.6623
                                                                             0.0013449
   CuttingSpeed:CuttingAngle
                                            -59.625
                                                       12.406
                                                                 -4.8062
   MetalHardness:CuttingAngle
                                            -12.125
                                                       12.406
                                                               -0.97736
                                                                               0.35702
   CuttingSpeed:MetalHardness:CuttingAngle
                                                       12.406
                                                                               0.19892
                                            -17.375
                                                                  -1.4005
Number of observations: 16, Error degrees of freedom: 8
Root Mean Squared Error: 49.6
R-squared: 0.854, Adjusted R-Squared: 0.726
F-statistic vs. constant model: 6.66, p-value = 0.0079
% Remove factors that are not statistically significant.
% mdl2 = removeTerms(mdl, 'Factor1')
% mdl3 = removeTerms(mdl2, 'Factor1*Factor2')
% mdl4 = removeTerms(mdl3,'Factor2*Factor3')
% mdl5 = removeTerms(mdl4, 'Factor1*Factor2*Factor3')
```

To obtain a more robust model; we then iterate the regression analysis procedure on only the significant terms.

```
% Or create a new model with only statistically significant terms
mdl2 = fitlm(tbl832,'ToolLife ~ MetalHardness + CuttingAngle + CuttingSpeed:CuttingAngle')

mdl2 =
Linear regression model:
    ToolLife ~ 1 + MetalHardness + CuttingAngle + CuttingSpeed:CuttingAngle

Estimated Coefficients:
```

	Estimate	SE	tStat	pValue
(Intercept)	413.13	12.231	33.778	2.8807e-13
MetalHardness	42.125	12.231	3.4442	0.0048565
CuttingAngle	35.875	12.231	2.9332	0.012529
CuttingSpeed:CuttingAngle	-59.625	12.231	-4.8751	0.0003817

Number of observations: 16, Error degrees of freedom: 12

Root Mean Squared Error: 48.9

R-squared: 0.787, Adjusted R-Squared: 0.733

F-statistic vs. constant model: 14.7, p-value = 0.00025

Summary of Fit

R-Square

- Estimates the proportion of variation in the response that can be attributed to the model rather than to random error. Calculated:
- SSmodel / SStotal

R-Square Adj

- Adjusts the R-Square statistic for the number of parameters in the model. R-Square Adj facilitates comparisons among models with different numbers of parameters. Calculated:
- 1 MSerror / (SStotal / DFtotal)

Root Mean Square Error

• Estimates the standard deviation of the random error.

<u>ANOVA</u>

Prob > F

The p-value for the test. The Prob > F value measures the probability of obtaining an F Ratio as large
as what is observed, given that all parameters except the intercept are zero. Small values of Prob > F
indicate that the observed F Ratio is unlikely. Such values are considered evidence that there is at least
one significant effect in the model.[1]

Parameter Estimates

Estimate

• The parameter estimates for each term. These are the estimates of the model coefficients (the Beta's).

[1] https://www.jmp.com/support/help/en/15.0/#page/jmp/analysis-of-variance.shtml#ww137405

5. Plot Residuals

Residuals help in checking model quality; these plots help in discovering errors, outliers, or correlations in the model or data.

```
plotResiduals(mdl) % Original model
```

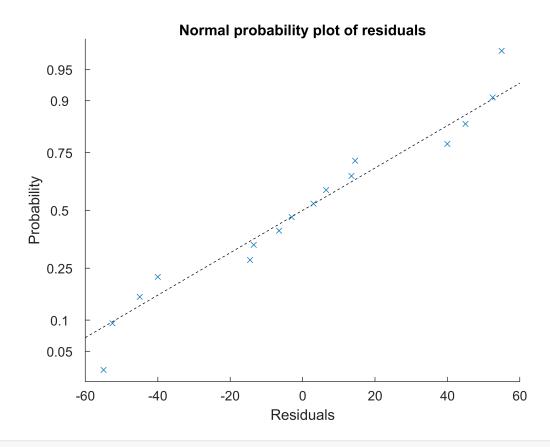
```
plotResiduals(mdl2) % New model with statistically significant terms only
```

Residuals histogram plot: shows the range of the residuals and their frequencies. The area of each bar is the relative number of observations. The sum of the bar areas is equal to 1.

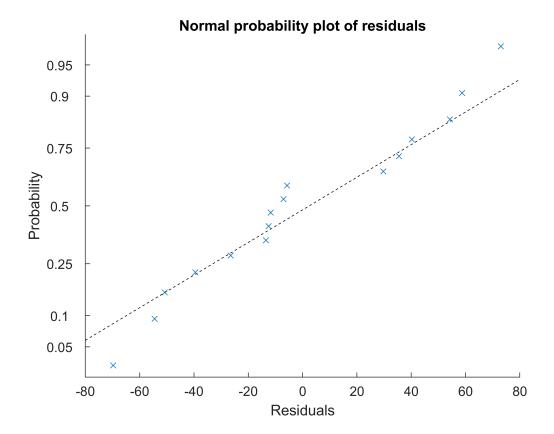
The generated histogram plot of the new model does not suggest any problems with model assumptions.

Notice the comparison of the original model and the new model; the original model contains a higher frequency of residuals in the -50 to +50 range as compared to the new model.

plotResiduals(mdl,'probability') % Original



plotResiduals(mdl2,'probability') % New

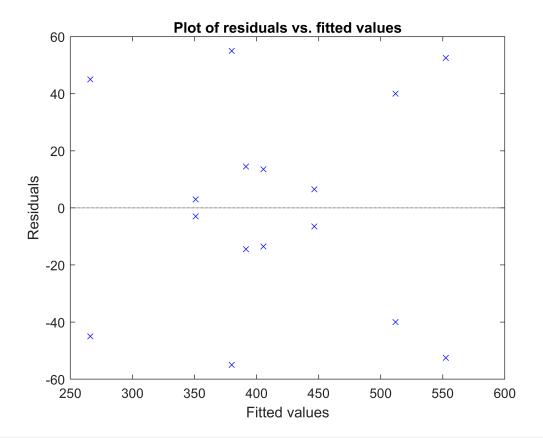


Normal probability plot of residuals: shows how the distribution of the residuals compares to a normal distribution with matched variance. The probability plot seems reasonably straight, meaning a reasonable fit to normally distributed residuals.

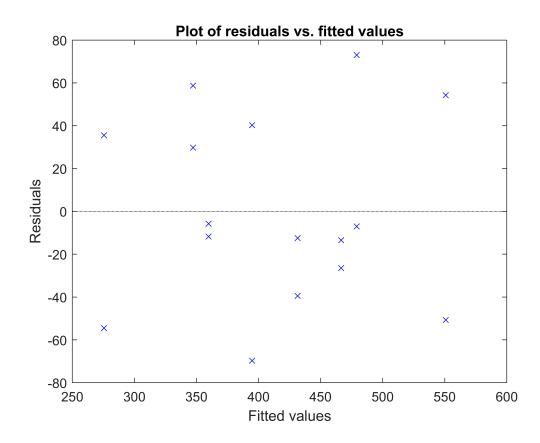
• Small deviations from the straight line in a normal probability plot are common, but an "S" shaped curve on this graph suggests a bimodal distribution of residuals. *Breaks near the middle of this graph are also indications of abnormalities in the residual distribution.*

Both probability plots are very similar as indicated by the adjusted R-square value for both models.

```
plotResiduals(mdl,'fitted') % Original
```

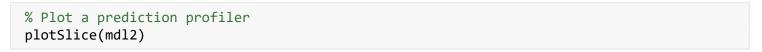


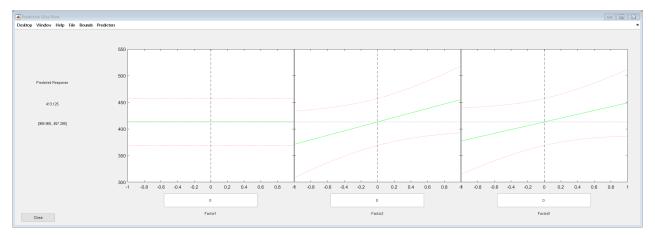
plotResiduals(mdl2,'fitted') % New



Plot of residuals vs. fitted values: the center-line is the fitted model and data points are residuals. The spread among the residuals seems to be consistent across the domain of the model, so we can again conclude that this plot does not suggest any problems with model assumptions.

6. Prediction Profiler





Plot of slices through fitted linear regression surface. Also displays the 95% confidence bounds for the response values.

7. Response by Adjusted Whole Model (Predicted) Plot

```
plot(mdl2)
```

The plot shows the whole model except the constant (intercept) term.

Each 'x' is an observation, the red line is the linear regression line, and the red-dashed lines on either side is the 95% confidence bounds. The slope of the linear regression line is the slope of a fit to the predictors projected onto their best-fitting direction, i.e. the norm of the coefficient vector.

The model as a whole is significant because a 'horizontal line' (the mean the response) does not fit between the confidence bounds.

8. Surface Plot

```
% Create grid
% Nodes
res = 0.1; % Resolution
x1 = [min(f1):res:max(f1)]; % Column vector from low level to high level in increments of resol
x2 = [min(f2):res:max(f2)];
x3 = [min(f3):res:max(f3)];
```

```
nx1 = length(x1); % Returns the number of elements in the vector (nodes)
nx2 = length(x2);
nx3 = length(x3);
% Mesh
[X2,X3] = meshgrid(x2,x3); % meshgrid function returns 2D grid coordinates
% Extract model parameter estimates, known as the regression coefficients
% beta's
betas = mdl2.Coefficients.Estimate;
mu = betas(1,1);
beta2 = betas(2,1);
beta3 = betas(3,1);
beta13 = betas(4,1);
% Evaluate the regression equation at every coordinate within the grid.
% Initalize variable to hold the evaluated equation.
% Main effects only
Zm = nan(nx2, nx3); % This is the variable to hold the value of the response.
for i = 1:nx2 % First loop; i is the index of the grid's row
    for j = 1:nx3 % Second loop; j is the index of the grid's column
        Zm(i,j) = mu + beta2*X2(i,j) + beta3*X3(i,j);
    end
end
% Surface plot
figure;
surfc(X2,X3,Zm); % surfc creates a surface and contour plot
c1 = colorbar;
c1.Label.String = 'Cutting Tool Life';
title('Response Surface for Model');
xlabel('Metal Hardness');
ylabel('Cutting Angle');
zlabel('Tool Life');
```

```
% Contour plot
cl = 40; % Number of contour levels (for increased resolution)
figure;
contour(X2,X3,Zm,cl) % 2D contour plot
title('Contour Plot for Model');
xlabel('Metal Hardness');
ylabel('Cutting Angle');
zlabel('Tool Life');
c2 = colorbar;
c2.Label.String = 'Cutting Tool Life';
```

```
% Mesh
[X1,X3] = meshgrid(x1,x3);
% Evaluate the regression equation at every coordinate within the grid.
% Interaction effects
Zi = nan(nx1, nx3); % This is the variable to hold the value of the response.
for i = 1:nx1 % First loop; i is the index of the grid's row
    for j = 1:nx3 % Second loop; j is the index of the grid's column
        Zi(i,j) = mu + beta3*X3(i,j) + beta13*X1(i,j)*X3(i,j);
    end
end
% Surface plot
figure;
surfc(X1,X3,Zi); % surfc creates a surface and contour plot
c3 = colorbar;
c3.Label.String = 'Cutting Tool Life';
title('Response Surface for Model');
xlabel('Cutting Speed');
ylabel('Cutting Angle');
zlabel('Tool Life');
```

```
% Contour plot
cl = 40; % Number of contour levels (for increased resolution)
figure;
contour(X1,X3,Zi,cl) % 2D contour plot
title('Contour Plot for Model');
xlabel('Cutting Speed');
ylabel('Cutting Angle');
zlabel('Tool Life');
c4 = colorbar;
c4.Label.String = 'Cutting Tool Life';
```

Problem 8.4 - Taste of a soft-drink beverage, a 2^4 full-factorial design

1. Enter Data

```
dFF4 = fullfact([2 2 2 2])
```

```
dFF4 = 16 \times 4
    1
         1
              1
                    1
    2
         1
              1
                    1
    1
         2
              1
                    1
    2
         2
              1
                    1
              2
    1
         1
                    1
    2
         1
              2
                    1
              2
    1
         2
                    1
    2
         2
               2
                    1
         1
               1
                    2
```

```
2 1 1 2
```

```
% Replace 1s and 2s with -1s and +1s, respectively, to code the design.
% Initialize array to hold coded variables
dFF4c = nan;
% Repetition structure
for i = 1:length(dFF4(:,1)) % From one to number of number of rows in column 1
    for j = 1:length(dFF4(1,:))
        if dFF4(i,j) == 1
            dFF4c(i,j) = -1;
        elseif dFF4(i,j) == 2
            dFF4c(i,j) = 1;
        end
end
end
end
end
```

```
dFF4c = 16 \times 4
  -1
       -1
            -1
                -1
   1
       -1
            -1
                -1
   -1
       1
            -1
                -1
       1
   1
           -1
                -1
       -1
   -1
            1
                -1
           1
   1
      -1
                -1
   -1
       1 1
                -1
       1
   1
            1 -1
       -1 -1
                1
   -1
       -1
   1
           -1
                1
```

```
% Factors
sw = dFF4c(:,1); % Type of sweetner
ra = dFF4c(:,2); % Ratio of syrup to water
cb = dFF4c(:,3); % Carbonation level
tp = dFF4c(:,4); % Temperature
```

2. Response columns

```
% Replicates vectors
score1 = [188;172;179;185;175;183;190;175;200;170;189;183;201;181;189;178]
```

```
score1 = 16×1

188

172

179

185

175

183

190

175

200

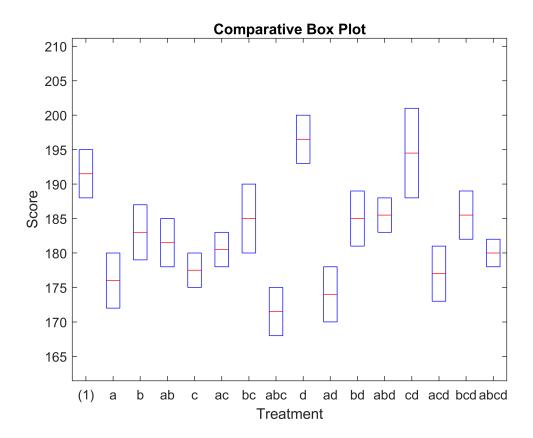
170
```

```
score2 = [195;180;187;178;180;178;180;168;193;178;181;188;188;173;182;182]
score2 = 16 \times 1
  195
  180
  187
  178
  180
  178
  180
  168
  193
  178
% Combined replicates column vector
score = [score1;score2];
score = 32 \times 1
  188
  172
  179
  185
  175
  183
  190
  175
  200
  170
% Average
scoreAvg = mean([score1,score2],2)
scoreAvg = 16 \times 1
 191.5000
 176.0000
 183.0000
 181.5000
 177.5000
 180.5000
 185.0000
 171.5000
 196.5000
 174.0000
```

3. Examine data graphically

```
% Treatment combinations
treat = {'(1)';'a';'b';'ab';'c';'ac';'bc';'abc';'d';'ad';'bd';'abd';'cd';'acd';'bcd';'abcd'};
% Create a grouping variable
gtreat = [treat; treat];
boxplot(score,gtreat)
```

```
ylabel('Score');
xlabel('Treatment');
title('Comparative Box Plot');
```



Create main effects plots for the treatment means to visualize the magnitude effect of each factor.

The main effect tells us how much the response will change per unit level change in the factor.

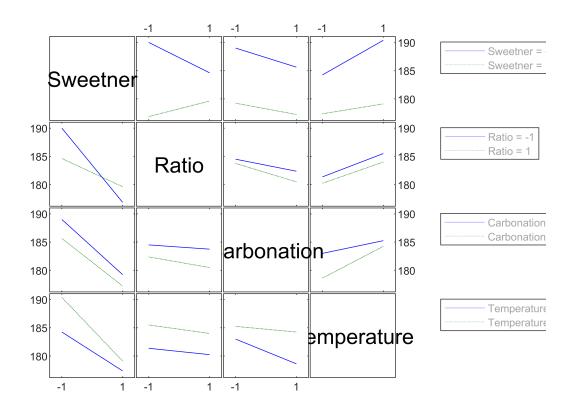
```
maineffectsplot(scoreAvg,{sw,ra,cb,tp},'varnames',{'Sweetner','Ratio','Carbonation','Temperatur
```

From a visual inspection, clearly sweetner has the largest effect on the response as seen by the slope of the line. Temperature also seems to have a moderate effect.

Create interaction plots to viusalize interaction effects.

An interaction occurs when the difference in response between the levels of one factor is not the same at all levels of the other factors.

```
interactionplot(scoreAvg,{sw,ra,cb,tp},'varnames',{'Sweetner','Ratio','Carbonation','Temperatur
```



Clearly there is an interaction between sweetner and ratio. Other less apparent interactions include: sweetner and temperature, carbonation and temperature.

4. Create Fitted Model

The regression model

tbl841 = 32×5 table

Create a table to hold the DOE test matrix and response variables.

tbl841 = table([sw;sw],[ra;ra],[cb;cb],[tp;tp],[score1;score2],'VariableNames',{'Sweetner','Rat

Sweetner Carbonation Temperature -1 -1 -1 -1 188 1 -1 -1 -1 172 3 -1 1 -1 -1 179 4 1 1 -1 -1 185 5 -1 1 -1 175 -1 6 1 -1 1 -1 183 -1 1 1 -1 190 8 1 1 -1 1 175 9 -1 -1 -1 1 200

	Sweetner	Ratio	Carbonation	Temperature	Score
10	1	-1	-1	1	170
11	-1	1	-1	1	189
12	1	1	-1	1	183
13	-1	-1	1	1	201
14	1	-1	1	1	181
15	-1	1	1	1	189
16	1	1	1	1	178
17	-1	-1	-1	-1	195
18	1	-1	-1	-1	180
19	-1	1	-1	-1	187
20	1	1	-1	-1	178
21	-1	-1	1	-1	180
22	1	-1	1	-1	178
23	-1	1	1	-1	180
24	1	1	1	-1	168
25	-1	-1	-1	1	193
26	1	-1	-1	1	178
27	-1	1	-1	1	181
28	1	1	-1	1	188
29	-1	-1	1	1	188
30	1	-1	1	1	173
31	-1	1	1	1	182
32	1	1	1	1	182

Linear regression model

Recall: Regression models describe the relationship between a response (output) variable, and one or more predictor (input variables).

```
% Perform a linear fit of main effects only
mdl841 = fitlm(tbl841, 'linear', 'CategoricalVars', 'Sweetner') % Indicate which factors are
mdl841 =
Linear regression model:
    Score ~ 1 + Sweetner + Ratio + Carbonation + Temperature
Estimated Coefficients:
```

	Estimate	SE	tStat	pValue
(Intercept)	187.31	1.6064	116.6	4.9371e-38
Sweetner 1	-9.0625	2.2719	-3.989	0.00045559

```
Ratio -0.65625 1.1359 -0.57772 0.56824
Carbonation -1.3438 1.1359 -1.183 0.24714
Temperature 1.9688 1.1359 1.7332 0.094474
```

Number of observations: 32, Error degrees of freedom: 27

Root Mean Squared Error: 6.43

R-squared: 0.433, Adjusted R-Squared: 0.349

F-statistic vs. constant model: 5.16, p-value = 0.0032

```
% Perform a linear fit of main effects and two-way interactions
mdl842 = fitlm(tbl841, 'interactions', 'CategoricalVars', 'Sweetner')
```

md1842 =

Linear regression model:

Score ~ 1 + Sweetner*Ratio + Sweetner*Carbonation + Sweetner*Temperature + Ratio*Carbonation + Ratio*Temperature

Estimated Coefficients:

	Estimate	SE	tStat	pValue
(Intercept)	187.31	1.6504	113.5	9.0593e-31
Sweetner_1	-9.0625	2.334	-3.8829	0.0008593
Ratio	-2.6875	1.6504	-1.6284	0.11834
Carbonation	-1.6875	1.6504	-1.0225	0.31818
Temperature	3.0625	1.6504	1.8557	0.077593
Sweetner_1:Ratio	4.0625	2.334	1.7406	0.096387
Sweetner_1:Carbonation	0.6875	2.334	0.29456	0.77122
Sweetner_1:Temperature	-2.1875	2.334	-0.93725	0.35929
Ratio:Carbonation	-0.28125	1.167	-0.24101	0.81189
Ratio:Temperature	-0.09375	1.167	-0.080336	0.93673
Carbonation:Temperature	0.84375	1.167	0.72302	0.47764

Number of observations: 32, Error degrees of freedom: 21

Root Mean Squared Error: 6.6

R-squared: 0.535, Adjusted R-Squared: 0.313

F-statistic vs. constant model: 2.41, p-value = 0.0426

ANOVA

To examine the quality of the fitted model, consult an ANOVA table.

Recall: ANOVA is used to test H0 (null hypothesis): mu1 = mu2 = mu3 = mu4 = mu5 = mu6 = mu7 = mu8; meaning the mean of each treatment is equal, i.e. there is no difference among the treatments and therefore none of the factors are having an effect on the response.

The null hypothesis is tested against the alternative hypothesis H1: mu1 dne mu2 dne mu3 dne mu4 dne mu5 dne mu6 dne mu7 dne mu8 (dne means 'does not equal'); i.e. some means are different, and therefore some factors ARE having an effect on the response.

tb1842 = anova(md1842)

tb1842 = 11×5 table

	SumSq	DF	MeanSq	F	pValue
1 Sweetner	657.0313	1	657.0313	15.0768	0.0009
2 Ratio	13.7813	1	13.7813	0.3162	0.5798

	SumSq	DF	MeanSq	F	pValue
3 Carbonation	57.7813	1	57.7813	1.3259	0.2625
4 Temperature	124.0312	1	124.0312	2.8461	0.1064
5 Sweetner:Ratio	132.0313	1	132.0313	3.0297	0.0964
6 Sweetner:Carbonation	3.7813	1	3.7813	0.0868	0.7712
7 Sweetner:Temperature	38.2812	1	38.2812	0.8784	0.3593
8 Ratio:Carbonation	2.5312	1	2.5312	0.0581	0.8119
9 Ratio:Temperature	0.2812	1	0.2812	0.0065	0.9367
10 Carbonation:Temperature	22.7812	1	22.7812	0.5228	0.4776
11 Error	915.1562	21	43.5789	1.0000	0.5000

ANOVA gives us two important estimates of variance (sigma-squared):

- 1. The inherent variability within factors is given by MSE (Mean sum of squares due to error within factors).
- 2. The variability between factors is given by MS factor (Mean sum of squares due to factor).

If there are no differences in the factor means (H0), the two estimates MSE and MS factor should be very similar.

*** See handwritten notes dated 10/12/20 - 10/13/20 ***

If MSE and MS factor are not close in value (the difference is large), then we suspect that the observed difference must be caused by differences in the factor means (H1).

Or,

If MS factor >> MSE, we can reject the null hypothesis (H0), and therefore inferring the factor is statistically significant (having an effect on the response).

From the ANOVA table we conclude:

Sweetner, Temperature, and Sweetner*Ratio are statistically significant.

Regression on statistically significant terms only.

To obtain a more robust model we iterate the regression analysis procedure on only the statistically significant terms.

```
Sweetner_1-9.06252.2719-3.9890.00043278Temperature1.96871.13591.73320.094071Sweetner_1:Ratio1.3751.60650.855920.39931
```

```
Number of observations: 32, Error degrees of freedom: 28 Root Mean Squared Error: 6.43 R-squared: 0.412, Adjusted R-Squared: 0.349 F-statistic vs. constant model: 6.55, p-value = 0.0017
```

NOTE: The adjusted R-squared value for mdl843 is higher than the earlier models created, indicating a better fit to the data.

Summary of Fit

R-Square

- Estimates the proportion of variation in the response that can be attributed to the model rather than to random error. Calculated:
- · SSmodel / SStotal

R-Square Adj

- Adjusts the R-Square statistic for the number of parameters in the model. R-Square Adj facilitates comparisons among models with different numbers of parameters. Calculated:
- 1 MSerror / (SStotal / DFtotal)

Root Mean Square Error

Estimates the standard deviation of the random error.

ANOVA

Prob > F

• The p-value for the test. The Prob > F value measures the probability of obtaining an F Ratio as large as what is observed, given that all parameters except the intercept are zero. Small values of Prob > F indicate that the observed F Ratio is unlikely. Such values are considered evidence that there is at least one significant effect in the model.[1]

Parameter Estimates

Estimate

• The parameter estimates for each term. These are the estimates of the model coefficients (the Beta's).

[1] https://www.jmp.com/support/help/en/15.0/#page/jmp/analysis-of-variance.shtml#ww137405

Problem 8.5.

5. Plot Residuals

Residuals help in checking model quality; these plots help in discovering errors, outliers, or correlations in the model or data.

```
plotResiduals(mdl843)
```

```
plotResiduals(mdl843,'probability')
```

```
plotResiduals(md1843,'fitted')
```

Residuals histogram plot: shows the range of the residuals and their frequencies. The area of each bar is the relative number of observations. The sum of the bar areas is equal to 1.

The generated histogram plot of the new model does not suggest any problems with model assumptions.

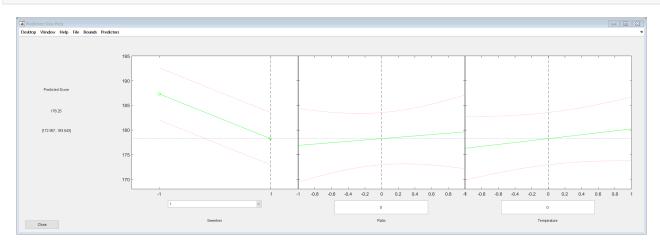
Normal probability plot of residuals: shows how the distribution of the residuals compares to a normal distribution with matched variance. The probability plot seems reasonably straight, meaning a reasonable fit to normally distributed residuals.

• Small deviations from the straight line in a normal probability plot are common, but an "S" shaped curve on this graph suggests a bimodal distribution of residuals. *Breaks near the middle of this graph are also indications of abnormalities in the residual distribution.*

Plot of residuals vs. fitted values: the center-line is the fitted model and the data points are residuals. The spread among the residuals seems to be consistent across the domain of the model, so we can again conclude that this plot does not suggest any problems with model assumptions.

6. Prediction Profiler

% Plot a prediction profiler
plotSlice(md1843)



Plot of slices through fitted linear regression surface. Also displays the 95% confidence bounds for the response values.

7. Response by Adjusted Whole Model (Predicted) Plot

```
plot(md1843)
```

The plot shows the whole model except the constant (intercept) term.

Each 'x' is an observation, the red line is the linear regression line, and the red-dashed lines on either side are the 95% confidence bounds. The slope of the linear regression line is the slope of a fit to the predictors projected onto their best-fitting direction, i.e. the norm of the coefficient vector.

The model as a whole is significant because a 'horizontal line' (the mean the response) does not fit between the confidence bounds.

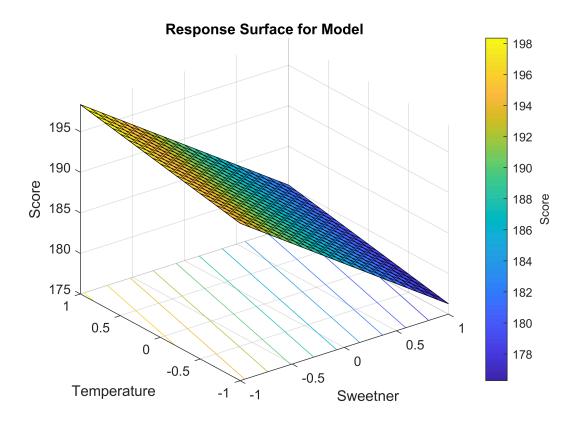
8. Surface Plot

Main effects only

```
% Create grid
% Nodes
res = 0.1; % Resolution
xsw = [min(sw):res:max(sw)]; % Column vector from low level to high level in increments of reso
xtp = [min(tp):res:max(tp)];
xra = [min(ra):res:max(ra)];
nxsw = length(xsw); % Returns the number of elements in the vector - this becomes
% the nodes on our mesh
nxtp = length(xtp);
nxra = length(xra);
[Xsw,Xtp] = meshgrid(xsw,xtp); % meshgrid function returns 2D grid coordinates
% Extract model parameter estimates, known as the regression coefficients
% beta's
betas = mdl843.Coefficients.Estimate;
mu = betas(1,1); % Mean
betasw = betas(2,1); % Regression coefficient for sweetner factor, beta
betatp = betas(3,1);
betaswra = betas(4,1);
% Evaluate the regression equation at every coordinate within the grid.
% Initalize variable to hold the evaluated equation.
% Main effects only
Zm = nan; % This is the variable to hold the value of the response.
for i = 1:nxsw % First loop; i is the index of the grid's row
    for j = 1:nxtp % Second loop; j is the index of the grid's column
        Zm(i,j) = mu + betasw*Xsw(i,j) + betatp*Xtp(i,j);
```

```
end
end

% Surface plot
figure;
surfc(Xsw,Xtp,Zm); % surfc creates a surface and contour plot
c1 = colorbar;
c1.Label.String = 'Score';
title('Response Surface for Model');
xlabel('Sweetner');
ylabel('Temperature');
zlabel('Score');
```

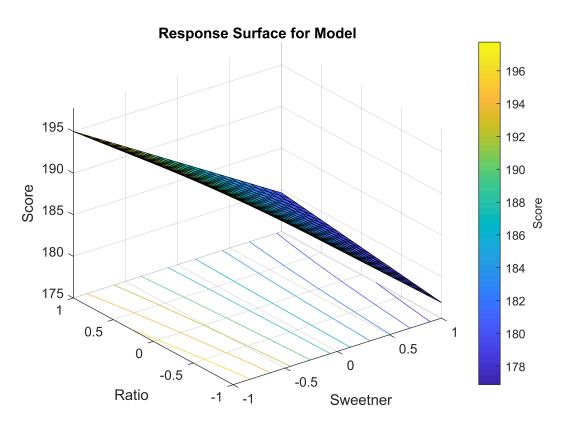


```
% Contour plot
cl = 40; % Number of contour levels (for increased resolution)
figure;
contour(Xsw,Xtp,Zm,cl) % 2D contour plot
title('Contour Plot for Model');
xlabel('Sweetner');
ylabel('Temperature');
zlabel('Score');
c2 = colorbar;
c2.Label.String = 'Score';
```

The surface plot helps in drawing the conclusion that in order to maximize score, the -1 type of sweetner should be used and the temperature should be set to the high level.

Interaction effects

```
% Mesh
[Xsw,Xra] = meshgrid(xsw,xra);
% Evaluate the regression equation at every coordinate within the grid.
% Interaction effects
Zi = nan; % This is the variable to hold the value of the response.
for i = 1:nxsw % First loop; i is the index of the grid's row
    for j = 1:nxra % Second loop; j is the index of the grid's column
        Zi(i,j) = mu + betasw*Xsw(i,j) + betaswra*Xsw(i,j)*Xra(i,j);
    end
end
% Surface plot
figure;
surfc(Xsw,Xra,Zi); % surfc creates a surface and contour plot
c3 = colorbar;
c3.Label.String = 'Score';
title('Response Surface for Model');
xlabel('Sweetner');
ylabel('Ratio');
zlabel('Score');
```



```
% Contour plot
cl = 40; % Number of contour levels (for increased resolution)
figure;
contour(Xsw,Xra,Zi,cl) % 2D contour plot
title('Response Surface for Model');
xlabel('Sweetner');
ylabel('Ratio');
zlabel('Ratio');
zlabel('Score');
c4 = colorbar;
c4.Label.String = 'Score';
```

Additionally, the ratio of syrup to water can be set to anywhere between and including the low and high settings without having an effect on the score, so as long the low sweetner type is used.

Problem 8.17 - 3^3 Full-factorial design

1. Enter Data

```
dFF33 = fullfact([3 3 3])
dFF33 = 27 \times 3
    1
         1
               1
    2
         1
               1
    3
         1
               1
    1
         2
              1
    2
         2
               1
    3
         2
               1
    1
         3
               1
    2
         3
               1
         3
    3
               1
    1
         1
```

```
% Replace 1s and 2s with -1s and +1s, respectively, to code the design.
% Initialize array to hold coded variables
dFF33c = nan;
% Repetition structure
for i = 1:length(dFF33(:,1)) % From one to number of number of rows in column 1
    for j = 1:length(dFF33(1,:))
        if dFF33(i,j) == 1
            dFF33c(i,j) = -1;
        elseif dFF33(i,j) == 2
            dFF33c(i,j) = 0;
        elseif dFF33(i,j) == 3
            dFF33c(i,j) = 1;
        end
    end
end
dFF33c
```

```
% Factors
fx1 = dFF33c(:,1); % Factor x1
fx2 = dFF33c(:,2); % Factor x2
fx3 = dFF33c(:,3); % Factor x3
```

```
dFF33c = 25 \times 3
    1
        1
             1
    0
        1
             1
        1
             1
    1
             1
       0
    0
            1
       0
            1
    1
       0
            1
            1
    0
       0
    0
       0
             1
    1
        1
```

2. Response columns

```
% Response vectors avgResponse = [24;120.33;213.67;86;136.63;340.67;112.33;256.33;271.67;81;101.67;357;171.33;372; stdDev = [12.49;8.39;42.83;3.46;80.41;16.17;27.57;4.62;23.63;0;17.67;32.91;15.01;0;92.50;63.50;
```

3. Examine data graphically

```
% Create a vector to hold the treatment number
% Initialize
treatment = zeros(length(dFF33c),1);
iterCount = 0;
for k = 1:length(dFF33c(:,1))
    iterCount = iterCount + 1;
    treatment(k,1) = iterCount;
end

% Box plot
boxplot(avgResponse,treatment)
ylabel('AverageResponse');
xlabel('Treatment');
title('Comparative Box Plot');
```

```
sp2 = scatter(treatment, stdDev)
sp2 =
 Scatter with properties:
            Marker: 'o'
   MarkerEdgeColor: 'flat'
   MarkerFaceColor: 'none'
          SizeData: 36
         LineWidth: 0.5000
             XData: [1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27]
             YData: [12.4900 8.3900 42.8300 3.4600 80.4100 16.1700 27.5700 4.6200 23.6300 0 17.6700 32.9100 15.0100
             ZData: [1x0 double]
             CData: [0 0.4470 0.7410]
 Show all properties
ylabel('Standard Deviation');
xlabel('Treatment');
title('Scatter Plot of Standard Deviation');
```

Create main effects plots for the treatment means to visualize the magnitude effect of each factor.

The main effect tells us how much the response will change per unit level change in the factor.

```
maineffectsplot(avgResponse,{fx1,fx2,fx3},'varnames',{'Factorx1','Factorx2','Factorx3'})
```

From visual inspection, all factors have an effect, with Factor x1 appearing to have the largest effect on the average response.

Create interaction plots to viusalize interaction effects.

An interaction occurs when the difference in response between the levels of one factor is not the same at all levels of the other factors.

```
interactionplot(avgResponse,{fx1,fx2,fx3},'varnames',{'Factorx1','Factorx2','Factorx3'});
```

Interactions appear to minimal across all factors.

4. Create Fitted Model

The regression model

Create a table to hold the DOE test matrix and response variables.

tbl8171 = table(fx1,fx2,fx3,avgResponse,'VariableNames',{'Factorx1','Factorx2','Factorx3','AvgR

tbl8171 = 27×4 table

	Factorx1	Factorx2	Factorx3	AvgResponse
1	-1	-1	-1	24.0000
2	0	-1	-1	120.3300
3	1	-1	-1	213.6700
4	-1	0	-1	86.0000
5	0	0	-1	136.6300
6	1	0	-1	340.6700
7	-1	1	-1	112.3300
8	0	1	-1	256.3300
9	1	1	-1	271.6700
10	-1	-1	0	81.0000
11	0	-1	0	101.6700
12	1	-1	0	357.0000
13	-1	0	0	171.3300
14	0	0	0	372
15	1	0	0	501.6700
16	-1	1	0	264
17	0	1	0	427
18	1	1	0	730.6700
19	-1	-1	1	220.6700
20	0	-1	1	239.6700
21	1	-1	1	422
22	-1	0	1	199
23	0	0	1	485.3300
24	1	0	1	673.6700
25	-1	1	1	176.6700
26	0	1	1	501

	Factorx1	Factorx2	Factorx3	AvgResponse
27	1	1	1	1010

Linear regression model

Recall: Regression models describe the relationship between a response (output) variable, and one or more predictor (input variables).

Part a.

```
% Perform a quadratic fit to the response
mdl8171 = fitlm(tbl8171, 'quadratic')
```

md18171 =

Linear regression model:

 $\text{AvgResponse} ~ \text{\sim 1 + Factorx1*Factorx2 + Factorx1*Factorx3 + Factorx2*Factorx3 + Factorx1^2 + Factorx2^2 + Factor$

Estimated Coefficients:

	Estimate	SE	tStat	pValue
(Intercept)	327.62	38.758	8.4532	1.7101e-07
Factorx1	177	17.941	9.8656	1.8872e-08
Factorx2	109.43	17.941	6.0991	1.1803e-05
Factorx3	131.47	17.941	7.3276	1.1808e-06
Factorx1:Factorx2	66.028	21.973	3.0049	0.0079707
Factorx1:Factorx3	75.471	21.973	3.4346	0.0031616
Factorx2:Factorx3	43.583	21.973	1.9835	0.063709
Factorx1^2	32.006	31.075	1.0299	0.31747
Factorx2^2	-22.384	31.075	-0.72033	0.48111
Factorx3^2	-29.058	31.075	-0.93508	0.36284

Number of observations: 27, Error degrees of freedom: 17

Root Mean Squared Error: 76.1

R-squared: 0.927, Adjusted R-Squared: 0.888

F-statistic vs. constant model: 23.9, p-value = 6.03e-08

Part b.

tbl8172 = table(fx1,fx2,fx3,stdDev,'VariableNames',{'Factorx1','Factorx2','Factorx3','StdDeviate

tb18172 = 27×4 table

	Factorx1	Factorx2	Factorx3	StdDeviation
1	-1	-1	-1	12.4900
2	0	-1	-1	8.3900
3	1	-1	-1	42.8300
4	-1	0	-1	3.4600
5	0	0	-1	80.4100
6	1	0	-1	16.1700
7	-1	1	-1	27.5700
8	0	1	-1	4.6200
9	1	1	-1	23.6300

	Factorx1	Factorx2	Factorx3	StdDeviation
10	-1	-1	0	0
11	0	-1	0	17.6700
12	1	-1	0	32.9100
13	-1	0	0	15.0100
14	0	0	0	0
15	1	0	0	92.5000
16	-1	1	0	63.5000
17	0	1	0	88.6100
18	1	1	0	21.0800
19	-1	-1	1	133.8200
20	0	-1	1	23.4600
21	1	-1	1	18.5200
22	-1	0	1	29.4400
23	0	0	1	44.6700
24	1	0	1	158.2100
25	-1	1	1	55.5100
26	0	1	1	138.9400
27	1	1	1	142.4500

mdl8172 = fitlm(tbl8172,'linear')

md18172 =

Linear regression model:

StdDeviation ~ 1 + Factorx1 + Factorx2 + Factorx3

Estimated Coefficients:

	Estimate	SE	tStat	pValue
(Intercept)	47.995	7.8085	6.1466	2.8587e-06
Factorx1	11.528	9.5634	1.2054	0.2403
Factorx2	15.323	9.5634	1.6023	0.12274
Factorx3	29.192	9.5634	3.0524	0.0056483

Number of observations: 27, Error degrees of freedom: 23

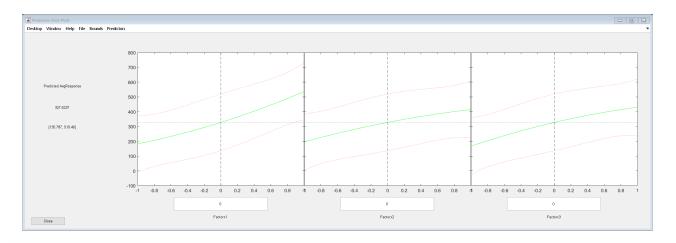
Root Mean Squared Error: 40.6

R-squared: 0.367, Adjusted R-Squared: 0.284

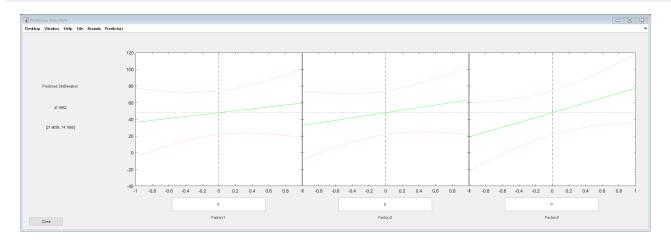
F-statistic vs. constant model: 4.45, p-value = 0.0132

Part c.

plotSlice(mdl8171)



plotSlice(mdl8172)



Based on the analysis of the plot slice profiles, setting x1 = 0.90, x2 = 0.07 will produce an avg. response equal to 500 while keeping the std. dev at a minimum.