Manoj Kumar Babu

Flat 2, 59 Clarendon St, Leamington Spa, CV32 4PN, UK

RESEARCH INTERESTS

• Applied Statistical Modelling, Machine Learning, Digital Manufacturing.

EDUCATION

WMG, University of Warwick

United Kingdom

PhD in Industrial and Systems Engineering

Nov. 2014 - Apr. 2019 (Submitted)

Email: manojkumarb@live.in

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Indian Institute of Technology (IIT) Kharagpur

India

Master of Technology in Industrial Engineering; GPA: 8.98/10.0

Jul. 2012 - Jun. 2014

Aeronautical Society of India

India

Bachelor of Engineering in Aeronautics; Score: 68/100 (Best performance award)

June. 2006 - Dec. 2010

TEACHING EXPERIENCE

WMG, University of Warwick

United Kingdom

Teaching Assistant

Autumn 2016 - Autumn 2017

- Formulated the tutorial questions and lead the seminar sessions for the AEP Quality methods module during Autumn and Spring 2017.
- Assisted the delivery of seminar sessions for the following AEP modules: Static Mechanics (Autumn 2017),
 Dynamic Mechanics and Thermo-fluids (Autumn 2017),
 Energy Methods and Fluid Mechanics (Autumn 2016,
 Spring 2016 and Spring 2017).

WMG, University of Warwick

United Kingdom

Guest Lecturer

March 2017

• Delivered the "Sheet Metal Parts for RLW Joining: Variation Modelling and Statistical Process Control" lecture for the WMG Technical Accreditation Scheme sheet metal forming module.

IIT-Kharagpur India

Teaching Assistant

Autumn 2013 - Spring 2014

- Formulated the tutorial questions, lead the seminar sessions and marked answer sheets for the graduate level course Supply Chain Management (Autumn 2013).
- Lead the seminar sessions and marked answer sheets for the graduate level course Intelligent Manufacturing (Spring 2014).

RESEARCH & INDUSTRIAL EXPERIENCE

WMG, University of Warwick

United Kingdom

Research Assistant

 $Jan\ 2018-Till-date$

In-Process Quality Improvement for digital manufacturing: Developed and utilised statistical modelling and machine learning techniques for in-line quality improvement of a sheet-metal assembly process.

- \circ Implemented $Spatio-Temporal\ Adaptive\ Sampling\ methodology\ for\ robotic\ optical\ 3D-surface\ scanners\ to\ reduce$ the measurement cycle time.
- Utilised Convolutional Neural Networks (CNNs) to identify and localise product quality defects using 3D-point cloud data.

WMG, University of Warwick

United Kingdom

Doctoral Student

Nov 2014 - Apr 2019(Submitted)

Developed methodologies to model spatial and spatio-temporal correlations in a manufacturing assembly system to improve product quality.

- Developed a morphing-Gaussian Random Field methodology to model and simulate part form error during early design phase and enable accurate simulation of an assembly process.
- Developed a Spatio-Temporal Adaptive Sampling methodology for optical 3D-surface scanners to reduce the measurement cycle time and enable in-line implementation of the scanner.

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IIT-Kharagpur India

Graduate Research Assistant

July 2013 - June 2014

Decision Support System for Material Handling: Developed a decision support system to optimally automate day to day decision making regarding stockyard maintenance and rake loading, for Dhamra Port Corporation Ltd., India.

Aeronautical Development Agency (ADA), DRDO

India

Junior Research Fellow

Apr 2012 - July 2012

Responsible for the aerodynamic aspects of the Multidisciplinary Design Optimization (MDO) of a transport class aircraft during its design phase and developed a MDO framework to handle the aircraft stability and aerodynamic interactions for the aircraft.

- Systems Engineering: Created a systems engineering framework for the conceptual design of a transport class aircraft.
- Multi-Disciplinary Optimisation (MDO): In-charge of Aerodynamic aspects of MDO of a transport aircraft using modeFrontier software.

Aeronautical Development Establishment (ADE), DRDO

India

Project Contract Engineer

Apr 2011 - Mar 2012

Involved in conceptual and preliminary design, aerodynamic analysis of Unmanned Air Vehicle (UAV), which resulted in a 2.3 kilogram autonomous Mini-UAV with an endurance of 2.5 hours.

- Conceptual and Aerodynamic Design: Designed a 2.3 kilogram autonomous UAV with an endurance of 2.5 hours.
- Aerodynamic and Stability Analysis: Estimated aerodynamic drag of the UAV using engineering methods. Analysed flight data for characterization of take-off, landing, climb and turn performance of the UAV.
- o Mechanical Design: Meshed and analysed wing alone configuration of the UAV.

CERTIFICATION

• Introduction to teaching and learning in higher education for postgraduates who teach from the University of Warwick (June-2016).

SOFTWARE AND PROGRAMMING SKILLS

Scripting : Matlab, Python, C++ CAD : CATIA, Solidworks

Robot programming: Robot Studio Statistical software: Minitab Other Tools: MS-Office, LATEX Version Control: Git

ACADEMIC ACHIEVEMENTS

- WMG Scholarship: Awarded full scholarship to pursue PhD at WMG, University of Warwick.
- GATE Score: Secured 94.9 percentile in national Graduate Aptitude Test in Engineering (GATE) examination.
- MHRD Scholarship: Awarded Ministry of Human Resource Development (MHRD), Government of India, scholarship to pursue M.Tech at IIT Kharagpur.
- Shri R Venkataraman Prize: Awarded for best overall performance in associate membership examination of the Aeronautical Society of India.
- All India Ranks: Have secured top ranks in various subjects in associate membership examination of the Aeronautical Society of India.

SELECTED PUBLICATIONS

- Babu, M., Franciosa, P., & Ceglarek, D. (2019-Accepted). Spatio-temporal adaptive sampling for effective coverage measurement planning during quality inspection of free form surfaces using robotic 3d optical scanner. *Journal of Manufacturing Systems*.
- Pratap, S., Kumar, M., Saxena, D., & Tiwari, M. K. (2016). Integrated scheduling of rake and stockyard management with ship berthing: A block based evolutionary algorithm. *International Journal of Production Research*, 54(14), 4182-4204. doi: 10.1080/00207543.2015.1111535
- Babu, M., Franciosa, P., & Ceglarek, D. (2018). Shape error modelling and analysis by conditional simulations of gaussian random fields for compliant non-ideal sheet metal parts. *Procedia CIRP*, 75, 279–284. doi: 10.1016/j.procir.2018.04.023
- Babu, M., Franciosa, P., & Ceglarek, D. (2017). Adaptive measurement and modelling methodology for in-line 3d surface metrology scanners. *Procedia CIRP*, 60, 26. doi: 10.1016/j.procir.2017.01.009