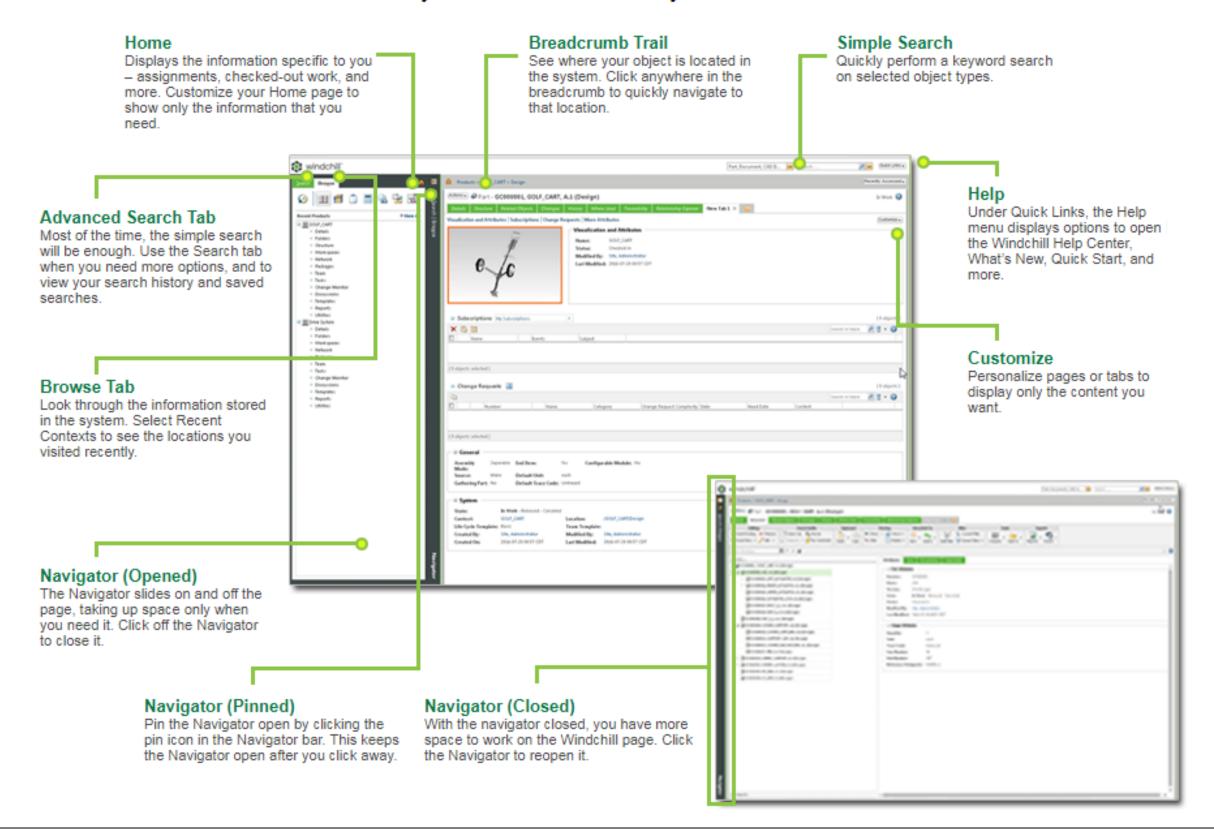
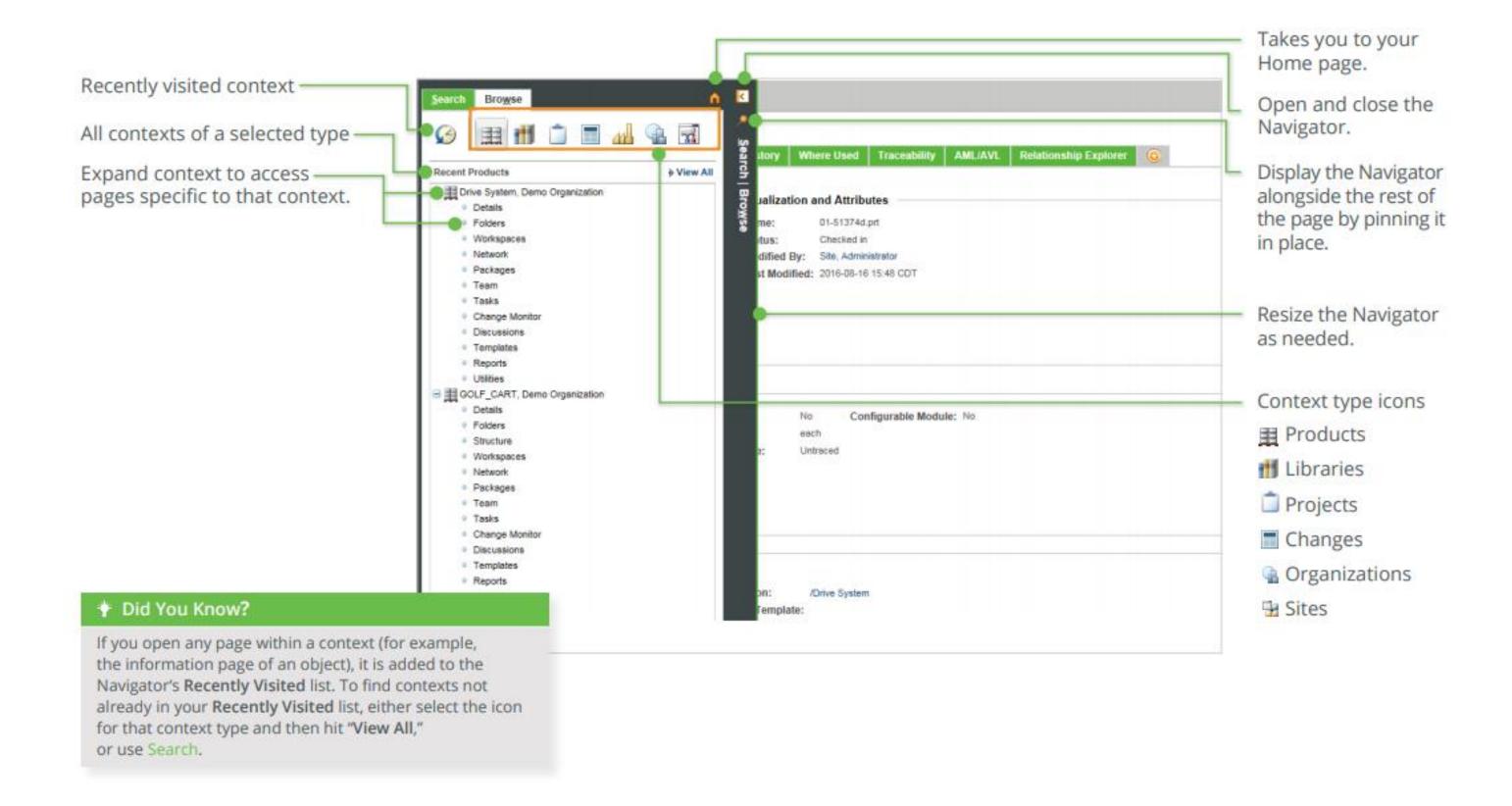
Table of Contents

Compound management - Cheat Sheet step	1
Welcome to Windchill	2
Browse in Navigator	3
Searching	4
Information Page	5
Create New Compound	8
Create New Compound (Site Variation)	g
How to Create a new Compound and a Recipe	
Create a New Document	13
Save As	15
Edit Parts « BOM » Structure	16
Edit object Attributes (Parts, Documents,)	18
Edit Attributes from Excel (Export/Import from Spreadsheet)	19
Delete Objects	
Revised Object (Parts, CAD Document, Document,)	22
Set State	23
New Promotion Process Workflow (Approval process)	24
Promotion Process - Workflow	26
Advance Save Search	27
Compare Properties (Attributes)	
Where Use (Locate object Usage)	30

Welcome to Windchill

Easily find the information you care about





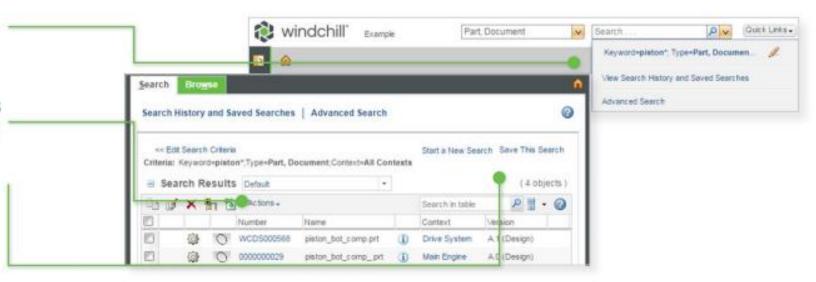


Searching in Windchill

Global search applies a keyword search across all contexts. You can select which object types to include, or select a recent search.

Objects matching your search appear in the Search Results table. You can use the Actions menu to perform actions on multiple objects at once.

Click Save This Search to add the search to your Saved Searches list.



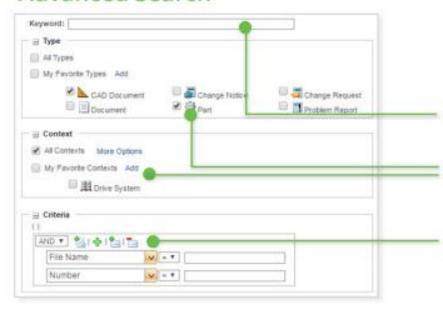
Did You Know?

Your search results are retained even when the Navigator is closed.

Search History and Saved Searches



Advanced Search



Keywords are applied towards all attributes and document content (if indexing is enabled). You can use wildcards to extend your search.

Perform a recent or saved search.

Modify a recent or saved search

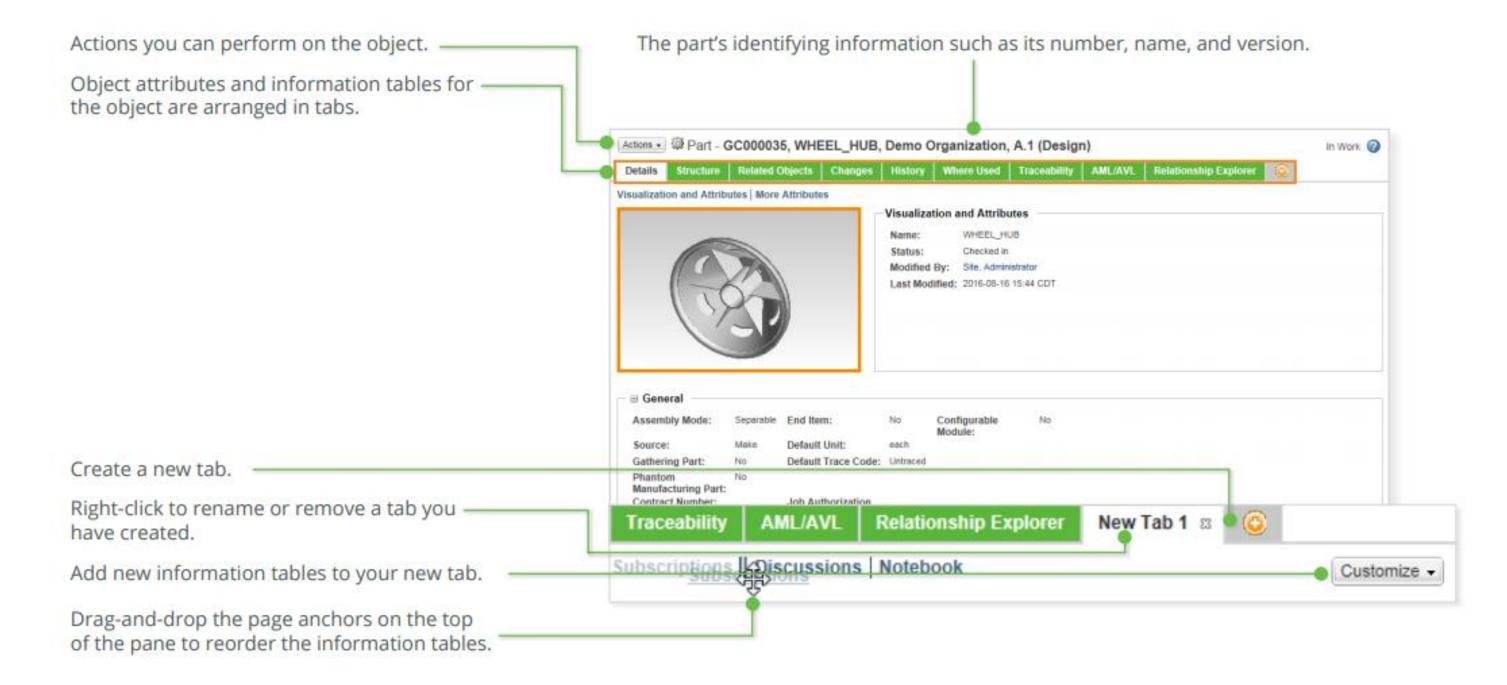
before executing it.

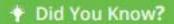
Filter your search by one or more object types, contexts, or context folders.

Select specific attribute criteria. The criteria that is available depends on the object types selected. If no value is provided, the criteria is ignored.

Did You Know?

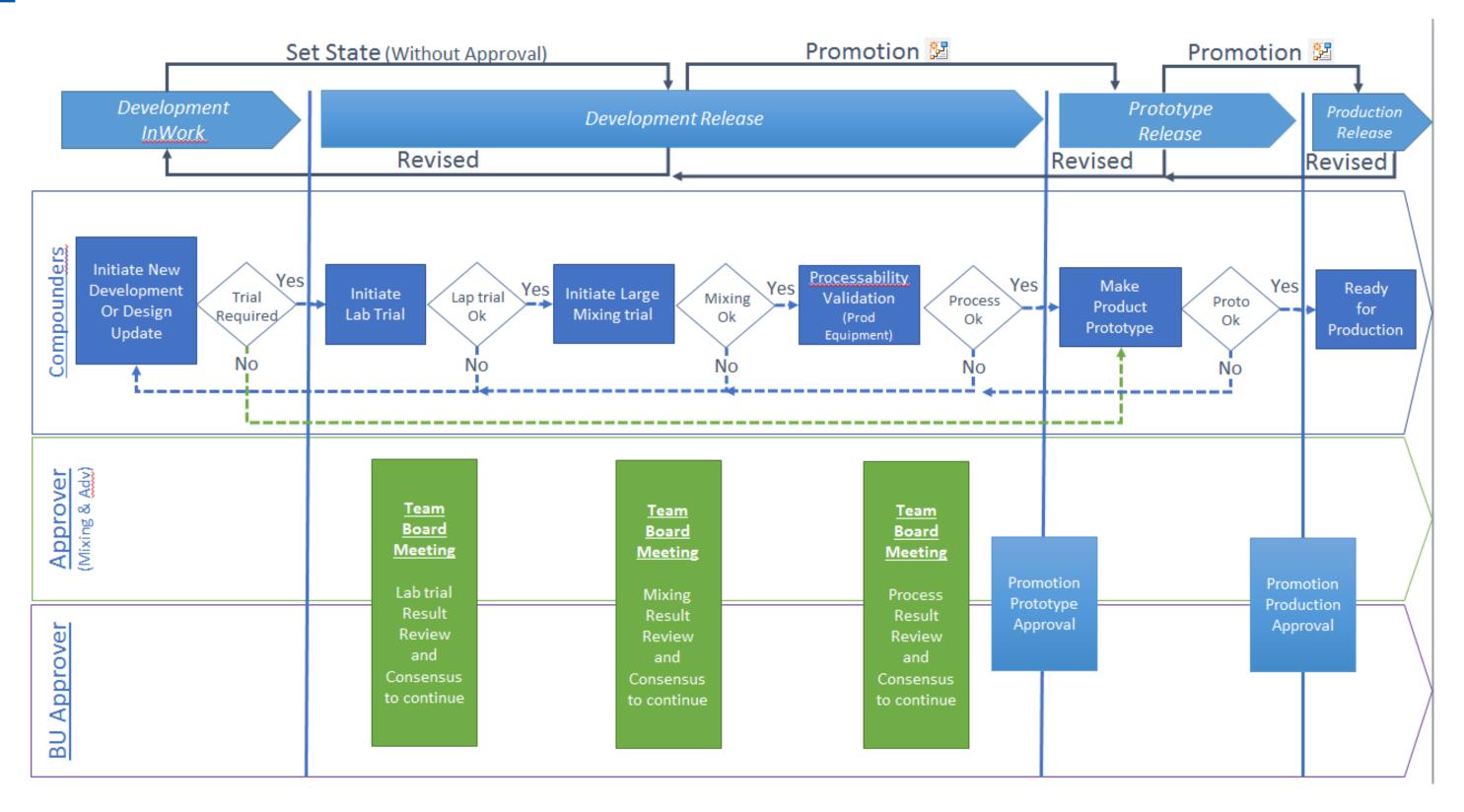
You can click Actions > Export
List to File > Export Importable
Spreadsheet to export your search
results to a Microsoft® Excel® file.
If you deploy the new Windchill
Print Services module, you can click
Actions>Batch Print to send the
objects you select to a Windchill
server-configured printer.



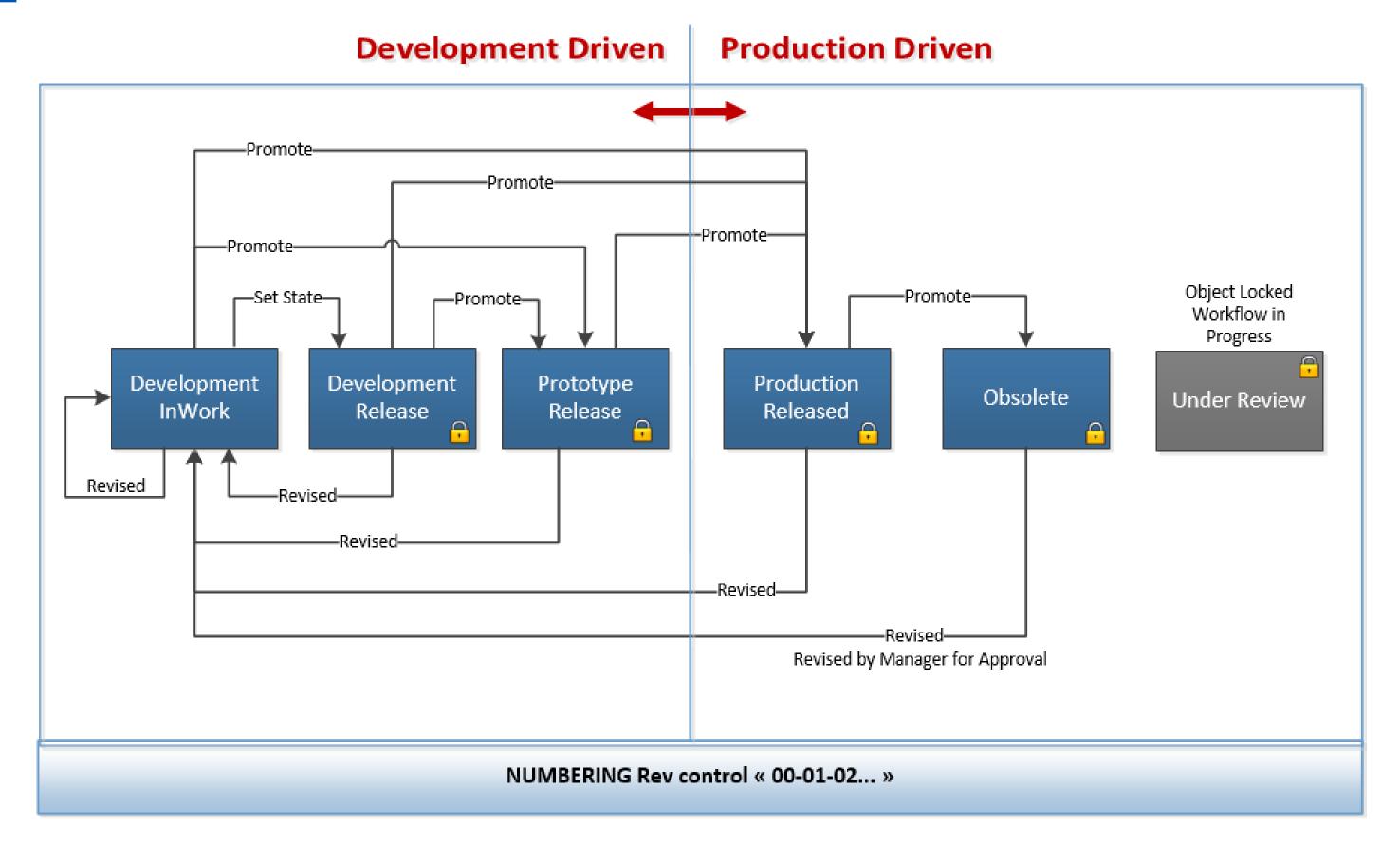


Click the View Information icon within tables and folders to view an object's information page.



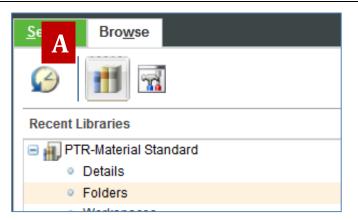






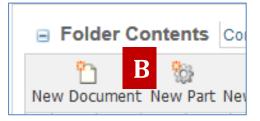


A. Browse to PTR-Material Standard



2

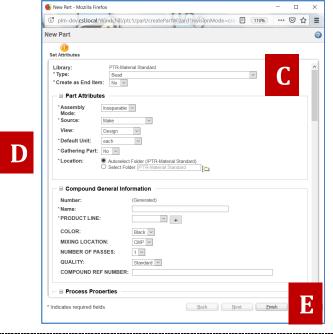
B. Click on New Part



ယ

C. Select the type

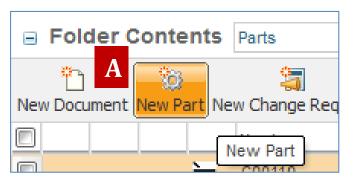
- D. Fill the mandatory attributes indicated with an asterisk
- E. Click finish





Н

A. In the folder click on New Part

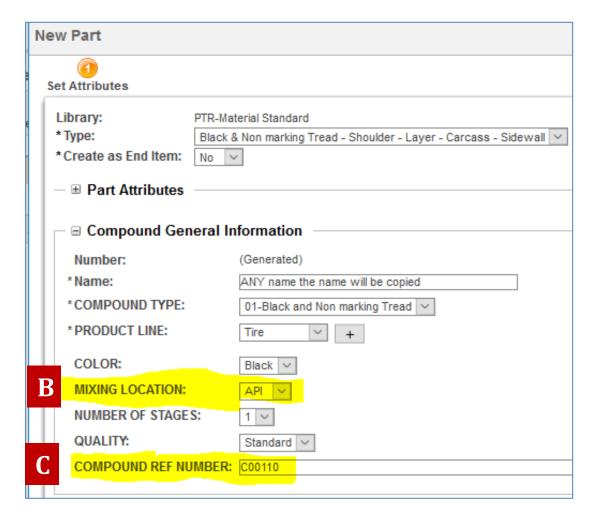


B. Select the new mixing location

C. Enter the reference compound number to copy

NOTE: Fill the mandatory attributes with any values all attributes except mixing location will be copied.

CAUTION: Validate the reference compound mixing location on the information page before creating the new one. They must be different



2

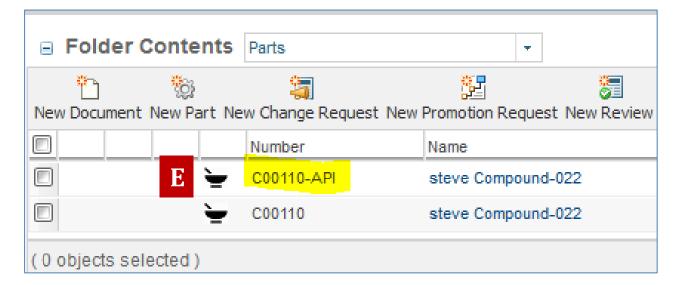


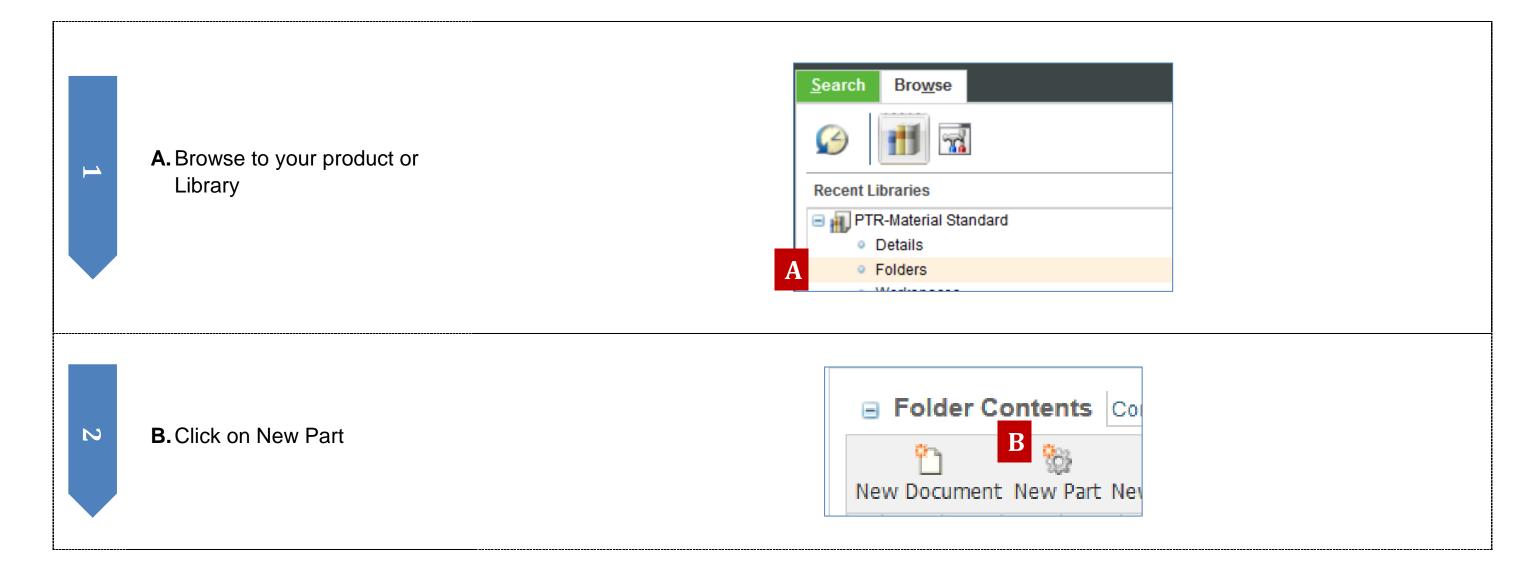
ယ

D. Use F5 function on yor key board to referesh the window



E. Validate the Creation







C. Select the type.

D. Fill the mandatory attributes indicated with an asterisk.

E. Click finish

NOTE:

To create a Site Variation of a compound fill the compound ref number with an existing compound number. Don't forget to change the mixing location to be different from the original

From the Folder Structure Click the view information button to access the compound.

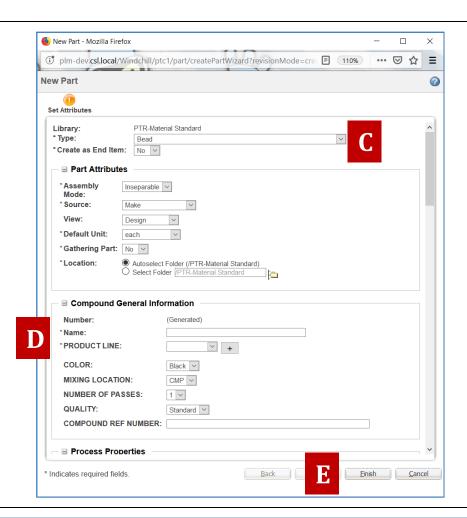
F. Click the structure tab.

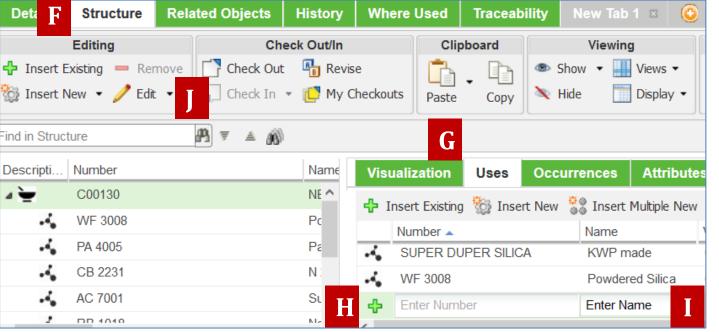
G.Click the uses tab.

H. Enter a **Number** or a **Name** to add a new Raw Material.

I. Within the newly added row, edit the PHR quantity Column.

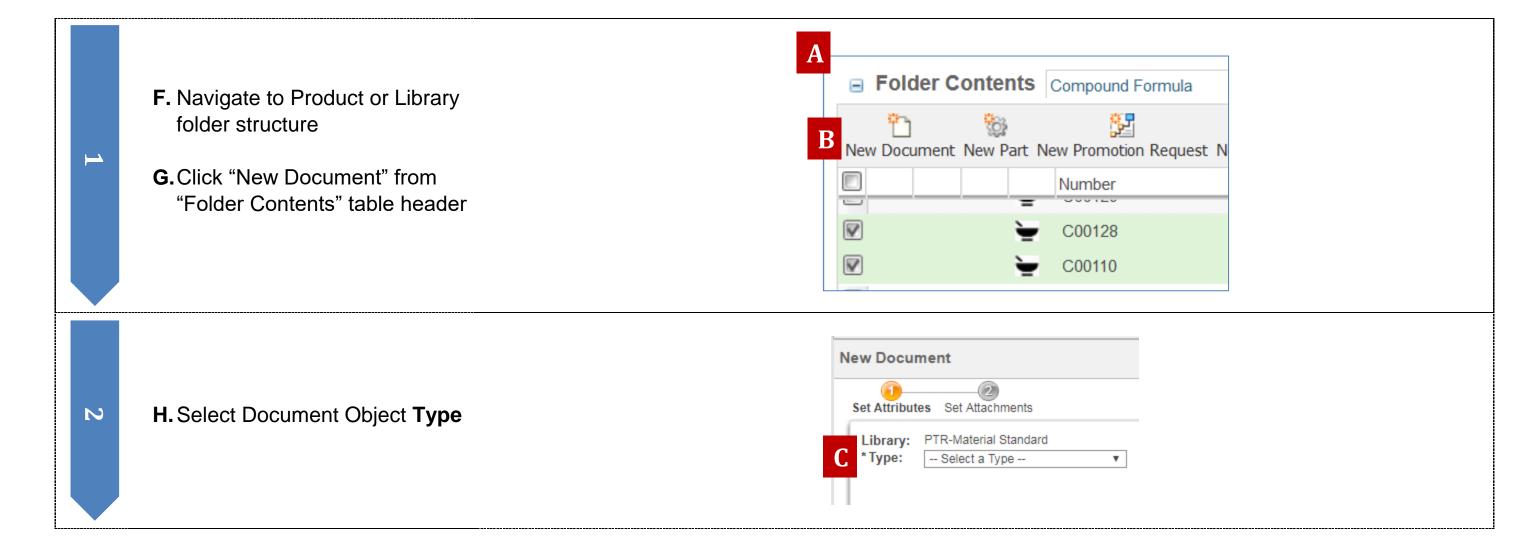
J. Once finished, click Check-in.



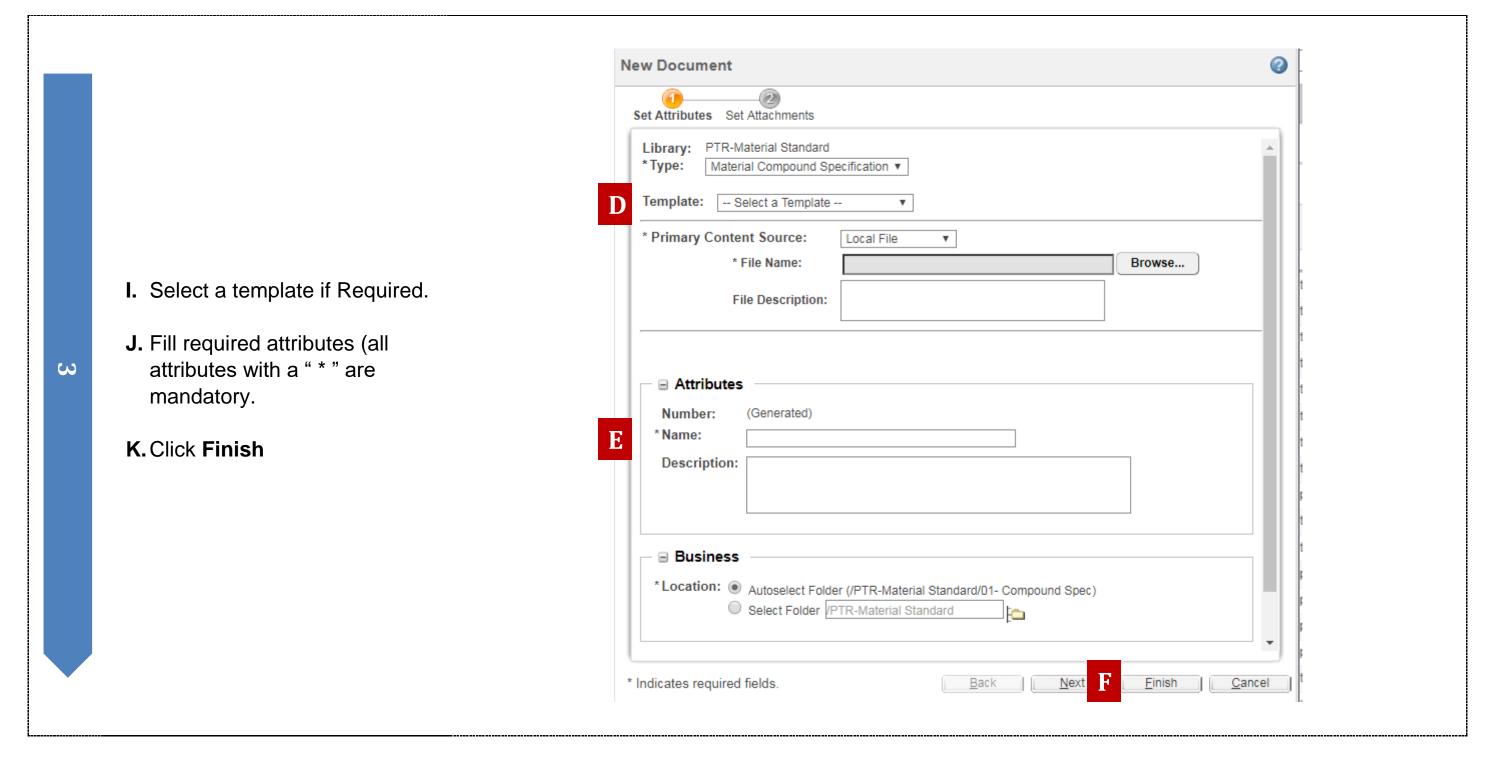


۸

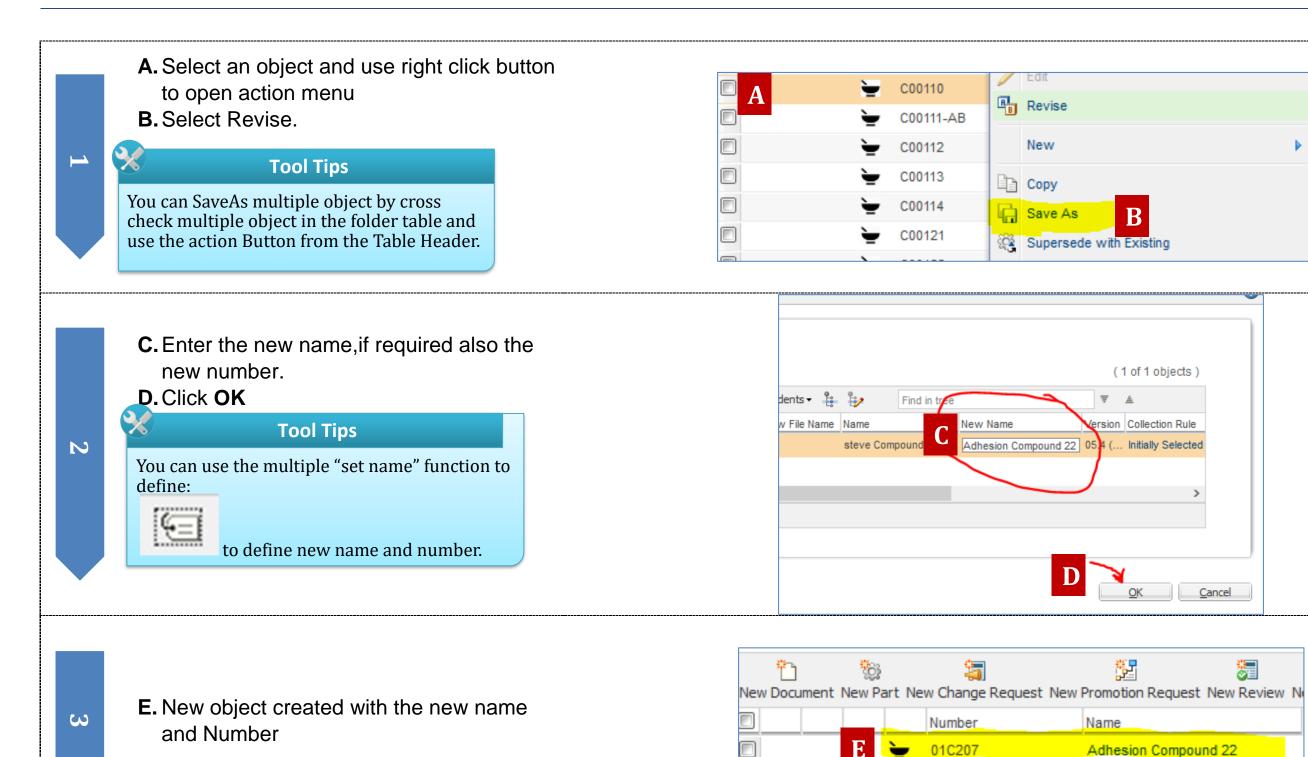
ယ









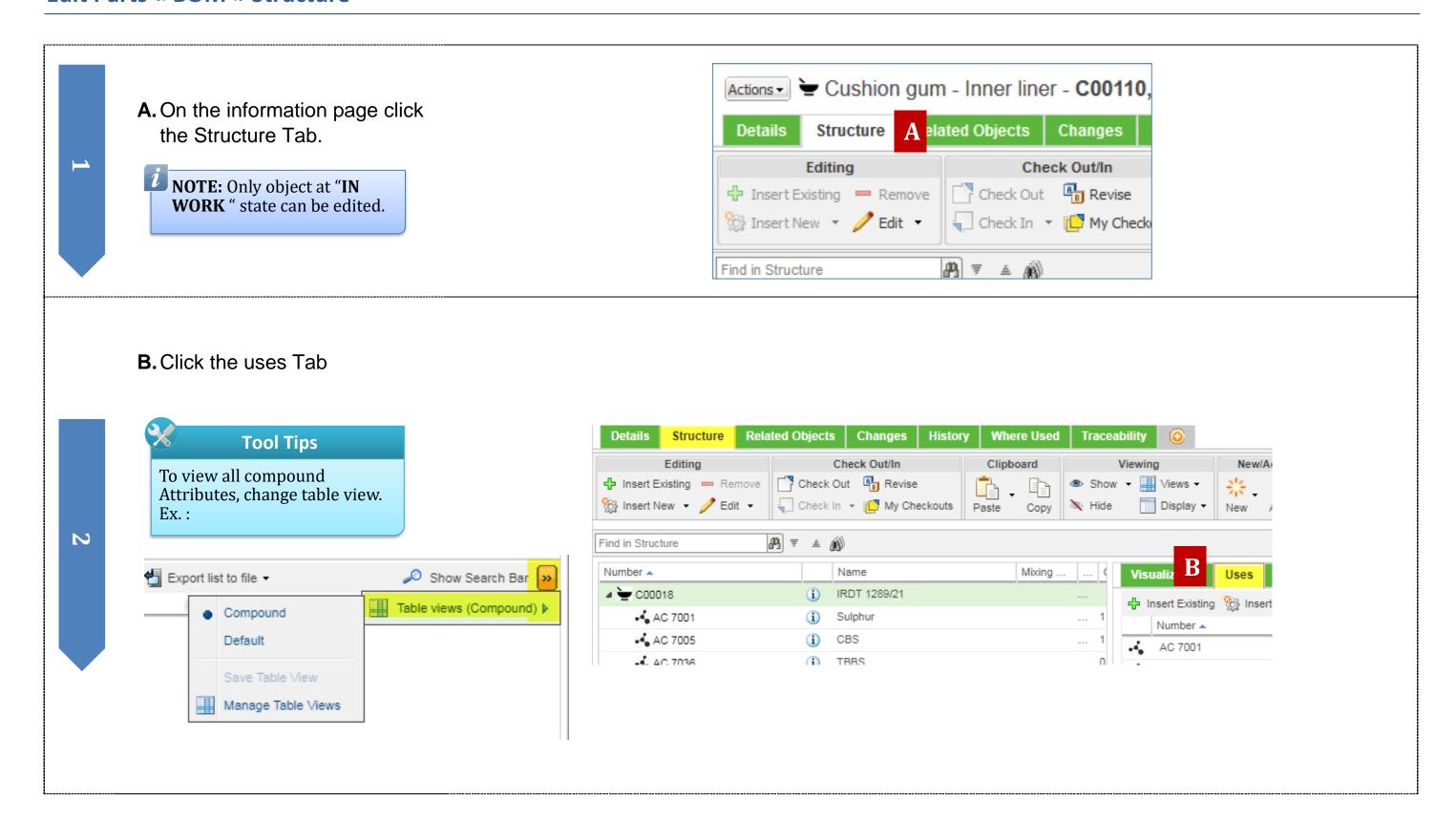


C00110

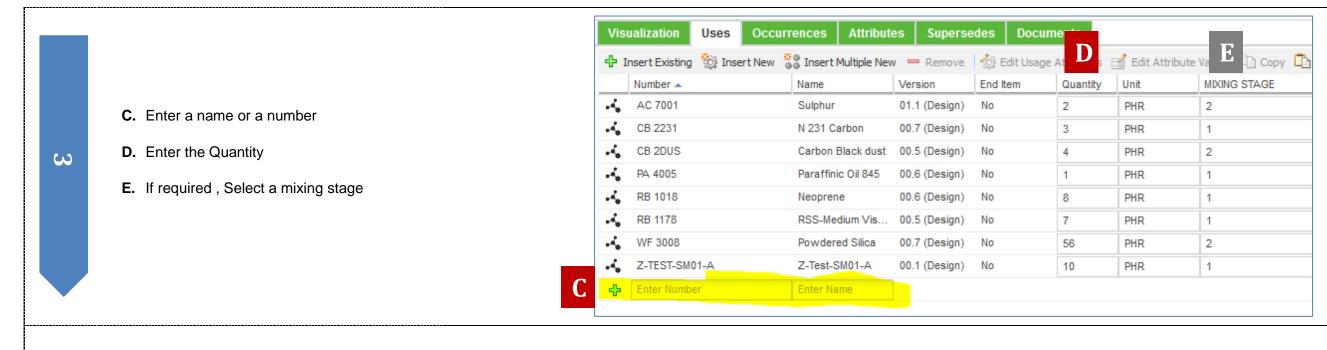
steve Compound-022

Page 15 of 30



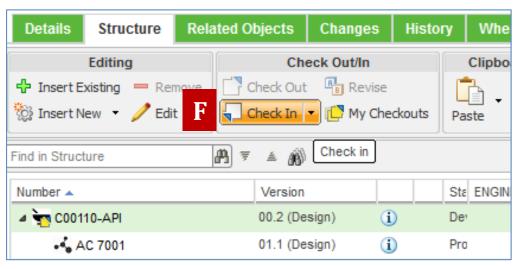


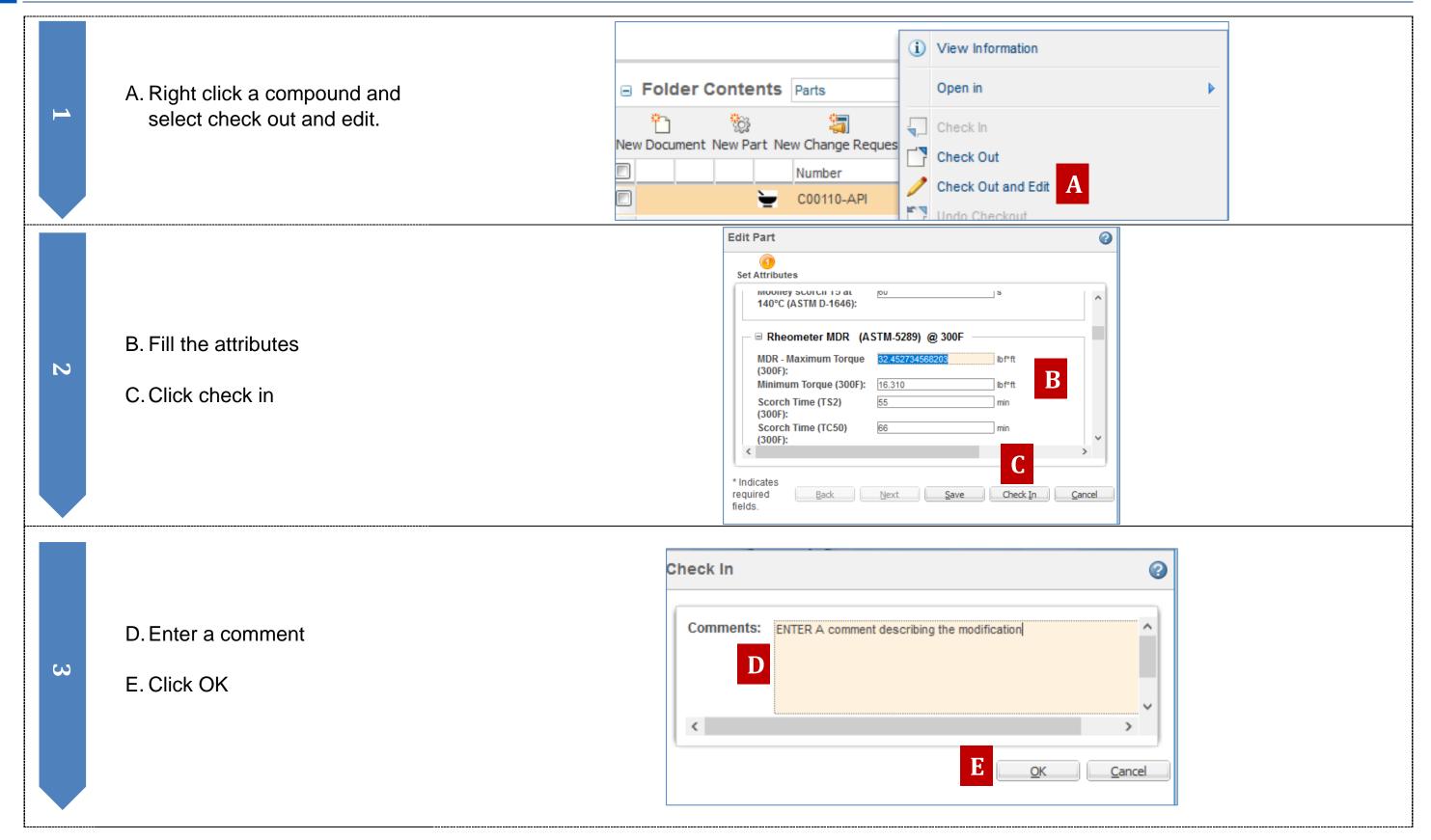




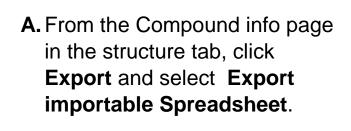
4

F. From the **Structure toolbar** Click check in and enter a comment.









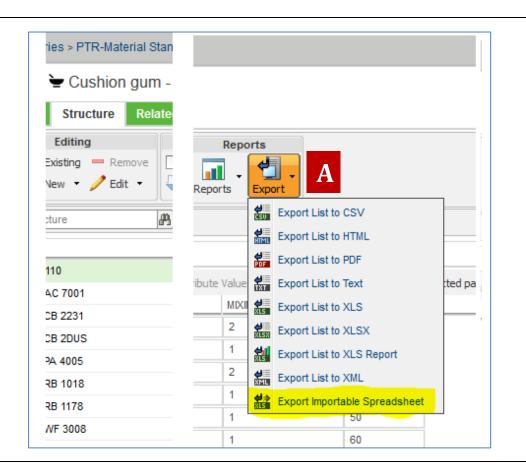


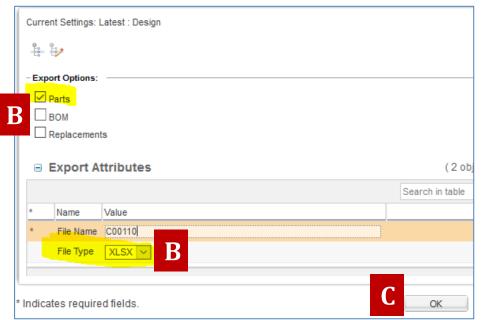
C. Enter a name and Select XLSX then click OK

D. Open, edit and save the excel file

NOTE: Select Part to edit the attribute OR select BOM to edit the recipe

N

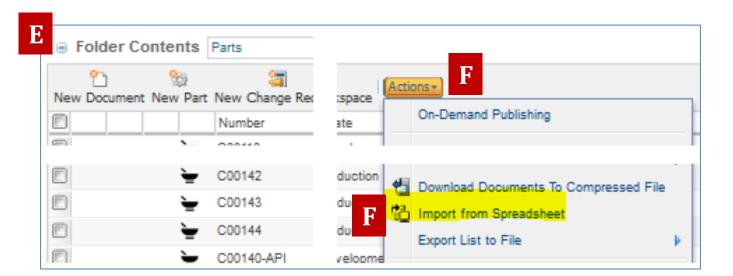






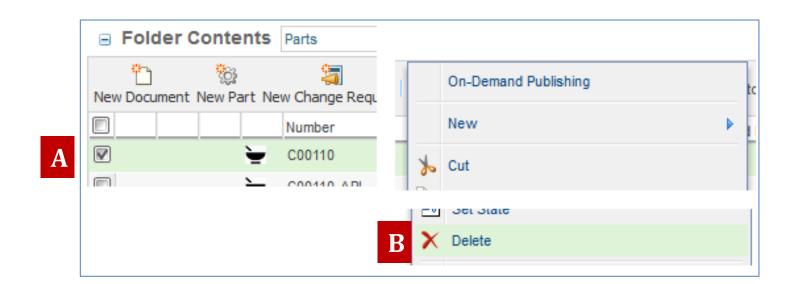
Once Excel files is updated with the new value and you are ready to re-Imported the file:

- E. From the Folder menu
- F. click Action and Select import from Speadsheet



ယ

- **A.** Check the box beside the Object in the table.
- B. Click Action Delete
- NOTE: From the folder menu, only the latest version of the Object will be deleted.
- CAUTION: Deleting
 Released version is
 prohibited by the system.
 Only admin users can.

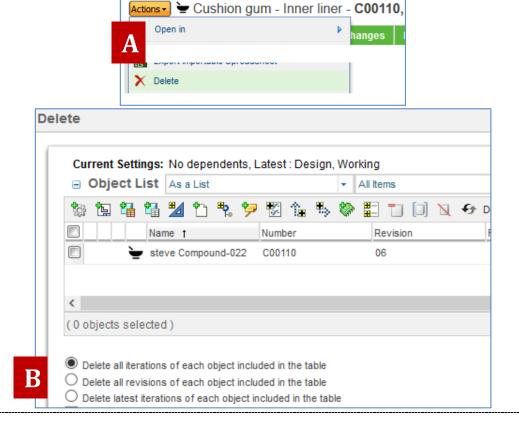


2- From Information Page

- A. From an object Information Page click Action/Delete
- **B.** A Delete Collectors windows will open, Select one of the 3 Delete options:

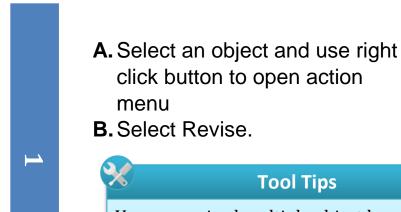
Ex.:

LA			
Option	Active Revision	Delete Result	
All Iteration	06.2	5.1	
All Revision	06.2	All Item erase	
Latest Iteration	06.2	06.1	





2

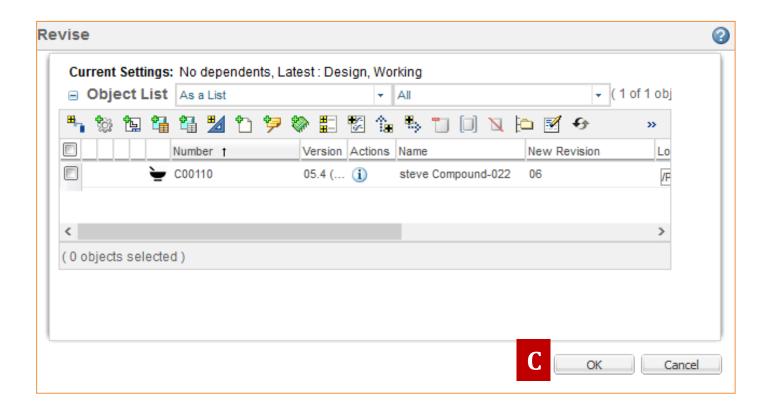


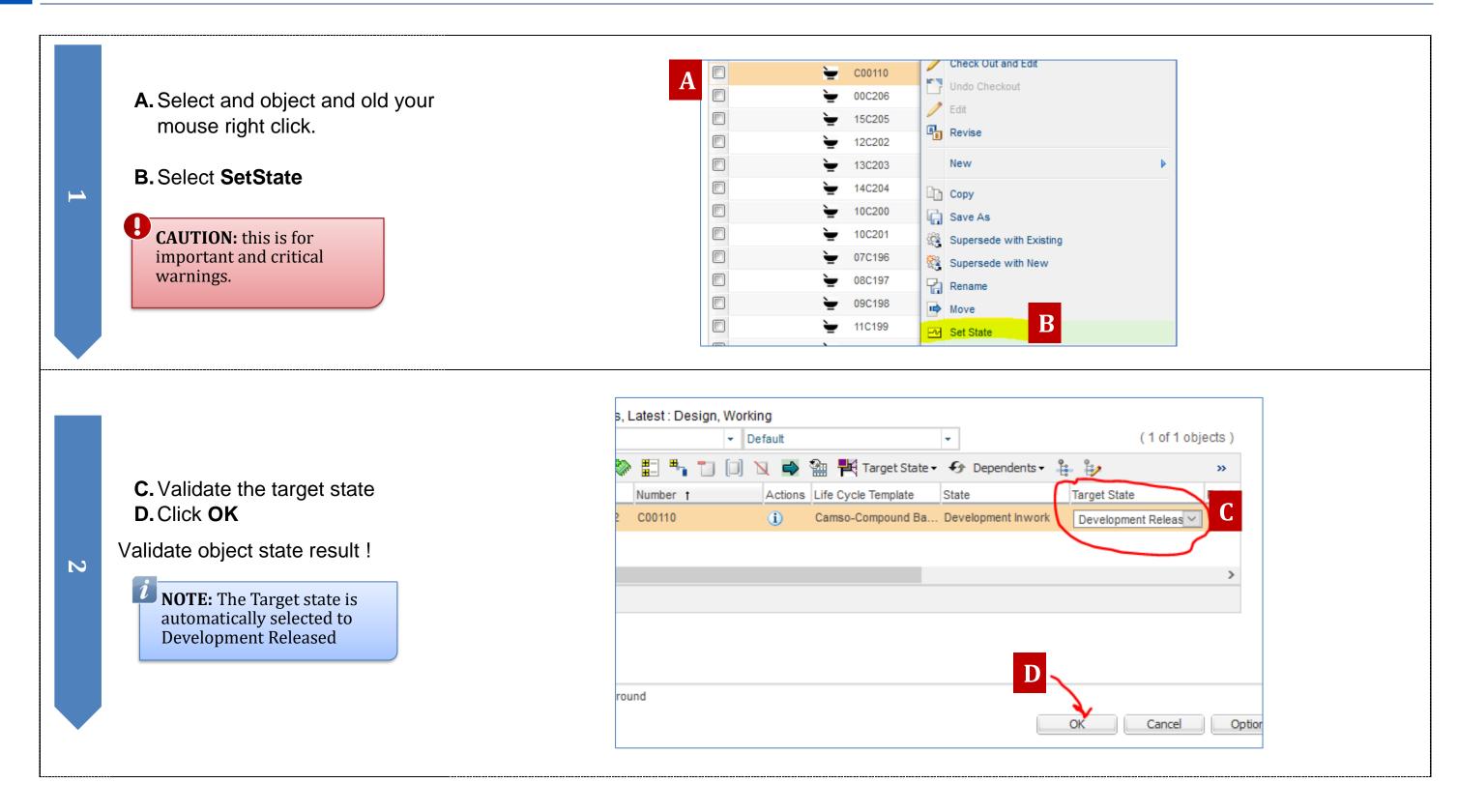
You can revised multiple object by cross check multiple object in the folder table and use the action Button from the Table Header.

Folder Contents Parts

C. Confirm new revision and Click **OK**NOTE: The system is

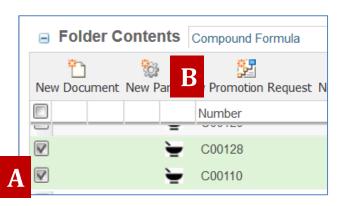
automatically selecting the next revision. step sequence.



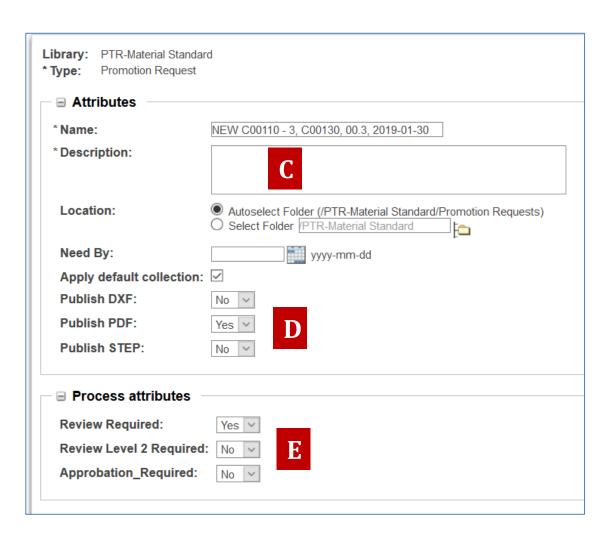


2

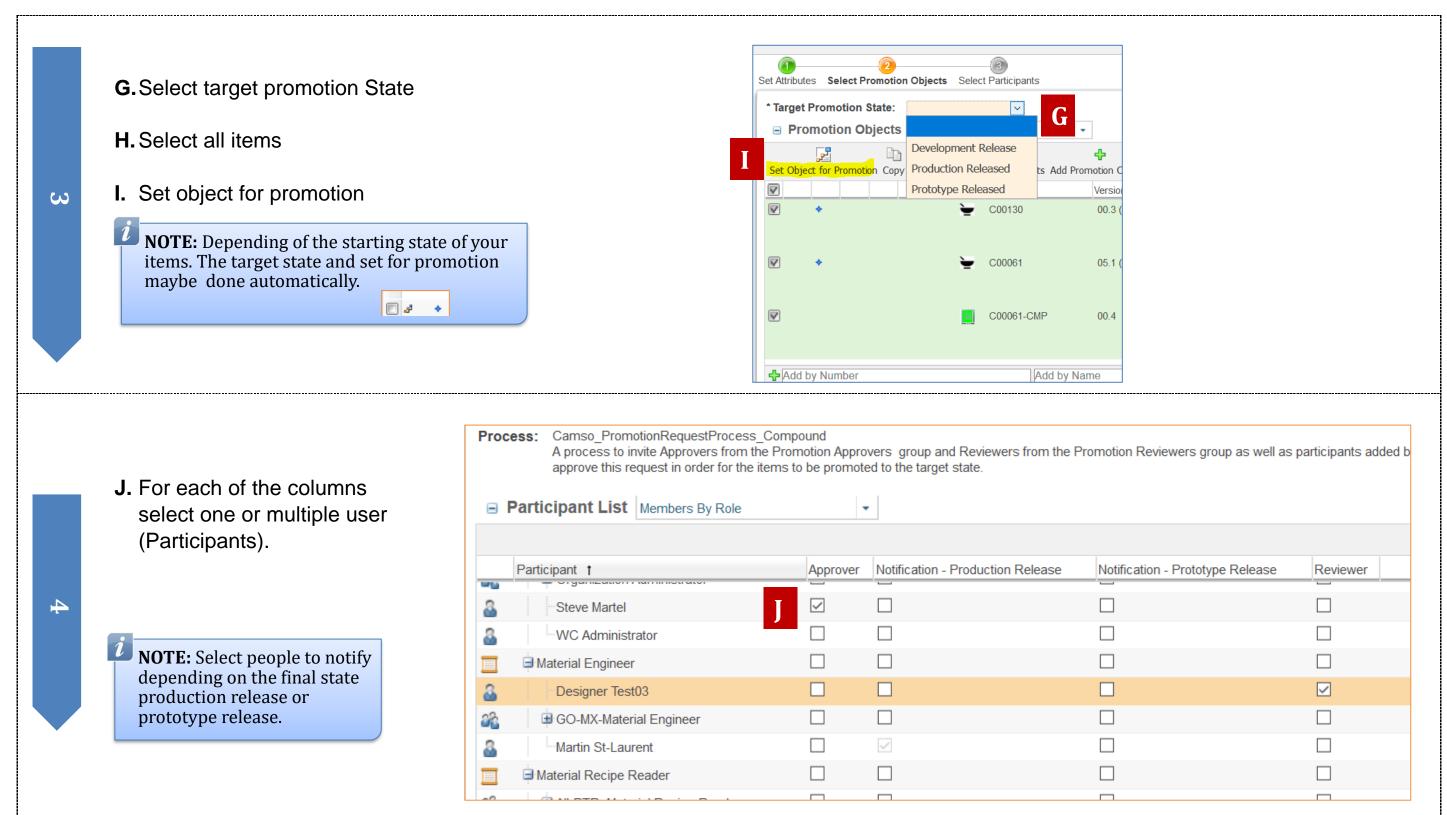
- **A.** In the folder, Select the items to promote.
- **B.** Click New Promotion Request

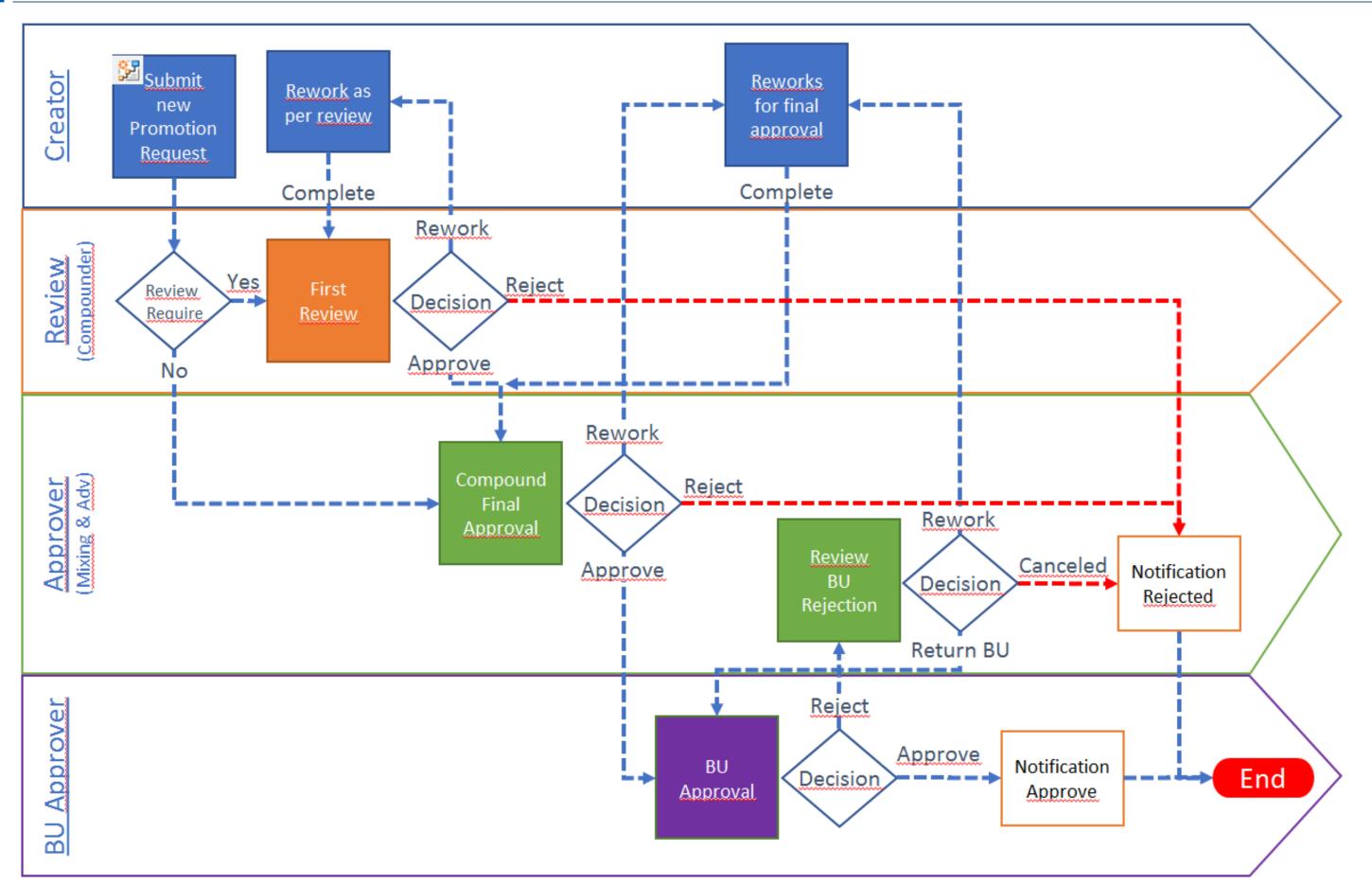


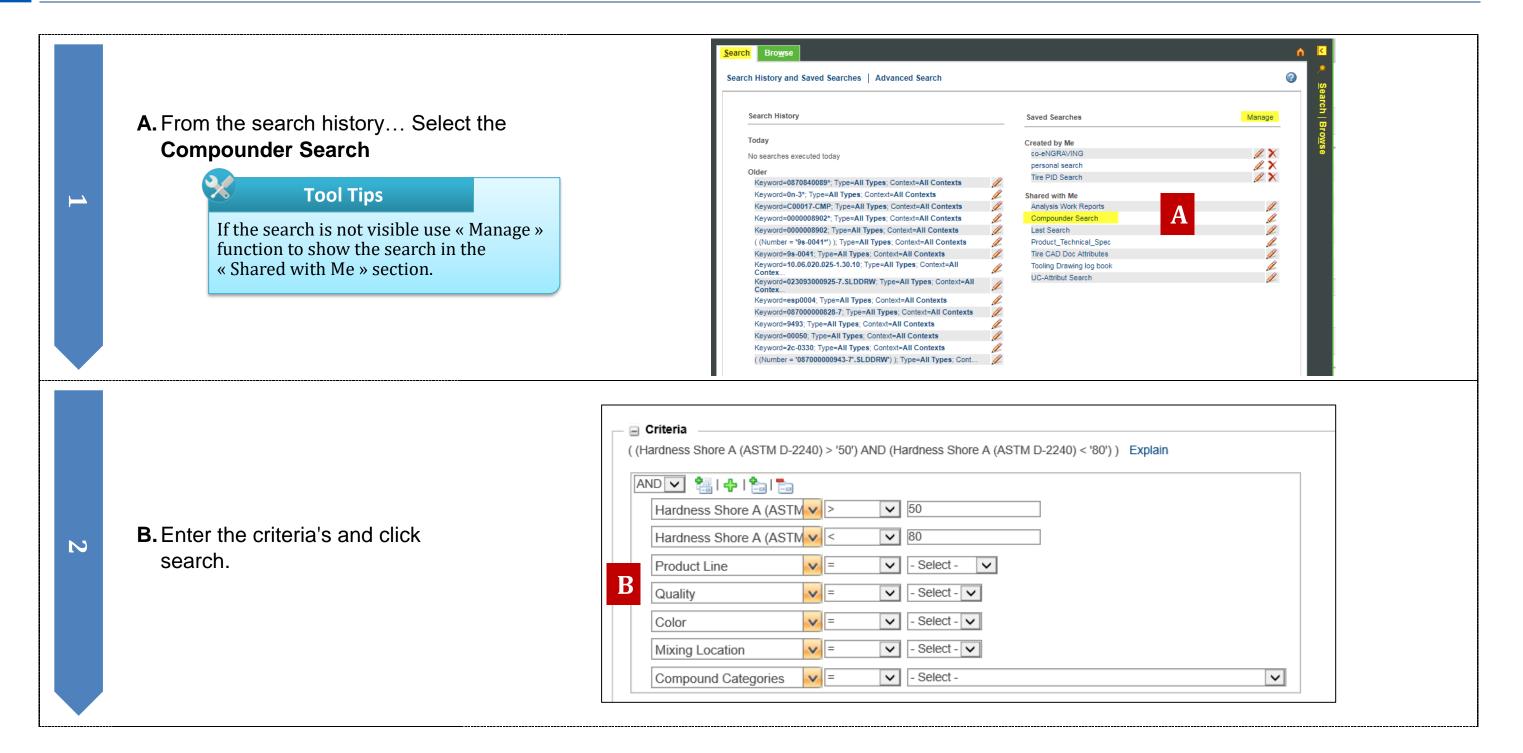
- C. Enter a Description
- **D.** (for CAD only) Select what to Required Output to "Publish".
- E. Select review level
- F. Click next
 - NOTE: Review level is different from one BU to another. Please refer to co-Worker to know which one

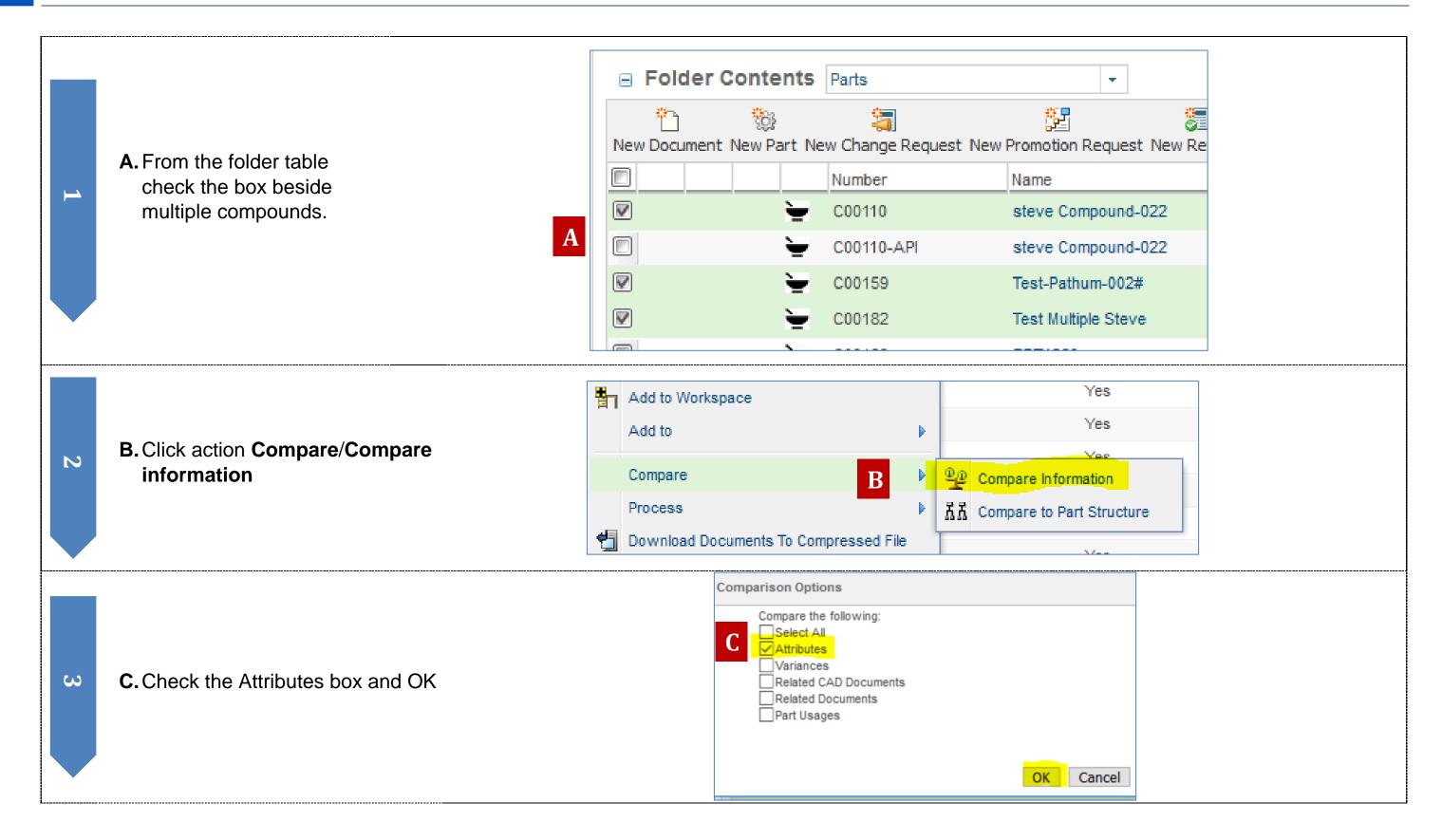














Comparison F	Report					
	Attributes					(
	C00110 - steve Compou	e Compound-022, 08.1 (Design) (i) C00159 - Test-Pathum-002#, 01.2 (Design) (i)		2#, 01.2 (Design) 👔	C00182 - Test Multiple Steve, 03.1 (Design)	
	70h 100C - Elongation Change	1	70h 100C - Elongation Change	-	70h 100C - Elongation Change	-
	Flexometer Blow out time	60 s	Flexometer Blow out time	-	Flexometer Blow out time	-
	Modulus 10% (ASTM D-412- A)	145.03773773017 psi	Modulus 10% (ASTM D-412- A)	-	Modulus 10% (ASTM D-412- A)	-
	70h 70C - Modulus 100%	1	70h 70C - Modulus 100%	-	70h 70C - Modulus 100%	-
	Compression modulus	4 45027727720470 4	Compression modulus		Compression modulus	

