

$$\text{ORIGIN} \equiv 1$$

$$\text{Sustancias} := \begin{pmatrix} \text{"H2O"} \\ \text{"Al2O3"} \\ \text{"H2SO4"} \\ \text{"Al2(SO4)3"} \end{pmatrix} \qquad \text{PM} := \begin{pmatrix} 18 \\ 102 \\ 98 \\ 342 \end{pmatrix} = \begin{pmatrix} 18 \\ 102 \\ 98 \\ 342 \end{pmatrix}$$

$$N_c := 4$$

$$N_s := 8$$

$$i := 1..N_c$$

$$j := 1..N_s$$

$$g(x,y) := 10000$$

$$f := \text{matrix}(N_c,N_s,g)$$

$$f = \begin{pmatrix} 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 \\ 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 \\ 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 \\ 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 & 1 \times 10^4 \end{pmatrix}$$

Datos

Mezclador

$$F_1 := 550 \quad \frac{\text{kmol}}{\text{hr}} \quad x^{\langle 1 \rangle} := \begin{pmatrix} 0 \\ 1 \\ 0 \\ 0 \end{pmatrix} \qquad f^{\langle 1 \rangle} := F_1 \cdot x^{\langle 1 \rangle} \qquad \text{Sustancias} = \begin{pmatrix} \text{"H2O"} \\ \text{"Al2O3"} \\ \text{"H2SO4"} \\ \text{"Al2(SO4)3"} \end{pmatrix}$$

$$x^{\langle 2 \rangle} := \begin{pmatrix} 0.02 \\ 0 \\ 0.98 \\ 0 \end{pmatrix} \quad R_{\text{molar}} := 0.05$$

Reactor

$$\nu := \begin{pmatrix} 3 \\ -1 \\ -3 \\ 1 \end{pmatrix} \qquad \text{Sustancias} = \begin{pmatrix} \text{"H2O"} \\ \text{"Al2O3"} \\ \text{"H2SO4"} \\ \text{"Al2(SO4)3"} \end{pmatrix} \qquad \varepsilon := (1) \qquad \text{Al}_2\text{O}_3 + 3\text{H}_2\text{SO}_4 \text{ -----} > \text{Al}_2(\text{SO}_4)_3 + 3\text{H}_2\text{O}.$$

$$\chi_3 := 0.94$$

Filtro

$\text{Hum} := 0.1 \qquad \text{Retencion} := 0.93$

Splitter

$\beta := 0.1$

Resolución

$\text{ff} := \text{f}$

Given

Mezclador

$\text{ff}^{\langle 1 \rangle} + \text{f}^{\langle 2 \rangle} + \text{f}^{\langle 8 \rangle} = \text{f}^{\langle 3 \rangle}$

$\text{f}^{\langle 2 \rangle} = \text{x}^{\langle 2 \rangle} \cdot \sum \text{f}^{\langle 2 \rangle}$

$\text{R}_{\text{molar}} \cdot \text{f}_{2,3} = \text{f}_{3,3}$

Reactor

$\text{f}^{\langle 4 \rangle} = \text{f}^{\langle 3 \rangle} + \nu \cdot \varepsilon$

$\chi_3 \cdot \text{f}_{3,3} = \text{f}_{3,3} - \text{f}_{3,4}$

Filtro

$\text{f}^{\langle 4 \rangle} = \text{f}^{\langle 5 \rangle} + \text{f}^{\langle 6 \rangle}$

$\text{Hum} \cdot \left(\text{f}_{4,6} \cdot \text{PM}_4 \right) = \text{f}_{1,6} \cdot \text{PM}_1$

$\text{f}_{2,5} \cdot \left(\sum_{\text{i}=1}^3 \text{f}_{\text{i},6} \right) = \text{f}_{2,6} \cdot \left(\sum_{\text{i}=1}^3 \text{f}_{\text{i},5} \right)$

$\text{f}_{3,5} \cdot \left(\sum_{\text{i}=1}^3 \text{f}_{\text{i},6} \right) = \text{f}_{3,6} \cdot \left(\sum_{\text{i}=1}^3 \text{f}_{\text{i},5} \right)$

$\text{f}_{4,6} = 0.93 \cdot \text{f}_{4,4}$

Splitter

$f^{\langle 5 \rangle} = f^{\langle 7 \rangle} + f^{\langle 8 \rangle}$

$f^{\langle 7 \rangle} = \beta \cdot f^{\langle 5 \rangle}$

$\left(\begin{smallmatrix} f(\beta) \\ \underline{\underline{\varepsilon(\beta)}} \end{smallmatrix}\right) := \text{Find}(f, \varepsilon)$

$f(0.1) = \left(\begin{array}{cccccccc} 0 & 2.263 & 387.975 & 497.276 & 428.569 & 68.707 & 42.857 & 385.712 \\ 550 & 0 & 2.326 \times 10^3 & 2.289 \times 10^3 & 1.973 \times 10^3 & 316.282 & 197.285 & 1.776 \times 10^3 \\ 0 & 110.867 & 116.278 & 6.977 & 6.013 & 0.964 & 0.601 & 5.411 \\ 0 & 0 & 2.45 & 38.883 & 2.722 & 36.162 & 0.272 & 2.45 \end{array}\right)$

$\varepsilon(0.1) = 36.434$

$\underline{\underline{F}}(\beta) :=$

$$\left|\begin{array}{l} f \leftarrow f(\beta) \\ \text{for } i \in 1..N_c \\ \quad \text{for } j \in 1..N_s \\ \qquad F_j \leftarrow \sum_{i=1}^{N_c} f_{i,j} \\ F \end{array}\right.$$

$x(\beta) :=$

$$\left|\begin{array}{l} f \leftarrow f(\beta) \\ F \leftarrow F(\beta) \\ \text{for } i \in 1..N_c \\ \quad \text{for } j \in 1..N_s \\ \qquad x_{i,j} \leftarrow \frac{f_{i,j}}{F_j} \\ x \end{array}\right.$$

$w(\beta) :=$

$$\left|\begin{array}{l} f \leftarrow f(\beta) \\ \text{for } i \in 1..N_c \\ \quad \text{for } j \in 1..N_s \\ \qquad w_{i,j} \leftarrow f_{i,j} \cdot PM_i \\ w \end{array}\right.$$

$\underline{\underline{W}}(\beta) :=$

$$\left|\begin{array}{l} w \leftarrow w(\beta) \\ \text{for } i \in 1..N_c \\ \quad \text{for } j \in 1..N_s \\ \qquad W_j \leftarrow \sum_{i=1}^{N_c} w_{i,j} \\ W \end{array}\right.$$

$\%P(\beta) :=$

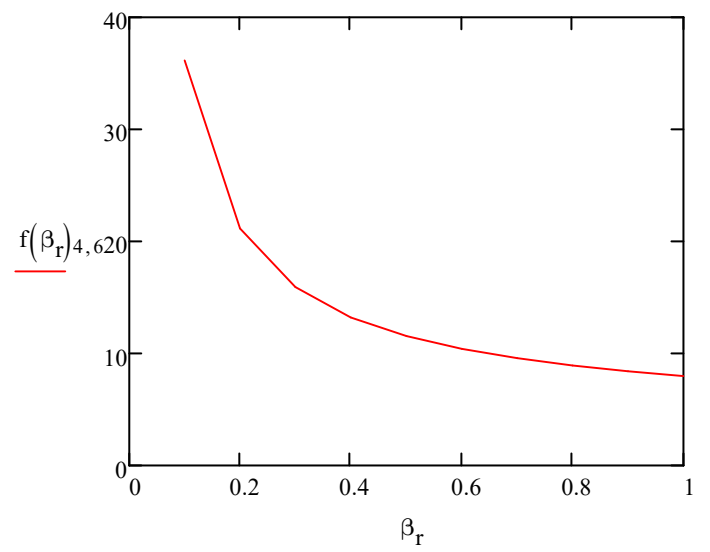
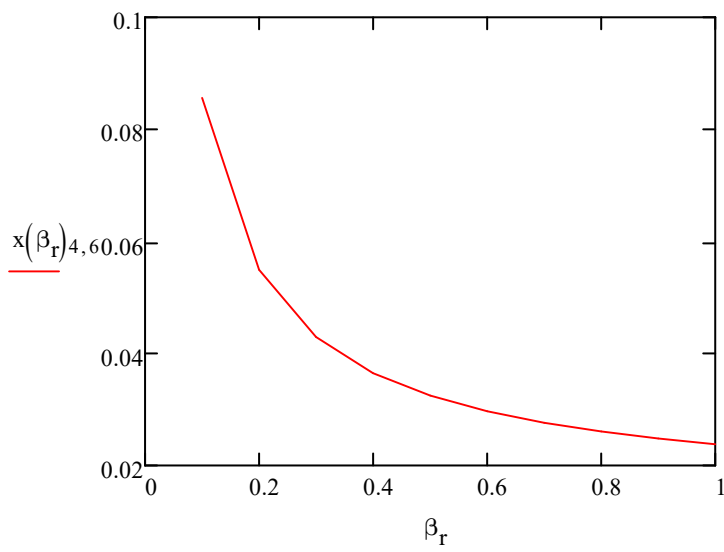
$$\left|\begin{array}{l} w \leftarrow w(\beta) \\ W \leftarrow W(\beta) \\ \text{for } i \in 1..N_c \\ \quad \text{for } j \in 1..N_s \\ \qquad \%P_{i,j} \leftarrow \frac{w_{i,j}}{W_j} \\ \%P \end{array}\right.$$

$$W(\beta)_1 + W(\beta)_2 - W(\beta)_6 - W(\beta)_7 = 0$$

$$w(1)_{4,6} = 2.741 \times 10^3 \quad W(1)_6 = 3.494 \times 10^4$$

$$w(0.1)_{4,6} = 1.237 \times 10^4 \quad W(0.1)_6 = 4.596 \times 10^4$$

$$\beta_r := 0, 0.1 \dots 1$$



$$\%P(1) = \begin{pmatrix} 0 & 3.734 \times 10^{-3} & 1.718 \times 10^{-4} & 8.084 \times 10^{-3} & 8.437 \times 10^{-3} & 7.843 \times 10^{-3} & 8.437 \times 10^{-3} & -0.02 \\ 1 & 0 & 0.954 & 0.939 & 0.98 & 0.911 & 0.98 & 1.029 \\ 0 & 0.996 & 0.046 & 2.75 \times 10^{-3} & 2.87 \times 10^{-3} & 2.668 \times 10^{-3} & 2.87 \times 10^{-3} & -4.231 \times 10^{-3} \\ 0 & 0 & -1.666 \times 10^{-12} & 0.05 & 8.644 \times 10^{-3} & 0.078 & 8.644 \times 10^{-3} & -4.819 \times 10^{-3} \end{pmatrix}$$

$$\%P(0.1) = \begin{pmatrix} 0 & 3.734 \times 10^{-3} & 0.027 & 0.035 & 0.037 & 0.027 & 0.037 & 0.037 \\ 1 & 0 & 0.925 & 0.911 & 0.956 & 0.702 & 0.956 & 0.956 \\ 0 & 0.996 & 0.044 & 2.666 \times 10^{-3} & 2.8 \times 10^{-3} & 2.055 \times 10^{-3} & 2.8 \times 10^{-3} & 2.8 \times 10^{-3} \\ 0 & 0 & 3.267 \times 10^{-3} & 0.052 & 4.423 \times 10^{-3} & 0.269 & 4.423 \times 10^{-3} & 4.423 \times 10^{-3} \end{pmatrix}$$