

Programa CN peça 1

%

M3

G21 (All units in mm)

G00 Z0.000000

G00 X0.246632 Y0.238370

S1000

G01 Z-0.125000 F100.0(Penetrate)

G01 X1.493015 Y0.238370 Z-0.125000 F400.000000

G01 X5.084632 Y7.121675 Z-0.125000

G01 X5.084632 Y0.238370 Z-0.125000

G01 X6.025778 Y0.238370 Z-0.125000

G01 X6.025778 Y7.932996 Z-0.125000

G01 X4.463985 Y7.932996 Z-0.125000

G01 X1.187779 Y1.649137 Z-0.125000

G01 X1.187779 Y7.932996 Z-0.125000

G01 X0.246632 Y7.932996 Z-0.125000

G01 X0.246632 Y0.238370 Z-0.125000

G00 Z0.000000

M5

G00 Z0.000000

G00 X8.671163 Y4.083099

M3

G01 Z-0.125000 F100.0(Penetrate)

G02 X8.871464 Y5.510422 Z-0.125000 I5.185630 J0.000000 F400.000000

G02 X9.332509 Y6.393037 Z-0.125000 I2.379601 J-0.681291

G02 X10.100550 Y6.985799 Z-0.125000 I1.634625 J-1.324028

G02 X11.138492 Y7.209525 Z-0.125000 I1.037942 J-2.295814

G02 X12.186159 Y6.984856 Z-0.125000 I0.000000 J-2.555050

G02 X12.954649 Y6.393037 Z-0.125000 I-0.858539 J-1.909693

G02 X13.411963 Y5.511328 Z-0.125000 I-1.927747 J-1.559310

G02 X13.610908 Y4.083099 Z-0.125000 I-5.027164 J-1.428229

G02 X13.406690 Y2.642892 Z-0.125000 I-5.180504 J-0.000000

G02 X12.939388 Y1.762826 Z-0.125000 I-2.335127 J0.675818

G02 X12.166058 Y1.180051 Z-0.125000 I-1.646469 J1.380347

G02 X11.138492 Y0.961840 Z-0.125000 I-1.027566 J2.310329

G02 X10.111620 Y1.180468 Z-0.125000 I-0.000000 J2.520873

G02 X9.342683 Y1.762826 Z-0.125000 I0.866767 J1.943292

G02 X8.875381 Y2.642893 Z-0.125000 I1.867824 J1.555886

G02 X8.671163 Y4.083099 Z-0.125000 I4.976279 J1.440207

G01 X8.671163 Y4.083099 Z-0.125000

G00 Z0.000000

M5

G00 Z0.000000

G00 X8.579592 Y7.049328

M3

G01 Z-0.125000 F100.0(Penetrate)
G03 X8.183301 Y6.494156 Z-0.125000 I2.301973 J-2.062216 F400.000000
G03 X7.872461 Y5.783255 Z-0.125000 I3.491273 J-1.949957
G03 X7.691711 Y5.022847 Z-0.125000 I4.229437 J-1.407029
G03 X7.623184 Y4.083099 Z-0.125000 I6.409417 J-0.939747
G03 X7.692860 Y3.143681 Z-0.125000 I6.367787 J0.000000
G03 X7.877548 Y2.377776 Z-0.125000 I4.405617 J0.657136
G03 X8.192069 Y1.666510 Z-0.125000 I3.882017 J1.291452
G03 X8.579592 Y1.127205 Z-0.125000 I2.601338 J1.460337
G03 X9.093023 Y0.669553 Z-0.125000 I2.295442 J2.058379
G03 X9.688619 Y0.341723 Z-0.125000 I1.741143 J2.458328
G03 X10.338915 Y0.150463 Z-0.125000 I1.216728 J2.935796
G03 X11.143579 Y0.078173 Z-0.125000 I0.804664 J4.442250
G03 X11.928143 Y0.150016 Z-0.125000 I0.000000 J4.319837
G03 X12.598541 Y0.346891 Z-0.125000 I-0.617073 J3.341118
G03 X13.204377 Y0.679640 Z-0.125000 I-1.191414 J2.887101
G03 X13.707567 Y1.127205 Z-0.125000 I-1.706040 J2.424717
G03 X14.100813 Y1.676366 Z-0.125000 I-2.322269 J2.078322
G03 X14.414698 Y2.382943 Z-0.125000 I-3.558085 J2.003630
G03 X14.591354 Y3.137882 Z-0.125000 I-4.228837 J1.387688
G03 X14.658887 Y4.083099 Z-0.125000 I-6.581035 J0.945217
G03 X14.591851 Y5.012893 Z-0.125000 I-6.481654 J0.000000
G03 X14.414698 Y5.767752 Z-0.125000 I-4.437734 J-0.643246
G03 X14.104437 Y6.479392 Z-0.125000 I-3.846258 J-1.253441
G03 X13.702480 Y7.049328 Z-0.125000 I-2.853678 J-1.585892
G03 X13.208334 Y7.490176 Z-0.125000 I-2.099431 J-1.855884
G03 X12.593453 Y7.824475 Z-0.125000 I-1.793103 J-2.565449
G03 X11.913298 Y8.022466 Z-0.125000 I-1.326638 J-3.290125
G03 X11.143579 Y8.093193 Z-0.125000 I-0.769719 J-4.153039
G03 X10.344709 Y8.018912 Z-0.125000 I-0.000000 J-4.332955
G03 X9.683531 Y7.819308 Z-0.125000 I0.591974 J-3.155737
G03 X9.076713 Y7.487638 Z-0.125000 I1.214395 J-2.942788
G03 X8.579592 Y7.049328 Z-0.125000 I1.672740 J-2.398250
G01 X8.579592 Y7.049328 Z-0.125000
G00 Z0.000000
M5
G00 Z0.000000
G00 X15.986667 Y0.806811
M3
G01 Z-0.125000 F100.0(Penetrate)
G03 X16.616929 Y0.542872 Z-0.125000 I3.636536 J7.799240 F400.000000
G03 X17.344970 Y0.300382 Z-0.125000 I3.791492 J10.169227
G03 X18.084686 Y0.138955 Z-0.125000 I1.578546 J5.457932
G03 X18.764319 Y0.088508 Z-0.125000 I0.679634 J4.552896
G03 X19.638635 Y0.154941 Z-0.125000 I0.000000 J5.786619
G03 X20.387160 Y0.336555 Z-0.125000 I-0.674664 J4.413971
G03 X21.082291 Y0.654959 Z-0.125000 I-1.161020 J3.452702
G03 X21.643718 Y1.080696 Z-0.125000 I-1.576307 J2.661754

G03 X22.096932 Y1.628880 Z-0.125000 I-2.111051 J2.206767
G03 X22.452595 Y2.331267 Z-0.125000 I-3.141760 J2.032111
G03 X22.657721 Y3.100300 Z-0.125000 I-3.715123 J1.402814
G03 X22.737482 Y4.093434 Z-0.125000 I-6.143027 J0.993134
G03 X22.434434 Y5.813291 Z-0.125000 I-5.031783 J-0.000000
G03 X21.679329 Y7.002820 Z-0.125000 I-3.078061 J-1.119501
G03 X20.488632 Y7.766131 Z-0.125000 I-2.315305 J-2.301319
G03 X18.764319 Y8.072522 Z-0.125000 I-1.724313 J-4.698864
G03 X18.122806 Y8.033667 Z-0.125000 I0.000000 J-5.315235
G03 X17.446715 Y7.912325 Z-0.125000 I0.732796 J-6.027173
G03 X16.784567 Y7.716193 Z-0.125000 I1.230094 J-5.368606
G03 X15.991754 Y7.380058 Z-0.125000 I2.942221 J-8.042607
G01 X15.991754 Y6.165661 Z-0.125000
G01 X16.083323 Y6.165661 Z-0.125000
G02 X16.243879 Y6.285766 Z-0.125000 I2.566517 J-3.263523
G02 X16.541178 Y6.491223 Z-0.125000 I7.815673 J-10.991585
G02 X16.847879 Y6.681119 Z-0.125000 I2.723566 J-4.056193
G02 X17.131301 Y6.827120 Z-0.125000 I1.887857 J-3.316699
G02 X17.489119 Y6.967318 Z-0.125000 I1.458945 J-3.196831
G02 X17.930004 Y7.090670 Z-0.125000 I1.562690 J-4.735822
G02 X18.376237 Y7.169055 Z-0.125000 I0.811046 J-3.307787
G02 X18.937285 Y7.199190 Z-0.125000 I0.561047 J-5.207602
G02 X20.105350 Y6.967482 Z-0.125000 I0.000000 J-3.060030
G02 X20.951846 Y6.367199 Z-0.125000 I-0.887044 J-2.147864
G02 X21.475687 Y5.458860 Z-0.125000 I-1.918565 J-1.711659
G02 X21.689502 Y4.124440 Z-0.125000 I-4.057155 J-1.334420
G02 X21.462169 Y2.720321 Z-0.125000 I-4.449936 J-0.000000
G02 X20.916236 Y1.798999 Z-0.125000 I-2.393602 J0.795931
G02 X20.041810 Y1.205287 Z-0.125000 I-1.750026 J1.636669
G02 X18.810103 Y0.972176 Z-0.125000 I-1.231707 J3.137475
G02 X18.324186 Y0.996664 Z-0.125000 I0.000000 J4.833245
G02 X17.838433 Y1.070361 Z-0.125000 I0.495509 J4.903687
G02 X17.356648 Y1.189907 Z-0.125000 I1.091887 J5.431075
G02 X16.983771 Y1.323576 Z-0.125000 I1.002063 J3.382210
G01 X16.983771 Y3.209767 Z-0.125000
G01 X19.013595 Y3.209767 Z-0.125000
G01 X19.013595 Y4.108937 Z-0.125000
G01 X15.986665 Y4.108937 Z-0.125000
G01 X15.986667 Y0.806811 Z-0.125000
G00 Z0.000000
M5
G00 X0.0000 Y0.0000
M2
%

