

Programa CN peça 2

%

M3

G21 (All units in mm)

G00 Z0.000000

G00 X0.054897 Y0.036771

S1000

G01 Z-0.125000 F100.0(Penetrate)

G01 X0.495943 Y0.036771 Z-0.125000 F400.000000

G01 X1.350578 Y1.056521 Z-0.125000

G01 X1.829380 Y1.056521 Z-0.125000

G01 X1.829380 Y0.036771 Z-0.125000

G01 X2.169174 Y0.036771 Z-0.125000

G01 X2.169174 Y2.601649 Z-0.125000

G01 X1.453546 Y2.601649 Z-0.125000

G03 X1.222787 Y2.592399 Z-0.125000 I-0.000000 J-2.882992

G03 X1.067416 Y2.570643 Z-0.125000 I0.106493 J-1.326198

G03 X0.918130 Y2.528189 Z-0.125000 I0.161375 J-0.851157

G03 X0.789402 Y2.463845 Z-0.125000 I0.267103 J-0.695315

G03 X0.664444 Y2.362524 Z-0.125000 I0.365913 J-0.578991

G03 X0.573169 Y2.241636 Z-0.125000 I0.435190 J-0.423486

G03 X0.517145 Y2.102695 Z-0.125000 I0.420747 J-0.250419

G03 X0.494227 Y1.904016 Z-0.125000 I0.849713 J-0.198679

G03 X0.532919 Y1.639449 Z-0.125000 I0.923878 J0.000000

G03 X0.633234 Y1.438927 Z-0.125000 I0.622446 J0.186038

G03 X0.793151 Y1.280401 Z-0.125000 I0.611393 J0.456837

G03 X1.015932 Y1.158151 Z-0.125000 I0.574998 J0.783723

G01 X0.054897 Y0.036771 Z-0.125000

G00 Z0.000000

M5

G00 Z0.000000

G00 X0.849467 Y1.879900

M3

G01 Z-0.125000 F100.0(Penetrate)

G02 X0.860290 Y1.987738 Z-0.125000 I0.542615 J-0.000000 F400.000000

G02 X0.888938 Y2.074549 Z-0.125000 I0.378345 J-0.076721

G02 X0.937783 Y2.151305 Z-0.125000 I0.272306 J-0.119368

G02 X1.015932 Y2.219243 Z-0.125000 I0.289476 J-0.254064

G02 X1.093464 Y2.260105 Z-0.125000 I0.223683 J-0.330435

G02 X1.190978 Y2.288145 Z-0.125000 I0.195895 J-0.497671

G02 X1.292827 Y2.302904 Z-0.125000 I0.179185 J-0.877713

G02 X1.429520 Y2.308815 Z-0.125000 I0.136694 J-1.577471

G01 X1.829380 Y2.308815 Z-0.125000

G01 X1.829380 Y1.340742 Z-0.125000

G01 X1.486153 Y1.340742 Z-0.125000

G02 X1.325723 Y1.348578 Z-0.125000 I-0.000000 J1.646133

G02 X1.204707 Y1.368302 Z-0.125000 I0.093489 J0.954702
G02 X1.091709 Y1.410896 Z-0.125000 I0.118110 J0.484518
G02 X1.000487 Y1.475100 Z-0.125000 I0.197211 J0.377109
G02 X0.932842 Y1.553916 Z-0.125000 I0.327184 J0.349249
G02 X0.887222 Y1.640465 Z-0.125000 I0.350336 J0.239959
G02 X0.860637 Y1.737349 Z-0.125000 I0.419706 J0.167257
G02 X0.849467 Y1.879900 Z-0.125000 I0.904028 J0.142551
G01 X0.849467 Y1.879900 Z-0.125000
G00 Z0.000000
M5
G00 Z0.000000
G00 X2.557021 Y0.036771
M3
G01 Z-0.125000 F100.0(Penetrate)
G01 X2.919125 Y0.036771 Z-0.125000 F400.000000
G01 X3.169681 Y0.751629 Z-0.125000
G01 X4.274871 Y0.751629 Z-0.125000
G01 X4.525427 Y0.036771 Z-0.125000
G01 X4.870370 Y0.036771 Z-0.125000
G01 X3.940225 Y2.601649 Z-0.125000
G01 X3.487166 Y2.601649 Z-0.125000
G01 X2.557021 Y0.036771 Z-0.125000
G00 Z0.000000
M5
G00 Z0.000000
G00 X3.274365 Y1.044463
M3
G01 Z-0.125000 F100.0(Penetrate)
G01 X3.722276 Y2.303648 Z-0.125000 F400.000000
G01 X4.171903 Y1.044463 Z-0.125000
G01 X3.274365 Y1.044463 Z-0.125000
G00 Z0.000000
M5
G00 Z0.000000
G00 X5.258217 Y0.036771
M3
G01 Z-0.125000 F100.0(Penetrate)
G01 X5.598011 Y0.036771 Z-0.125000 F400.000000
G01 X5.598011 Y2.246804 Z-0.125000
G01 X6.308491 Y0.743017 Z-0.125000
G01 X6.510995 Y0.743017 Z-0.125000
G01 X7.216326 Y2.246804 Z-0.125000
G01 X7.216326 Y0.036771 Z-0.125000
G01 X7.533811 Y0.036771 Z-0.125000
G01 X7.533811 Y2.601649 Z-0.125000
G01 X7.070455 Y2.601649 Z-0.125000
G01 X6.389149 Y1.173654 Z-0.125000
G01 X5.730154 Y2.601649 Z-0.125000

G01 X5.258217 Y2.601649 Z-0.125000

G01 X5.258217 Y0.036771 Z-0.125000

G00 Z0.000000

M5

G00 X0.0000 Y0.0000

M2

%

