

## Programa CN peça 3

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M3

G21 (All units in mm)

G00 Z0.000000

G00 X0.079750 Y0.254010

S1000

G01 Z-0.125000 F100.0(Penetrate)

G03 X0.295674 Y0.166088 Z-0.125000 I1.236677 J2.727983 F400.000000

G03 X0.545437 Y0.085201 Z-0.125000 I1.294398 J3.570794

G03 X0.798915 Y0.031406 Z-0.125000 I0.539990 J1.920323

G03 X1.032053 Y0.014576 Z-0.125000 I0.233138 J1.606363

G03 X1.332003 Y0.036742 Z-0.125000 I0.000000 J2.040574

G03 X1.588435 Y0.097259 Z-0.125000 I-0.230181 J1.548924

G03 X1.827329 Y0.203713 Z-0.125000 I-0.394397 J1.206346

G03 X2.019238 Y0.345305 Z-0.125000 I-0.526584 J0.914564

G03 X2.175008 Y0.528629 Z-0.125000 I-0.700040 J0.752663

G03 X2.296557 Y0.762161 Z-0.125000 I-1.024981 J0.681882

G03 X2.366915 Y1.018770 Z-0.125000 I-1.208117 J0.469196

G03 X2.394229 Y1.349549 Z-0.125000 I-1.989270 J0.330779

G03 X2.290842 Y1.921002 Z-0.125000 I-1.631001 J-0.000000

G03 X2.031447 Y2.319342 Z-0.125000 I-1.023524 J-0.382882

G03 X1.625075 Y2.573286 Z-0.125000 I-0.782325 J-0.799788

G03 X1.032052 Y2.675908 Z-0.125000 I-0.593023 J-1.662139

G03 X0.812029 Y2.662949 Z-0.125000 I0.000000 J-1.874267

G03 X0.580319 Y2.622509 Z-0.125000 I0.250582 J-2.119820

G03 X0.353066 Y2.557049 Z-0.125000 I0.419926 J-1.885014

G03 X0.081494 Y2.445087 Z-0.125000 I0.998459 J-2.807185

G01 X0.081494 Y2.040289 Z-0.125000

G01 X0.112889 Y2.040289 Z-0.125000

G02 X0.167898 Y2.080299 Z-0.125000 I0.862649 J-1.128227

G02 X0.269862 Y2.148810 Z-0.125000 I2.634044 J-3.810102

G02 X0.374919 Y2.212057 Z-0.125000 I0.919627 J-1.408676

G02 X0.472182 Y2.260775 Z-0.125000 I0.641041 J-1.158357

G02 X0.594743 Y2.307472 Z-0.125000 I0.496601 J-1.119197

G02 X0.746013 Y2.348625 Z-0.125000 I0.534387 J-1.665703

G02 X0.898935 Y2.374748 Z-0.125000 I0.277661 J-1.164732

G02 X1.091353 Y2.384798 Z-0.125000 I0.192419 J-1.836982

G02 X1.493259 Y2.307123 Z-0.125000 I-0.000000 J-1.078607

G02 X1.782034 Y2.107468 Z-0.125000 I-0.295631 J-0.736259

G02 X1.961941 Y1.803446 Z-0.125000 I-0.629844 J-0.577954

G02 X2.034935 Y1.359884 Z-0.125000 I-1.311186 J-0.443562

G02 X1.957334 Y0.893193 Z-0.125000 I-1.442143 J-0.000000

G02 X1.769825 Y0.584739 Z-0.125000 I-0.794399 J0.271695

G02 X1.471467 Y0.387247 Z-0.125000 I-0.590564 J0.568070

G02 X1.047750 Y0.309132 Z-0.125000 I-0.423717 J1.110116

G02 X0.881111 Y0.317298 Z-0.125000 I-0.000000 J1.704326

G02 X0.714618 Y0.341860 Z-0.125000 I0.169559 J1.725884  
G02 X0.549328 Y0.381740 Z-0.125000 I0.373204 J1.909303  
G02 X0.421602 Y0.426264 Z-0.125000 I0.340782 J1.183050  
G01 X0.421602 Y1.054994 Z-0.125000  
G01 X1.117516 Y1.054994 Z-0.125000  
G01 X1.117516 Y1.354716 Z-0.125000  
G01 X0.079750 Y1.354716 Z-0.125000  
G01 X0.079750 Y0.254010 Z-0.125000  
G00 Z0.000000  
M5  
G00 Z0.000000  
G00 X2.640153 Y0.064530  
M3  
G01 Z-0.125000 F100.0(Penetrate)  
G01 X3.008168 Y0.064530 Z-0.125000 F400.000000  
G01 X3.262813 Y0.779386 Z-0.125000  
G01 X4.386041 Y0.779386 Z-0.125000  
G01 X4.640686 Y0.064530 Z-0.125000  
G01 X4.991259 Y0.064530 Z-0.125000  
G01 X4.045933 Y2.629400 Z-0.125000  
G01 X3.585479 Y2.629400 Z-0.125000  
G01 X2.640153 Y0.064530 Z-0.125000  
G00 Z0.000000  
M5  
G00 Z0.000000  
G00 X3.369206 Y1.072219  
M3  
G01 Z-0.125000 F100.0(Penetrate)  
G01 X3.824427 Y2.331399 Z-0.125000 F400.000000  
G01 X4.281393 Y1.072219 Z-0.125000  
G01 X3.369206 Y1.072219 Z-0.125000  
G00 Z0.000000  
M5  
G00 Z0.000000  
G00 X5.275555 Y0.064530  
M3  
G01 Z-0.125000 F100.0(Penetrate)  
G01 X6.301111 Y0.064530 Z-0.125000 F400.000000  
G01 X6.301111 Y0.326357 Z-0.125000  
G01 X5.961003 Y0.326357 Z-0.125000  
G01 X5.961003 Y2.367573 Z-0.125000  
G01 X6.301111 Y2.367573 Z-0.125000  
G01 X6.301111 Y2.629400 Z-0.125000  
G01 X5.275555 Y2.629400 Z-0.125000  
G01 X5.275555 Y2.367573 Z-0.125000  
G01 X5.615663 Y2.367573 Z-0.125000  
G01 X5.615663 Y0.326357 Z-0.125000  
G01 X5.275555 Y0.326357 Z-0.125000

G01 X5.275555 Y0.064530 Z-0.125000

G00 Z0.000000

M5

G00 X0.0000 Y0.0000

M2

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