



Robotics 2

Collision detection and robot reaction

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Handling of robot collisions

- safety in **physical Human-Robot Interaction (pHRI)**
- robot dependability (i.e., beyond reliability)
 - **mechanics:** lightweight construction and inclusion of compliance
 - in particular, **variable** stiffness actuation devices
 - typically, more/additional **exteroceptive sensing** needed
 - human-oriented motion **planning** ("legible" robot trajectories)
 - **control** strategies with safety objectives/constraints
- prevent, avoid, **detect** and **react** to collisions
 - possibly, using only robot proprioceptive sensors
- phases: pre-impact, impact and post-impact



FP6 STREP
European project
(2006-09)

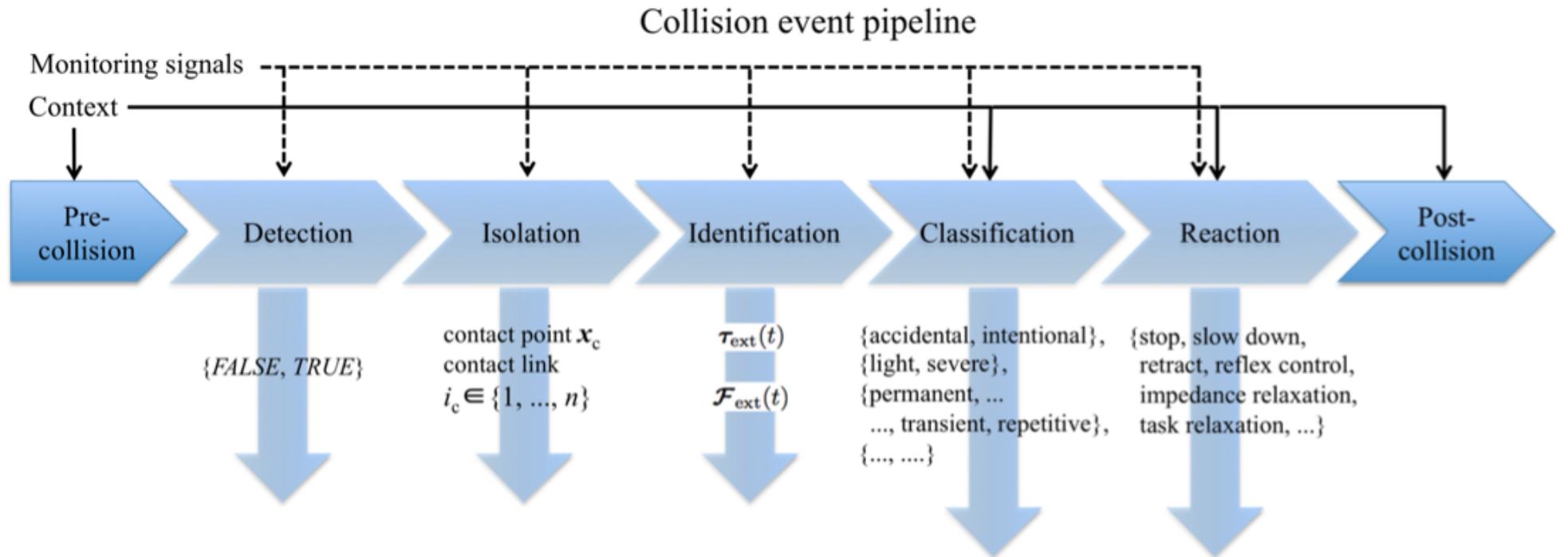


FP7 IP
European project
(2011-15)





Collision event pipeline



S. Haddadin, A. De Luca, A. Albu-Schäffer: "Robot Collisions: A Survey on Detection, Isolation, and Identification," *IEEE Trans. on Robotics*, vol. 33, no. 6, pp. 1292-1312, 2017



Collision detection in industrial robots

- advanced option available for some robots (ABB, KUKA)
- allow **only detection, not isolation**
 - based on large variations of commanded torques/motor currents

$$\|\tau(t_k) - \tau(t_{k-1})\| \geq \varepsilon \Leftrightarrow |\tau_i(t_k) - \tau_i(t_{k-1})| \geq \varepsilon_i \quad \text{for at least one joint}$$

- based on comparison with nominal torques on desired motion

$$\tau_d = M(q_d)\ddot{q}_d + S(q_d, \dot{q}_d)\dot{q}_d + g(q_d) + f(q_d, \dot{q}_d) \Rightarrow \|\tau - \tau_d\| \geq \varepsilon$$

- based on robot state and numerical estimate of acceleration

$$\ddot{q}_N = \frac{d\dot{q}}{dt} \Rightarrow \tau_N = M(q)\ddot{q}_N + S(q, \dot{q})\dot{q} + g(q) + f(q, \dot{q}) \Rightarrow \|\tau - \tau_N\| \geq \varepsilon$$

- based on the parallel simulation of robot dynamics

$$\ddot{q}_C = M^{-1}(q)[\tau - S(q, \dot{q})\dot{q} - g(q) - f(q, \dot{q})] \Rightarrow \|\dot{q} - \dot{q}_C\| \geq \varepsilon_{\dot{q}} \|q - q_C\| \geq \varepsilon_q$$

- **sensitive** to actual control law and reference trajectory
- **require (noisy)** acceleration estimates or (on-line) **inversion** of the robot inertia matrix



ABB collision detection

- ABB IRB 7600

[video](#)



- the only feasible robot reaction is to **stop!**



Collisions as system faults

- robot model with (possible) collisions

$$M(q)\ddot{q} + S(q, \dot{q})\dot{q} + g(q) = \tau + \tau_K = \tau_{\text{tot}}$$

inertia Coriolis/centrifugal
matrix (with "good" factorization!)

control torque

joint torque caused by link collision

$\tau_K = J_K^T(q)F_K$

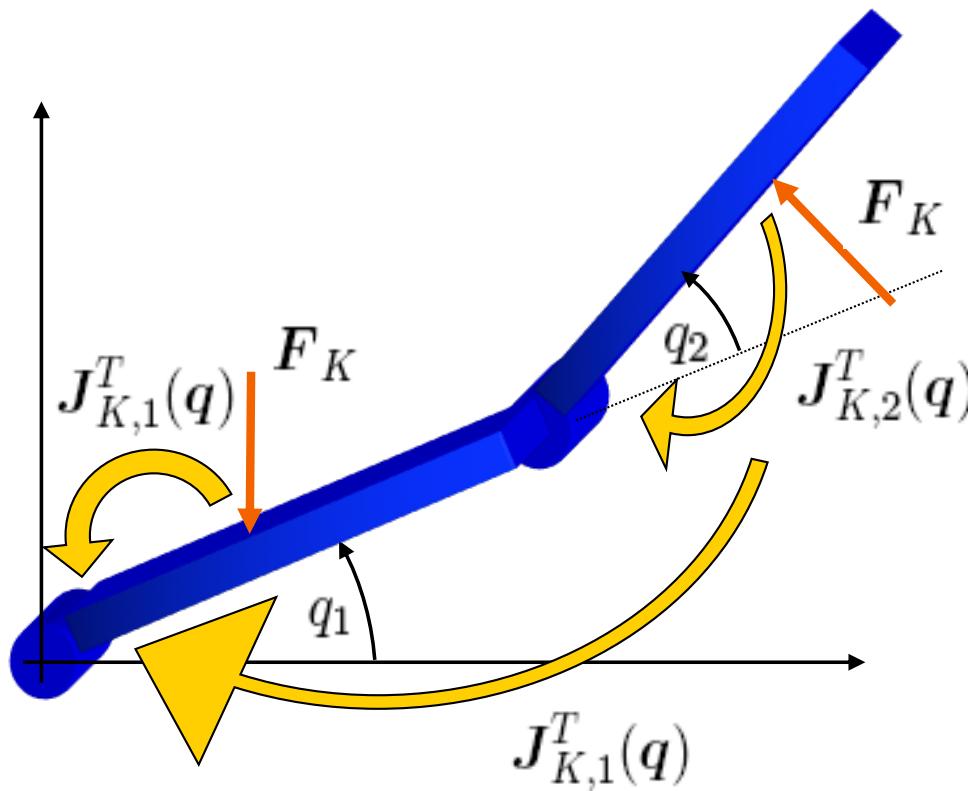
transpose of the Jacobian
associated to the contact point/area

- collisions may occur at **any (unknown) location** along the whole robotic structure
- simplifying assumptions (**not** strictly needed)
 - single contact/collision
 - manipulator as an open kinematic chain



Analysis of a collision

$$V_K = \begin{bmatrix} v_K \\ \omega_K \end{bmatrix} = \begin{bmatrix} J_{K,\text{lin}}(q) \\ J_{K,\text{ang}}(q) \end{bmatrix} \dot{q} = J_K(q)\dot{q} \in \mathbb{R}^6 \quad F_K = \begin{bmatrix} f_K \\ m_K \end{bmatrix} \in \mathbb{R}^6$$



in **static** conditions:
a contact force/torque on
the i th link is balanced
ONLY by torques at
preceding joints $j \leq i$

in **dynamic** conditions:
a contact force/torque on
the i th link produces
accelerations
at ALL joints



Relevant dynamic properties

- total energy and its variation

$$E = T + U = \frac{1}{2} \dot{\mathbf{q}}^T \mathbf{M}(\mathbf{q}) \dot{\mathbf{q}} + U_g(\mathbf{q})$$

$$\dot{E} = \dot{\mathbf{q}}^T \boldsymbol{\tau}_{\text{tot}}$$

- generalized moments and their decoupled dynamics

$$\mathbf{p} = \mathbf{M}(\mathbf{q}) \dot{\mathbf{q}}$$

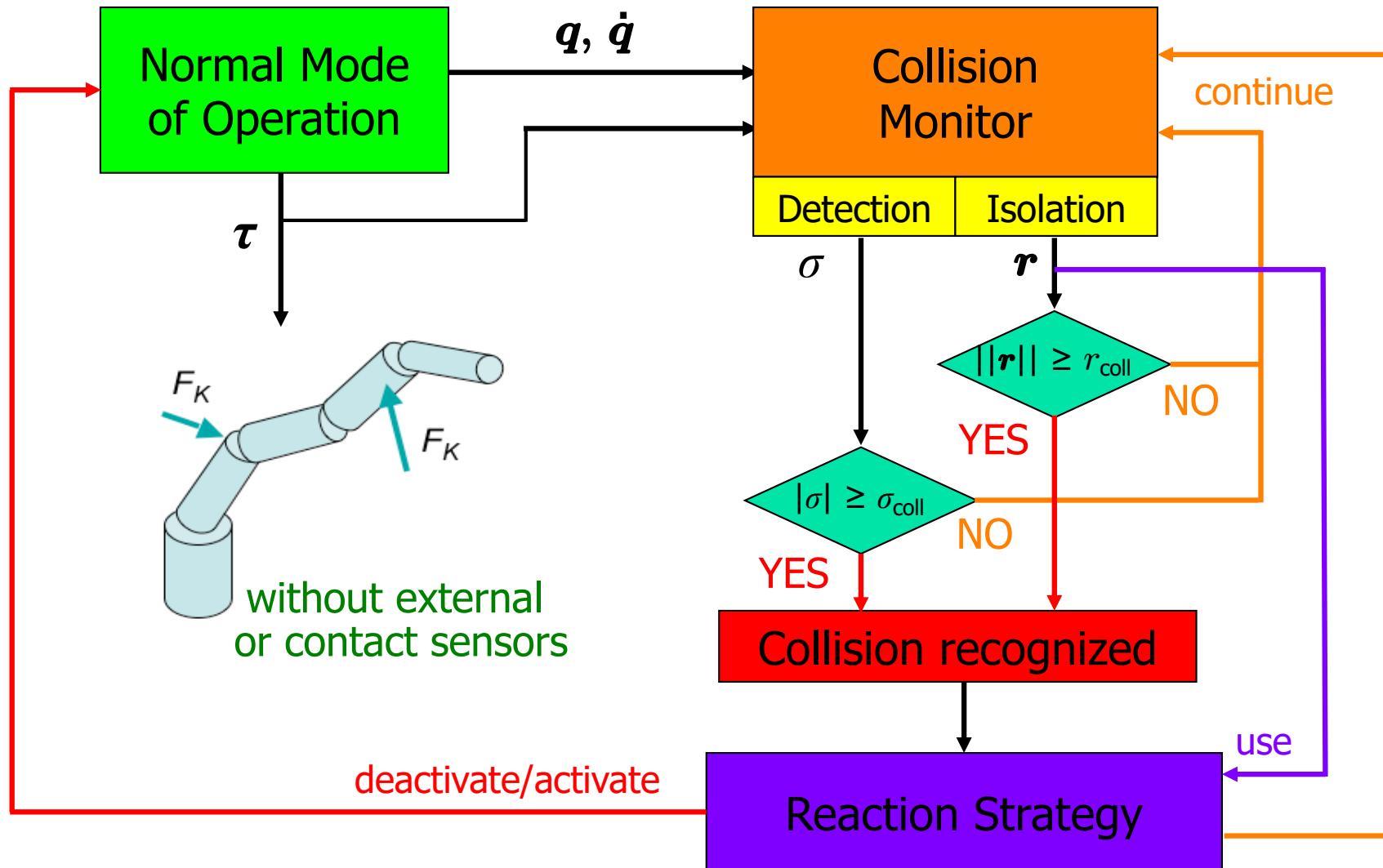
$$\dot{\mathbf{p}} = \boldsymbol{\tau}_{\text{tot}} + \mathbf{S}^T(\mathbf{q}, \dot{\mathbf{q}}) \dot{\mathbf{q}} - \mathbf{g}(\mathbf{q})$$

NOTE: it is the vector version
of the formula encountered
for actuator FDI

using the **skew-symmetric** property $\dot{\mathbf{M}}(\mathbf{q}) = \mathbf{S}(\mathbf{q}, \dot{\mathbf{q}}) + \mathbf{S}^T(\mathbf{q}, \dot{\mathbf{q}})$



Monitoring collisions





Energy-based detection of collisions

- **scalar residual** (computable, e.g. by N-E algorithm)

$$\sigma(t) = k_D \left[E(t) - \int_0^t (\dot{\mathbf{q}}^T \boldsymbol{\tau} + \sigma) ds - E(0) \right]$$

$$\sigma(0) = 0 \quad k_D > 0$$

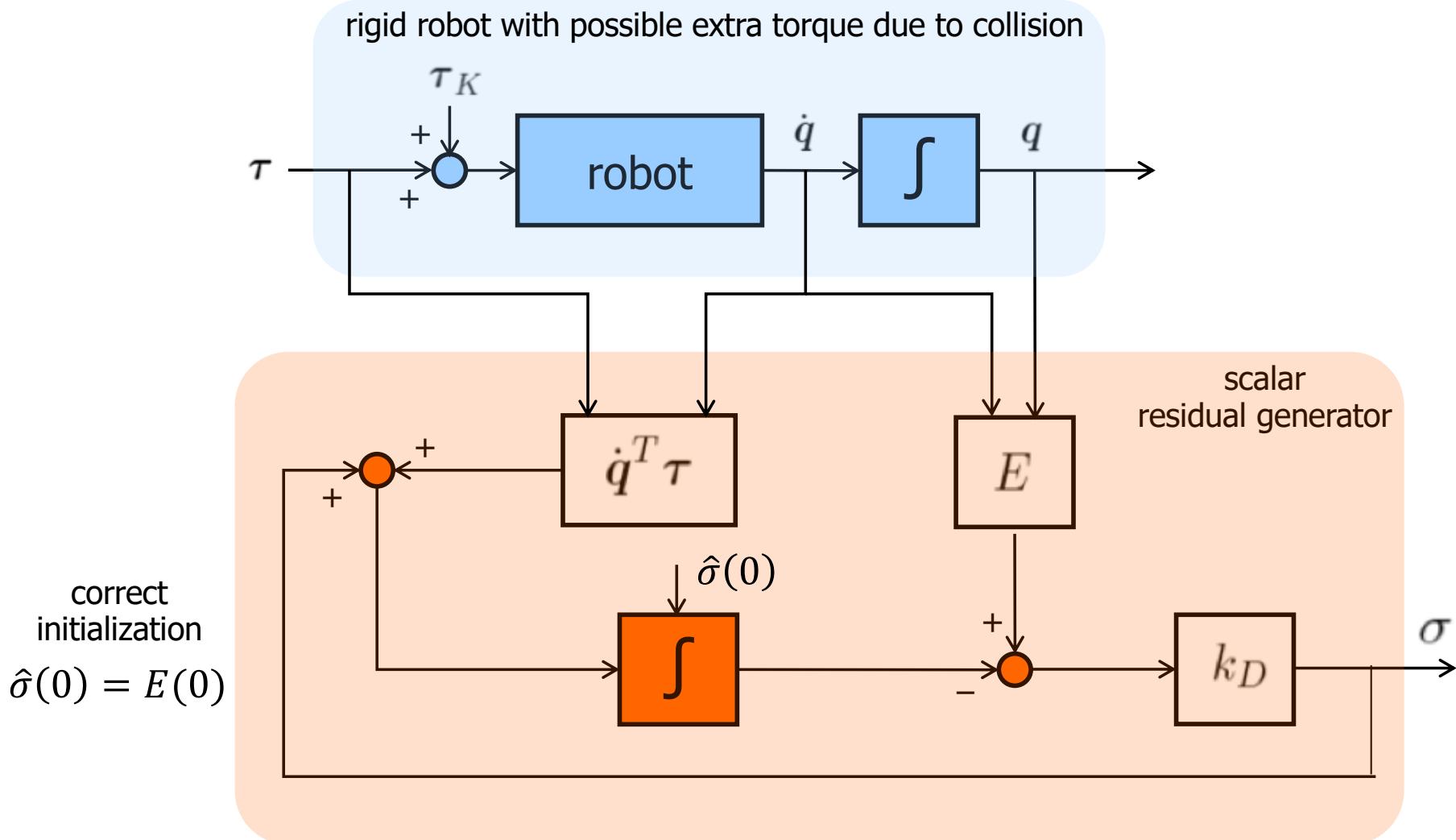
- ... and its dynamics (needed only for analysis)

$$\dot{\sigma} = -k_D \sigma + k_D \dot{\mathbf{q}}^T \boldsymbol{\tau}_K$$

a stable first-order linear filter, excited by a collision!



Block diagram of residual generator energy-based scalar signal





Analysis of the energy-based method

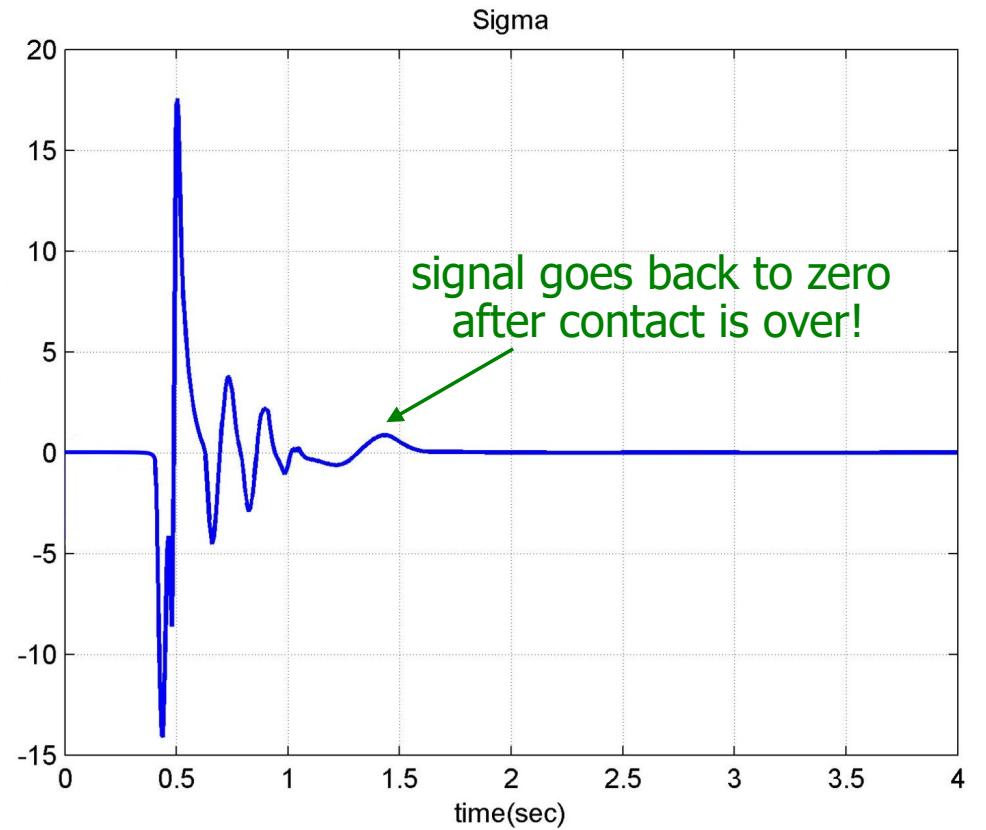
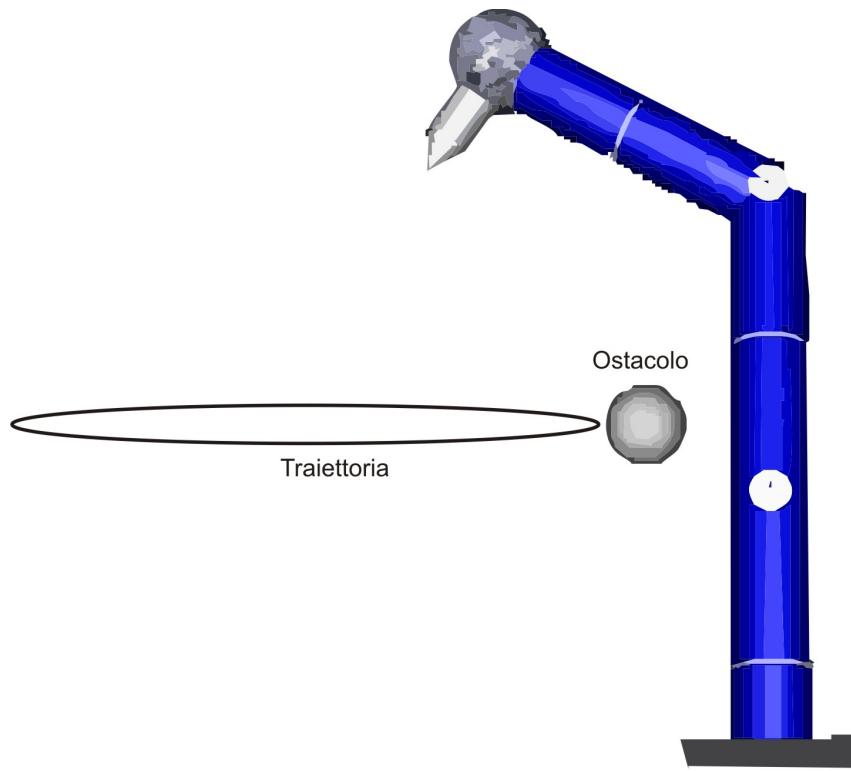
- very simple scheme (scalar signal)
- it can only detect the presence of collision forces/torques (**wrenches**) that **produce work** on the linear/angular velocities (**twists**) at the contact
- does not work when the robot stands still...

$$\dot{\boldsymbol{q}}^T \boldsymbol{\tau}_K = \dot{\boldsymbol{q}}^T \boldsymbol{J}_K^T(\boldsymbol{q}) \boldsymbol{F}_K = \boldsymbol{V}_K^T \boldsymbol{F}_K = 0 \iff \boxed{\boldsymbol{V}_K \perp \boldsymbol{F}_K}$$

$$\boldsymbol{V}_K = \begin{bmatrix} \boldsymbol{v}_K \\ \boldsymbol{\omega}_K \end{bmatrix} = \begin{bmatrix} \boldsymbol{J}_{K,\text{lin}}(\boldsymbol{q}) \\ \boldsymbol{J}_{K,\text{ang}}(\boldsymbol{q}) \end{bmatrix} \dot{\boldsymbol{q}} = \boldsymbol{J}_K(\boldsymbol{q}) \dot{\boldsymbol{q}} \in \mathbb{R}^6 \quad \boldsymbol{F}_K = \begin{bmatrix} \boldsymbol{f}_K \\ \boldsymbol{m}_K \end{bmatrix} \in \mathbb{R}^6$$



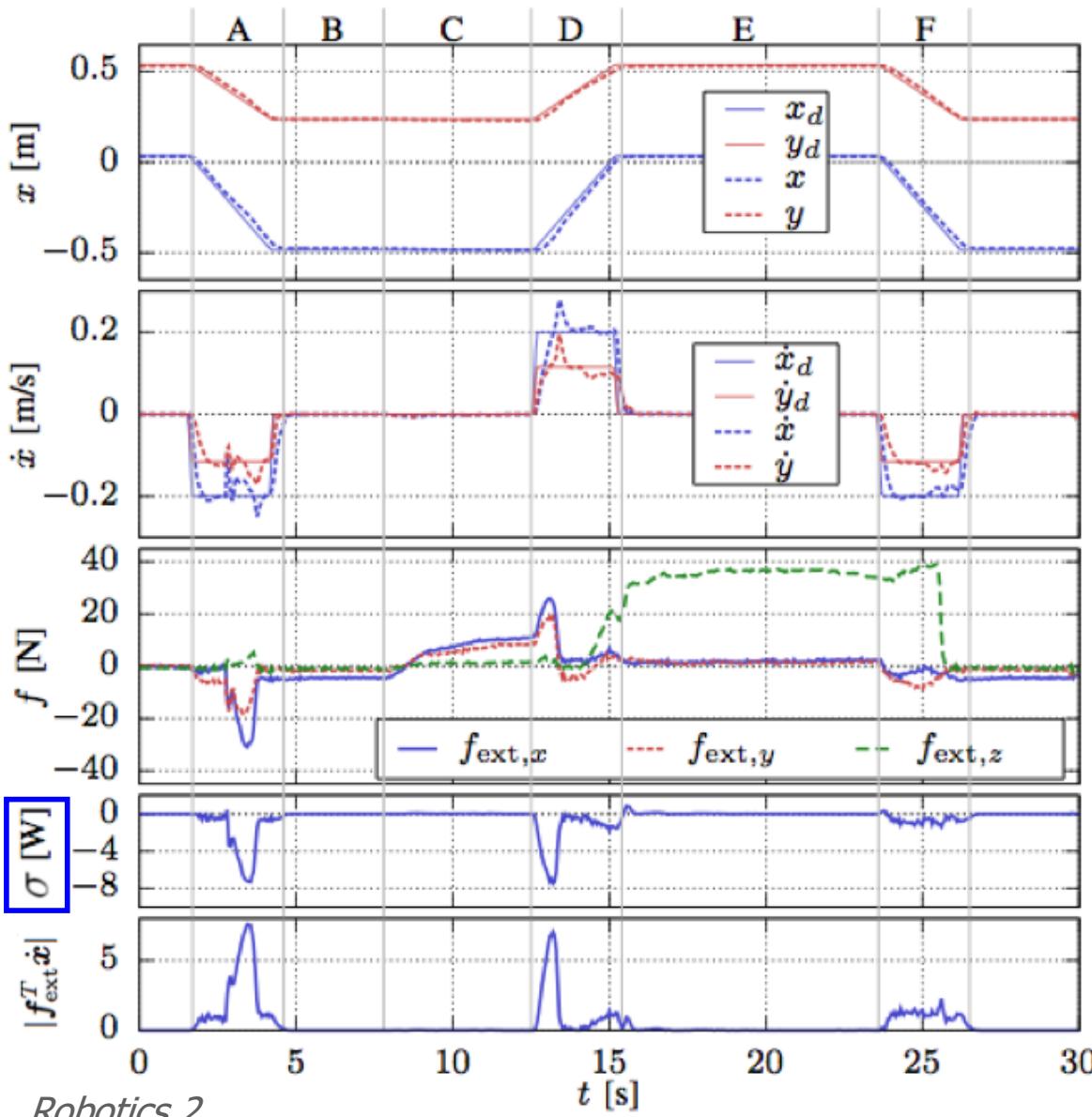
Collision detection simulation with a 7R robot



detection of a collision with a **fixed obstacle** in the work space
during the execution of a **Cartesian trajectory** (redundant robot)



Collision detection experiment with a 6R robot



robot at rest or moving
under **Cartesian impedance control**
on a straight horizontal line
(with a F/T sensor at wrist for analysis)

6 phases

- A: contact force applied is acting against motion direction \Rightarrow **detection**
- B: no force applied, with robot at rest
- C: force increases gradually, but robot is at rest \Rightarrow **no detection**
- D: robot starts moving again, with force being applied \Rightarrow **detection**
- E: robot stands still and a strong force is applied in z-direction \Rightarrow **no detection**
- F: robot moves, with a z-force applied \approx orthogonal to motion direction \Rightarrow **poor detection**



Momentum-based isolation of collisions

- residual vector (computable...)

$$\mathbf{r}(t) = \mathbf{K}_I \left[\mathbf{p}(t) - \int_0^t (\boldsymbol{\tau} + \mathbf{S}^T(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} - \mathbf{g}(\mathbf{q}) + \mathbf{r}) ds - \mathbf{p}(0) \right]$$

$$\mathbf{r}(0) = \mathbf{0} \quad \mathbf{K}_I > \mathbf{0} \text{ (diagonal)}$$

- ... and its decoupled dynamics

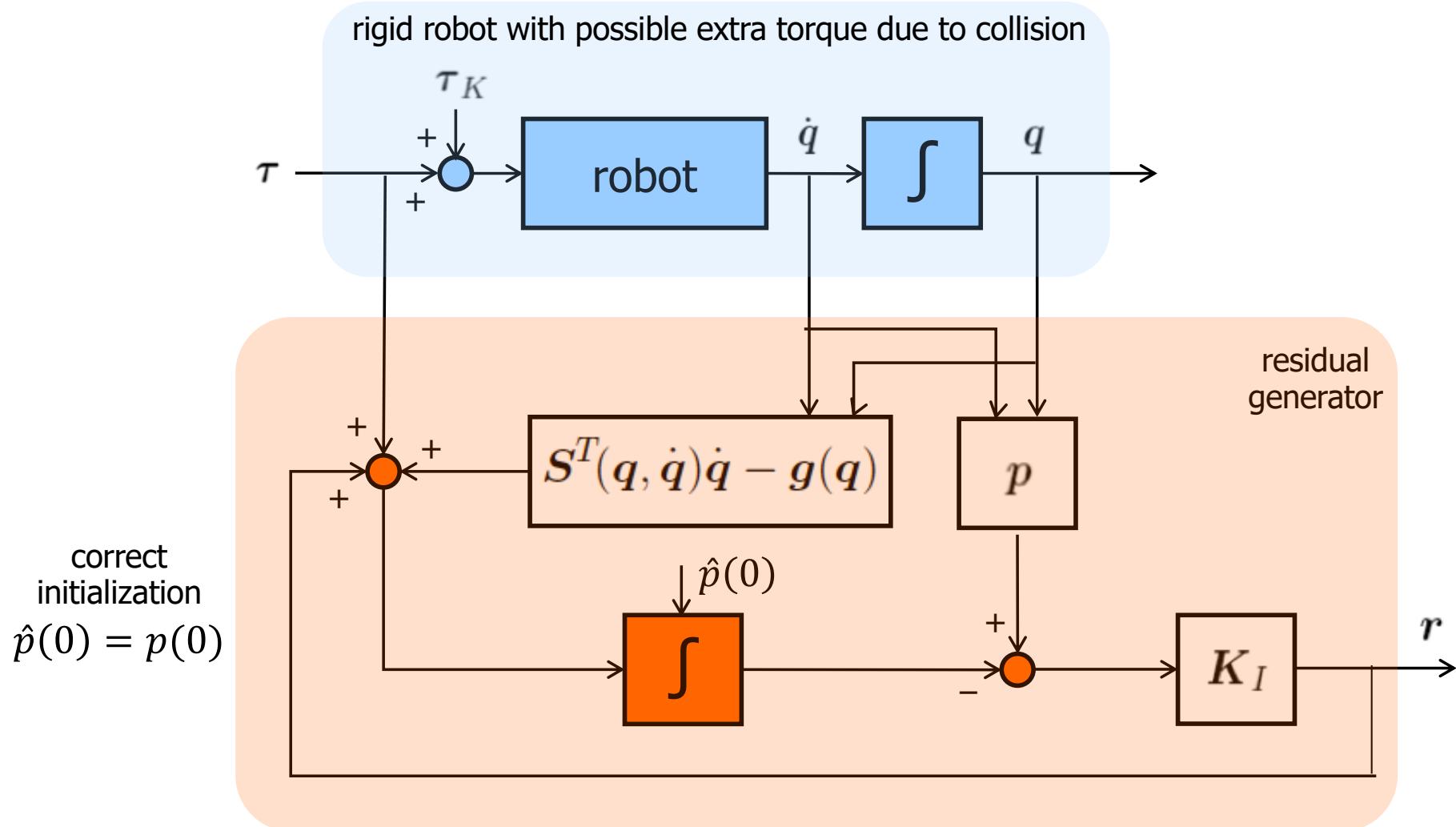
$$\dot{\mathbf{r}} = -\mathbf{K}_I \mathbf{r} + \mathbf{K}_I \mathbf{\tau}_K$$

$$\frac{r_j(s)}{\tau_{K,j}(s)} = \frac{K_{I,j}}{s + K_{I,j}}$$
$$j = 1, \dots, N$$

N independent stable first-order linear filters, excited by a collision!
(all residuals go back to zero if there is no longer contact = post-impact phase)



Block diagram of residual generator momentum-based vector signal



$$r(t) = K_I \left[p(t) - \int_0^t (\tau + S^T(q, \dot{q})\dot{q} - g(q) + r) ds - p(0) \right]$$



Analysis of the momentum method

- ideal situation (no noise/uncertainties)

$$K_I \rightarrow \infty \quad \Rightarrow \quad \boxed{\mathbf{r} \approx \boldsymbol{\tau}_K}$$

- isolation property:** collision has occurred in an area located **up to the i-th link** if

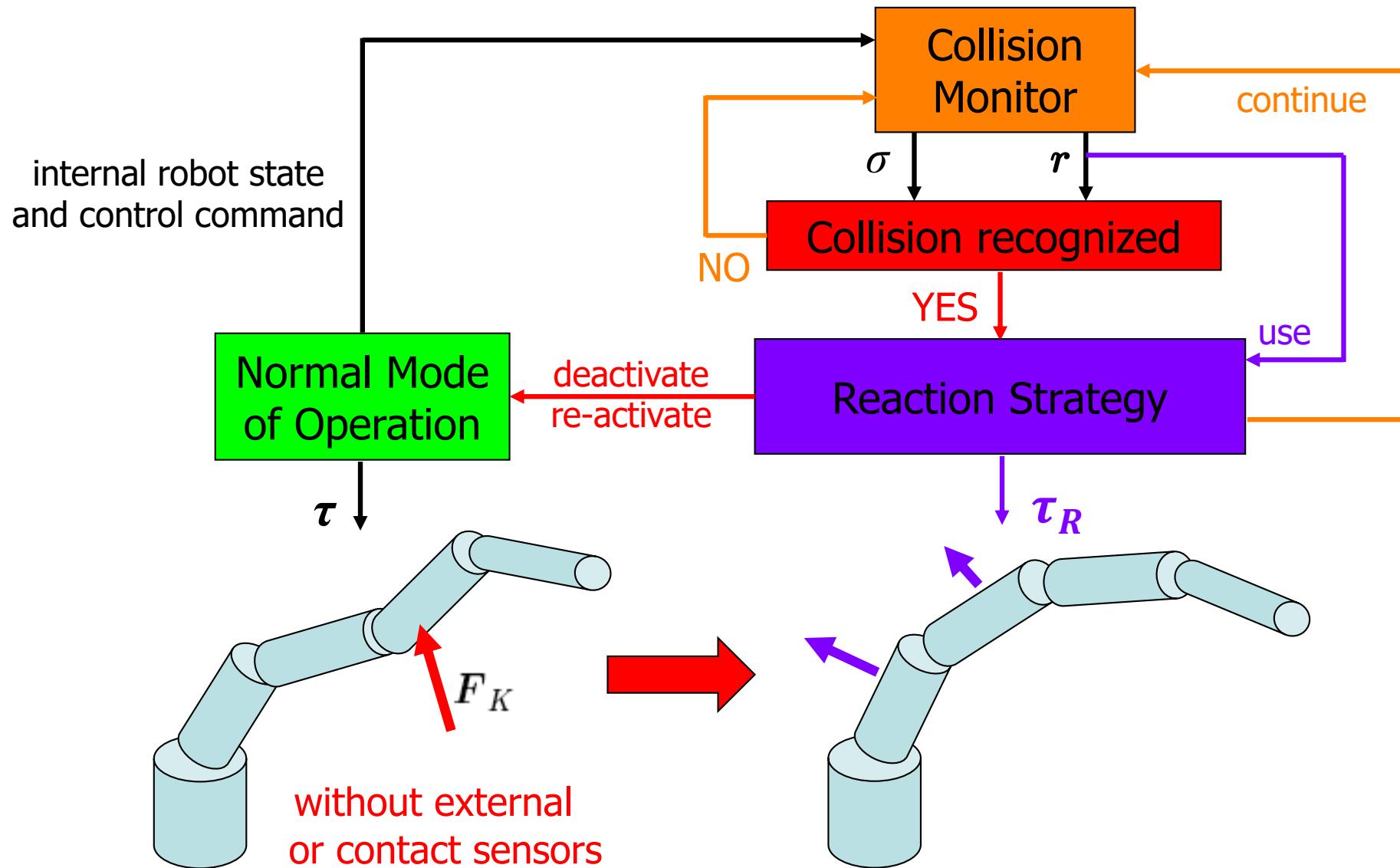
$$\mathbf{r} = [* \quad \dots \quad * \quad * \quad \boxed{0 \quad \dots \quad 0}]^T$$

$\uparrow \qquad \qquad \uparrow$
 $i+1 \quad \dots \quad N$

- residual vector contains **directional** information on the torque at the robot joints resulting from the link collision (useful for robot **reaction** in post-impact phase)



Safe reaction to collisions





Robot reaction strategy

- “zero-gravity” control in any operative mode

$$\tau = \tau' + g(q)$$

- upon detection of a collision (r is over some **threshold**)
 - no reaction (**strategy 0**): robot continues its planned motion...
 - stop robot motion (**strategy 1**): either by **braking** or by stopping the motion reference generator and **switching** to a **high-gain position control** law
 - **reflex*** **strategy**: switch to a residual-based control law

$$\tau' = K_R r \quad K_R > 0 \quad (\text{diagonal})$$

“joint torque command in the same direction of collision torque”

* = in robots with **transmission/joint elasticity**, the **reflex** strategy can be implemented in different ways (**strategies 2,3,4**)



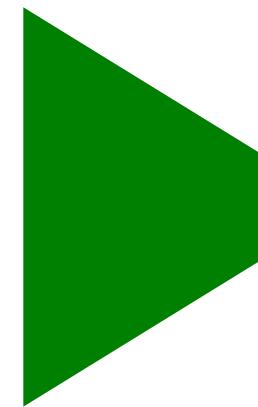
Analysis of the reflex strategy

- in ideal conditions, this control strategy is equivalent to a **reduction of the effective robot inertia** as seen by the collision force/torque

$$(\mathbf{I} + \mathbf{K}_R)^{-1} (\mathbf{M}(\mathbf{q})\ddot{\mathbf{q}} + \mathbf{S}(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}}) = \boldsymbol{\tau}_K$$

"a lighter robot that can be more easily pushed way"

from a cow ...



... to a frog!



DLR LWR-III robot dynamics

- lightweight (14 kg!) 7R antropomorphic robot with harmonic drives (**elastic joints**) and **joint torque sensors**

$$\begin{aligned} M(\boldsymbol{q})\ddot{\boldsymbol{q}} + S(\boldsymbol{q}, \dot{\boldsymbol{q}})\dot{\boldsymbol{q}} + \boldsymbol{g}(\boldsymbol{q}) &= \boldsymbol{\tau}_J + \boldsymbol{\tau}_K \leftarrow \text{joint torques due to link collision} \\ B_m\ddot{\boldsymbol{\theta}} + \boldsymbol{\tau}_J &= \boldsymbol{\tau} \\ \boldsymbol{\tau}_J &= \boldsymbol{K}(\boldsymbol{\theta} - \boldsymbol{q}) \end{aligned}$$

motor torques commands

elastic torques at the joints

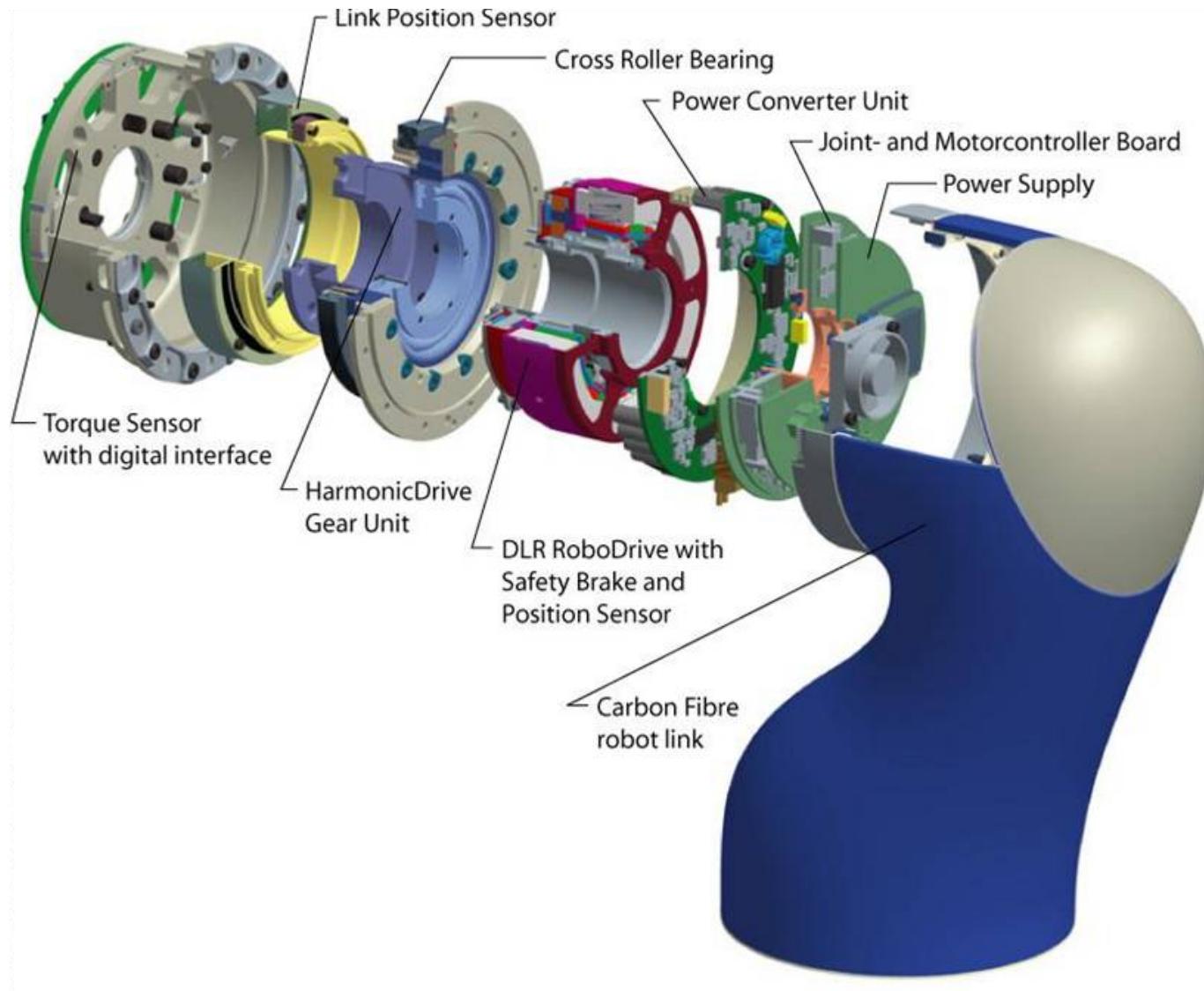
- proprioceptive sensing: motor positions and joint elastic torques

$$\boldsymbol{\theta} - \boldsymbol{\tau}_J \rightarrow \boldsymbol{q} = \boldsymbol{\theta} - \boldsymbol{K}^{-1}\boldsymbol{\tau}_J$$





Exploded joint of LWR-III robot





Collision isolation for LWR-III robot elastic joint case

- two alternatives for extending the rigid case results
- for collision isolation, the simplest one takes advantage of the presence of joint torque sensors

$$\tau \rightarrow \tau_J$$

"replace the commanded torque to the motors with the elastic torque measured at the joints"


$$r_{\text{EJ}}(t) = K_I \left[p(t) - \int_0^t (\tau_J + S^T(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} - g(\mathbf{q}) + r_{\text{EJ}}) ds - p(0) \right]$$
$$\dot{r}_{\text{EJ}} = -K_I r_{\text{EJ}} + K_I \tau_K$$

- the other alternative uses joint position and velocity measures at the motor and link sides and still the commanded torque
- motion control laws are more complex when joint elasticity is present
- different active strategies of reaction to collisions are possible

Control of DLR LWR-III robot

elastic joint case



- general control law using **full state feedback**
(motor position and velocity, joint elastic torque and its derivative)

$$\tau = K_P(\theta_d - \theta) - K_D \dot{\theta} + K_{P\tau}(\tau_{J,d} - \tau_J) - K_{D\tau} \dot{\tau}_J + \tau_{J,d}$$

motor
position
error

elastic joint
torque error

elastic joint
torque ffw
command

- the “zero-gravity” condition can be realized only in an **approximate (quasi-static)** way, using just motor position measures

$$\bar{g}(\theta) = g(q), \quad \forall (\theta, q) \in \Omega := \{(\theta, q) | K(\theta - q) = g(q)\}$$

motor
position link
position

(diagonal) matrix
of joint stiffness



Reaction strategies specific for elastic joint robots

- strategy 2: **floating** reaction (robot \approx in “zero-gravity”)

$$\tau_{J,d} = \bar{g}(\theta) \quad K_P = 0$$

- strategy 3: **reflex torque** reaction (closest to the rigid case)

$$\tau_{J,d} = K_R r_{EJ} + \bar{g}(\theta) \quad K_P = 0$$

- strategy 4: **admittance mode** reaction (residual is used as the new reference for the motor velocity)

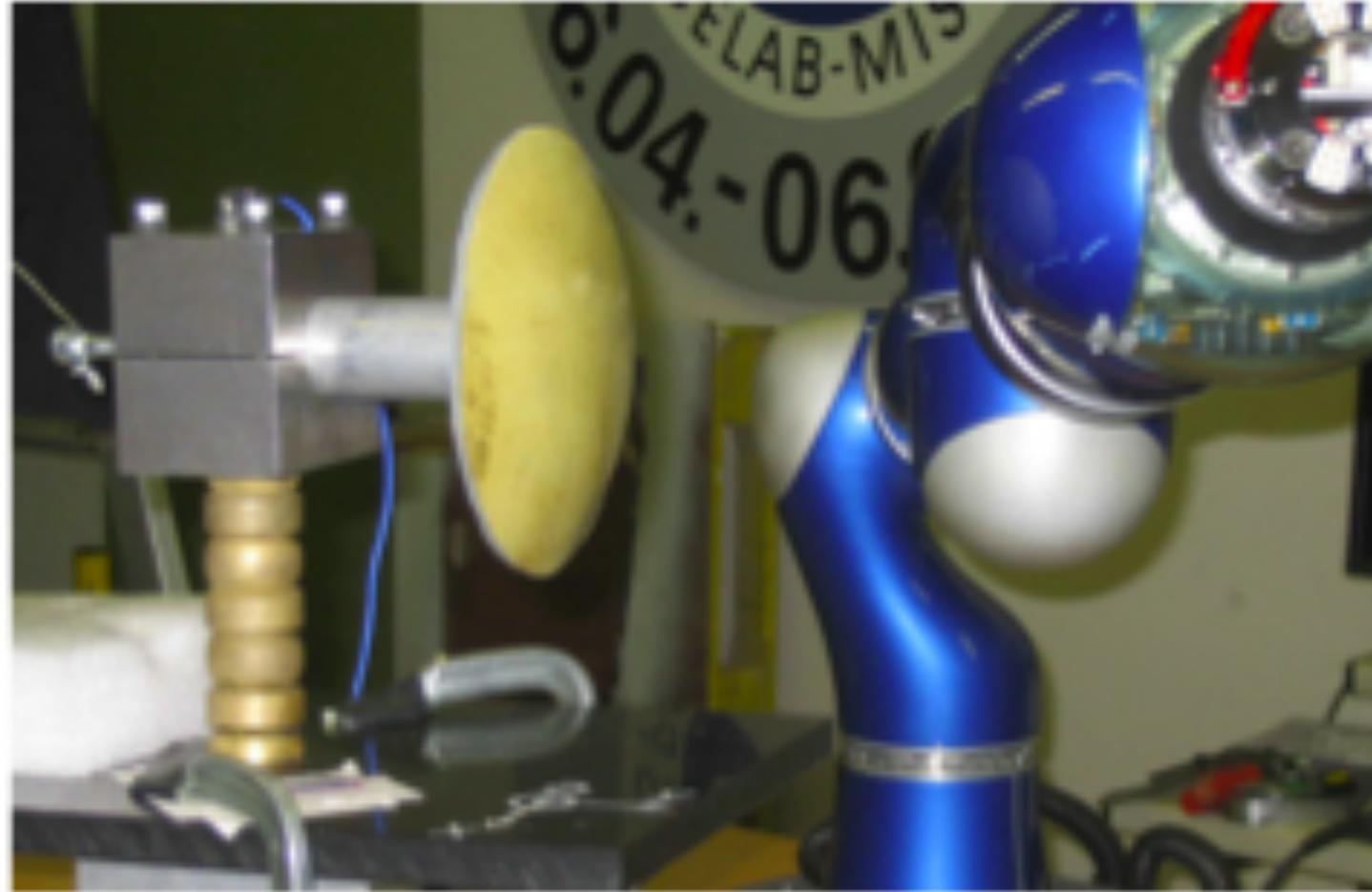
$$\tau_{J,d} = \bar{g}(\theta) \quad \dot{\theta}_d = K_{R,\theta} r_{EJ}$$

- further possible reaction strategies (rigid or elastic case)

- based on impedance control
- sequence of strategies (e.g., 4+2)
- time scaling: stop/reprise of reference trajectory, keeping the path
- Cartesian task preservation (exploits robot redundancy by projecting reaction torque in a task-related **dynamic null space**)



Experiments with LWR-III robot “dummy” head



dummy head equipped
with an **accelerometer**

robot straighten horizontally,
mostly motion of joint 1 @ $30^\circ/\text{sec}$



Dummy head impact

video



strategy 0: no reaction

planned trajectory ends just after
the position of the dummy head

video

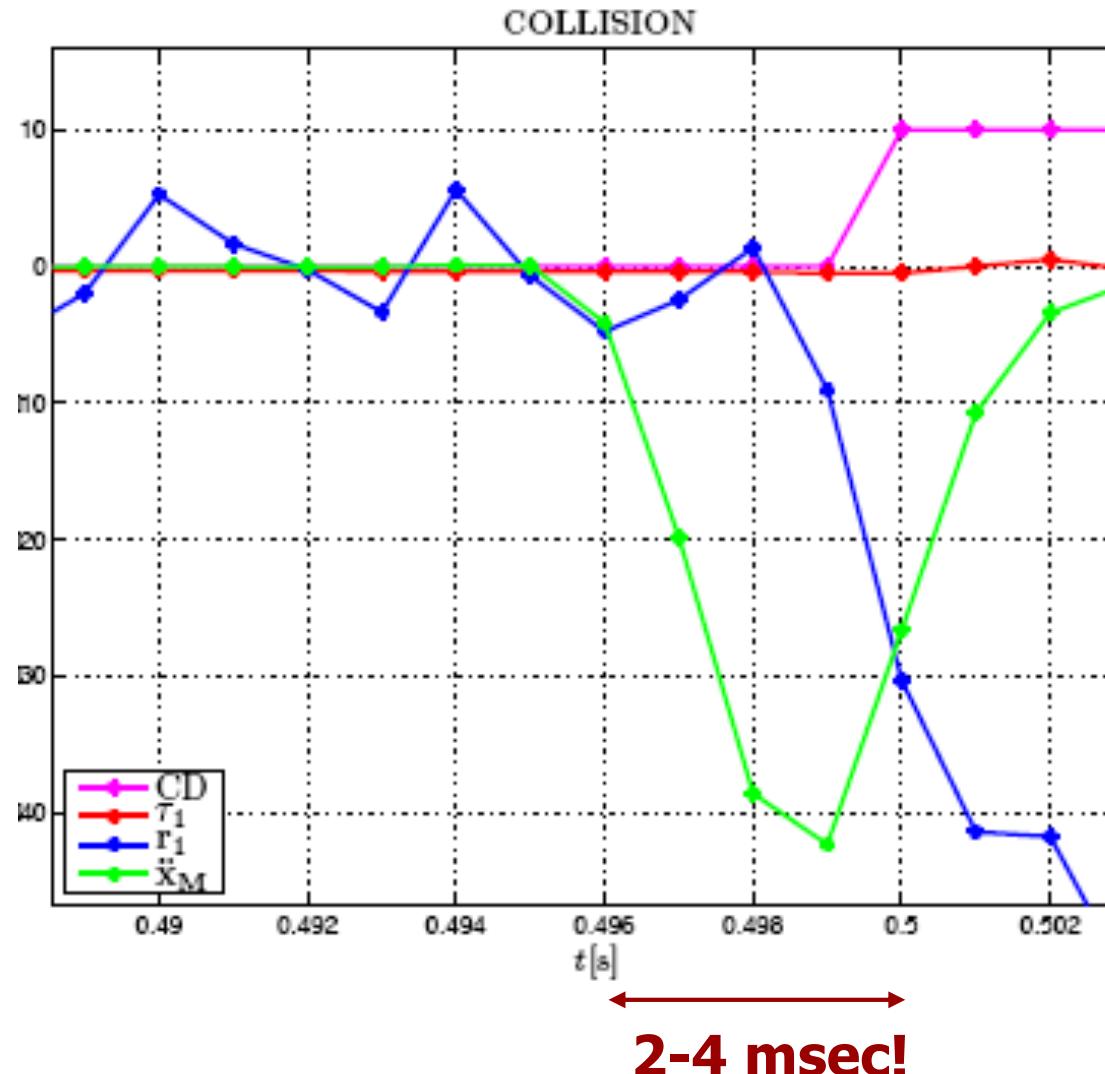


strategy 2: floating reaction

impact velocity is rather low here and
the robot stops quite immediately



Delay in collision detection



impact with
the dummy head

measured (elastic)
joint torque
residual r_1

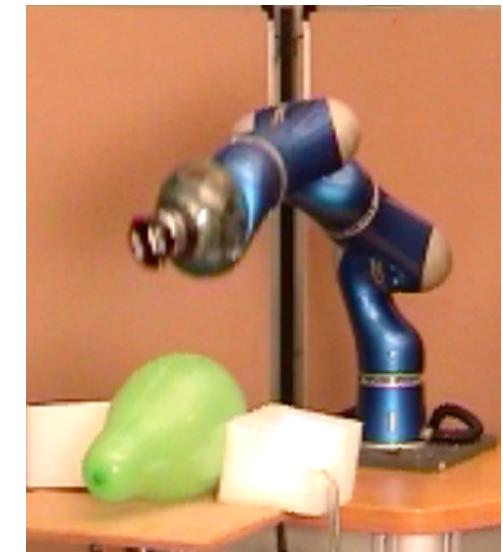
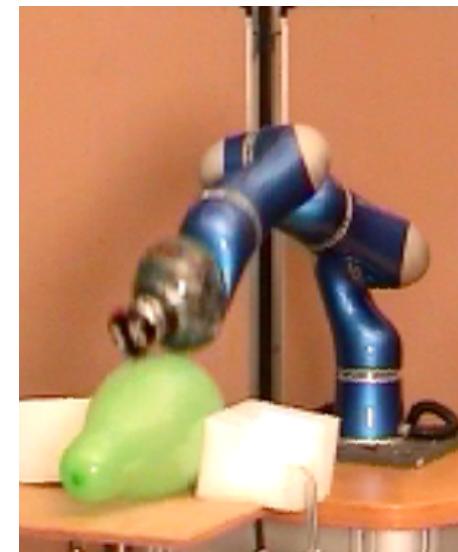
0/1 index for
detection
dummy head
acceleration

gain $K_I = \text{diag}\{25\}$

threshold = 5-10% of
max rated torque



Experiments with LWR-III robot balloon impact



possibility of **repeatable**
comparison of different
reaction strategies
at high speed conditions



Balloon impact

video



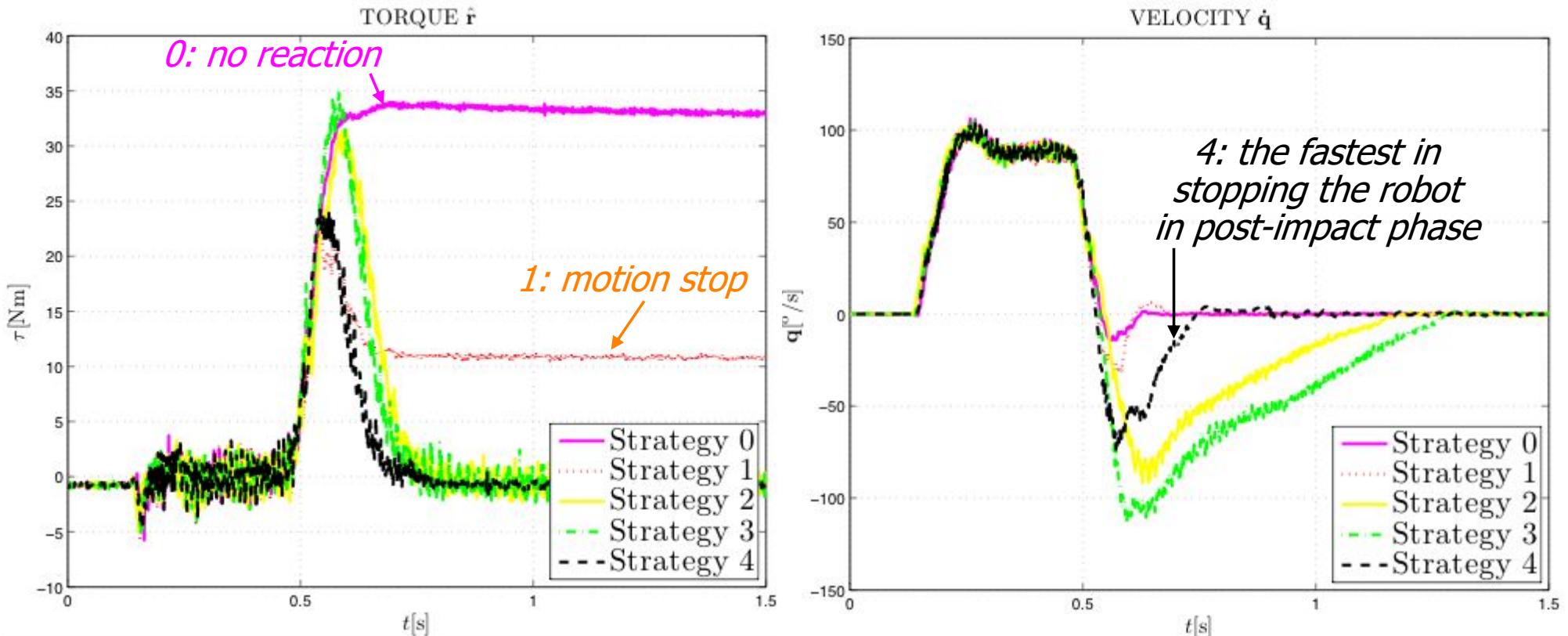
coordinated
joint motion
 $@90^\circ/\text{sec}$

strategy 4: admittance mode reaction

Experimental comparison of strategies balloon impact



- residual and velocity at **joint 4** with various reaction strategies



impact at $90^\circ/\text{sec}$ with coordinated joint motion



Human-Robot Interaction (1)

- first impact @ $60^\circ/\text{sec}$

video



video



strategy 4: admittance mode

strategy 3: reflex torque



Human-Robot Interaction (2)

- first impact @90°/sec

video

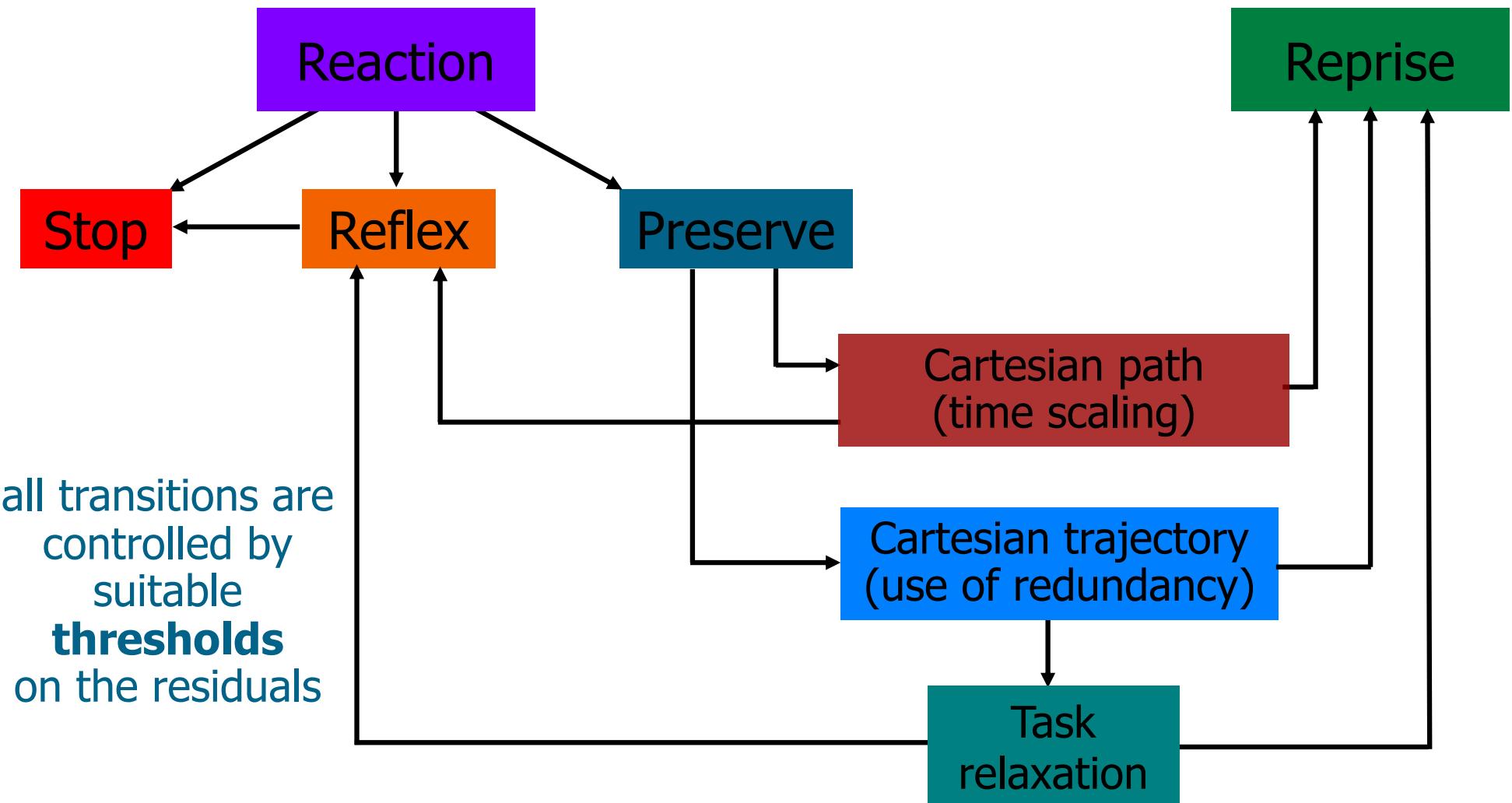


strategy 3: reflex torque



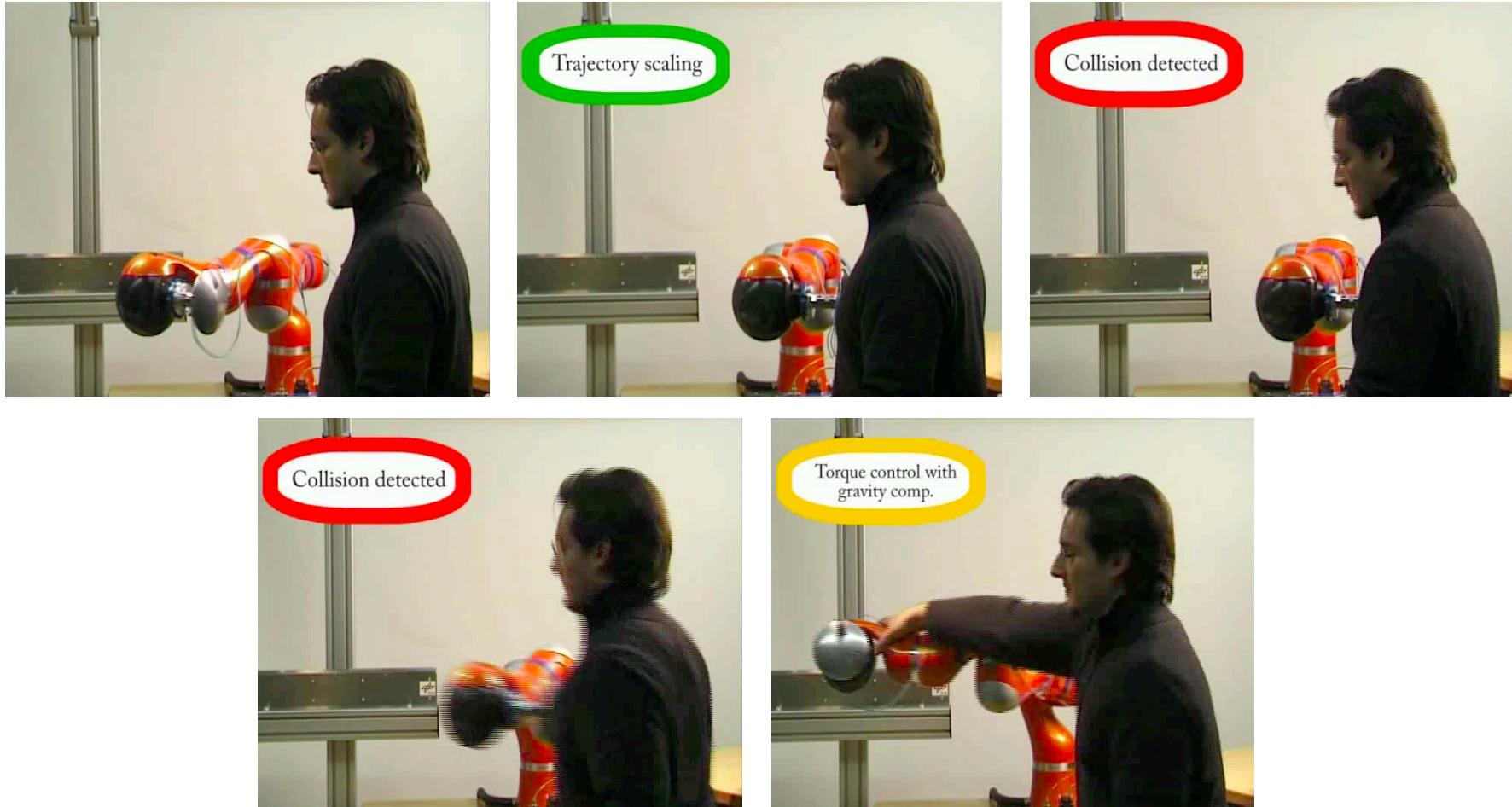
“Portfolio” of reaction strategies

residual amplitude \propto severity level of collision





Experiments with LWR-III robot time scaling

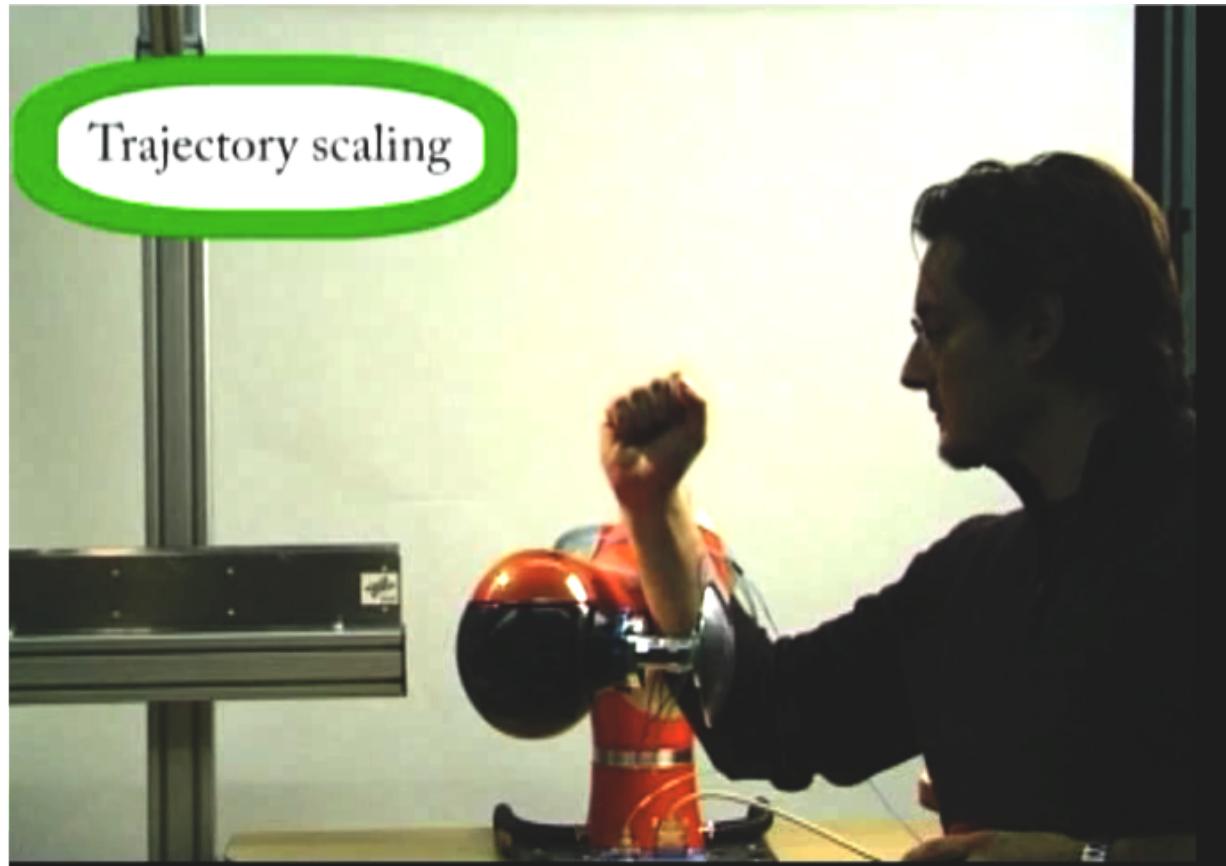


- robot is position-controlled (on a given **geometric path**)
- timing law **slows down, stops, possibly reverses** (and then reprises)



Reaction with time scaling

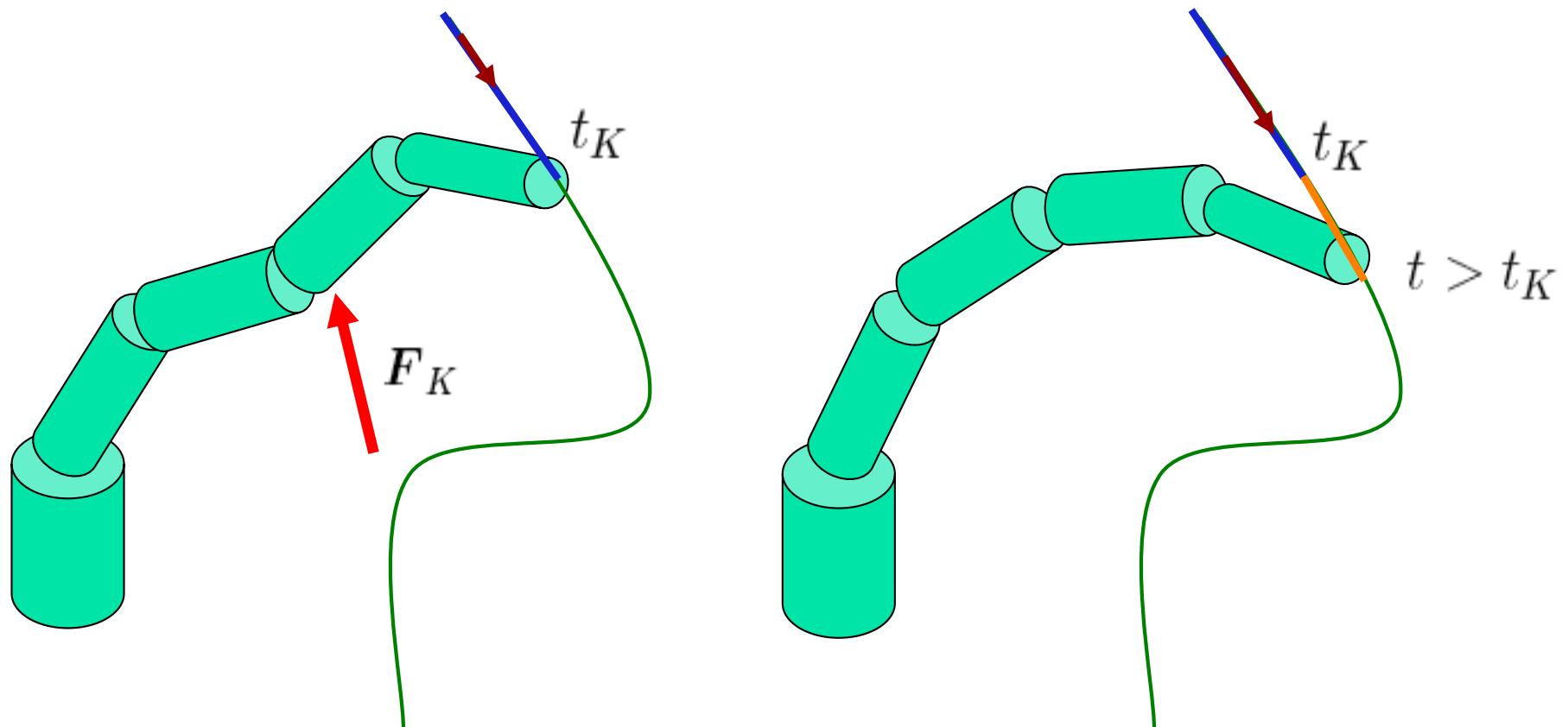
video





Use of kinematic redundancy

- collision detection → robot reacts so as to preserve as much as possible (and if possible at all) execution of the planned **Cartesian trajectory** for the end-effector





Task kinematics

- task coordinates $\boldsymbol{x} \in \mathbf{R}^m$ with $m < n$ (redundancy)

$$\dot{\boldsymbol{x}} = \mathbf{J}(\boldsymbol{q})\dot{\boldsymbol{q}} \quad \ddot{\boldsymbol{x}} = \dot{\mathbf{J}}(\boldsymbol{q})\dot{\boldsymbol{q}} + \mathbf{J}(\boldsymbol{q})\ddot{\boldsymbol{q}}$$

- (all) generalized inverses of the task Jacobian

$$\mathbf{J}(\boldsymbol{q})\mathbf{G}(\boldsymbol{q})\mathbf{J}(\boldsymbol{q}) = \mathbf{J}(\boldsymbol{q}), \quad \forall \boldsymbol{q}$$

- all joint accelerations realizing a desired task acceleration
(at a given robot state)

$$\ddot{\boldsymbol{q}} = \mathbf{G}(\boldsymbol{q})(\ddot{\boldsymbol{x}} - \dot{\mathbf{J}}(\boldsymbol{q})\dot{\boldsymbol{q}}) + (\mathbf{I} - \mathbf{G}(\boldsymbol{q})\mathbf{J}(\boldsymbol{q}))\ddot{\boldsymbol{q}}_0$$

arbitrary joint acceleration



Dynamic redundancy resolution

set for compactness $\mathbf{n}(\mathbf{q}, \dot{\mathbf{q}}) = \mathbf{S}(\mathbf{q}, \dot{\mathbf{q}})\dot{\mathbf{q}} + \mathbf{g}(\mathbf{q})$

- all joint torques realizing a precise **control** of the desired (Cartesian) **task**

$$\tau = M(\mathbf{q})G(\mathbf{q}) \left[\ddot{\mathbf{x}}_d - \dot{\mathbf{J}}(\mathbf{q})\dot{\mathbf{q}} + \mathbf{J}(\mathbf{q})M^{-1}(\mathbf{q})\mathbf{n}(\mathbf{q}, \dot{\mathbf{q}}) \right] + \underbrace{M(\mathbf{q})(I - G(\mathbf{q})\mathbf{J}(\mathbf{q}))M^{-1}(\mathbf{q})\tau_0}_{\text{projection matrix in the dynamic null space of } \mathbf{J}}$$

arbitrary joint torque available for reaction to collisions

for any generalized inverse G , the joint torque has two contributions: one imposes the task acceleration control, the other does not affect it



Dynamically consistent (inertia-weighted) redundancy resolution

- the most natural choice for matrix G is to use the dynamically consistent generalized inverse of J
- in a dual way**, denoting by H_a generalized inverse of J^T , the joint torques can in fact be always decomposed as

$$\boldsymbol{\tau} = \mathbf{J}^T(\mathbf{q})\mathbf{F} + (\mathbf{I} - \mathbf{J}(\mathbf{q})^T \mathbf{H}(\mathbf{q}))\boldsymbol{\tau}_0$$

- the inertia-weighted choices for H and G are then

$$\begin{aligned}\mathbf{H}_M(\mathbf{q}) &= \left(\mathbf{J}(\mathbf{q}) \mathbf{M}^{-1}(\mathbf{q}) \mathbf{J}^T(\mathbf{q}) \right)^{-1} \mathbf{J}(\mathbf{q}) \mathbf{M}^{-1}(\mathbf{q}) \\ &=: \boldsymbol{\Lambda}(\mathbf{q}) \mathbf{J}(\mathbf{q}) \mathbf{M}^{-1}(\mathbf{q}),\end{aligned}$$

$$G = \mathbf{H}_M^T = \mathbf{M}^{-1} \mathbf{J}^T \boldsymbol{\Lambda}$$

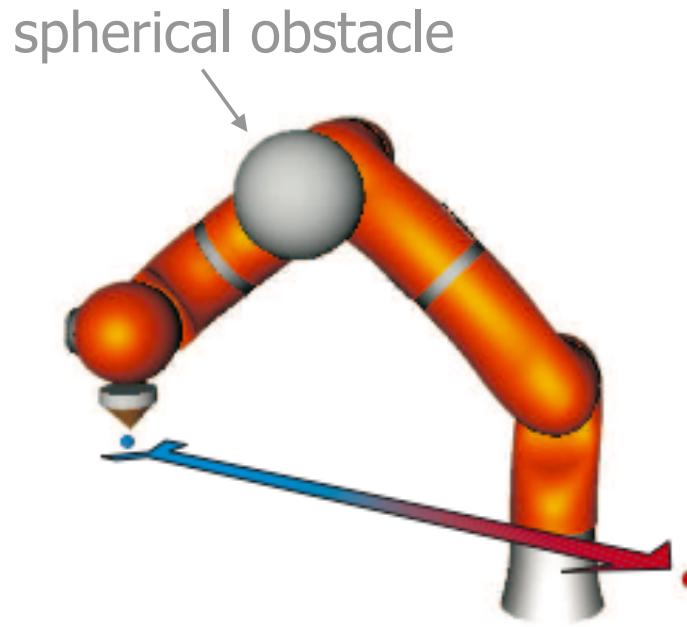
- thus, the **dynamically consistent** solution is given by

$$\begin{aligned}\boldsymbol{\tau} &= \mathbf{J}^T(\mathbf{q}) \boldsymbol{\Lambda}(\mathbf{q}) (\ddot{\mathbf{x}} - \dot{\mathbf{J}}(\mathbf{q}) \dot{\mathbf{q}} + \mathbf{J}(\mathbf{q}) \mathbf{M}^{-1}(\mathbf{q}) \mathbf{n}(\mathbf{q}, \dot{\mathbf{q}})) \\ &\quad + (\mathbf{I} - \mathbf{J}^T(\mathbf{q}) \mathbf{H}_M(\mathbf{q})) \boldsymbol{\tau}_0\end{aligned}$$

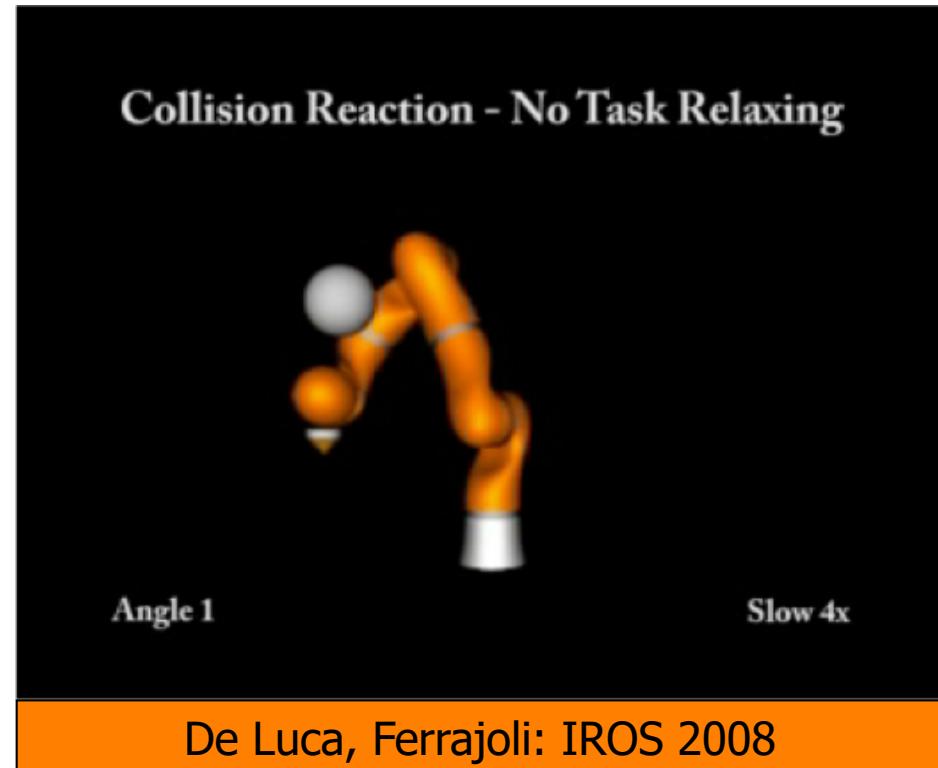


Cartesian task preservation

video



simulation in Simulink
visualization in VRML



- wish to **preserve** the whole Cartesian task (end-effector motion in position/orientation), by reacting to collisions using only self-motions in the joint space
- if the residual (\propto contact force) grows too large, orientation is **relaxed** first and then, if necessary, the full task is **abandoned** (priority is given to **safety**)



Cartesian task preservation

Experiments with LWR4+ robot

[video](#)



Human-Robot Coexistence and Contact Handling with Redundant Robots

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Robotics Lab, DIAG
Sapienza Università di Roma

February 2017

idle \leftrightarrow relax \leftrightarrow abort



Combined use 6D F/T sensor at the wrist + residuals



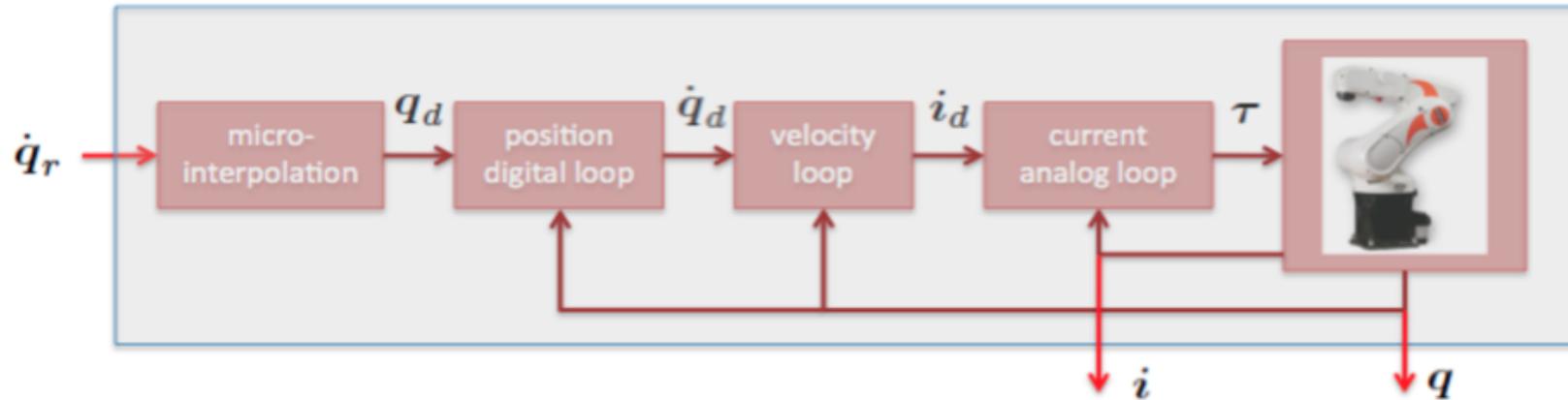
- enables easy distinction of **intentional interactions** vs. **unexpected collisions**
- it is sufficient to include the F/T measure in the expression of the residual!

Further research results obtained within the EU FP7 SAPHARI project

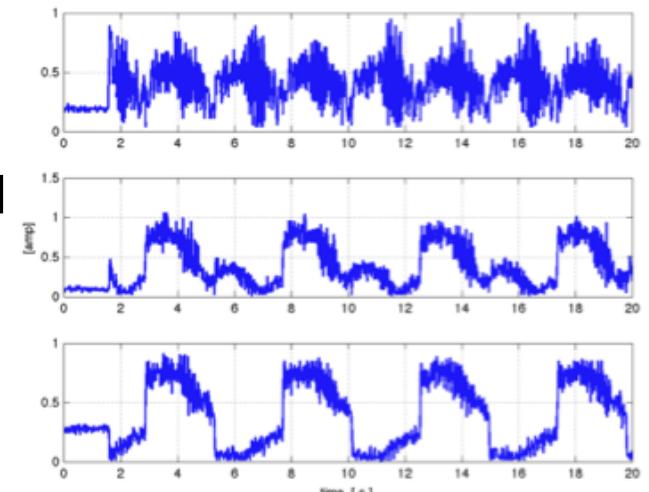
- integrated control approach with
 - collision avoidance (using exteroceptive sensors)
 - collision detection (with the presented methods, if avoidance fails)
 - collision reaction (not limited to retracting the robot from contact areas)
- distinguish intentional contact from unexpected collision without F/T sensor
 - more general types of contacts (at any location, not just at the end-effector)
- understanding human intentions of motion
 - gesture recognition and classification
 - incremental learning of motion/interaction primitives (kinesthetic teaching)
- Human-Robot Collaboration (HRC)
 - search/detect an intentional contact
 - keep the contact while regulating exchanged forces (without force sensing) or
 - impose a generalized human-robot impedance behavior at the contact
- portfolio of complex reactive actions to perform HRC in a robust way
 - sequencing of tasks, monitoring progress, switching control laws in real time

HRC under closed control architecture

KUKA KR5 Sixx R650 robot



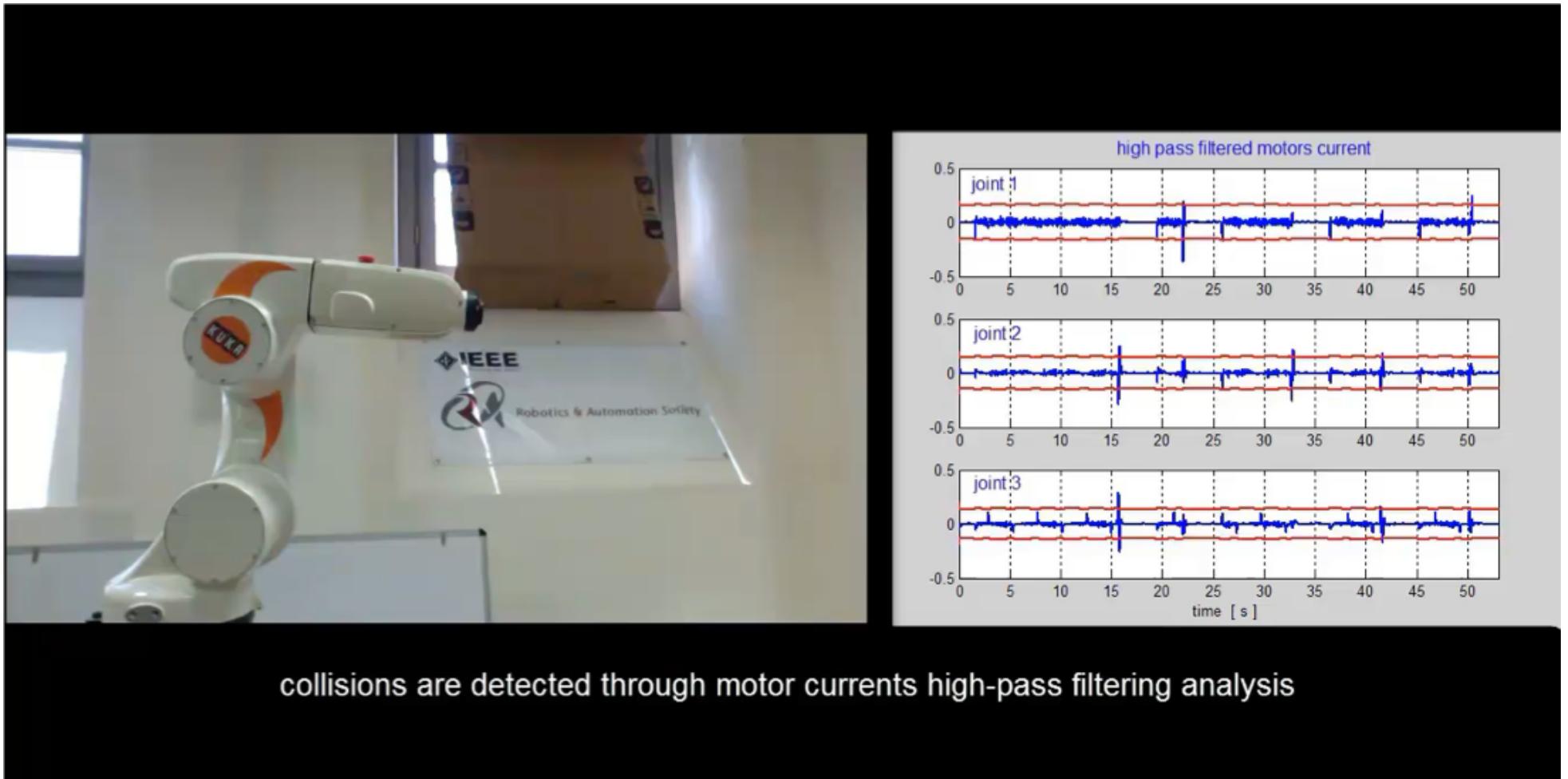
- low-level motor control laws are **not known nor accessible** by the user
- user programs, based also on other exteroceptive sensors (vision, Kinect, F/T sensor) can be implemented on an **external PC via the RSI** (RobotSensorInterface), communicating with the KUKA controller **every 12 ms**
- available robots measures: **joint positions** (by encoders) and (**absolute value of**) **applied motor currents**
- controller reference is given as a **velocity** or a position **in joint space** (also Cartesian commands are accepted)



typical motor currents
on first three joints

Collision detection and stop

video

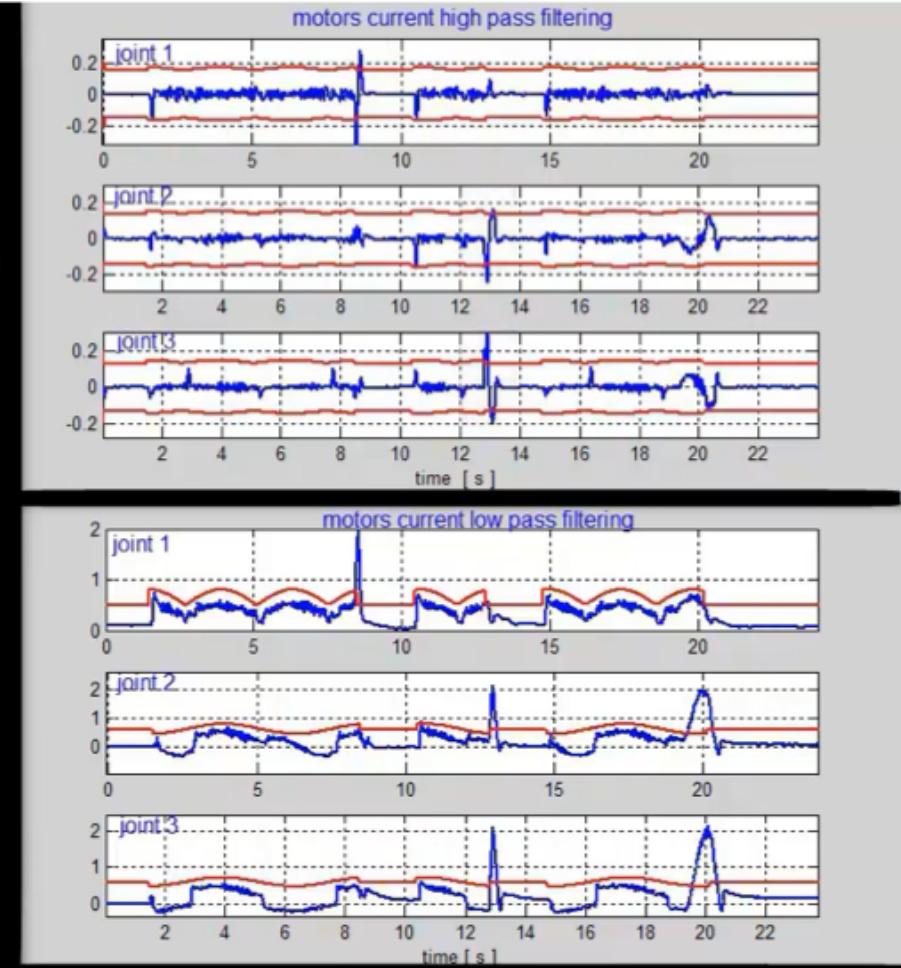


Distinguish accidental collisions from intentional contact and then collaborate

[video](#)



intentional contact distinguished by analysis of high-pass and low-pass filtering



using both **high-pass** and **low-pass filtering** of motor currents
 – here collaboration mode is manual guidance of the robot

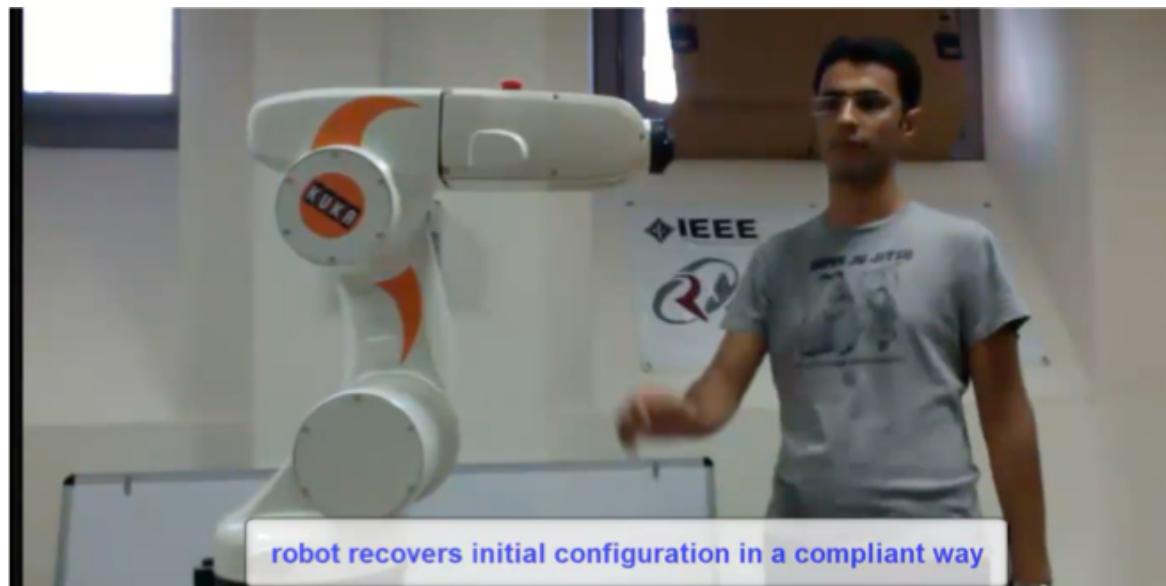
Other possible robot reactions after collaboration mode is established

collaboration mode:
pushing/pulling
the robot



video

collaboration mode:
compliant-like
robot behavior



video



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