ORIGINAL RESEARCH/SCHOLARSHIP



Implementing Ethics in Healthcare Al-Based Applications: A Scoping Review

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Abstract

A number of Artificial Intelligence (AI) ethics frameworks have been published in the last 6 years in response to the growing concerns posed by the adoption of AI in different sectors, including healthcare. While there is a strong culture of medical ethics in healthcare applications, AI-based Healthcare Applications (AIHA) are challenging the existing ethics and regulatory frameworks. This scoping review explores how ethics frameworks have been implemented in AIHA, how these implementations have been evaluated and whether they have been successful. AI specific ethics frameworks in healthcare appear to have a limited adoption and they are mostly used in conjunction with other ethics frameworks. The operationalisation of ethics frameworks is a complex endeavour with challenges at different levels: ethics principles, design, technology, organisational, and regulatory. Strategies identified in this review are proactive, contextual, technological, checklist, organisational and/or evidence-based approaches. While interdisciplinary approaches show promises, how an ethics framework is implemented in an AI-based Healthcare Application is not widely reported, and there is a need for transparency for trustworthy AI.

Keywords Ethics \cdot AI \cdot Healthcare \cdot Machine learning \cdot Bioethics \cdot Care robots \cdot CDSS \cdot IAT

Introduction

Artificial Intelligence (AI) emerged in 1955 and is recognised as a technology that can profoundly reshape healthcare and society at large (Crawford et al., 2019; Floridi & Cowls, 2019). While many definitions for AI have come into use, the 1955 definition "the science of making machines do things that would require intelligence if done by people" is still relevant for healthcare (Joshi & Morley, 2019, p. 15). Because of the nature of AI technology, large high-tech companies are entering

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the field of AI-based Healthcare Applications (AIHA). However, these companies do not share the same history and culture of ethics as the medical field. In 2016, Google DeepMind in collaboration with the Royal Free London NHS Foundation Trust developed an AI application for the management of acute kidney injury which raised ethical concerns because of a lack of transparency in their processes breaching the trust of patients (Powles & Hodson, 2017). It is in the interest of members of the public, and the healthcare institutions who served them to gain clarity on how ethics guidelines are implemented in AI-based Healthcare Application (AIHA).

AIHA take on many forms. Examples include sensors and wearables for diagnostics and monitoring, care robots, automated image interpretation, clinical decision support systems, and smartphone apps for mental health therapy (NHS, 2019). Views on the benefits of AI in healthcare span the whole spectrum from utopia to dystopia, and one subfield of AI in particular, Machine Learning (ML), holds a lot of promises but also raises the most concerns (Sparrow & Hatherley, 2019; Topol, 2019). In some pessimistic scenarios, medical care is mostly provided by AI replacing clinicians, the elderly monitored and tended to by robots. In some optimistic scenarios, AI promises a highly personalised medicine accessible even to remote locations, faster and more accurate medical diagnoses, to free clinicians from administrative tasks who would in return have more time for their patients and to allow the elderly to live safely and independently at home. There are multiple definitions of AI. The European Commission defines AI as "systems that display intelligent behaviour by analysing their environment and taking actions—with some degree of autonomy-to achieve specific goals" and can be software-based, or embedded in hardware, with the subsets of ML systems being characterised by their ability to learn from their environment (Bird et al., 2020). In healthcare, the environment extends from clinical points of care, nursing homes, to private homes where collected information and its usage are sensitive and protected by the culture of ethics of the medical fields. As illustrated by the Google DeepMind and the Royal Free London NHS Foundation Trust data privacy breach, traditional operationalisation of medical ethics frameworks may not be sufficient (Powles & Hodson, 2017). In this case, the technology company focused mostly on the performance of the app to the detriment of data privacy. Such ethical concerns emerging from the infusion of AI in various sectors including healthcare are being addressed by a range of initiatives to harness the power of AI to the benefit of people in the form of AI-specific ethics guidelines (Jobin et al., 2019).

There have been at least 84 AI ethics frameworks published in the last 6 years by various stakeholders involved in different aspects of AI development and implementation processes including technology providers (e.g., IBM), implementers (e.g., PricewaterhouseCoopers UK), non-governmental (e.g., IEEE) and governmental organisations (e.g., CSIRO) (Jobin et al., 2019). Ethics frameworks comprise ethics principles, recommendations, best practices and/or standards guiding the development of ethical AI systems. While the published AI ethics frameworks share some ethics principles, these are open to interpretation during operationalisation at the different stages of AI design, development and deployment (Jobin et al., 2019). For example, transparency is a principle widely present in ethics frameworks that can be implemented only to meet legal requirements, or as a participative process in the



development of the application (Jobin et al., 2019). Consequently, concerns have been raised about the integrity of the translation of ethics guidelines and frameworks during implementation (Metzinger, 2019; Morley et al., 2020). In the context of healthcare, it is not yet clear what ethics frameworks have been adopted in AI development, how they have been implemented, and how successful these implementations have been. Gaining an understanding of the strategies and challenges will help gain clarity about the operationalisation of AIHA ethics frameworks.

In this review, we sought to survey how AI ethics frameworks have been implemented and evaluated in healthcare applications, and map the scope, challenges and practices of these initiatives. This scoping review aimed to examine the implementation of ethics frameworks in AI applications in healthcare. The questions addressed by the review were:

- What ethics frameworks have been implemented in AI applications in healthcare?
- 2. What ethics frameworks does the existing literature report should be implemented (but have not yet been implemented) in AI applications in healthcare?
- 3. What are the challenges identified in the literature relating to the implementation of an ethics framework into an AI application in healthcare?
- 4. What strategies have been used to implement an ethics framework into AI applications in healthcare?
- 5. How have implementations of ethics frameworks been evaluated?

Method

We conducted a systematic scoping review of the peer-reviewed and grey literature related to the implementation of ethics frameworks in AI applications in healthcare published between 2015 and 2020. The protocol was prospectively registered in July 2020 in the Open Science Framework (osf.io/cb8nv). This scoping review followed the Joanna Briggs Institute's (JBI) guidance for systematic scoping reviews (Peters et al., 2015), and the preferred reporting items for systematic reviews and metaanalyses statement (PRISMA) (Moher et al., 2009). The process is designed to be reproducible. It consists of four steps: identification, screening, eligibility and data capture. The identification step consists in collecting the articles as described in the search strategy. During screening, articles are excluded based on information from their abstracts and keywords. The full texts of the articles remaining after the first screening are further scanned and if they meet the eligibility criteria are selected for the data capture. The data capture consists in extracting information from each article based on a pre-defined template.

Inclusion Criteria

Peer-reviewed articles, as well as grey literature articles in English and French language (languages spoken by the researchers) published between 2015 and 2020, were considered when meeting the following criteria: (1) the context of the



discussion is an AI-based application in healthcare, (2) the AI-based application includes an ML component, (3) the discussion includes ethical considerations and how to implement or operationalise them into the AI-based application. Because AI technology evolves rapidly, we chose to limit our search to the past five years.

Search Strategy

Because of the cross-disciplinary nature of the review and the rapid pace of change in AI, we adopted a search strategy encompassing traditional medical publication databases and grey literature. The medical publications databases were Ovid MED-LINE, Ovid Embase, Scopus and Web of Science. Databases were queried on 16 July 2020. Databases were searched using medical subject headings and keywords representing the two main concepts of technology and ethics. The search strategy was developed in consultation with a research librarian and devised to capture intelligent assistive and decision support technologies based on machine learning. The full search strategy for all databases is available in "Appendix 2". For the grey literature, we used scienceresearch.com, a deep web technology search engine, as well as a targeted hand search of websites of technology providers, think tanks, and government bodies involved with AI-based applications for healthcare. The latter were selected from a list of organisations that released an AI ethics framework (Jobin et al., 2019) and had activities related to healthcare regardless of their geographic location. Key players such as Verily or McKinsey & Company, who did not appear in Jobin et al. (2019)'s list were also part of the search (full list available in "Appendix 1"). Websites were searched between 9 and 15 July 2020. Websites were searched using the local search function and a combination of the following keywords: "Artificial Intelligence", "ethics", and "healthcare" as systematically as possible within the capabilities of each website. When the search returned a large number of results (i.e., more than two pages of results), the first 20 items at a minimum were screened for relevance and recorded until a decline of relevance was observed (i.e., characterised by items becoming unrelated to healthcare). When a local search was not available but there was a list of publications available on the website, a search using the same keywords within each publication was performed to select or reject them. A log of the search strategies and results were kept in an Excel (MS Excel for Mac version 16, Microsoft, Seattle, WA) spreadsheet.

Study Selection

The search results from the databases were uploaded into EndNote citation management software (version X9.3; Thompson Reuters, New York, NY), and duplicates were removed. Then all references including grey literature results were uploaded into Rayyan web application software (Ouzzani et al., 2016) and duplicates further removed. The title and abstract of each article were screened by pairs of independent reviewers for inclusion based on pre-established criteria. Inclusion conflicts between reviewers were resolved through discussion. Articles were excluded if (1) they were press releases, promotional in nature, biographies, videos, podcasts, speech or



meeting transcripts, education programmes, slides, or conference proceedings; (2) they were not healthcare specific, they did not mention any healthcare application or case study, or healthcare was mentioned only as an industry among others; (3) they did not feature any AI applications at all, or featured AI applications with no Machine Learning such as rule-based inference engines for example, or discussed AI as a technology among others, or discussed data only; (4) they mentioned ethics as only a review by an ethics committee, or featured technology as a solution to an ethical problem such as the usage of AI for data privacy preservation, or discussed only ethical challenges without specifying any strategy, or discussed data ethics only, or featured no operationalisation of an ethics framework.

Data Extraction and Quality Assessment

Pairs of reviewers independently extracted the data of the eligible articles based on a data extraction form developed for this purpose. A pilot of the data extraction form was conducted for usability prior to the full extraction. The data extracted were comprised of authors, title, information about the AI-based application, the characteristics of the ethics framework, the strategies for implementing the ethics framework and the challenges and their resolution if any, the assessment of the ethics framework implementation if any, and the type of publication (see Fig. 1). The quality assessment of the articles was performed by pairs of independent reviewers using

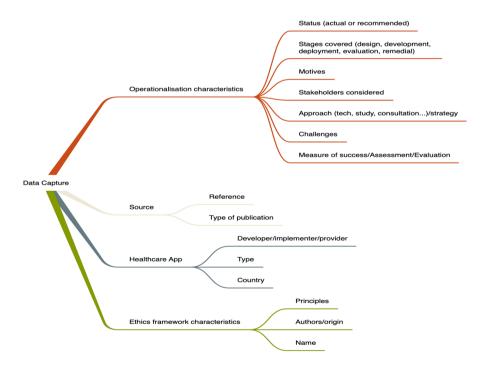


Fig. 1 Data capture model



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JBI critical appraisal tools, selected depending on the type of article. Any disagreement was resolved through discussion. The outcomes were used to map the quality of the literature only, not as an exclusion criterion because of the exploratory nature of the scoping review.

Data Processing and Analysis

A narrative synthesis was performed for this review due to the qualitative and heterogeneity of the data. First, the characteristics of the applications were analysed to draw an overview of the data. Second, an analysis of the ethics frameworks was performed using the principles upon which they relied. Lastly, the characteristics of the operationalisation of the frameworks were analysed, compared and synthesised.

Results

The combined search of databases and targeted websites yielded a total of 8054 articles, which after removal of duplicates was reduced to 4444 items. Out of the 4444 title and abstract screened articles, 480 were flagged potentially relevant and underwent a full-text review. 33 met the inclusion criteria. Figure 2 illustrates the PRISMA diagram for the identification, screening, and inclusion processes.

80% (n=26) of the articles dated from 2018 onward. 16 articles were theoretical, 17 featured actual applications among which 11 were about deployed applications, and 6 were about prototypes. The types of application covered by the articles included generic Machine Learning (ML) (n=3), Clinical Decisions Support Systems (CDSS) (n=8), drones (n=2), Intelligent Assistive Technologies (IAT) which include generic IAT (n=3), virtual bots (n=6) and robots (n=13) (Fig. 3).

Quality Assessment

Among the 33 articles, seven were appraised as qualitative studies, and 26 as text/opinion pieces (see "Appendix 3"). The qualitative studies varied in score, while the opinion/text pieces scored highly. While the process is imperfectly suited to the nature of the articles, which do not follow traditional medical review protocols, it establishes the credibility of the sources. Two articles were grey literature (Buston et al., 2019; CPAIS, 2019). Two articles had authors with corporate correspondents (Joerin et al., 2020; Rajkomar et al., 2018).

Ethics Frameworks that Have Been Implemented and/or Are Recommended to be Implemented in AIHA

The ethics principles categories identified by Jobin et al. (2019) were used to qualify the extent of coverage of each article's framework (see Fig. 4). The four principles, autonomy, non-maleficence, beneficence and fairness have been classified as bioethics principles following the standard Beauchamp and Childress (2013)'s framework



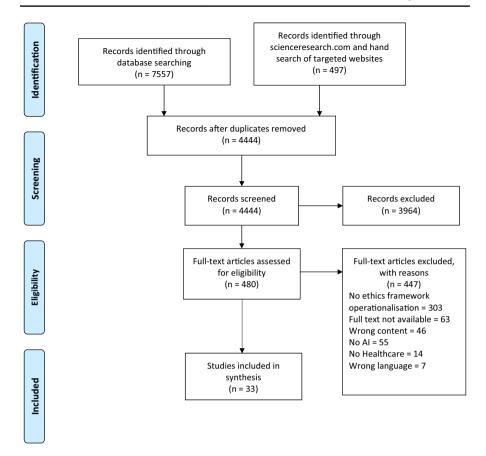


Fig. 2 PRISMA flow diagram of the article selection

widely used in the field of medical sciences. We found a strong representation of these bioethics principles with two thirds (n=22) of articles covering at least three out of the four bioethics principles with non-maleficence the most considered (n = 27or 82%). Privacy (n=21) and transparency (n=20) were considered in more than 60% of the articles. 24% (n=8) of articles referenced an AI-specific ethics framework: AI4People (Cawthorne & Robbins-van Wynsberghe, 2020), American Medical Association Augmented Intelligence in Healthcare (Channa et al., 2020), UK House of Lords' AI guidelines (Joerin et al., 2020), Ethics guidelines for trustworthy AI by the European Commission (Beil et al., 2019), Australia's AI ethics framework (Milosevic, 2019), NHSX and Future Advocacy guidelines (Buston et al., 2019), Partnership on AI guidelines (CPAIS, 2019), and IEEE ethics framework (D. Peters et al., 2020) Other references were also made to machine ethics, robot ethics, care ethics, and diverse professional society ethical guidelines. Four articles (Beil et al., 2019; Cawthorne & Robbins-van Wynsberghe, 2020; Joerin et al., 2020; Poulsen et al., 2018) combined different sets of medical and technology ethical guidelines such as bioethics and European ethics guidelines for trustworthy AI (Beil et al.,



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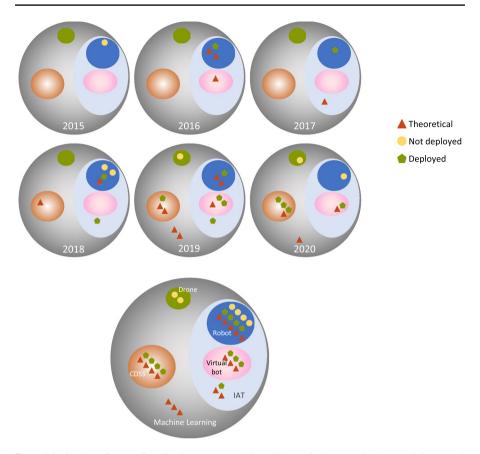


Fig. 3 Distribution of types of applications across articles and its evolution over time (one article covered three different types, all the others were monotype)



Fig. 4 Ethics principles coverage per article—in blue are the classic bioethics principles



2019). The list of ethics frameworks used in each article is available in "Appendix 4".

The process of categorising ethics principles laid out in the articles was not clear-cut, so we added an "other" category. Avoiding deception was reported for (n=4) care robots shaped like animals or anthropomorphised to foster an emotional bonding (Battistuzzi et al., 2018; Cooney & Menezes, 2018; Kortner, 2016; Stahl & Coeckelbergh, 2016). The principle of participation or social interconnectedness was evoked in four articles (Battistuzzi et al., 2018; Hasenauer et al., 2019; Klein & Schlömer, 2018; Poulsen & Burmeister, 2019). For example, care robots for the elderly as a robot can become an enabler or an inhibitor of the ethics principle. Three articles mentioned the principle of interdependence between caregiver and patient as in the respect for the rapport existing between a caregiver and a patient (Ienca et al., 2018; Klein & Schlömer, 2018), and the danger of having the attention of the caregiver focused on the care robot rather than the patient (McBride, 2020). Two articles considered the impact of the AIHA on human skills, and human jobs (Cawthorne & Robbins-van Wynsberghe, 2020; Garner et al., 2016), and one recommended that a human therapist should always be prioritised over the AIHA (Cooney & Menezes, 2018). Efficacy as in the number of patients without the disease correctly identified as healthy was mentioned once (Channa et al., 2020). One article specified the relevance of an AIHA based on its context as part of ethics principles to follow (McCradden et al., 2020). Minimisation of power imbalances including in decision making was emphasised in five articles (Battistuzzi et al., 2018; Garner et al., 2016; Ienca et al., 2017; Joerin et al., 2020; Kortner, 2016). The transparency of the validation process and integration of the AIHA was cited once (Buston et al., 2019). One article included contestability, the ability to challenge a decision made by a CDSS in the set of principles (Milosevic, 2019).

Challenges Relating to the Implementation of an Ethics Framework into an AIHA

The articles identified challenges relating to the implementation of ethics frameworks. We grouped these into five levels: ethics principles, design, technology, organisational, and regulatory.

At the Ethics Principles Level

The relationships between ethics principles can be at odds. For example, in CDSS beneficence can compromise autonomy because of the lack of understanding of how decisions are made or managing biases in datasets can oppose justice and nonmaleficence (Beil et al., 2019). In the case of virtual bots for the elderly, trust may be compromised to ensure safety by being intrusive, and potentially also compromising privacy (Garner et al., 2016). Because ML systems learn from historical datasets, it embeds historical biases and disparities which means certain groups are favoured by default while others need to be protected by design to ensure fairness for all. Fairness in ML is multi-dimensional and can be achieved by optimising equality of outcomes, accuracy and allocation of resources for each group which requires



compromises (Rajkomar et al., 2018). For example, optimal accuracy may translate into unequal outcomes for a protected group because the recommended treatment may be less effective due to lack of testing in this population (Rajkomar et al., 2018). The ranking of importance of each principle is context dependent as in the case of the elderly who may feel socially isolated, care robots can provide social connectedness to the detriment of privacy or independence (Poulsen & Burmeister, 2019). Patients, caregivers and clinicians can have divergent relationships with the ethics principles. While a caregiver would prioritise safety over privacy, a patient may prefer to preserve his/her privacy over safety when bathing with a shower robot for instance (Klein & Schlömer, 2018).

At a Design Level

Translating abstract principles into design requirements, features and functions of an AIHA creates conflict between technology and human values (Cawthorne & Robbins-van Wynsberghe, 2020). It is challenging for a machine to reproduce the complexity of human ethical decision making which is a desired feature when modelling an autonomous decision-making system whether it is part of a robot or software (van Rysewyk & Pontier, 2015).

At a Technology Level

Depending on its rigidity, the ethics framework implementation could impede continuous improvement or create blind spots to emergent issues (Cawthorne & Robbins-van Wynsberghe, 2020). Iterative processes built into an AIHA application, typical of AI models that keep learning to improve, can affect the relationship between the ethics principles (Battistuzzi et al., 2018).

At an Organisational Level

Implementing a framework requires interdisciplinary collaboration among groups with competing interests and disparate backgrounds ranging from clinicians, developers, legal counsellors to board members and investors of a technology provider. Developers tend to reduce ethics to fairness causing tensions with clinicians who have a broader scope for ethics (Abramoff et al., 2020). In the boardroom of an AIHA provider, there could be tensions between ethical, financial and legal considerations (Joerin et al., 2020). In the context of a research project, funding and expertise silos can impede collaboration across disciplines (Stahl & Coeckelbergh, 2016).

At a Regulatory Level

Regulatory and legal matters can hinder the application of ethics principles as, for example, seeking legal informed consent from every person entering in contact with a robot could prove impractical (Kortner, 2016). Lack of regulations of AI technology, and conflicting national and international legislations can pose a challenge (Dantas et al., 2017; Garner et al., 2016). Because outputs of an AIHA are not



necessarily reproducible, and their uncertainty is difficult to quantify, it does not fit into existing medical regulatory ethical settings (Abramoff et al., 2020; Beil et al., 2019; Buston et al., 2019; Milosevic, 2019).

Strategies to Implement an Ethics Framework into AIHA

Implementation strategies from the surveyed articles covered the application lifecycle with the design stage the most represented (n=27 or 82%), and commercialisation the least represented (n=6 or 18%) (see Fig. 5). Only one strategy, which is targeted at the technology developers and is a grey literature article, spanned the entire lifecycle (Buston et al., 2019). The implementation strategies included proactive, contextual, technological, checklist, organisational and evidence-based approaches.

Being Proactive

One approach is to consider ethics at the design and requirement capture stage by embedding ethical values into the application using methodologies such as Value-Sensitive Design (VSD) (Battistuzzi et al., 2018; Cawthorne & Robbins-van Wynsberghe, 2019, 2020; Ienca et al., 2017; Ienca et al., 2018; D. Peters et al., 2020), Care-Centred Value-Sensitive-Design (CCVSD) (Van Wynsberghe, 2016), Values in Motion Design (Poulsen et al., 2018) and Attentive Framework (Poulsen & Burmeister, 2019). The ethical values can be captured or validated by consultation of stakeholders (Battistuzzi et al., 2018; Cawthorne & Robbins-van Wynsberghe, 2019, 2020; Fukuzumi et al., 2019; Garner et al., 2016; Ienca et al., 2017; Ienca et al.,

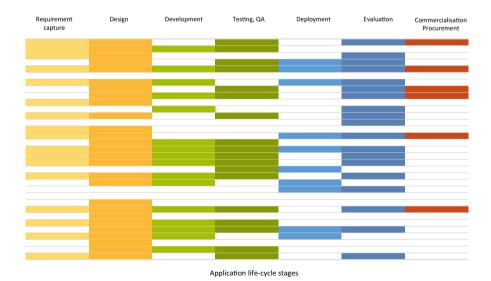


Fig. 5 Coverage of the implementation of the ethics framework into the life cycle of an application per article



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2018; Klein & Schlömer, 2018; D. Peters et al., 2020; Poulsen et al., 2018; van Rysewyk & Pontier, 2015). Another proposed way is to translate a professional code of conduct into capabilities (Cooney & Menezes, 2018).

Being Contextual

Four articles stressed the importance of a deep understanding of the context of the AIHA (Ienca et al., 2017; McBride, 2020; Sendak et al., 2020; Van Wynsberghe, 2016). van Wynsberghe gives poignant situations where a care robot's purpose is to protect nurses from toxins when collecting urine samples from children undergoing chemotherapy or from injuries when lifting a patient off his/her bed. The rapport of care between nurse and patient needs to be respected when programming the robot.

Technological Approach

Another approach is technological and included coding ethics in the operational system (Anderson et al., 2019; Milosevic, 2019), embedding ethics principles in the algorithm, and the collection of data of the AIHA (Abramoff et al., 2020; Rajkomar et al., 2018), monitoring and evaluating the applications (Abramoff et al., 2020; Joerin et al., 2020; Kortner, 2016; McCradden et al., 2020; Rajkomar et al., 2018), and adopting a continuous improvement approach (Joerin et al., 2020; Kortner, 2016; McCradden et al., 2020). User eXperience (UX) techniques were recommended in particular for respecting privacy and transparency (Joerin et al., 2020; Kretzschmar et al., 2019).

Checking and Verifying

Checklists have been developed to guide the dialogues between stakeholders (CPAIS, 2019; Stahl & Coeckelbergh, 2016), raise awareness about potential conflicts of interest including funding (Morch et al., 2019), and focus on the patient, the system, the technical and the medical aspects of an AIHA (Beil et al., 2019). At the evaluation stage, a verification methodology of ethical compliance was recommended which involves case studies and experts' consultations (Anderson et al., 2019; Dantas et al., 2017).

Organisational Checks and Balances

The importance of the responsibility of the AIHA creators and the need for counselling through an advisory board was highlighted by authors from a private company (Joerin et al., 2020).

Evidence-Based

Another recommendation was to follow an evidence-based introduction of a complex intervention (Carter et al., 2020). AI systems trained within a context can



perform very differently in another context. It is therefore important to prove the system before deploying it into a clinical setting.

Evaluation of the Implementations of Ethics Frameworks into AIHA

Less than a third of the proposed implementation strategies included specifics about the evaluations of the implementation (n=9, 27%) (Beil et al., 2019; Cawthorne & Robbins-van Wynsberghe, 2020; CPAIS, 2019; Dantas et al., 2017; Hasenauer et al., 2019; Klein & Schlömer, 2018; Kretzschmar et al., 2019; McBride, 2020; Morch et al., 2019). Measures of success included better outcomes for the patients than without AI (Abramoff et al., 2020; Carter et al., 2020; Channa et al., 2020), efficacy (Abramoff et al., 2020; Kretzschmar et al., 2019; Poulsen et al., 2018), safety (Abramoff et al., 2020; Kretzschmar et al., 2019), equity (Abramoff et al., 2020; Carter et al., 2020), effectiveness (Poulsen et al., 2018), cost-effectiveness and reduction (Carter et al., 2020; Hasenauer et al., 2019), privacy (Kretzschmar et al., 2019), clear professional responsibilities, autonomy, usage in relevance settings, and that trust is maintained (Carter et al., 2020). The approach, whether a design framework, questionnaire or stakeholders' consultations, acts as an evaluation methodology. One article featuring an actual care robot application reported a successful evaluation as the robot behaved as expected (Anderson et al., 2019). One article concluded mixed results in their evaluations of different mental health mobile applications (Kretzschmar et al., 2019).

Discussion

Dearth of Studies About the Implementation of Ethics Frameworks in AIHA

In this review, we aimed to examine the implementation of ethics frameworks in AIHA. While 4444 articles were screened out of which 480 were eligible for fulltext review, only 0.75% (n = 33) were ultimately included. The attrition of articles between screening, eligibility and inclusion indicates a dearth of studies on how ethics are implemented in AIHA. Additionally, only a third of the articles were about deployed applications. This lack of data could be due to the novelty of the ethics frameworks for AI as according to Jobin et al. (2019), 88% of them have been issued after 2016, the culture of non-disclosure of business practices in the private sector, and/or indicative of the complexity of the task (assuming failures don't get reported).

Limited Uptake of Al-Specific Ethics Frameworks

The review reveals that while there have been at least 84 AI-specific ethics frameworks published in the last 6 years (see (Jobin et al., 2019) for full list), the adoption of these frameworks in healthcare has been limited. Eight or 24% of the articles (Beil et al., 2019; Buston et al., 2019; Cawthorne & Robbins-van Wynsberghe, 2020; Channa et al., 2020; CPAIS, 2019; Joerin et al., 2020; Milosevic,



2019; D. Peters et al., 2020) mention an AI-specific ethics framework. Of the eight, only three report on the adoption of an ethics framework for deployed applications (Channa et al., 2020; CPAIS, 2019; Joerin et al., 2020) and one on a pilot (Cawthorne & Robbins-van Wynsberghe, 2020). Among these four AI-specific frameworks, only one was specific to healthcare developed by the American Medical Association (Channa et al., 2020). The limited uptake of AI-specific ethics frameworks in AIHA may be due to the novelty of the frameworks, or their lack of healthcare specialisation. The limited uptake could also signal the complexity of operationalising ethics in AIHA and harmonising the cultures of the healthcare and high-tech industry.

Trust is a Wicked Problem

Trust is a wicked problem, one difficult to solve because of compounding factors such as the challenges around ML explicability, and reluctance to adopt because of ethical concerns resulting in unknown variables. Critically, technology performance is heavily dependent on data whose collection depends on adoption (Hasenauer et al., 2019; Kretzschmar et al., 2019; Sendak et al., 2020). For instance, mental health chatbots users need to trust the app to use it and understand its limitations for safety reasons. It means privacy, confidentiality but also transparency about the limitations of the app, and how the collected data are used need to be communicated, while the data are needed to increase the performance of the app, hence its safety. In the case of a CDSS whose users were clinicians, the trust in relationships between the different parties was more important than the trust in the technology (Sendak et al., 2020). Nonetheless, the challenge AI applications are facing with adoption is circular because of their large need for data to keep learning and improving, hence becoming safer, hence more trustworthy.

Need for Examining the Motives for Implementing an Ethics Framework

Applications involving IATs, and robots in particular are the most represented and spread over the five-year window. CDSSs are becoming more prominent only in the last two years and equally represented as IATs in 2020. Because IATs interface with patients directly, ethical issues may be more visible and pressing, prompting more studies. In one instance (Hasenauer et al., 2019), the implementation of an ethics framework for a care robot in a nursing home was motivated by the need for the consumers to adopt the robot after they expressed reservations and ethical concerns about it. In other words, the implementation of an ethics framework was motivated by the need to gain the trust of the consumers, and the assumption that the care robot is the adequate solution is not challenged. It is noteworthy that only two strategies (Carter et al., 2020; Van Wynsberghe, 2016) call for explicitly investigating whether an AIHA is even a good idea in the given context first.



Challenges Cannot be Overcome with Technology Alone

The five levels of challenges identified (ethics principles, design, technology, organisational and regulatory) reinforce the need for an interdisciplinary approach and indicate that it can't be fixed with technology alone. In one CDSS application (Sendak et al., 2020), the authors highlighted how trust in the AIHA was rooted in relationships, not the features and functions of the technology. Another CDSS article that was technology focused (Rajkomar et al., 2018) stressed the importance of educating clinicians on ML technology to be able to understand ML output and orient design choices. The Australian Human Rights Commission report on the usage of AI (Commission, 2019) advocates educating public servants and regulatory advisors involved in making decisions about the acquisition and deployment of AI systems for them to better understand the implications and consequences of ML technology. Conversely, people involved in the design and development of ML technology need to be equipped to assess the ethical and societal consequences of their development (Commission, 2019; Villani, 2018). There is a need to create a common language and understanding on both sides about what is at play among all stakeholders and to coordinate effort from researchers, developers, end-users, and implementers to ensure the gap between principles and practice is closed (Morley et al., 2020).

Balance of Power is Unclear in Strategies

Strategies to implement ethics frameworks were mostly proactive and involved some degree of stakeholders' consultation, yet it is unclear how decisions were made in particular in the case of conflicts between ethics principles and/or between stakeholders needs. It is also unclear how much education was being provided for stakeholders to understand the technology and its implications in these consultations. How well stakeholders' voices are being heard, and who has the last say on how ethics and values are operationalised are known issues in AI in general and not specific to AIHA (Crawford et al., 2019).

Some Strategies Strive to be Holistic

Most strategies were multi-pronged combining some of the identified approaches (contextual, technological, checklist-oriented, organisational and evidence-based). Only one spanned the entire lifecycle of an application, and in particular, the commercialisation/procurement stage is the least represented. This could be a concern given the importance of the economic interests at stakes. Two strategies included considerations about the consequences of the AIHA on its broader environment, or second and third-order consequences usually seen as unintended consequences (Cawthorne & Robbins-van Wynsberghe, 2020; Peters et al., 2020). Both applications are on the fringe of the healthcare system, as one is a drone delivering blood sample, and the other a mental health counselling app. It is possible that because they are not contained within a medical environment, they are better positioned to enquire about



broader consequences of the deployment of such applications on society. One circles back to the effects on developers being exposed to possibly disturbing information when having to label training datasets (Peters et al., 2020). The other enquires about the impact on the environment, and societal issues such as job losses, but also whether the introduction of a "good drone" could pave the way for acceptance of drones which may not be as beneficial, lowering our guard in some ways (Cawthorne & Robbinsvan Wynsberghe, 2019, 2020). Such thinking implies the need for vigilance and calls for ethics frameworks to adjust or evolve with societal context. An abductive usage of the framework is recommended. Not unlike the way an AI model works, it begs to keep learning, monitoring and improving to be able to respond adequately.

No Clear Measure of Success

While some strategies include ways of evaluating the implementation of the ethics framework, we could not find clear measures of success and few explicitly reported on whether these implementations were successful (Anderson et al., 2019; Kretzschmar et al., 2019). The absence of clearly defined measures of successful implementation of ethics frameworks could indicate a lack of maturity in this emerging field. It could also be another symptom of the complexity of operationalising an ethics framework and reinforce the need for a common language between the different stakeholders. Clear measures of success are critical to evaluate whether the selected framework is fit-for-purpose and whether the implementation of the ethics framework was effective.

Strengths and Limitations

We used a comprehensive search strategy including academic databases and grey literature, and followed a rigorous process to screen, and appraise articles. Nonetheless, private sector initiatives are not necessarily accessible through a public literature search, and likely underrepresented in this review. Due to the interdisciplinary nature of the topic, the data were heterogeneous and did not always lend itself neatly to the process of a systematic scoping review. As such, the screening and eligibility determination was not straightforward, and the data capture messy. Having two pairs of reviewers with different backgrounds helped alleviate possible biases and potential gaps in the data capture. Because of the limitations to English and French languages, China, Korea and Japan are likely underrepresented in the current review while being prominent players in the field of AI. Finally, a number of the authors within our data set operate within the same network. Out of 33 articles, one pair (Ienca et al., 2017, 2018) had the same first author, two pairs (Cawthorne & Robbins-van Wynsberghe, 2019, 2020; Poulsen & Burmeister, 2019; Poulsen et al., 2018) had the same first and second authors and studied the same application, and the second author of one of these pairs was the first author of another article (Van Wynsberghe, 2016). Another two articles shared the same author and drew from the same application (Abramoff et al., 2020; Channa et al., 2020). While it gives more perspectives and depth to these approaches, it is likely that the interconnectedness of the authors may overrepresent their strategies.



Conclusion

Operationalising ethics frameworks in AIHA is a complex endeavour, and not widely reported in the literature. Recommended and implemented ethics frameworks for AIHA draw from medical ethics, technology-specific ethics and professional ethics. Yet there has been a limited uptake of AI ethics frameworks in healthcare. One challenge when operationalising an ethics framework is that there is no one size fits all approach and a need for contextualisation. While an AI ethics framework for AIHA may be application-agnostic, the implementation of the framework needs to be adapted to the environment of the AIHA and the same AIHA may face different ethical issues when deployed into different environments with different populations. Ultimately, there is agreement on the need for proactive and inclusive approaches. Implementing an ethics framework should not be remedial and should take into consideration all stakeholders' needs. Embedding an ethics framework is particularly important due to the danger of power imbalance between the recipients or consumers and the AIHA providers. Measures of a successful implementation of AIHA ethics frameworks are beginning to emerge, bringing much needed clarity and transparency to the whole process. Cross-pollination between computer science, engineering, medical sciences, and social sciences promises to yield the most comprehensive ways to tackle the wicked issue of ethics in AIHA.

Appendix 1: Grey literature search strategy

- Scienceresearch.com limited to Food and Drug Administration using the following query: (artificial intelligence or machine learning or deep learning or robot* or chatbot* or intelligent assistive or decision support) AND (ethic* or privacy or fairness or equity).
- Manual search of the websites of the following organisations:

| Organisation name | Organisation type |
|---|---------------------------|
| Accenture | Consultancy |
| ACM | Professional organisation |
| Amazon care | Technology company |
| Apple | Technology company |
| Bain & co | Consultancy |
| Cap Gemini | Consulting |
| CEPEJ (Council of Europe European Commission for the Efficiency of Justice) | Government |
| CNIL | Government |
| DeepMind | Technology company |



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| 0 : : | 0 : :: : |
|---|---------------------------|
| Organisation name | Organisation type |
| Department of industry innovation and science Australia | Government |
| EP think tank | Government |
| European Parliament | Government |
| Future Advocacy | Consultancy |
| GE healthcare partners | Consultancy |
| Google research publication | Technology company |
| Gov of the republic of Korea | Government |
| IBM | Technology company |
| ICO | Government |
| IEEE | Professional organisation |
| Intel | Technology company |
| McKinsey | Consultancy |
| Microsoft | Technology company |
| Ministry of economic affairs and employment Finland | Government |
| Mission Villani, AI for humanity | Government |
| National Science and technology council (USA white house) | Government |
| NHSX | Government |
| NITI Indian Gov | Government |
| Novartis foundation | Technology company |
| OpenAI | Technology company |
| Partnership on AI | Think tank |
| Personal Data protection Commission Singapore | Government |
| PWC UK | Consulting |
| SAP | Technology company |
| Tata Consultancy Services | Consultancy |
| The Boston Consulting Group | Consultancy |
| The Norwegian Data Protection Authority | Government |
| Tieto | Technology company |
| UK Government | Government |
| UK Parliament | Government |
| Verily (Google life sciences) | Technology company |



Appendix 2: Peer-reviewed literature search strategy

See Table 1.

Table 1 Bibliographic databases search strategy

| | | OVID - MEDLINE | OVID- EMBASE | SCOPUS | Web of Science |
|------------|--------------|--|---|---|--|
| TECHNOLOGY | MeSH | artificial intelligence/ or machine learning/ or deep learning/ or supervised machine learning/ or support vector machine/ or unsupervised machine learning/ | machine learning/ or learning algorithm/ or semi supervised machine learning/ or supervised machine learning/ or support vector machine/ or unsupervised machine learning/ or deep learning/ or artificial intelligence/ | N/A | N/A |
| 1 | OR | OR | OR | | |
| | Keywor ds | (artificial intelligence or machine lea robot* or chatbot* or intelligent ass support).mp. [mp=title, abstract, he. name, original title, device manufact device trade name, keyword, floating candidate term word] | istive or decision ading word, drug trade urer, drug manufacturer, | TITLE-ABS- KEY ("artificial intelligence" OR "m achine learning" OR "deep learning" OR robot* OR chatbot* OR "i ntelligent assistive" OR "decis ion support") | TOPIC:("artificial intelligence" OR "ma chine learning" OR "deep learning" OR robot* OR chatbot* OR "intellig ent assistive" OR "decisi on support") |
| AND | | AND | AND | AND | AND |
| ETHICS | MeSH | ethics/ or bioethics/ or ethics, clinical/ or ethical analysis/ or "ethical review"/ or ethics, medical/ or social responsibility/ | ethics/ or bioethics/ or medical ethics/ | N/A | N/A |
| | OR | OR | OR | | |
| | Keywor ds | (ethic* or privacy or fairness or equi | ty).tw. | TITLE-ABS- KEY (ethic* OR priva cy OR fairness OR equity) | TOPIC:(ethic* OR pri vacy OR fairness OR equity) |
| AND | | | | AND | AND |
| НЕАLТН | Keywor ds | N/A | N/A | TITLE-ABS- KEY (health* OR me dic*) | TOPIC: (health* OR medic*) |

Appendix 3: Quality assessment results

See Tables 2 and 3.



 Table 2
 Qualitative study appraisal tool results

| | middle fanns a merman | | | | | | | | | |
|---------------------------------|---|--|---|--|--|---|---|---|---|---|
| Authors | Is there congruity between the stated philosophical perspective and the research methodology? | is there congruity between the research methodol- ogy and the research question or objectives? | ongruity between the research methodol- ogy and the methods used to col- lect data? | Is there congruity between the research methodology and the representation and analysis of data? | Is there congruity between the research methodol- ogy and the interpretation of results? | Is there a statement locating the researcher culturally or theoretically? | Is the influence of the researcher on the research, and vice- versa, addressed? | Are par- ticipants, and their voices, adequately represented? | Is the research ethical according to current criteria or, for recent studies, and is there evidence of ethical approval by an appropriate body? | Do the conclusions drawn in the research report flow from the analysis, or interpretation, of the data? |
| Sendak et al. (2020) | Yes | Unclear | Unclear | Yes | Yes | Unclear | No | Yes | Yes | Yes |
| Anderson et al. (2019) | Unclear | Yes | Yes | Yes | Unclear | No | No | No | No | Yes |
| Klein and Schlömer (2018) | Unclear | Yes | Yes | Yes | Yes | No | No | Yes | Yes | Yes |
| Morch et al. (2019) | Yes | Yes | Yes | Yes | Yes | N _o | Yes | Yes | Unclear | Yes |
| Battistuzzi et al. (2018) | Unclear | Yes | Yes | Yes | Yes | No | No | Unclear | N/A | Yes |
| Fukuzumi et al. (2019) | Unclear | Yes | Unclear | Unclear | Unclear | No | No | Unclear | Unclear | Unclear |



| Authors | Is there | Is there | Is there | Is there | Is there | Is there a | Is the influ- | | Is the | Do the |
|----------------------|---------------|-------------|--------------|----------------------------|----------------|-----------------------------|----------------------------|----------------|---|-----------------|
| | congruity | congruity | congruity | congruity | congruity | statement | ence of the | ticipants, and | ticipants, and research ethi- conclusions | conclusions |
| | between the | between the | between the | between the | between the | locating the | researcher | their voices, | their voices, cal according | drawn in the |
| | stated philo- | research | research | research | research | researcher | on the | adequately | to current | research report |
| | sophical per- | methodol- | methodol- | methodology | methodol- | culturally or | research, and represented? | represented? | criteria or, | flow from the |
| | spective and | ogy and the | ogy and the | and the repre- ogy and the | ogy and the | theoretically? vice- versa, | vice- versa, | | for recent | analysis, or |
| | the research | research | methods | sentation and | interpretation | | addressed? | | studies, | interpretation, |
| | methodol- | question or | used to col- | analysis of | of results? | | | | and is there | of the data? |
| | ogy? | objectives? | lect data? | data? | | | | | evidence | |
| | | | | | | | | | of ethical | |
| | | | | | | | | | approval by | |
| | | | | | | | | | an appropri- | |
| | | | | | | | | | ate body? | |
| Garner et al. (2016) | Unclear | Unclear | Unclear | Unclear | °Z | No | No | Unclear | Yes | Unclear |
| | | | | | | | | | | |

Table 3 Text and opinion appraisal tool results

| Authors | Is the source of the opinion clearly identified? | Does the source of opinion have standing in the field of expertise? | Are the interests of the relevant population the central focus of the opinion? | Is the stated position the result of an analytical process, and is there logic in the opinion expressed? | Is there reference to Is any incongruent the extant literature? with the literature/sources logically defended? | Is any incongruence with the literature/ sources logically defended? |
|---|--|---|--|--|---|---|
| van Rysewyk and Pontier (2015) | Yes | Yes | Yes | Yes | Yes | Yes |
| Poulsen et al. (2018) | Yes | Yes | Yes | Yes | Yes | Yes |
| Cawthorne and Robbins-van Wyns- berghe (2020) | Yes | Yes | Yes | Yes | Yes | Yes |
| Channa et al. (2020) | Yes | Yes | Yes | Yes | Yes | No |
| Kretzschmar et al. (2019) | Yes | Yes | Yes | Yes | Yes | Yes |
| Cooney and Menezes (2018) | Yes | Yes | Yes | Yes | Yes | Yes |
| Rajkomar et al. (2018) | Yes | Yes | Yes | Yes | Yes | Yes |
| Joerin et al. (2020) | Yes | Unclear | Yes | Unclear | Yes | N/A |
| Kortner (2016) | Yes | Yes | Yes | Unclear | Yes | Yes |
| Beil et al. (2019) | Yes | Yes | Yes | Yes | Yes | Yes |
| Ienca et al. (2018) | Yes | Yes | Yes | Yes | Yes | Yes |
| Milosevic (2019) | Yes | Yes | Yes | Yes | Yes | Yes |
| Stahl and Coeckelbergh (2016) | Yes | Yes | Yes | Yes | Yes | Yes |
| Buston et al. (2019) | Yes | Yes | Yes | Unclear | Yes | Unclear |
| Cawthorne and Robbins-van Wyns- berghe (2019) | Yes | Yes | Yes | Yes | Yes | Yes |



| Table 3 (continued) | | | | | | |
|---------------------|---|---------------------|--|--|---|----------------------|
| Authors | Is the source of the | Does the source of | Are the interests of the Is the stated posi- | Is the stated posi- | Is there reference to Is any incongruend | Is any incongruen |
| | opinion clearly identi- opinion have stand- | opinion have stand- | relevant population | relevant population tion the result of an | the extant literature? with the literature/ | with the literature/ |
| | fied? | ing in the field of | the central focus of the | the central focus of the analytical process, and | | sources logically |
| | | expertise? | opinion? | is there logic in the | | defended? |
| | | | | opinion expressed? | | |

| Authors | Is the source of the opinion clearly identified? | Does the source of opinion have standing in the field of expertise? | Are the interests of the Is the stated posirelevant population ion the result of a the central focus of the analytical process, opinion? | Is the stated position the result of an analytical process, and is there logic in the opinion expressed? | Is there reference to Is any incongruence the extant literature? with the literature/ sources logically defended? | Is any incongruence with the literature/ sources logically defended? |
|-------------------------------|--|---|--|--|---|---|
| Van Wynsberghe (2016) | Yes | Yes | Yes | Yes | Yes | Yes |
| CPAIS (2019) | Yes | Yes | Yes | Yes | No | N/A |
| Abramoff et al. (2020) Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Hasenauer et al. (2019) | Yes | Yes | Yes | Yes | Yes | Yes |
| Poulsen and Burmeister (2019) | Yes | Yes | Yes | Yes | Yes | Yes |
| McCradden et al. (2020) | Yes | Yes | Yes | Yes | Yes | Yes |
| Ienca et al. (2017) | Yes | Yes | Yes | Yes | Yes | Yes |
| D. Peters et al. (2020) | Yes | Yes | Yes | Yes | Yes | Yes |
| McBride (2020) | Yes | Unclear | Yes | Yes | Yes | Yes |
| Carter et al. (2020) | Yes | Yes | Yes | Yes | Yes | Yes |
| Dantas et al. (2017) | Yes | Yes | Yes | Yes | Yes | Yes |



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Appendix 4: Article characteristics

See Tables 4, 5 and 6.

| Table 4 Characteristics of articles | s of articles | | | | | |
|--|---|--|---------------------------|--|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| Abramoff et al. (2020) Clinical Decisions Support Systems (CDSS) | Clinical Decisions Support Systems (CDSS) | Autonomous CDSS for diabetic retinopathy screening | Deployed | Private and academic Bioethics institute | Bioethics | Approaches: User eXperience (UX), ergonomics, emphasis on the AI model design to meet ethics principles, HIPAA/HITECH requirements for data stewardship. Clinical validation and comparison with a human system. Motives: Foster trust in the system. Stakeholders consulted: designers, developers Challenges: Competing interests between medical and engineering experts during design and development; tendency to reduce ethics to fairness Motives: Fostering trust Stakeholders consulted: Designers and developers |
| | | | | | | |



| Table 4 (continued) | | | | | | |
|------------------------------|---------------------|---|---------------------------|---------------------------------------|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Anderson et al. (2019) Robot | Robot | Autonomous elderly care robot | Deployed | Open-Source Software academic project | Machine ethics based on cases from ethical dilemmas resolved by ethicists | Approaches: Robot ethics is embedded in the Operating System (OS) using case-supported principle-based behaviour paradigm. The robot behaviour is compared with the consensus of a group of ethicists for a give case Motives: humanistic Stakeholders consulted: ethicists and clients |
| Battistuzzi et al. (2018) | Robot | Social Assistive Robot Not deployed for elderly | Not deployed | Academic European Union project | Alzheimer Europe's Guide- lines and Position on the Ethical Use of Assistive Technol- ogies for/ by People with Demen- tia, Value- Sensitive Design | Approaches: Values Sensitive Design (VSD), iterative, mapping tasks from scenarios from optimal to possible with a technical description including ethical themes Challenges: tension between ethics principles of autonomy, safety, dignity, and the impracticality of ethics guidelines because of their lack of context Motives: humanistic Stakeholders consulted: ethicists and clients |



| Table 4 (continued) | | | | | | |
|---------------------|---------------------|--|---------------------------|----------------------|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Beil et al. (2019) | CDSS | CDSS for Intensive Care patients based on predictions of the course of the illness | Theoretical | Not specified | Bioethics and European ethics guidelines for trustworthy Artificial Intelligence (AI) | Approaches: checklist with medical, technical, patient-centred, and system-centred sections, and dos and don'ts Challenges: Tension between justice, autonomy because of the futility of treatment, between autonomy and beneficence regarding the understanding of the decisions, between beneficence and non-maleficence with the pros and cons of predictive values, between justice and non-maleficence because of biases in datasets, and justice and beneficence regarding explicability. Lack of regulation to guide the decision-making process with AI Motives: Trust for adoption of the system Quote: "Of note, a fully autonomous decision-making system could serve justice best at the level of society. However, such an approach would violate the principle of human autonomy and be ignorant of empathy that is considered a fundamentally human trait." Stakeholders consulted: Clients, patients, medical staff, clinicians and developers |



| Table 4 (continued) | | | | | | |
|----------------------|---------------------|---|---------------------------|--|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| Buston et al. (2019) | ML generic | Any Machine Learning (ML) Digital Health application | Theoretical | Not specified | NHSX and Future Advocacy guide- lines | Approaches: Stakeholders analysis to be conducted by developers including direct and indirect users, how they will be consulted, the cultural context and the environment within which the app will operate. Value and consequences matrices to capture requirements and concerns. These two activities should be repeated at fixed times, and the process should be made transparent to the public, in an open-source manner. Challenges: Not addressed Motives: Trust building, and also evolve the process into a regulatory framework Stakeholders consulted: direct and indirect users |
| Carter et al. (2020) | CDSS | CDSS for breast cancer detection | Theoretical | Not specified | e.g. IDEAL frame- work | Approaches: Evidence-based introduction of complex intervention such as IDEAL Challenges: Not addressed Motives: Not addressed Stakeholders consulted: clinicians, patients and health system stakeholders at large |



| Table 4 (continued) | | | | | | |
|---|---------------------|--|---------------------------|---|--|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Cawthorne and Robbins-van Wyns- berghe (2019) | Drone | Autonomous drone transporting blood samples between point of care and lab location | Not deployed | Academic, public and private partnership | Bioethics, VSD | Approaches: VSD and values hierarchy for a combination of bottom-up and to-down approaches plus abductive approach with an ongoing evaluation for cocreation, commodification as values evolve Challenges: Conflicts between technology and human values, translating abstract precepts into actionable items Motives: humanistic Stakeholders consulted: direct and indirect users, clinicians, developers, designers |
| Cawthorne and Robbins-van Wyns- berghe (2020) | Drone | Autonomous drone transporting blood samples between point of care and lab location | Not deployed | Academic, public and private partnership | Bioethics and AI expli- cability AI4Peo- ple frame- work, Value- Sensitive Design (VSD) | Approaches: VSD Challenges: Manage unintended consequences Motives: Not addressed Stakeholders consulted: drones' community, critics, impacted stakeholders: Not addressed |



| Table 4 (continued) | | | | | | |
|---------------------------|---------------------|--|---------------------------|--------------------------------|---|---|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Channa et al. (2020) | CDSS | Autonomous CDSS for diabetic retinopathy screening | Deployed | Private and academic institute | Principles of Safety, Efficacy, and Equity (SEE) as described by the American Medical Association (AMA) | Approaches: Assess the performance of the AI system within the context of safety, efficacy, and equity as per the AMA Augmented Intelligence in Health guidelines Challenges: Not addressed Motives: FDA Approval Stakeholders consulted: Clinicians, policy makers, developers |
| Cooney and Menezes (2018) | Robot | Art therapy robot | Not deployed | Academic project | Code of Profes- sional Practice by the Art Therapy Cre- dentials Board | Approaches: Subject the robot to the same code of conduct as a therapist, translate the requirements into capabilities, then pilot it. Challenges: No one way of doing art therapy as such difficult to codify, interface of multiple disciplines (engineering, art therapy, social science etc.), how to assess the success of the art therapy sessions Motives: Not addressed Stakeholders consulted: Not addressed |



| Table 4 (continued) | | | | | | |
|---------------------|--|--|---------------------------|--|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framev characi | Ethics framework character- istics | Synopsis |
| CPAIS (2019) | Virtual bot, Intelligent Assistive Technology (IAT), CDSS | oot, Intelligent Mental health chatbot, Deployed ive Technol-Brain Computer AT), CDSS Interface (BCI) for Motor Neuronal Disease (MND) patients, Magnetic Resonance Imagery (MRI) CDSS | Deployed | Private companies and private and academic partnership | Partnership on AI | Approaches: Set of 36 questions designed to instigate a dialogue between stakeholders and expand the horizon of the developers to include the broader society implications Challenges: The answer to the questions can be binary Motives: Create a dialogue Stakeholders consulted: Not addressed Quote: "By thinking through this list, I will have a better sense of where I am responsible to make the tool more useful, safe, and beneficial for the people using it. The public can also be better assured that I took these parameters into consideration when working on the design of a system that they may trust and then embed in their everyday life." Software Engineer, PAI Research Participant |



| Table 4 (continued) | | | | | | |
|---------------------------|---------------------|---|---------------------------|---|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Dantas et al. (2017) | Robot | Care robot for the elderly | Deployed | European project with private and academic partners | Verification Method- ology for Ethical Compliance | Verification Approaches: Verification of ethical com- Method-pliance in three steps (1) legal analysis ology for and principles review through literature Ethical review, (2) use cases and services built by collecting data on expectations, needs, habits, (3) verification matrix for ethical compliance used iteratively tracking each requirement from each use case completed by each partner. Additionally, there should be an oversight ethics committee of the project, Challenges: Lack of harmonisation among standards in different countries at times incompatible with European Union standards Motives: Safeguarding the teleology of the common good Stakeholders consulted: end-users, developers and researchers |
| Fukuzumi et al. (2019) | CDSS | CDSS for determining Theoretical whether to see or not a doctor | Theoretical | Not specified | | Approaches: Collect issues from private enterprise doing business plan, issue guideline, and verify validity of guidelines with end-users through a survey Challenges: Not addressed Motives: Not addressed Stakeholders consulted: Not addressed |



| Table 4 (continued) | | | | | | |
|-------------------------|---------------------|------------------------------|---------------------------|--|---|---|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Garner et al. (2016) | Robot | Virtual care bot for elderly | Theoretical | Not specified | User- derived principles | Approaches: Literature review and focus groups to extract relevant ethical issues which are then mapped to functionality using UX and technology design approaches Challenges: Fostering trust to increase adoption of the technology, and lack of legislation to help guide safe design which could be alleviated through transparency of processes and goals Motives: Humanistic Stakeholders consulted: care givers, a reference group for end-users, service providers |
| Hasenauer et al. (2019) | Robot | Social Assistive Robots | Theoretical | Academic and mixed public/private research institute partnership | Empirical on-field research | Approaches: Ethical assessment performed before adoption in order to reconfigure the organisation management. First stage is assessed quantitively and qualitatively for the level of desired care, the cost/benefit analysis performed at a later stage once reorganisation done Challenges: Acceptance of the technology characterised by anxiety, attitude of the personal and patients, balancing pros and cons from an ethical perspective, Motives: For robots to be adopted, ethical concerns need to be addressed |



| Table 4 (continued) | | | | | | |
|---------------------|---------------------|---|---------------------------|--|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| Ienca et al. (2017) | IAT | Neuro-assistive and Rehabilitation Tech- nology for patients with nervous system diseases or injuries | Theoretical | Various | Bioethics | Approaches: VSD with a purpose to improve quality of life, technological approach to address risk reduction, safety and privacy issues, though the latter are usually remedial Challenges: Affordability of the systems, interdependence and privacy Motives: Not addressed Stakeholders consulted: clients, informal carers |



| lable 4 (continued) | | | | | | |
|---------------------|---------------------|--------------------------------|---------------------------|--|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| Ienca et al. (2018) | IAT | IAT for dementia patients care | Deployed | Various as it is a review of IATs | Bioethics | Approaches: Proactive ethics framework to anticipate potential issues and unintended consequences through cooperative, participatory and contextual design and VSD. It is a process; values are context dependent. Use of CYBATHLON competition to promote and showcase the approach Challenges: Imbalance of power between designers and end-users, and competing goals between stakeholders, affordability which could be achieved through just reimbursement policies but also affordability to countries with lower level of economic development, translating technology from lab to bedside and community. Motives: Humanistic Stakeholders consulted: Ethicists, developers, end-users, clinicians, and designers |



| Table 4 (continued) | | | | | | |
|----------------------|---------------------|--------------------------------|---------------------------|-----------------------------|--|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Joerin et al. (2020) | Virtual bot | Mental health chatbot Deployed | Deployed | Private company (X2A1 Inc.) | APA General principles for Psychologists and UK House of Lords Report AI Code principles | Approaches: Combined ethics frameworks from psychology and Al fields. At organisational level, relies on advisory board, and advice from industry as well as academic experts. Alignment of purpose of harm reduction required from advisors. Transparency and accessibility of terms of use and privacy policy for end-users. Strong stewardship of data. Ethos is that accountability rests in the hands of the creator. Training in ethics part of onboarding procedure at the company, investment in training and dialogues fostering ethics. Monitoring for biases and respect for cultural differences through customisation Challenges: Silos between fields of engineering and psychology and maintaining values alignment between advisory groups Motives: Humanistic, and trust to foster adoption Stakeholders consulted: core service experts, clients, research partners |



| Table 4 (continued) | | | | | | |
|---------------------------|---------------------|--|---------------------------|--|--|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| Klein and Schlömer (2018) | Robot | A robotic shower system to support independent living in older age | Deployed | Academic Buropean Union project | MEESTAR (Model for the Ethical Evalu- ation of Socio- Technical ARrange- ments) | MEESTAR Approaches: MEESTAR methodology (Model including interviews, focus groups, for the tools to guide questions and identify Ethical approach. The process is iterative startation of ing with small group and pilot Socio- Challenges: Dialogue with primary users Technical can be challenged by their disabilities. Conflicts between tes. Conflicts between patient's wishes. Conflicts between ethical principles such as privacy and autonomy for example. Discussions around ethics in focus groups can be difficult due to language/concept/vocabulary issues Motives: Humanistic and technology adoption Stakeholders consulted: Patients, caregivers |



| Table 4 (continued) | | | | | | |
|---------------------|---------------------|--------------------------------------|---------------------------|--|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Kortner (2016) | Robot | Social Service Robot for the elderly | Deployed | European consortium of universities and one private tech company | | Approaches: Continuous improvement of the system, close monitoring and data protection thanks to technological solutions. Experience gathered from the STRAND project Challenges: What is legal is not necessarily ethically sound or feasible such as the informed consent for any person entering in contact with a robot. Preserving dignity is a challenge, and ethics are contextual Motives: Humanistic Stakeholders consulted: Elderly, developers and other clients oquote: "Ultimately, ethical considerations in robotics for senior citizens should not only ask what view we have on technology but also what image of humanity prevails in robotics." |



| Table 4 (continued) | | | | | | |
|---------------------------|---------------------|---|---------------------------|---|---|---|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Kretzschmar et al. (2019) | Virtual bot | Mental health chatbot Deployed | Deployed | Various | Oxford Neuro- science, Ethics and Society Young People's Advisory Group (NeurOx | Approaches: UX, data stewardship asking for complete transparency about the usage of collected data Challenges: Tension between privacy and beneficence, non-maleficence because of the need for AI for data to become safer. Possibly a mental health chatbot could reinforce the sense of isolation of clients because of its lack of human contact. Ability of chatbot to understand subtle complex sentences from clients Motives: humanistic, trust and privacy for adoption Stakeholders consulted: Youth age 14–18 |
| McBride (2020) | Robot | Social Assistive Robot Not deployed for autistic children | Not deployed | Academic and private enterprise project | ACTIVE ethics: An information systems ethics for the Internet age | Approaches: ACTIVE ethics framework and deep understanding of the autistic child Challenges: Not addressed Motives: Humanistic Stakeholders consulted: client, autistic child, designers |



| Table 4 (continued) | | | | | | |
|-------------------------|---------------------|--------------------------------------|---------------------------|----------------------|--|---|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| McCradden et al. (2020) | ML generic | Any ML Digital Health application | Theoretical | Not specified | | Approaches: Data-centred, use statistical analysis of datasets to help clinicians assess whether the AI model is suitable to their patients, create different models to adapt to different populations, train clinicians to understand CDSS results and how to communicate the results for decision making Challenges: When and by whom quality control should be performed Motives: Inequalities in healthcare pose an ethical threat to the core values of health institutions Stakeholders consulted: clinical staff, hospital decision makers, researchers |
| Milosevic (2019) | ML generic | Any ML Digital Health application | Theoretical | Not specified | Australia's ethics guide- lines for AI appli- cations | Approaches: Open Distributed Processing Enterprise Language to represent how ethics constraints are coded into the AI system. Ethics principles are considered as constraints of the system which are modelled as obligations, permissions or prohibition then translated into behavioural constraints. The concept of deontic token is used to model the dynamics between parties Challenges: Explicability Motives: Not addressed Stakeholders consulted: |



| Table 4 (continued) | | | | | | |
|---------------------|---------------------|---|---------------------------|---|--|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact istics | Ethics framework character- istics | Synopsis |
| Morch et al. (2019) | Virtual bot | Mental health applica- Theoretical tion | Theoretical | Not specified | Medical guide- lines, the European Society of Human Repro- duction and Embryol- ogy's Best Practices in the Design of Medical Guide- lines | Approaches: Checklist comprised of series of questions about funding, conflict of interest, objectives, privacy, transparency, security, risks, biases Challenges: It is not a regulatory or a legal framework Motives: Humanistic Stakeholders consulted: Developers |



| (nonimon) | | | | | | |
|-----------------------|---------------------|---|---------------------------|----------------------|--|---|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Peters et al. (2020) | Virtual bot | Mental health applica- Theoretical tion | Theoretical | Not specified | IEEE Ethically Aligned Design, IEEE PS7000 and Association for Computing Machinery ery ethical | Approaches: A combination of Responsible Design Approach, VSD (based on UK Design Council guidelines) and Responsible Innovation embedding ethics and wellbeing, and Spheres of technology experience Challenges: Unintended consequences such as mental health of developers being exposed to disturbing data during labelling process. Potential lack of empathy from the system, privacy issues, and translating principles into practical functions Motives: Humanistic Stakeholders consulted: Multidisciplinary team of experts, striving to consult as many stakeholders as possible |
| Poulsen et al. (2018) | Robot | Care robots for the elderly | Theoretical | Academic project | Combination of Robot ethics, machine ethics and care ethics | Approaches: Values in Motion Design. There are some principled ethics embedded in the robot at design time, but the robot keeps learning and adapt to the values of the user over time Challenges: Dynamic values trade-offs performed at runtime Motives: Not addressed Stakeholders consulted: Robot experts, ethicists, caregivers and users |



| Table 4 (continued) | | | | | | |
|-----------------------------------|---------------------|---|---------------------------|----------------------|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers | Ethics framework character- istics | Synopsis |
| Poulsen and Burmeister (2019) | Robot | Care robot for the elderly | Theoretical | Not specified | Care ethics, the attentive frame-work | Approaches: The attentive framework where decisions are made in context and not fixed by design. The values tradeoffs are constantly being updated by the AI system through continuous learning Challenges: For such a framework to work, it requires computational consciousness, and intrinsic values are achieved through extrinsic values Motives: Humanistic Stakeholders consulted: clients |
| Rajkomar et al. (2018) ML generic | ML generic | ML application for healthcare providers | Theoretical | (Google) | Bioethics | Approaches: Technological approach for equal outcomes, performance and allocation. Determine the goal of a ML system and review it with diverse stakeholders. Decide which groups are classified as protected. Check for historical care disparities in data. Careful evaluation of datasets and model for fairness within desired context Challenges: The three equity principles are at odds with each other by nature of the technology Motives: Not addressed Stakeholders consulted: |



| Table 4 (continued) | | | | | | |
|----------------------|---------------------|---|---------------------------|--|---|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| Sendak et al. (2020) | CDSS | Assists clinicians in the early diagnosis and treatment of sepsis | Deployed | Not specified | The Technology Acceptance Model | Approaches: Build trust and accountability without resorting to ML explicability: define the problem in context, build relationships with stakeholders, respect professional discretion, and create ongoing feedback loops with stakeholders. It involves onsite observations and consultations of different stakeholders at development time and focus groups Challenges: Trust in technology is rooted in relationships not in technology is rooted in relationships not in technology is rooted in go the clinicians, augment rather than replace existing and treatment processes Motives: Not addressed Stakeholders consulted: nurses, physicians, developers, data engineers, statisticians, solution architects, UX designers, administrators |



| Table 4 (continued) | | | | | | |
|-------------------------------|---------------------|-----------------------------------|---------------------------|--|---|---|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| Stahl and Coeckelbergh (2016) | Robot | Care robots for autistic children | Theoretical | Academic Buropean Union project | Frame- work for respon- sible innova- tion | Approaches: Responsible Research and Innovation (RRI) which includes a set of questions designed to enquire about the purpose, the process, the product and people at different levels from anticipation to action, dialogues between stakeholders Challenges: Interdisciplinary collaboration, be less theoretical and closer to action when doing research, funding silos Motives: Responsible innovation needs to have ethics embedded into the design Stakeholders consulted: patients, caregivers, healthcare professionals, and community members, striving for a broad outreach of stakeholders |
| | | | | | | |



| Table 4 (continued) | | | | | | |
|--------------------------------|---------------------|---|---------------------------|--|--|--|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact | Ethics framework character- istics | Synopsis |
| van Rysewyk and Pontier (2015) | Robot | Machine simulating a full ethical agent | Not deployed | Not deployed Academic project | Hybrid "top- down" normative tive theories (rule-util- itarian- ism and primatacie deonto- logical ethics) and "bottom- up" (case- based reason- ing) machine ethics | Approaches: CCVSD (Care-Centred Value Sensitive Design), understand care in context is the starting point and involves onsite observations and start with assessment of where is there a relevant need for robot assistance-consultation Challenges: How to manage the principle of responsibility when delegating a task/practice to a robot is challenging and can be alleviated by making the chain of responsibility explicit in the design Motives: Not addressed Stakeholders consulted: Ethicists assisting developers and designers with moral deliberations |
| | | | | | | |



| Table 4 (continued) | | | | | | |
|--------------------------|---------------------|--|---------------------------|---|--|---|
| Authors and year | Type of application | Short description | Status of the application | Technology providers Ethics framew charact istics | Ethics framework character- istics | Synopsis |
| Van Wynsberghe (2016) | Robot | Care robots for assisting nurses in paediatric oncology department | Theoretical | Not specified | Care- Centred Value Sensitive Design (CCVSD) | Approaches: Technology-based, coding consequentialist and deontological ethics using different types of AI, and continuously improving the model. Combination of rule-based, and case-based algorithms coding ethical behaviours which are then simulated with prototypical scenarios from medical ethics. The testing is done by comparing "textbook" behaviours with the resolution offered by the machine. Challenges: The challenge is for this machine/technical ethical agent to match the complexity of the human ethical decisions Motives: Not addressed |



Table 5 Distribution of ethics principles - yes means it is included, while a blank means it is not

| | II | | | | | | | | | | | |
|--|-----------------------|--------------------------|-------------|-----------------------|---------|----------------|-------|---------|--------------|----------------|------------|-------|
| Authors and year | Autonomy & Freedom | Non- malefi- cence | Beneficence | Fairness & Justice | Dignity | Responsibility | Trust | Privacy | Transparency | Sustainability | Solidarity | Other |
| Abramoff et al. (202)0 | Yes | Yes | Yes | Yes | Yes | Yes | | | Yes | | | |
| Anderson et al. (2019) | Yes | Yes | Yes | | | | | | Yes | Yes | Yes | |
| Battistuzzi et al. (2018) | Yes | Yes | Yes | | Yes | | Yes | Yes | | | | Yes |
| Beil et al. (2019) | Yes | Yes | Yes | Yes | | | | Yes | Yes | | | |
| Buston et al. (2019) | Yes | Yes | Yes | Yes | Yes | | | Yes | Yes | Yes | Yes | Yes |
| Carter et al. (2020) | Yes | Yes | Yes | Yes | | Yes | Yes | Yes | Yes | Yes | | |
| Cawthorne and Robbins-van Wynsberghe (2019) | Yes | Yes | Yes | Yes | | Yes | Yes | Yes | Yes | Yes | | Yes |
| Cawthorne and Robbins-van Wynsberghe (2020) | Yes | Yes | Yes | Yes | | | | Yes | Yes | Yes | | |
| Channa et al. (2020) | | Yes | | Yes | | | | Yes | | | Yes | Yes |
| Cooney and Menezes (2018) | Yes | Yes | Yes | | Yes | Yes | Yes | Yes | Yes | | | Yes |
| CPAIS (2019) | Yes | Yes | Yes | | | Yes | Yes | Yes | Yes | Yes | | Yes |
| Dantas et al. (2017) | | | | | | | | | | | | |
| Fukuzumi et al. (2019) | | | | | | | | | | | | |
| Garner et al. (2016) | Yes | Yes | | Yes | Yes | | Yes | Yes | Yes | | Yes | Yes |
| Hasenauer et al. (2019) | Yes | Yes | Yes | Yes | Yes | Yes | | Yes | | | | Yes |
| Ienca et al. (2017) | Yes | Yes | Yes | Yes | | | | Yes | | | | Yes |
| Ienca et al. (2018) | Yes | Yes | Yes | Yes | | | | | | | | Yes |
| Joerin et al. (2020) | | Yes | Yes | Yes | | | Yes | Yes | Yes | | | Yes |
| Klein and Schlömer (2018) | Yes | Yes | Yes | Yes | Yes | Yes | | Yes | | | | Yes |
| Kortner (2016) | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | Yes | | | Yes |
| | | | | | | | | | | | | |



| ~ | lable 5 (continued) | | | | | | | | | | | |
|---|---------------------------|-----------------------|--------------------------|-------------|-----------------------|---------|----------------|-------|---------------|--------------|----------------|------------|
| | Authors and year | Autonomy & Freedom | Non- malefi- cence | Beneficence | Fairness & Justice | Dignity | Responsibility | Trust | Trust Privacy | Transparency | Sustainability | Solidarity |
| | Kretzschmar et al. (2019) | Yes | Yes Yes | Yes | | | Yes | | Yes Yes | Yes | | Yes |

| (continued) | | | | | | | | | | | | |
|--------------------------------|-----------------------|--------------------------|-------------|-----------------------|---------|---|-------|---------|--------------|--|------------|-------|
| Authors and year | Autonomy & Freedom | Non- malefi- cence | Beneficence | Fairness & Justice | Dignity | Fairness Dignity Responsibility & Justice | Trust | Privacy | Transparency | Trust Privacy Transparency Sustainability Solidarity | Solidarity | Other |
| Kretzschmar et al. (2019) | Yes | Yes | Yes | | | Yes | | Yes | Yes | | Yes | |
| McBride (2020) | Yes | | | | | | Yes | | Yes | | | Yes |
| McCradden et al. (2020) | | Yes | | Yes | | Yes | | | Yes | | | Yes |
| Milosevic (2019) | Yes | Yes | | Yes | | Yes | | Yes | Yes | | | Yes |
| Morch et al. (2019) | | Yes | | Yes | | | Yes | Yes | Yes | | | Yes |
| Peters et al. (2020) | Yes | Yes | Yes | Yes | | | | Yes | Yes | | | |
| Poulsen et al. (2018) | Yes | | | | Yes | | | Yes | | | | Yes |
| Poulsen and Burmeister (2019) | | | | | | | | | | | | |
| Rajkomar et al. (2018) | | Yes | Yes | Yes | | Yes | Yes | | Yes | | | |
| Sendak et al. (2020) | | | | | | Yes | Yes | | Yes | | | |
| Stahl and Coeckelbergh (2016) | | Yes | | | | Yes | Yes | Yes | | | Yes | Yes |
| van Rysewyk and Pontier (2015) | Yes | Yes | Yes | | | | | | | | | |
| Van Wynsberghe (2016) | | Yes | Yes | | | Yes | | | | | | Yes |



Table 6 Distribution of lifecycle stages—yes means it is included, while a blank means it is not

| lable o Distribution of mecycle stages—yes mea | stages—yes ineans it is included, winte a biain ineans it is not | IIIIc a olalik | means it is not | | | | |
|--|--|----------------|-----------------|-------------------------------|------------|------------|-------------------------------|
| Authors and year | Requirements capture | Design | Development | Testing, Quality Assurance | Deployment | Evaluation | Commercialisation Procurement |
| Abramoff et al. (2020) | Yes | Yes | | Yes | | Yes | Yes |
| Anderson et al. (2019) | Yes | Yes | Yes | Yes | | | |
| Battistuzzi et al. (2018) | Yes | Yes | | | | Yes | |
| Beil et al. (2019) | | Yes | | Yes | Yes | Yes | |
| Buston et al. (2019) | Yes | Yes | Yes | Yes | Yes | Yes | Yes |
| Carter et al. (2020) | | | | | | | |
| Cawthorne and Robbins-van Wynsberghe (2019) | Yes | Yes | Yes | | Yes | Yes | |
| Cawthorne and Robbins-van Wynsberghe (2020) | | Yes | | Yes | | Yes | Yes |
| Channa et al. (2020) | | Yes | Yes | Yes | | Yes | Yes |
| Cooney and Menezes (2018) | Yes | Yes | | | | | |
| CPAIS (2019) | | | Yes | | | Yes | |
| Dantas et al. (2017) | Yes | Yes | | Yes | | Yes | |
| Fukuzumi et al. (2019) | | | | | | Yes | |
| Garner et al. (2016) | Yes | Yes | | | | | |
| Hasenauer et al. (2019) | Yes | Yes | | | Yes | Yes | Yes |
| Ienca et al. (2017) | | Yes | Yes | Yes | | | |
| Ienca et al. (2018) | Yes | Yes | Yes | Yes | Yes | Yes | |
| Joerin et al. (2020) | Yes | Yes | Yes | Yes | | Yes | |
| Klein and Schlömer (2018) | Yes | Yes | Yes | Yes | | Yes | |
| Kortner (2016) | | | | Yes | Yes | | |
| Kretzschmar et al. (2019) | Yes | Yes | Yes | Yes | | Yes | |
| McBride (2020) | | Yes | Yes | | Yes | | |
| McCradden et al. (2020) | | | | | Yes | Yes | |
| Milosevic (2019) | | | | | | | |
| | | | | | | | |



| Table 6 (continued) | | | | | | | |
|--------------------------------|-----------------------------|--------|-------------|--|------------|------------|------------------------------------|
| Authors and year | Requirements Design capture | Design | Development | Testing, Quality Deployment Assurance | Deployment | Evaluation | Commercialisa- tion Procurement |
| Morch et al. (2019) | | Yes | | | | | |
| Peters et al. (2020) | Yes | Yes | Yes | Yes | | Yes | Yes |
| Poulsen et al. (2018) | | Yes | | | | | |
| Poulsen and Burmeister (2019) | Yes | Yes | Yes | Yes | | | |
| Rajkomar et al. (2018) | | Yes | Yes | Yes | Yes | Yes | |
| Sendak et al. (2020) | Yes | Yes | Yes | | Yes | | |
| Stahl and Coeckelbergh (2016) | | Yes | | | | | |
| van Rysewyk and Pontier (2015) | | Yes | Yes | Yes | | | |
| Van Wynsberghe (2016) | Yes | Yes | | Yes | | Yes | |



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Author Contributions MG, EA, RC-W conceived the review, MG conducted the search. MG, EA, RC-W screened titles and abstracts and full texts. MG, EA, RC-W extracted data and undertook the critical appraisal. MG undertook the qualitative analysis. MG wrote the introduction and the discussion. EA, RC-W revised the first draft of the paper and the final draft. All authors approved the final version.

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Declarations

Conflict of interest The authors declare that they have no conflict of interest.

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