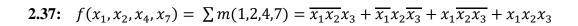
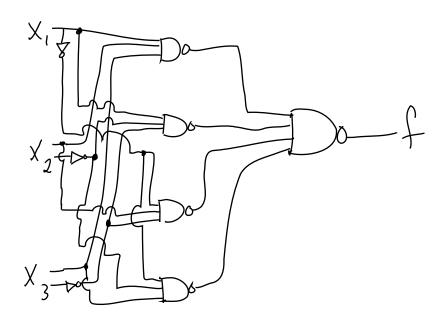
2.20:
$$f(x_1, x_2, x_3) = \sum m(3, 4, 6, 7) = \overline{x_1} x_2 x_3 + x_1 \overline{x_2} \overline{x_3} + x_1 x_2 \overline{x_3} + x_1 x_2 x_3$$

 $= x_2 x_3 (\overline{x_1} + x_1) + x_1 \overline{x_3} (\overline{x_2} + x_2)$
 $= x_2 x_3 + x_1 \overline{x_3}$

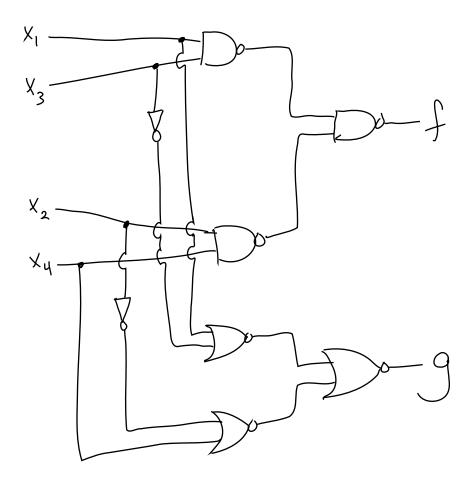
2.23:
$$f(x_1, x_2, x_3) = \prod M(0, 1, 5, 7)$$

 $= (x_1 + x_2 + x_3) \cdot (x_1 + x_2 + \overline{x_3}) \cdot (\overline{x_1} + x_2 + \overline{x_3}) \cdot (\overline{x_1} + \overline{x_2} + \overline{x_3})$
 $= (x_1 + x_2 + x_3 \overline{x_3}) \cdot (\overline{x_1} + x_2 \overline{x_2} + \overline{x_3})$
 $= (x_1 + x_2) \cdot (\overline{x_1} + \overline{x_3})$





2.39:



2.45:
$$f = \overline{x_1 x_2} x_3 + x_1 x_3 + x_2 x_3 + x_1 x_2 \overline{x_3}$$

$$= x_3 (\overline{x_1 x_2} + x_1) + x_2 (x_3 + x_1 \overline{x_3})$$

$$= x_3 (\overline{x_2} + x_1) + x_2 (x_3 + x_1)$$

$$= \overline{x_2} x_3 + x_1 x_3 + x_2 x_3 + x_1 x_2$$

$$= x_3 (\overline{x_2} + x_2) + x_1 x_3 + x_1 x_2$$

$$= x_3 + x_1 x_3 + x_1 x_2 = x_3 + x_1 x_2 \qquad \text{(use } (x \cdot (x + y)) = x)$$