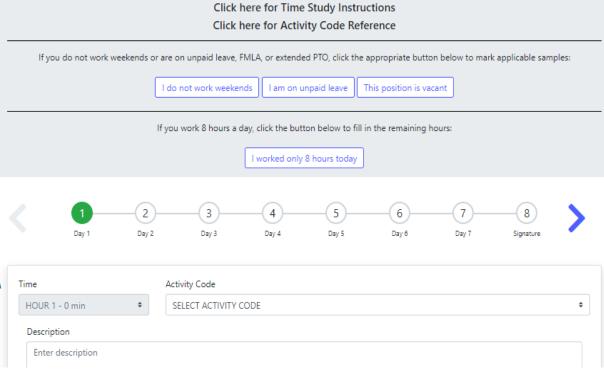Time Study Example