

TÜV Rheinland Group

Partial Discharge Test

on reverse side foils of PV modules according to IEC 60664-1, IEC61730

23. August 2006

Company / Examined foil:

Madico, Inc.

Foil 10: APE reg/PET/EVA

Aluminium

17.5 micron

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PET

75 micron 100 micron

cell side

outside

* The EVA is not part of the directly encapsulation of the PV cells

Number of measurements:

10

Remarks: Examinee no. 5; intermittent extinction voltage

Extinction voltage

Deviation from the mean value (%)

Min. value in (V)

824

-8,4

Mean value in (V) Max. value in (V) 900

947

5.2

The mean value minus the experimental standard deviation will be used to calculate the max. permissible voltage.

Experimental standard deviation:

33 V

Calculation of the max. permissible operating voltage on the basis of the ascertain values

Basis:

IEC 60664-1

Umax = Ue x 1,414 / 1,2 x 1,25

1,414 Calculation of the peak value

1,2 Safety factor (humidity, temperature, etc.)

1,25 Safety factor (double or reinforced insul.)

Maximum permissible 820 VDC system voltage

Testzentrum Energietechnik

Regenerative Energien

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