

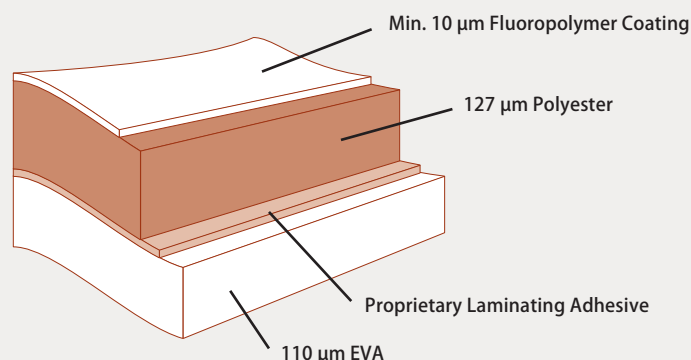
# HyTek® Prime Datasheet

Madico's 2<sup>ND</sup> Generation of Protekt® HD Backsheets

## MATERIAL COMPOSITION

TEST:	RESULTS:
Thickness*	252 µm
Width Range	25 – 1700 mm
Weight	320 g/m <sup>2</sup>
Density	1.16 g/cm <sup>3</sup>
Coating Color (air side)	White
EVA Color Options (cell side)	All

FLUOROPOLYMER COATING / PET / EVA



## TECHNICAL CHARACTERISTICS

TEST:	TEST SPECIFICATION(S):	RESULTS:
Tensile Strength at Break (MD)	Internal Testing – Data Available	90 MPa (MD) / 110 MPa (TD)
Elongation at Break (MD)	Internal Testing – Data Available	130% (MD) / 100% (TD)
Dimensional Stability	150°C for 30 min; Internal Testing – Data Available	≤ 1%
EVA Peel Strength from Encapsulant	Internal Testing – Data Available	≥ 40 N/cm
Peel Strength of Layers	PET / EVA	≥ 5 N/cm
Relative Thermal Index (RTI)	Suitable for continuous use at 105°C	125°C

## WEATHERABILITY TESTING PERFORMANCE

TEST:	TEST SPECIFICATION(S):	RESULTS:
Damp Heat Testing	85°C, 85% RH; IEC 61215	≥ 1000 Hours
Heat Freeze Humidity	UL 1703, >10 cycles	>70% of initial mechanical properties retained
UV Stability	UL 746C	≥ 2000 Hours
MVTR	ASTM F1249	≤ 2.5 g/m <sup>2</sup> per day

## ELECTRICAL INSULATION TESTING PERFORMANCE

TEST:	TEST SPECIFICATION(S):	RESULTS:
Partial Discharge	IEC-60664, IEC-61730	≥ 1000 VDC

\*Theoretical nominal

This product is covered by one or more U.S. patents and pending U.S. and other patent applications. Please see [www.madico.com/patents](http://www.madico.com/patents) Typical Data – Not Specification © 2014 Madico, Inc.

Madico PhotoVoltaic Backsheets  
64 Industrial Parkway  
Woburn MA, 01801  
USA

Phone: 1-800-633-0140  
Fax: 1-781-935-6841  
Email: [InfoSF@madico.com](mailto:InfoSF@madico.com)  
[www.madicopv.com](http://www.madicopv.com)

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