

## **Partial Discharge Test** on reverse side foils of PV modules according to IEC 60664-1, IEC61730

7. April 2009

Company / Examined foil:

Madico, Inc.

Foil type: TFB

Aluminium 50 micron PET 75 micron EVA 100 micron

outside

cell side

Number of measurements:

10

Remarks: Examinee no. 5; intermittent extinction voltage

**Extinction voltage** Deviation from the mean value (%)

Min. value in (V) 824 Mean value in (V) 900

Max. value in (V) 947 5.2

-8.4

The mean value minus the experimental standard deviation will be used to calculate the max. permissible voltage.

Experimental standard deviation:

33 V

Calculation of the max. permissible operating voltage on the basis of the ascertain values Basis: IEC 60664-1

Umax = Ue x 1,414 / 1,2 x 1,25

1.414 Calculation of the peak value

1.2 Safety factor (humidity, temperature, etc.) 1.25 Safety factor (double or reinforced insul.)

Maximum permissible 820 VDC system voltage

Responsible for Partial Discharge Testing

Dipl.-Ing. H. Becker

TÜV Rheinland Immissionsschutz und Energiesysteme GmbH, Am Grauen Stein, D-51105 Köln, Germany

<sup>\*</sup> The EVA is not part of the direct encapsulation system for the solar cells