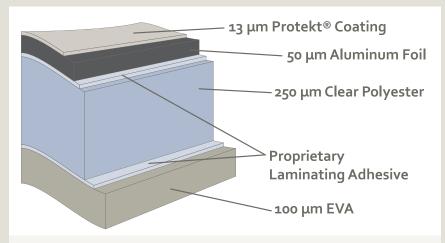
Protekt® TFBHD MADICO PV BACKSHEET



Protekt® TFB HD The Highest Performing Panels are BUILT with Madico Backsheets

Material Composition	Protekt® / AL / PET / EVA
Thickness	431 ± 43 μm
Width Range	25 - 1830 mm
Weight	610 g/m ²
Density	1.41 g/cm ³
Protekt® Colors	White, Charcoal
EVA Colors	Bright White, Black, Clear, Custom Colors

Technical Characteristics

Tensile Strength at Break (MD/TD) Internal Testing - Data Available	64 MPa (MD) 111 MPa (TD)
Elongation at Break (MD/TD) Internal Testing - Data Available	155% (MD) 88% (TD)
Tear Strength (MD/TD) Internal Testing - Data Available	15.3 N (MD) 13.4 N (TD)
Dimensional Stability (MD/TD) 150°C for 30 min, Internal Testing - Data Available	< 0.5%
EVA Peel Strength from Encapsulant Internal Testing - Data Available	≥ 70 N/cm

Madico Protekt® Backsheets

The Market Leader for Performance, Quality and Availability

Protekt® TFB HD is a PV Backsheet developed specifically for Thin Film applications. It includes all the performance features of Protekt® HD with an aluminum layer to enhance barrier properties.

Protekt® Technology was specifically developed for the PV Industry. It is a coating that is directly applied to the base dialectic bonding layers of PET/EVA, resulting in a backsheet with excellent stability characteristics. The HD represents high dielectric performance that exhibits superior partial discharge and electrical insulation properties, providing maximum power and bond strength. Protekt® HD is the ultimate in flame resistance and durability against hydrolysis and chemical degradation. Protekt® HD has undergone extensive testing to exceed UL, TUV and industry standards; ensuring performance reliability for the life of the panel.

Protekt[®] is the most popular backsheet on the market and protects panels around the globe.

Advantages

- Optimal barrier properties:
 - $MVTR \le 0.005 \text{ g/m}^2 \times \text{day}$
- Power boost up to 5%
- Global manufacturing and supply
- Exceeds industry testing standards
- Custom colors, including our patented Bright White Technology, and Charcoal for BIPV
- Superior insulation properties
- Superior in weatherability
- Resistant to flame
- Ideal for Thin Film applications

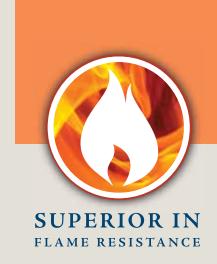


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Typical Data – Not Specification

The performance representations and suitability in this Data Sheet are based on testing accomplished by Madico or its agents. Since only the manufacturer of the panel is aware of the specific manufacturing processes and conditions which the product will undergo during assembly of the PV solar panels, and of the specific conditions in which the product will ultimately be used, it is the manufacturer's responsibility to determine whether the product is suitable for its intended end-use. Protekt® is a registered trademark owned by Madico, Inc. © Madico, Inc. 2011







Flame Resistance Testing Performance

Flame Spread Index In accordance with ASTM E162

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Weatherability Testing Performance

Relative Thermal Index (RTI) Suitable for use at continuous 85°C	RTI=105°C
Damp Heat Testing 85°C, 85% RH IEC 61215	>2000 hours
Heat Freeze Humidity In accordance with UL 1703, >10 cycles	>70% of initial mechanical properties retained
UV Stability In accordance with UL 746C	>70% of initial mechanical properties retained
MVTR In accordance with ASTM F1249	≤ 0.005 g/m² x day

Electrical Insulation Testing Performance

Partial Discharge IEC 60664-1 ≥ 1000 VDC

Protekt® TFB HD