Data Sheet Issue 08/2015

# **BYK-1798**

Silicone-containing defoamer for aqueous and radiation-curable systems.

# **Product Data**

# Composition

Solution of a modified polysiloxane copolymer

### **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F): 7.34 lbs/US gal

Non-volatile matter (10 min., 302 °F): 10 %

Solvents: Butylglycol/ethylhexanol/white spirit 6/2/1

Flash point: 127 °F

# **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

### **Special Note**

The additive contains  $C_6F_{13}$  fluorotelomers. It replaces BYK-020.

# **Applications**

## **Coatings and Printing Inks**

### **Special Features and Benefits**

BYK-1798 is a very effective silicone defoamer for all water-soluble systems (physically drying and baking systems) and is also recommended for radiation-curable coatings.

## **Recommended Levels**

0.1-0.7 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

### **Incorporation and Processing Instructions**

To ensure the full effect, the defoamer should be added already during the grinding. If post-adding, ensure a sufficiently high shear force in order to distribute the additive well and to prevent cratering.

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