

Data Sheet Issue 09/2013

# **BYK-3160**

Silicone-free polymer-based air release additive for PVC plastisols. Particularly suitable for low fogging applications.

## **Product Data**

#### Composition

Mixture of surface-active substances with foam-destroying properties

### **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F): 8.26 lbs/US gal

Refractive index (68 °F): 1.473

### **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

# **Applications**

#### **PVC Plastisols**

## **Special Features and Benefits**

especially recommended recommended

The additive is recommended for releasing air from PVC plastisols and is particularly suitable for low fogging applications.

#### **Recommended Use**

Unfilled plastisols	
Filled plastisols	
Foamed plastisols	
Low fogging plastisols	
Plastisols containing BBP/Mesamoll	



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#### **Recommended Levels**

0.2-1 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

#### **Incorporation and Processing Instructions**

To prevent the formation of foam and bubbles during production and/or application, the air release additive should be mixed with the plasticizer during plastisol production.







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