Data Sheet Issue 07/2014

# **BYK-S 782**

Additive to prevent the surface tackiness of isophthalic and orthophthalic resins as well as DCPD-containing resins. Optimal film formation on the resin surface prevents the inhibiting effect of atmospheric oxygen.

#### **Product Data**

## Composition

Combination of modified waxes

#### **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (104 °F): 6.84 lbs/US gal

Non-volatile matter (10 min., 302 °F): 100 % Flash point: > 212 °F Supplied as: Paste

#### **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

#### **Storage and Transportation**

Temperature sensitive. To be stored and transported between 68 °F und 122 °F. Separation or turbidity may occur during storage and transportation. Mix well before use.

## **Applications**

## **Ambient curing resin systems**

#### **Special Features and Benefits**

BYK-S 782 prevents the inhibiting effect of atmospheric oxygen on the resin surface through the formation of an optimal film. This ensures tack-free surfaces. The interlaminar adhesion is not affected, but should be tested. The additive is particularly recommended for isophthalic and orthophthalic resins and can also be used in DCPD-containing resins. It is also possible to use the additive at higher ambient temperatures.

#### **Recommended Levels**

0.5-1.5 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

BYK-S 782 should be added to the resin whilst stirring and before adding other formulation components, but after the grinding process. To facilitate handling, BYK-S 782 can be melted at 104 °F and then mixed with the resin in its liquid state. In any case, the additive must be stirred thoroughly before use.



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