

BYK-330

Silicone-containing surface additive with a strong reduction of surface tension of ambient curing plastic systems. Improves substrate wetting and prevents surface defects.

Product Data

Composition

Solution of a polyether-modified polydimethylsiloxane.

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F):	8.18 lbs/US gal
Non-volatile matter (60 min., 221 °F):	51 %
Solvents:	Methoxypropylacetate
Flash point:	113 °F

Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

Applications

Ambient Curing Plastic Systems

Special Features and Benefits

BYK-330 is a highly effective silicone additive and provides a strong reduction in surface tension. It thereby improves the wetting of critical substrates such as molds treated with release agents. It also prevents the formation of craters or fish eyes and facilitates the acceptance of spray mist or dust.

Recommended Use

BYK-330 is recommended for systems based on unsaturated polyester resins, such as gel coats.

Recommended Levels

0.1-0.3 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive can be incorporated during any stage of the production process, including post-addition. It has proven successful to add the additive at the end of the process to avoid any foam stabilization.

Special Note

Unlike silicone oils, this additive is very user-friendly. Nevertheless, it should be determined in a series of tests whether surface defects occur in certain systems.

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BYK USA Inc.
524 South Cherry Street
P.O. Box 5670
Wallingford, CT 06492
USA
Tel 203 265-2086
Fax 203 284-9158

cs.usa@byk.com
www.byk.com/additives

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