

## Rotational Molding

### Pigment Stabilization

	Titanium Dioxide	Inorganic Pigments	Organic Pigments	Carbon Blacks	Low Emission
BYK-1161	■	■			■
BYK-1162			■	■	■
BYK-9076	□	□	■	■	■
BYK-9077				■	■
DISPERPLAST-1142	□	□			■
DISPERPLAST-1148	■	■			■
DISPERPLAST-1150	■	□			■
DISPERPLAST-I	■	■			■
DISPERPLAST-P			■	□	■

### Viscosity Reduction

	Plasticizer Content			Low Emission
	Low	Medium	High	
BYK-1160*	■	■	■	■
BYK-1163*	■	■	■	■
BYK-1164*	■	■	■	■
VISCOBYK-4010	■	■	□	
VISCOBYK-4040	■	■	■	
VISCOBYK-4041	■	■	■	
VISCOBYK-5120	■	■	■	■
VISCOBYK-5125	■	■	■	■
VISCOBYK-5130	■	■	■	■

### Air Release and Defoaming

	Plasticizer Content			Low Emission
	Low	Medium	High	
BYK-3155	□	□	□	
BYK-3160	■	■	■	■

### Rheology Control

	Plasticizer Content			Low Emission
	Low	Medium	High	
BYK-7410 ET	□	□	■	
BYK-D 410	□	□	■	
GARAMITE-1958	□	□	■	■
GARAMITE-7303	□	□	■	■

■ especially recommended    □ recommended

\* BYK-1160/1163/1164 are predominantly effective at low shear rates.  
The effectiveness of BYK-1160/1163/1164 is depending on the used PVC type.

## Moisture Absorber

	Plasticizer Content			Low Emission
	Low	Medium	High	
BYK-2616	■	■	■	■

## Processing Additive

	Release Properties
BYK-P 4100	■

■ especially recommended    □ recommended



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