

Data Sheet Issue 09/2015

# **BYK-1723**

VOC-free silicone-containing defoamer for aqueous architectural coatings, and adhesives. Preferably used in dispersion systems within a PVC range of 60-85. Cost-effective alternative to mineral oil defoamers.

#### **Product Data**

## Composition

Emulsion of foam-destroying polysiloxanes, hydrophobic solids and emulsifying agents

VOC-free (< 1500 ppm)
Does not contain
alkylphenol ethoxylates

## **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F): 8.35 lbs/US gal

Non-volatile matter (60 min., 221 °F): 18.5 % Carrier: Water

## **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

#### **Storage and Transportation**

Storage and transportation between 0  $^{\circ}$ C (32  $^{\circ}$ F) and 40  $^{\circ}$ C (104  $^{\circ}$ F). Temperature-sensitive emulsion. If the storage temperature drops below or exceeds that recommended, the product should be checked and, if necessary, re-emulsified at room temperature.

# **Applications**

#### **Coatings Industry**

### **Special Features and Benefits**

BYK-1723 is a very versatile defoamer for aqueous systems. The additive is especially recommended for use in the production and application of emulsion paints and plasters within a PVC range of 60-85. BYK-1723 is VOC-free and can replace mineral oil defoamers.

#### **Recommended Levels**

0.1-0.5 % additive (as supplied) based on the total formulation – in exceptional cases up to 0.8 %.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive can be added at any time during production. Sufficiently high shear forces must be applied.



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#### **Adhesives**

#### **Special Features and Benefits**

BYK-1723 can be used in all aqueous dispersion adhesives as a defoamer.

#### **Recommended Levels**

0.05-0.5 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive can be incorporated during any stage of the production process, at low to moderate shear rates.







BYK USA Inc. 524 South Cherry Street P.O. Box 5670 Wallingford, CT 06492 Tel 203 265-2086 Fax 203 284-9158

cs.usa@byk.com www.byk.com

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