

# NANOBYK-3652

Nanoparticle dispersion (surface-treated silica) to improve the scratch resistance of solvent-borne clear coatings which are used as automotive coatings, industrial coatings or wood and furniture coatings.

## Product Data

### Composition

Dispersion of surface-treated silica nanoparticles

### Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F):	9.51 lbs/US gal
Non-volatile matter (20 min., 302 °F):	31 %
Carrier:	Methoxypropylacetate/methoxypropanol
Flash point:	118 °F
Nanoparticle content:	25 %
Particle size D50:	20 nm
Viscosity (68 °F):	10 mPa·s

### Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit [www.byk.com](http://www.byk.com) for further information.

### Storage and Transportation

To be stored and transported below 40 °C (104 °F). Mix well before use.

### Special Note

Dried additive residues must be removed from the container since they can lead to seeds when introduced into the final product. The content of methoxypropanol in this NANOBYK additive is also unproblematic in 2K polyurethane formulations.

## Applications

### Coatings Industry

#### Special Features and Benefits

The additive provides the so-called "immediate reflow effect" due to the silica nanoparticles which are evenly distributed in the coating and which act like shock absorbers. They absorb the impacting energy and only release it very slowly. This results in an elastic coating surface with a consistent hardness. Mechanical impact leaves hardly any trace and the coating surface is virtually undamaged. It therefore provides perfect long-term protection.

## Recommended Use

Industrial coatings	■
Wood and furniture coatings	■
Automotive refinish coatings	■
Automotive OEM coatings	■

■ especially recommended

## Recommended Levels

0.5-6.0 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## Incorporation and Processing Instructions

The product reaches its full effectiveness when added at low shear forces. This ensures that even distribution in the binder system is achieved. It is recommended that all surface active compounds in the formulation are removed, as silicones which reduce the surface tension in order to improve the substrate wetting, anti-cratering properties and surface slip, are not generally required when using the NANOBYK additive. If necessary, the leveling can be optimized later on using acrylate or silicone additives which have no effect or only a very minor effect on the surface tension.



Additive Guide



**BYK USA Inc.**  
524 South Cherry Street  
P.O. Box 5670  
Wallingford, CT 06492  
USA  
Tel 203 265-2086  
Fax 203 284-9158

cs.usa@byk.com  
[www.byk.com/additives](http://www.byk.com/additives)

ANTI-TERRA®, BYK®, BYK®-DYNWET®, BYK®-SILCLEAN®, BYKANOL®, BYKETOL®, BYKJET®, BYKOPLAST®, BYKUMEN®, CARBOBYK®, DISPERBYK®, DISPERPLAST®, LACTIMON®, NANOBYK®, PAPERBYK®, SILBYK®, VISCOBYK®, and Greenability® are registered trademarks of BYK-Chemie. AQUACER®, AQUAMAT®, AQUATIX®, CERACOL®, CERAFAK®, CERAFLOUR®, CERAMAT®, CERATIX®, HORDAMER®, and MINERPOL® are registered trademarks of BYK-Cera. SCONA® is a registered trademark of BYK Kometra. The information and data stated herein, although in no way guaranteed, are based upon tests and reports considered to be reliable and are believed to be accurate. No warranty, either expressed or implied, is made or intended. Use by a customer should be based upon their own investigations and appraisals. Any recommendation should not be construed as an invitation to use a material in infringement of patents.

This issue replaces all previous versions – Printed in the USA