

**Data Sheet** Issue 09/2012

# SCONA TSKD 9103

Adhesion promoter for TPE-S overmolding compounds and impact strength modifier for special polyamide compounds.

# **Product Data**

# Composition

Styrene ethylene butylene styrene block copolymer functionalized with maleic anhydride

## **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

MVR (230 °C, 5 kg): 15-35 cm<sup>3</sup>/10 min

Drying loss (3 h, 230 °F): < 0.5 %1.3% MAH content: Supplied as: Granulate

#### **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

### **Storage and Transportation**

Storage temperature max. 35 °C / 95 °F, relative humidity < 80 %. Avoid direct sunlight and contact with water.

# **Applications**

# **Thermoplastics**

# **Special Features and Benefits**

In TPE-S overmolding compounds, the modifier improves adhesion on hard substrates (such as PC, PA, ABS). The modifier is also used as a high impact strength modifier in special PA compounds. In PA/polypropylene blends, the product leads to improved compatibility.

# **Recommended Levels**

3-10 % additive (as supplied) based upon total formulation as an impact strength modifier for PA compounds and to improve compatibility in PA blends. In TPE-S overmolding formulations, a part of the SEBS content is replaced by the modifier, depending on the polymeric hard component. The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

# **Incorporation and Processing Instructions**

High shear forces from the twin-screw extruder must be ensured when incorporating in PA.

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This issue replaces all previous versions – Printed in the USA