

Data Sheet Issue 09/2012

# **BYK-331**

Silicone surface additive for solvent-borne, solvent-free, and aqueous coatings and printing inks with a medium reduction of surface tension and a medium increase of slip.

## **Product Data**

#### Composition

Polyether-modified polydimethylsiloxane

## **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F): 8.64 lbs/US gal

### **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

## **Applications**

#### **Coatings and Printing Inks**

## **Special Features and Benefits**

The additive reduces the surface tension in the systems to a medium level. It increases slip and improves leveling and gloss. Silicone additives prevent the formation of Bénard cells. BYK-331 also improves substrate wetting and provides anti-blocking properties.

#### **Recommended Use**

BYK-331 can be used in all aqueous, solvent-borne, and solvent-free systems and is especially recommended for automotive coatings, architectural coatings, wood coatings as well as printing inks and overprint varnishes. In two-pack polyurethane systems, it can also be added to the isocyanate hardener.

#### **Recommended Levels**

0.025-0.2 % additive (as supplied) based upon total formulation. The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.



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#### **Incorporation and Processing Instructions**

The additive can be incorporated during any stage of the production process, including post-addition. Thinning before incorporation may make dosing easier.

## **Special Note**

Unlike so-called silicone oils, this additive is very user-friendly. However, before use, one should determine in test series whether foam is stabilized in certain systems and check the recoatability and crater development.