

Data Sheet Issue 03/2014

# **BYK-1161**

Highly effective, plasticizer-free dispersing medium for solid dispersions for use in PVC plastisols. Particularly suited to inorganic pigments and fillers.

## **Product Data**

### Composition

Combination of surface-active substances

## **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Acid value: 8 mg KOH/g Density (68 °F): 7.43 lbs/US gal

Refractive index (68 °F): 1.460 Non-volatile matter (10 min., 302 °F): 95 % Flash point: > 284 °F

## **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

#### **Storage and Transportation**

Separation or turbidity may occur at temperatures below 0 °C (32 °F). Warm to 20 °C (68 °F) and mix well. Do not exceed 50 °C (122 °F).

## **Applications**

### **PVC Plastisols**

### **Special Features and Benefits**

The plasticizer-free dispersing medium BYK-1161 contains monofunctional, deflocculating groups for wetting and stabilizing inorganic solids such as CaCO<sub>3</sub>, TiO<sub>2</sub>, ZnO, and iron oxide pigments. The achievable concentration of solids for inorganic fillers is generally between 40 and 85 %, with titanium dioxide between 60 and 85 %. The formulation of the solid dispersions with BYK-1161 presents the following advantages compared with standard systems:

- Greater concentration of solids with lower agglomeration
- Narrower particle size distribution
- Free from plasticizers
- Cost savings



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## **Incorporation and Processing Instructions**

The solids are incorporated directly into the dispersing medium.

## **Special Note**

- An additional additivation with wetting and dispersing additives is possible at any time.
- If sedimentation or separation occurs in the formulation, this can generally be avoided by adding 0.2-1 % of BYK-410.







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