

**Data Sheet** Issue 09/2012

# SCONA TPPE 2400 GAHD

Modifier for increased melt viscosity and impact strength in polyamides used for extrusion applications.

### **Product Data**

## Composition

HDPE highly functionalized with acrylic acid

## **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

MVR (190 °C, 2.16 kg): 15 cm<sup>3</sup>/10 min

Drying loss (3 h, 230 °F): < 0.5 %Acrylic acid content: > 6 % Granulate Supplied as:

## **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

## **Storage and Transportation**

Storage temperature max. 35 °C / 95 °F, relative humidity < 80 %. Avoid direct sunlight and contact with water.

# **Applications**

## **Thermoplastics**

# **Special Features and Benefits**

This product increases melt viscosity and impact strength in polyamides used for extrusion applications.

#### **Recommended Levels**

1-5 % modifier (as supplied) based upon total formulation, depending on the desired properties. The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

Good incorporation on a twin-screw extruder is a prerequisite for a high level of effectiveness. It is of vital importance that the product is added in the main catch.

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