

Data Sheet Issue 03/2015

# **BYK-1691 SD**

VOC- and silicone-free, solid, polymer-based defoamer for minerally bound construction material systems with improved leveling properties.

# **Product Data**

#### Composition

Polymer-based defoamer formulation on an inorganic carrier

VOC-free

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Bulk density: 450-650 kg/m³ Carrier: Inorganic

Supplied as: Powder, free-flowing

## **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

# **Storage and Transportation**

To be stored and transported between 0 °C (32 °F) and 50 °C (122 °F).

# **Applications**

#### **Construction chemicals**

#### **Special Features and Benefits**

BYK-1691 SD is a solid, highly efficient VOC- and silicone-free polymer defoamer for minerally bound construction material systems. The additive is highly compatible in various mineral binder systems. Even at low dosages, the product shows a consistent, good defoaming effect over a long period of time with optimum leveling and surface characteristics of the end product.

#### **Recommended Use**

Tile adhesive	
Joint filler	
Leveling compounds	
Screeds	
Plaster-bound systems	
Mineral renders	
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Particularly recommended recommended

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#### **Recommended Levels**

0.05 % - 0.5 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

### **Incorporation and Processing Instructions**

The additive is added to all the other powder components of the dry mortar formulation. It disperses very easily in water.







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