

# **BYK-W 9012**

Solvent-free wetting and dispersing additive for closed mold applications to reduce the viscosity and to improve the homogeneity of ATH-filled compounds.

## **Product Data**

Composition Solvent-free

Copolymer with acidic groups

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Acid value: 308 mg KOH/g Density (20 °C): 1.26 g/ml Flash point: > 105 °C

# **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

## **Storage and Transportation**

Separation and turbidity may occur. Mix well before use. Warm to 30-40 °C and mix well.

# **Applications**

#### **Closed Mold**

## **Special Features and Benefits**

BYK-W 9012 improves the wetting and dispersing of ATH (aluminum trihydroxide). The additive reduces the compound viscosity which makes it possible to have a higher filler content in the resin. The better wetting and dispersing of the fillers also leads to increased homogeneity of the compound and also improved batch reproducibility.

## **Recommended Use**

Low emission SMC/BMC	
LS formulations	
Epoxy systems	
Pultrusion	

Particularly recommended

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#### **Recommended Levels**

0.5-1 % additive (as supplied) based upon the ATH content.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The wetting and dispersing additive should be added to the resin mixture before homogenization and the addition of the filler or pigment.







**BYK-Chemie GmbH** P.O. Box 10 02 45 46462 Wesel Germany
Tel +49 281 670-0 Fax +49 281 65735

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