Data Sheet Issue 12/2013

# **BYKETOL-WS**

Silicone-free surface additive for aqueous coatings to prevent surface defects such as cratering, scarring, bubbles, pinholes, orange peel and boiling marks and to improve leveling.

# **Product Data**

#### Composition

Combination of surface-active, low-molecular-weight polymers

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 0.76 g/ml Non-volatile matter (10 min., 150 °C): 4 % Solvents: Butylglycol Flash point: 67 °C

## **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

## **Storage and Transportation**

Separation or turbidity may occur at temperatures below 5 °C. Warm to 20 °C and mix well.

# **Applications**

## **Coatings Industry**

## **Special Features and Benefits**

The additive is a leveling additive with defoaming properties. It prevents the formation of bubbles and boiling marks in aqueous baking coatings. Surface defects, such as cratering and pinholes, are avoided.

## **Recommended Levels**

0.3-3 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive should be incorporated into the millbase. Post-addition in the finished coating is also possible if sufficient shear forces are used.

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