

BYK-W 972

Wetting and dispersing additive for SMC/BMC and pultrusion to homogenize and stabilize the system, and to increase the color homogeneity in molding compounds. Improved fiber wetting and therefore optimized properties. Anti-separation additive.

Product Data

Composition

Solution of a high molecular weight block copolymer with pigment affinic groups

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

| | |
|--|-----------------|
| Amine value: | 11 mg KOH/g |
| Density (68 °F): | 8.47 lbs/US gal |
| Refractive index (68 °F): | 1.438 |
| Non-volatile matter (20 min., 302 °F): | 30 % |
| Flash point: | 100 °F |

Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

Storage and Transportation

Separation or turbidity may occur at temperatures below 0 °C (32 °F). Warm to 20 °C (68 °F) and mix well.

Applications

SMC, BMC, Pultrusion

Special Features and Benefits

Additive to prevent phase separation in PS-UP filled molding compounds. It improves the pigment dispersion and pigment stability in LS systems. In HMC, BYK-W 972 optimizes the fiber wetting and therefore the mechanical properties.

Recommended Levels

- 0.5-1 % additive (as supplied) based upon the resin, to prevent phase separation.
- 0.5-1 % additive (as supplied) based upon the fiber content, for fiber wetting.
- 30-140 % additive (as supplied) based on the pigment, to stabilize organic pigments and carbon blacks.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

BYK-W 972 should be homogenized in the resin mixture before incorporating in the fillers/pigments.

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Data Sheet
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Additive Guide



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