

# **BYK-1161**

Highly effective, plasticizer-free dispersing medium for solid dispersions for use in PVC plastisols. Particularly suited to inorganic pigments and fillers.

# **Product Data**

### Composition

Combination of surface-active substances

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Acid value: 8 mg KOH/g
Density (20 °C): 0.89 g/ml
Refractive index (20 °C): 1.460
Non-volatile matter (10 min., 150 °C): 95 %
Flash point: > 140 °C

# **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

### **Storage and Transportation**

Separation or turbidity may occur at temperatures below 0 °C. Warm to 20 °C and mix well. Do not exceed 50 °C.

# **Applications**

### **PVC Plastisols**

### **Special Features and Benefits**

The plasticizer-free dispersing medium BYK-1161 contains monofunctional, deflocculating groups for wetting and stabilizing inorganic solids such as  $CaCO_3$ ,  $TiO_2$ , ZnO, and iron oxide pigments. The achievable concentration of solids for inorganic fillers is generally between 40 and 85 %, with titanium dioxide between 60 and 85 %. The formulation of the solid dispersions with BYK-1161 presents the following advantages compared with standard systems:

- Greater concentration of solids with lower agglomeration
- Narrower particle size distribution
- Free from plasticizers
- Cost savings

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### **Incorporation and Processing Instructions**

The solids are incorporated directly into the dispersing medium.

### **Special Note**

- An additional additivation with wetting and dispersing additives is possible at any time.
- If sedimentation or separation occurs in the formulation, this can generally be avoided by adding 0.2-1% of BYK-410.







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