Data Sheet Issue 03/2014

# DISPERPLAST-I

Wetting and dispersing additive for PVC plastisols for a better incorporation of pigments and other solids and to reduce sedimentation.

# **Product Data**

## Composition

Solution of a partial amide of an unsaturated polycarboxylic acid polymer

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Amine value: 11 mg KOH/g Acid value: 58 mg KOH/g Density (20 °C): 0.97 g/ml Refractive index (20 °C): 1.485 Flash point: 190 °C

# **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

# **Storage and Transportation**

Separation or turbidity may occur at temperatures below 0 °C. Warm to 20 °C and mix well. Do not exceed 50 °C.

# **Applications**

## **PVC Plastisols**

## **Special Features and Benefits**

The additive improves the color strength, minimizes floating and reduces the dispersion time. It also prevents any separation of the plasticizer and reduces settling.

## **Recommended Levels**

Amount of additive (as supplied) based upon solids:

Inorganic pigments: 1-5 %
Organic pigments: 1-5 %
Blowing agent: 1-2 %
Zinc oxide: 2 %
Co-grind of pigments: 3 %

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

#### **Incorporation and Processing Instructions**

The additive should be added to the liquid components prior to incorporating the solids.

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BYK-Chemie GmbH P.O. Box 10 02 45 46462 Wesel Germany Tel +49 281 670-0 Fax +49 281 65735

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