

Data Sheet Issue 04/2013

# **BYK-1791**

Aromatic-free, polymer-based defoamer (silicone-free) for radiation curing systems (wood and industrial coatings, printing inks and adhesives) that has a spontaneous defoaming effect as well as high transparency and low cratering tendency.

#### **Product Data**

### Composition

Solution of foam-destroying polymers, silicone-free

Free from aromatic compounds

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F): 6.69 lbs/US gal

Non-volatile matter (10 min., 302 °F): 40,5 % Solvents: Isoparaffins Flash point: 99 °F

## **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

# **Applications**

# **Coatings and Printing Inks**

#### **Special Features and Benefits**

BYK-1791 has a spontaneous defoaming effect combined with high transparency and low cratering tendency. It is recommended for solvent-borne and solvent-free systems, particularly for radiation curing wood and industrial coatings, printing inks and overprint varnishes.

#### **Recommended Levels**

0.1-1.5 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal dosage levels are determined through a series of laboratory tests.

#### **Incorporation and Processing Instructions**

Due to its high incompatibility, the defoamer must be incorporated at high shear forces (in the mill base) to ensure good distribution. Otherwise defects may occur in the system.



#### **BYK-1791**

Data Sheet Issue 04/2013

#### **Adhesives & Sealants**

#### **Special Features and Benefits**

BYK-1791 is recommended for the defoaming of solvent-free, radiation curing (UV and ESH) adhesives.

# **Recommended Levels**

0.1-1.5 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

Due to its high incompatibility, the defoamer must be incorporated at high shear forces (in the mill base) to ensure good distribution. Otherwise defects may occur in the system.