

Data Sheet Issue 06/2013

# **DISPERBYK-115**

Wetting and dispersing additive for solvent-borne industrial coatings, architectural coatings and pigment concentrates for pigment stabilization.

# **Product Data**

### Composition

Solution of a high molecular weight block copolymer with pigment affinic groups

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Amine value: 25 mg KOH/g Density (68 °F): 8.01 lbs/US gal

Non-volatile matter (20 min., 302 °F): 52 %

Solvents: Xylene/Butylacetate/Methoxypropylacetate 5/1/1

Flash point: > 75 °F

# **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

### **Storage and Transportation**

Separation or turbidity may occur at temperatures below 10 °C (50 °F). Heat to 20 °C (68 °F) and mix well.

### **Special Note**

The treatment of some organic pigments can negatively influence the effectiveness of the additive. In these cases, tests with the untreated pigment of the same type may be successful.

# **Applications**

# **Coatings Industry**

### **Special Features and Benefits**

The additive deflocculates pigments by steric stabilization. It also generates a uniform electrical charge in the pigment particles. The resulting repulsion effect and the steric stabilization prevent any coflocculation which leads to non-floating coloring in pigment blends. As a result of the small particle sizes of the deflocculated pigments, high levels of gloss can be achieved and the color strength is improved. In addition, the transparency is increased in transparent pigments and the hiding power in opaque pigments. The viscosity is reduced. In this way, the flow characteristics are also improved and higher pigment loading is possible.

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### **Recommended Use**

DISPERBYK-115 is recommended for industrial coatings and high-quality architectural coatings. As a result of its broad compatibility and the reduction in millbase viscosity it is well suited to the formulation of pigment concentrates.

### **Recommended Levels**

Additive dosage as supplied based on pigment:

Titanium dioxide: 2-4 % Inorganic pigments: 10-25 % Organic pigments: 25-65 % Carbon blacks: 50-100 %

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

# **Incorporation and Processing Instructions**

For optimum performance, the additive must be incorporated into the millbase before addition of pigments. Pre-mix the resin and solvent components of the millbase and then gradually let the additive flow in whilst stirring. Only add the pigments when the additive has been thoroughly distributed.







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