



- NOTES:  
 1. QTY: 1  
 2. ALL DIMS IN INCHES  
 3. MATL: ALUMINUM  
 4. FINISH NOTED SURFACE(S)  
 5. BREAK ALL EDGES

| TOLERANCE UNLESS NOTED     |                     |             |             | TITLE:                       |               |     |
|----------------------------|---------------------|-------------|-------------|------------------------------|---------------|-----|
| OPERATION                  | PLACES IN DIMENSION |             |             | BUCKET MANIPULATOR MOTOR HUB |               |     |
|                            | 0.0                 | 0.00        | 0.000       | DRAWN                        | MARK YEN      |     |
| MACHINING                  | $\pm 0.050$         | $\pm 0.020$ | $\pm 0.005$ | DESIGNED                     | MARK YEN      |     |
| CUT OFF (SAW, BURN, SHEAR) | $\pm 0.1$           | $\pm 0.060$ |             | SIZE                         | DWG. NO.      | REV |
| WELDING                    | $\pm 0.1$           | $\pm 0.060$ |             | A                            | EML2322L-0026 | A   |
| ANGULAR DIMS               | $\pm 5$             | $\pm 2$     | $\pm 0.5$   | SCALE: 9:4                   | SHEET 1 OF 1  |     |