



- NOTES:
1. QTY: 1
 2. MATL: ALUMINUM
 3. FINISH NO SURFACES
 4. DIMS IN INCHES
 5. BREAK ALL EDGES

TOLERANCE UNLESS NOTED				TITLE:		
OPERATION	PLACES IN DIMENSION			BALL MANIPULATOR CLAW - 5 in		
	0.0	0.00	0.000	DRAWN	ALLEN ZHOU	
MACHINING	±0.050	±0.020	±0.005	DESIGNED	ALLEN ZHOU	
CUT OFF (SAW, BURN, SHEAR)	±0.1	±0.060		SIZE	DWG. NO.	REV
WELDING	±0.1	±0.060		A	EML2322L-0036	B
ANGULAR DIMS	±5	±2	±0.5	SCALE: 1:2	SHEET 11 OF 18	