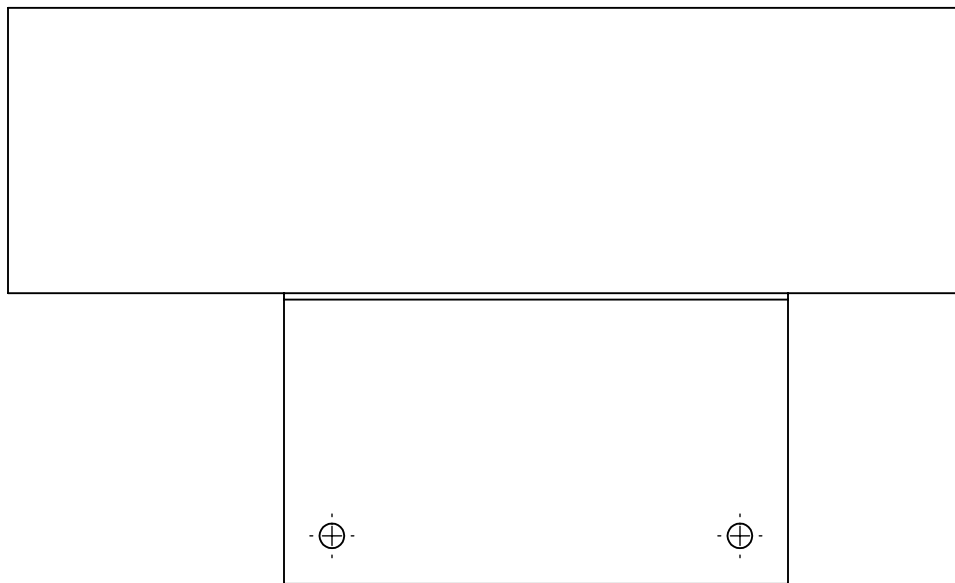
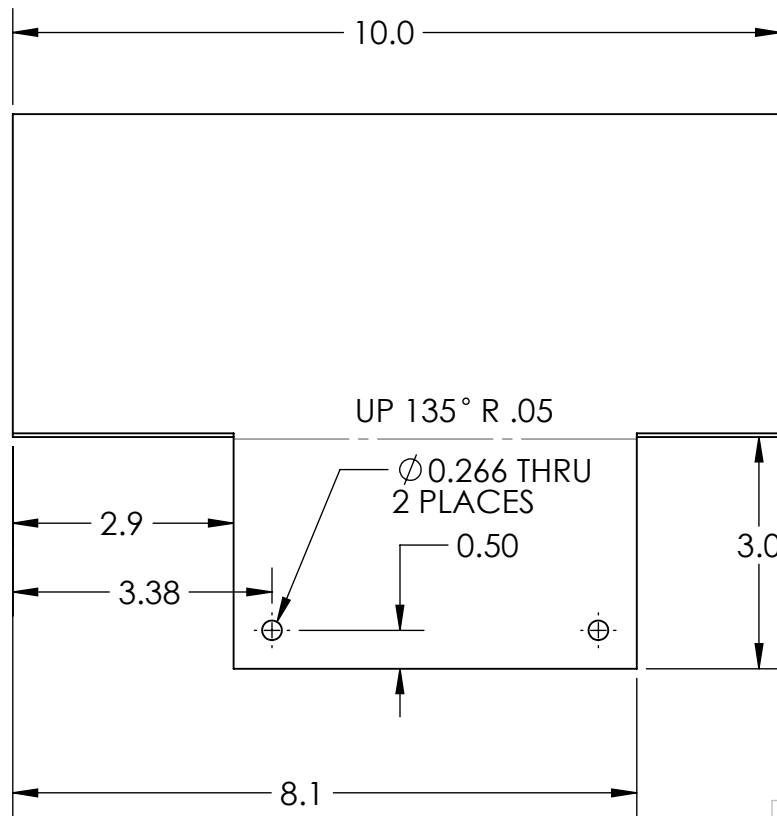


FOLDED VIEW

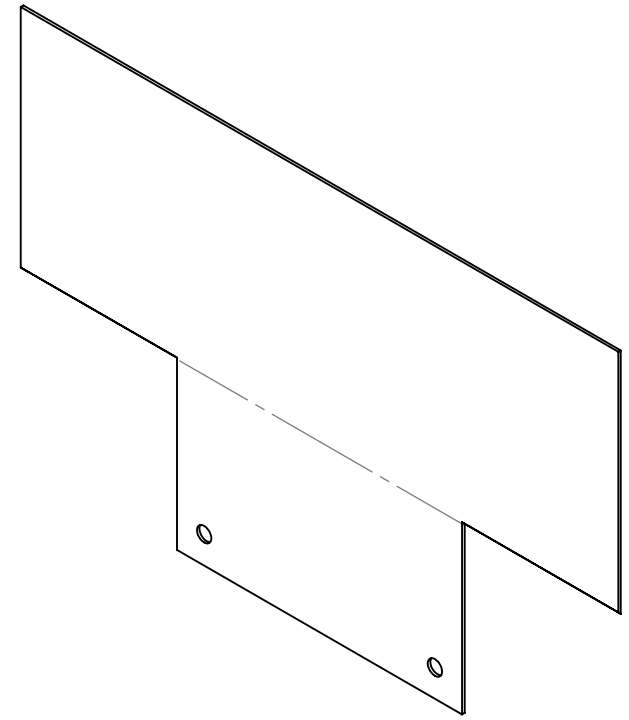


- NOTES:
1. QTY: 1
  2. MATL: 20GA STEEL
  3. DIMS IN INCHES
  4. BREAK ALL EDGES
  5. UNFINISHED SURFACES

TOLERANCE UNLESS NOTED				TITLE:		
OPERATION	PLACES IN DIMENSION			BALL MANIPULATOR CHANNEL		
	0.0	0.00	0.000	DRAWN	ALLEN ZHOU	
MACHINING				DESIGNED	ALLEN ZHOU	
SHEETMETAL (SHEAR, BEND)	±0.1	±0.060	±0.030	SIZE	DWG. NO.	REV
WELDING	±0.1	±0.060		A	EML2322L-0034	E
ANGULAR DIMS	±5	±2		SCALE: 1:2		SHEET 6 OF 22

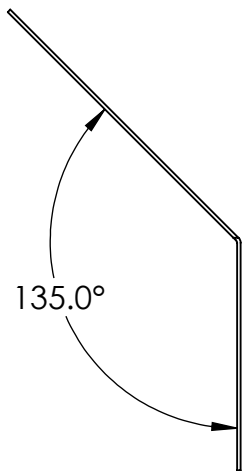


UNFOLDED VIEW

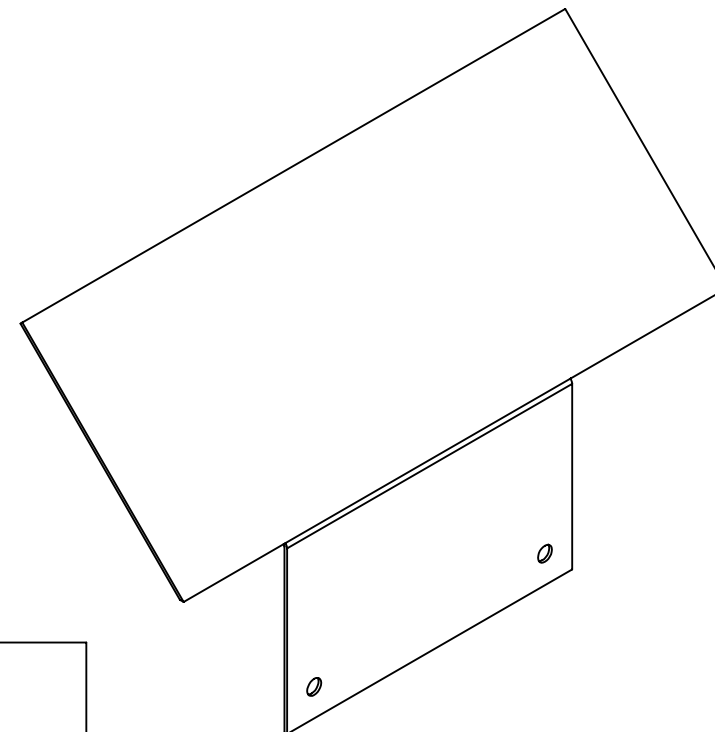
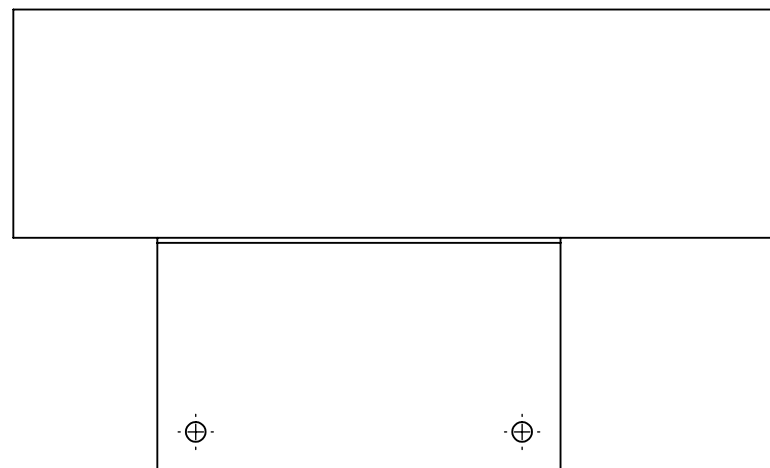


- NOTES:
- 1.QTY: 1
  - 2.MATL: 20GA STEEL
  - 3.DIMS IN INCHES
  - 4.BREAK ALL EDGES
  - 5.FINISH NO SURFACE

TOLERANCE UNLESS NOTED				TITLE:		
OPERATION	PLACES IN DIMENSION			BALL MANIPULATOR CHANNEL		
	0.0	0.00	0.000	DRAWN	ALLEN ZHOU	
MACHINING				DESIGNED	ALLEN ZHOU	
SHEETMETAL (SHEAR, BEND)	±0.1	±0.060	±0.030	SIZE	DWG. NO.	REV
WELDING	±0.1	±0.060		A	EML2322L-0034	E
ANGULAR DIMS	±5	±2		SCALE: 1:2.5		SHEET 7 OF 22

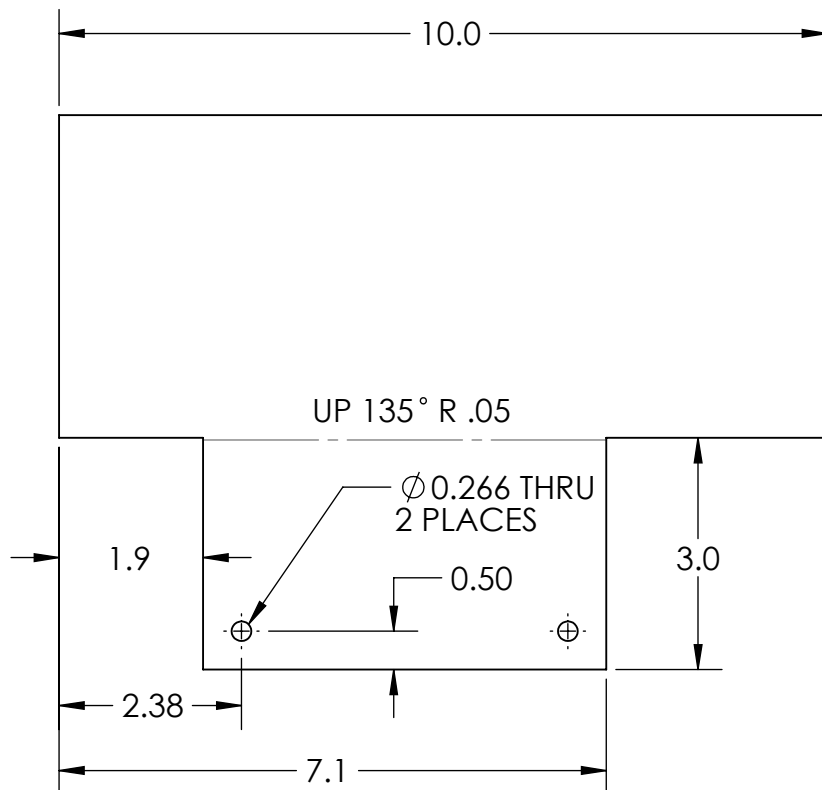


FOLDED VIEW

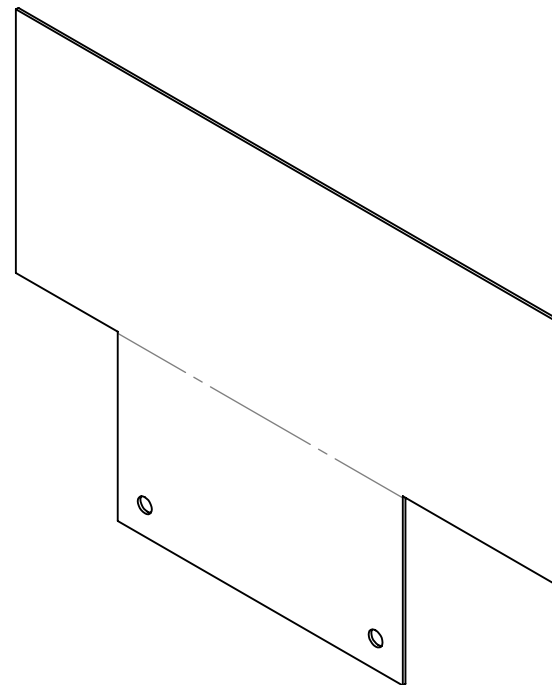
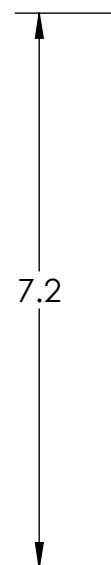


- NOTES:
1. QTY: 1
  2. MATL: 20GA STEEL
  3. DIMS IN INCHES
  4. BREAK ALL EDGES
  5. UNFINISHED SURFACES

TOLERANCE UNLESS NOTED				TITLE:		
OPERATION	PLACES IN DIMENSION			BALL MANIPULATOR CHANNEL		
	0.0	0.00	0.000	DRAWN	ALLEN ZHOU	
MACHINING				DESIGNED	ALLEN ZHOU	
SHEETMETAL (SHEAR, BEND)	±0.1	±0.060	±0.030	SIZE	DWG. NO.	REV
WELDING	±0.1	±0.060		A	EML2322L-0034	E
ANGULAR DIMS	±5	±2		SCALE: 1:2.5		SHEET 8 OF 22



UNFOLDED VIEW



- NOTES:
1. QTY: 1
  2. MATL: 20GA STEEL
  3. DIMS IN INCHES
  4. BREAK ALL EDGES
  5. FINISH NO SURFACE

TOLERANCE UNLESS NOTED				TITLE:		
OPERATION	PLACES IN DIMENSION			BALL MANIPULATOR CHANNEL		
	0.0	0.00	0.000	DRAWN	ALLEN ZHOU	
MACHINING				DESIGNED	ALLEN ZHOU	
SHEETMETAL (SHEAR, BEND)	±0.1	±0.060	±0.030	SIZE	DWG. NO.	REV
WELDING	±0.1	±0.060		A	EML2322L-0034	E
ANGULAR DIMS	±5	±2		SCALE: 1:2.5		SHEET 9 OF 22