



NOTES: 1. QTY: 1 2. MATL: ALUMINUM 3. DIMS IN INCHES 4. FINISH NO SURFACES 5. BREAK ALL EDGES

TOLERANCE UNLESS NOTED				TITLE:					
OPERATION	PLACES IN DIMENSION			BALL MANIPULATOR CLAW - 4.5 in					
	0.0	0.00	0.000	DRAWN	ALL	EN ZHOU			
MACHINING	±0.050	±0.020	±0.005	DESIGNED	ALL	EN ZHOU			
CUT OFF (SAW, BURN, SHEAR)	±0.1	±0.060		SIZE D)WG. 1		21 00	00	REV
WELDING	±0.1	±0.060		Α	EML2322L-00			00	В
ANGULAR DIMS	±5	<u>+</u> 2	±0.5	SCALE	: 1:2			SHEET 12	2 OF 18

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