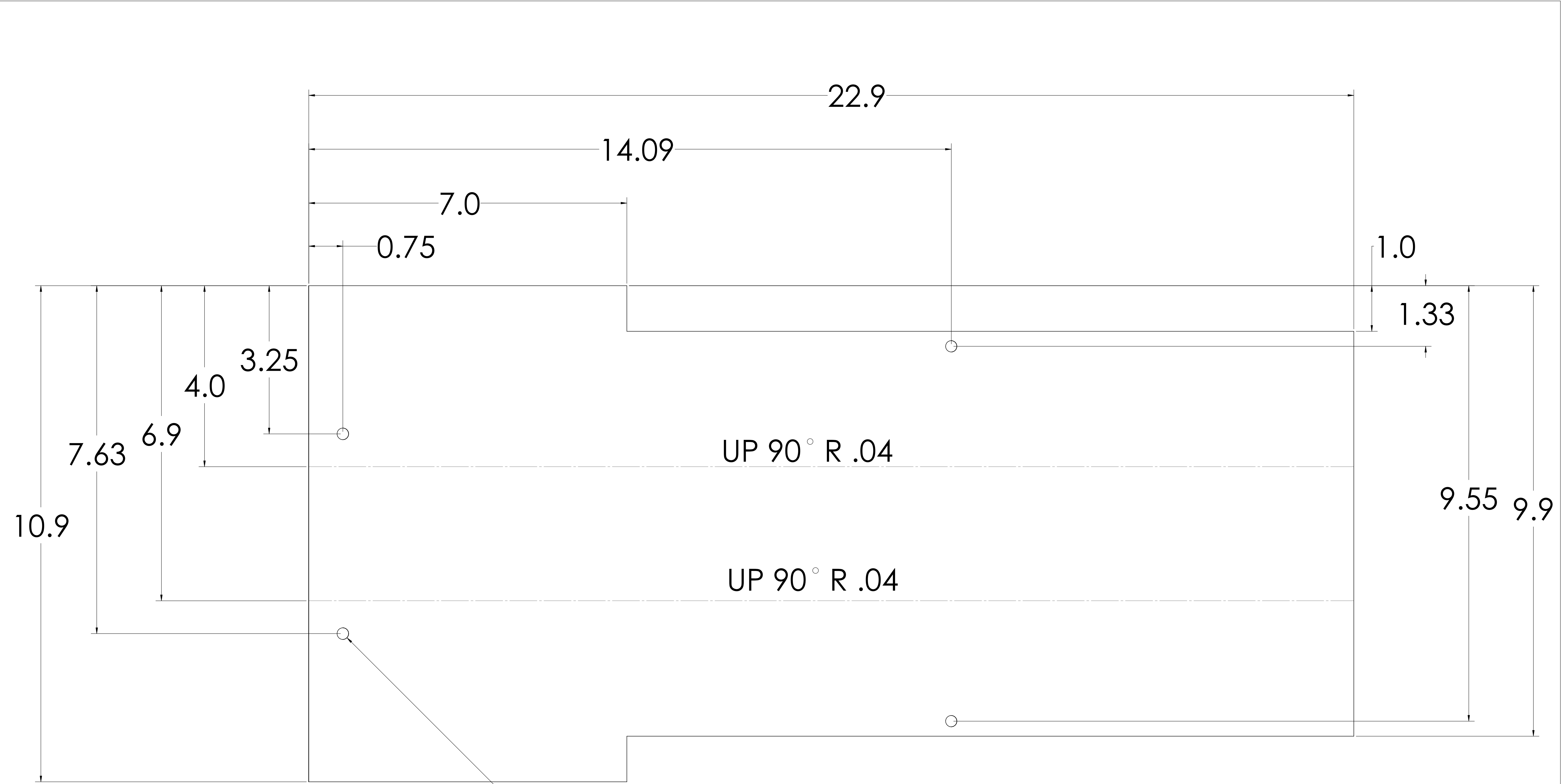


SINCE THE HOPPER WILL BE AT AN ANGLE DURING ASSEMBLY, THE GROUP NUMBER WILL BE WRITTEN AT AN ANGLE TO APPEAR LEVEL DURING ASSEMBLY.

- NOTES:
- 1. DIMS IN INCHES
 - 2. QTY: 1
 - 3. MATL: 20 GAGE STEEL
 - 4. UNFINISHED SURFACES
 - 5. BREAK ALL EDGES

FOLDED VIEW

TOLERANCE UNLESS NOTED				TITLE:		
OPERATION	PLACES IN DIMENSION			BALL HOPPER		
	0.0	0.00	0.000	DRAWN	MARK YEN	
MACHINING				DESIGNED	MARK YEN	
SHEETMETAL (SHEAR, BEND)	±0.1	±0.060	±0.030	SIZE	DWG. NO.	REV
WELDING	±0.1	±0.060		A	EML2322L-0018	C
ANGULAR DIMS	±5	±2		SCALE: 1:4		SHEET 1 OF 2



Ø 0.257 THRU;
4 PLACES

NOTES:
1.DIMS IN INCHES
2.QTY: 1
3.MATL: 20 GAGE STEEL
4.UNFINISHED SURFACES
5.BREAK ALL EDGES

UNFOLDED VIEW

TOLERANCE UNLESS NOTED				TITLE:			
OPERATION	PLACES IN DIMENSION			BALL HOPPER			
	0.0	0.00	0.000	DRAWN	MARK YEN		
MACHINING	±0.1	±0.060	±0.030	DESIGNED	MARK YEN		
SHEETMETAL (SHEAR, BEND)				SIZE	DWG. NO.	REV	
WELDING				A	EML2322L-0018	C	
ANGULAR DIMS				SCALE: 1:1	SHEET 2 OF 2		