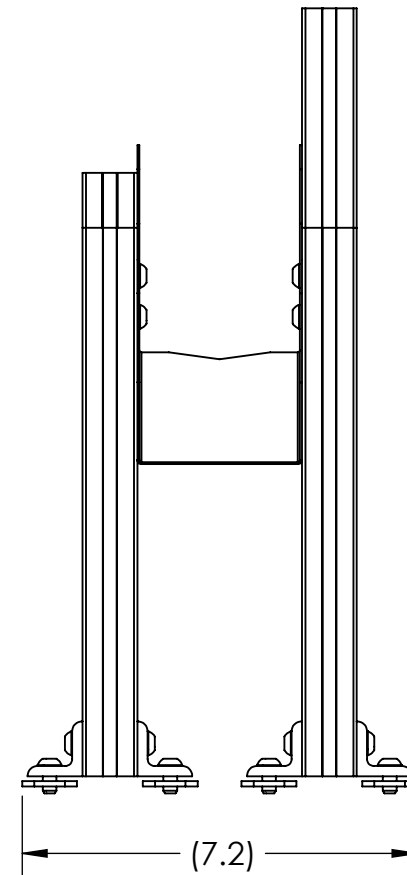
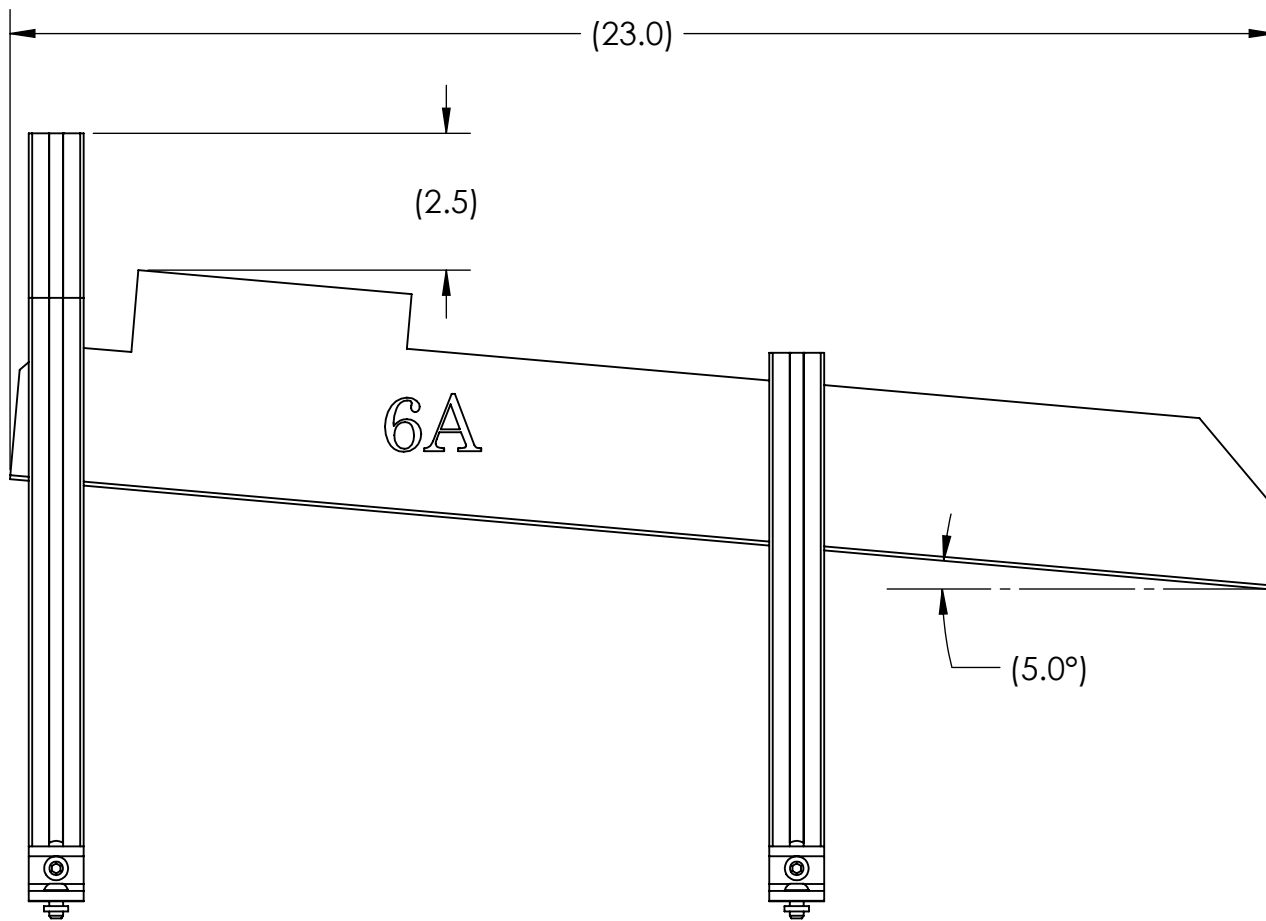


NOTES:
 1. DIMS IN INCHES
 2. QTY: 1

TITLE:				HOPPER ASSEMBLY		
DRAWN				MARK YEN		
DESIGNED				MARK YEN		
SIZE		DWG. NO.		REV		
A		EML2322L-A-013		F		
SCALE: 5:12				SHEET 1 OF 4		

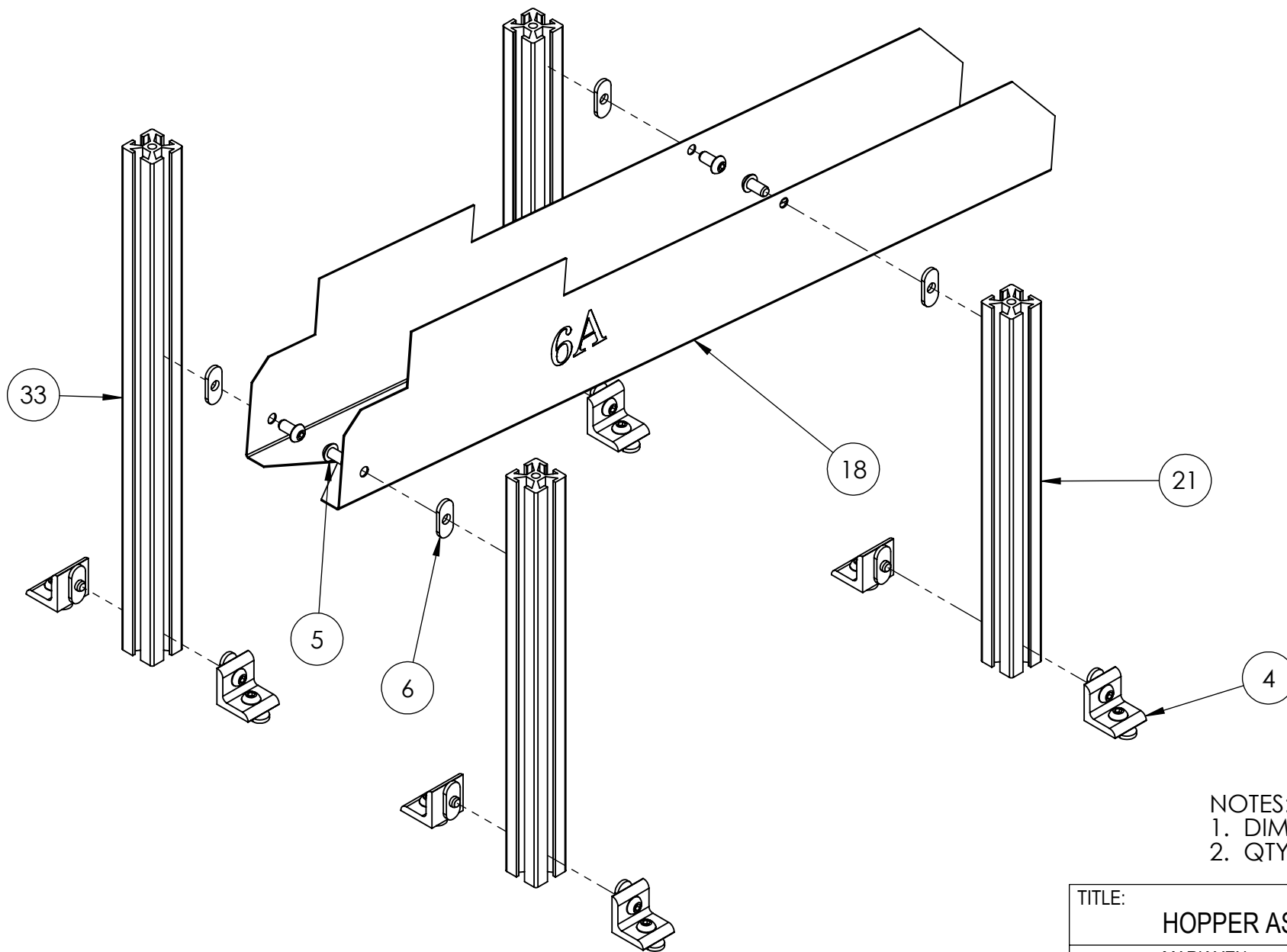
TOLERANCE UNLESS NOTED			
DIMENSION TYPE	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5



- NOTES:
 1. DIMS IN INCHES
 2. QTY: 1

TITLE:			
HOPPER ASSEMBLY			
DRAWN		MARK YEN	
DESIGNED		MARK YEN	
SIZE	DWG. NO.		REV
A	EML2322L-A-013		F
SCALE: 1:3.5		SHEET 2 OF 4	

DIMENSION TYPE	TOLERANCE UNLESS NOTED		
	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5



NOTES:
 1. DIMS IN INCHES
 2. QTY: 1

TITLE:			
HOPPER ASSEMBLY			
DRAWN MARK YEN			
DESIGNED MARK YEN			
SIZE	DWG. NO.		REV
A	EML2322L-A-013		F
SCALE: 3:10		SHEET 3 OF 4	

DIMENSION TYPE	TOLERANCE UNLESS NOTED		
	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	EML2322L-0005	1/4-20 x 1/2 in BUTTON HEAD CAP SCREW	4
6	EML2322L-0006	1/4-20 T-NUT	4
18	EML2322L-0018	BALL HOPPER	1
21	EML2322L-0021	80/20 EXTRUSION - 10 in	2
23	EML2322L-0023	80/20 EXTRUSION - 11.0 in	1
33	EML2322L-0033	80/20 EXTRUSION - 14.0 in	1
A10	EML2322L-A-010	90-DEGREE BRACKET ASSEMBLY	8

NOTES:
1. DIMS IN INCHES
2. QTY: 1

TITLE: HOPPER ASSEMBLY			
DRAWN MARK YEN			
DESIGNED MARK YEN			
SIZE A	DWG. NO. EML2322L-A-013		REV F
SCALE: 1:8		SHEET 4 OF 4	

TOLERANCE UNLESS NOTED			
DIMENSION TYPE	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5