

{% extends 'base.html' %} {% block body %}

Đ ĐμĐ·ÑfĐ»ÑĈĈ,Đ°Ñ,Ñ< ÑĖĐ°ÑÑ‡ĐμÑ,Đ°

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Đ°ÑÑ...Đ³⁄₄Đ°Đ¹⁄₂Ñ<Đμ Đ°Đ¹⁄₂Đ¹⁄₂Ñ<Đμ:

$\backslash(M)$	$\backslash(R_{\{wf\}})$	$\backslash(R_{\{un\}})$	$\backslash(B_f)$	$\backslash(B_z)$	$\backslash(\gamma_c)$	$\backslash(b_f)$	$\backslash(k_f)$	$\backslash(t_w)$	$\backslash(h_w)$	$\backslash(h)$
$\{\{$ the_big_m $\}\}$	$\{\{$ the_big_r_wf $\}\}$	$\{\{$ the_big_r_un $\}\}$	$\{\{$ the_big_b_f $\}\}$	$\{\{$ the_big_b_z $\}\}$	$\{\{$ the_gamma_c $\}\}$	$\{\{$ the_b_f $\{\{$ the_k_f $\{\{$ $\}\}$ $\}\}$ $\}\}$	$\{\{$ the_t_w $\}\}$	$\{\{$ the_h_w $\}\}$	$\{\{$ the_h $\}\}$	

Đ°ÑÑ...Đ³⁄₄Đ°Đ¹⁄₂Ñ<Đμ Đ°Đ¹⁄₂Đ¹⁄₂Ñ<Đμ

ĐĐ³⁄₄Đ¹⁄₂ÑĐ³⁄₄Đ»ÑĈĐ°Đ²ÑfÑ,Đ°Đ²ÑĖĐ³⁄₄Đ²Đ³⁄₄Đ²⁄₄ĐĈÑĖĐ³⁄₄Ñ,Đ,Đ»ÑĐĈÑĖĐ,Đ°ÑĖĐμĐĈĐ»ÑĐμÑ,ÑÑÑÑfĐ³⁄₄Đ²Ñ<Đ¹⁄₄Ñ°Đ³⁄₄ĐĈÑfÑ,ĐμĐ¹⁄₄Đ³⁄₄Đ±Đ²Đ°ÑĖĐ°Đ,ĐĈĐ³⁄₄ĐĈĐμÑĖĐ,Đ¹⁄₄ĐμÑ,ÑĖÑfĐĈÑĖĐ³⁄₄Ñ,Đ,Đ»ÑĐ°Đ°Đ·Đ¹⁄₄ĐμÑĖÑ<ĐĈĐ³⁄₄ĐĈĐμÑĖĐμÑ‡Đ¹⁄₂Đ³⁄₄Đ³⁄₄ÑĐμÑ‡ĐμĐ⁄₃Đ,Ñ:Ñ°ĐÑĖĐ,Đ¹⁄₂Đ°ĐĈÑĖĐ³⁄₄Ñ,Đ,Đ»Ñ $\backslash(b_f = \{\{$ the_b_f $\}\}$ ÑĐ¹⁄₄),Ñ,Đ³⁄₄Đ»Ñ%Đ,Đ¹⁄₂Đ°ÑÑ,ĐμĐ¹⁄₃Đ°Đ,ĐĈÑĖĐ³⁄₄Ñ,Đ,Đ»Ñ $\backslash(t_w = \{\{$ the_t_w $\}\}$ ÑĐ¹⁄₄),Đ²Ñ<ÑĐ³⁄₄Ñ,Đ°ÑÑ,ĐμĐ¹⁄₃Đ°Đ,ĐĈÑĖĐ³⁄₄Ñ,Đ,Đ»Ñ $\backslash(h_w = \{\{$ the_h_w $\}\}$ ÑĐ¹⁄₄),Đ²Ñ<ÑĐ³⁄₄Ñ,Đ°ĐĈÑĖĐ³⁄₄Ñ,Đ,Đ»Ñ $\backslash(h = \{\{$ the_h $\}\}$ ÑĐ¹⁄₄).ĐĐ»ĐμĐ°Ñ,ÑĖĐ³⁄₄Đ°Ñ<Đ¹⁄₄Đ°ÑĖĐ°Đ: $\{\{$ the_electrode_type $\}\}$ $\backslash(R_{\{wf\}} = \{\{$ the_big_r_wf $\}\}$ ĐœĐŸĐ°),ÑÑ,Đ°Đ»ÑĈĐ¹⁄₄Đ°ÑĖĐ°Đ: $\{\{$ the_steel_type $\}\}$ $\backslash(R_{\{un\}} = \{\{$ the_big_r_un $\}\}$ ĐœĐŸĐ°).Đ°Đ·Đ³⁄₄Đ±Đ°ÑÑÑ%Đ,Đ¹⁄₄Đ³⁄₄Đ¹⁄₄ĐμĐ¹⁄₂Ñ, $\backslash(M = \{\{$ the_big_m $\}\}$ Đ°ĐĐ¹⁄₄),Đ°Đ°Ñ,ĐμÑ,Ñ°Đ²Đ° $\backslash(k_f = \{\{$ the_k_f $\}\}$ ÑĐ¹⁄₄).

Đ°ÑÑ‡ĐμÑ,Đ±ÑfĐ°ĐμÑ,ĐĈÑĖĐ°Đ,Đ·Đ°Đ°Đ°Đ,Ñ,ÑĈÑÑÑÑĐ³⁄₄Đ»Đ°ÑĐ³⁄₄Đ¹⁄₄ĐŸ 16.13330.2011.

ĐĈĐ³⁄₄Đ»Đ°ÑĐ¹⁄₂Đ³⁄₄ĐĈÑfĐ¹⁄₂Đ°Ñ,Ñf 14.1.16ĐĈĐŸ 16.13330.2011Đ²Ñ<Đ±Đ³⁄₄ÑĖÑĐμÑ‡ĐμĐ¹⁄₂Đ,ÑĐ°Đ»ÑÑĖĐ°ÑÑ‡ĐμÑ,Đ°Đ³⁄₄ÑÑfÑ%ĐμÑÑ,Đ²Đ»ÑĐμÑ,ÑÑĐĈĐ³⁄₄Ñ,Đ³⁄₄ÑĖĐ³⁄₄ÑfĐ»Đ°Đ¹⁄₄: $\backslash(B_fR_{\{wf\}}/B_zR_{\{wz\}})\leqslant 1\)$ -ĐĈĐ³⁄₄Đ¹⁄₄ĐμÑ,Đ°Đ»Đ»ÑfÑ°Đ²Đ°Đ,Đ»Đ, $\backslash(B_fR_{\{wf\}}/B_zR_{\{wz\}}) > 1\)$ -ĐĈĐ³⁄₄Đ³ÑĖĐ°Đ¹⁄₂Đ,Ñ‡ĐμÑĐĈĐ»Đ²Đ»ĐμĐ¹⁄₂Đ,Ñ.

ĐĐ°ÑÑ‡Đ,Ñ,Đ°ĐμĐ¹⁄₄ $\backslash(R_{\{wz\}})$.ĐĈĐ³⁄₄Đ³Đ»Đ°ÑĐ¹⁄₂Đ³⁄₄Ñ,Đ°Đ±Đ»Đ,Ñ‡Đμâ,-4ĐĈĐŸ 16.13330.2011 $\backslash(R_{\{wz\}} = 0.45R_{\{un\}})$.ĐĐ³⁄₄ÑĖĐ¹⁄₄Đ°Ñ,Đ,Đ²Đ¹⁄₂Đ³⁄₄ĐμÑĐ³⁄₄ĐĈÑĖĐ³⁄₄Ñ,Đ,Đ²Đ»ĐμĐ¹⁄₃Đ,Đμ $\backslash(R_{\{un\}})$ Đ²Ñ<Đ±ÑĖĐ°Đ¹⁄₂Đ¹⁄₂Đ³⁄₄Đ¹⁄₄Đ°ÑĖĐ°Đ,ÑÑ,Đ°Đ»Đ,ÑĖĐ°Đ²Đ¹⁄₂ÑĐμÑ,ÑÑ $\{\{$ the_big_r_un $\}\}$ ĐœĐŸĐ°,Ñ,Đ°Đ°Đ,Đ¹⁄₄Đ³⁄₄Đ±ÑĖĐ°Đ·Đ³⁄₄Đ¹⁄₄ $\backslash(R_{\{wz\}} = 0.45\cdot \{\{$ the_big_r_un $\}\} = \{\{$ the_big_r_wz $\}\}$ ĐœĐŸĐ°)

ĐŸĐ³⁄₄Đ°ÑÑ,Đ°Đ²Đ,Đ¹⁄₄Đ°Đ¹⁄₂Đ¹⁄₂Ñ<ĐμĐ²Ñ,Đ³⁄₄ÑĖĐ¹⁄₄ÑfĐ»Ñf $\backslash(B_fR_{\{wf\}}/B_zR_{\{wz\}})\backslash(=)\backslash(\{\{$ the_big_b_f $\}\}\cdot \{\{$ the_big_r_wf $\}\}/\{\{$ the_big_b_z $\}\}\cdot \{\{$ the_big_r_wz $\}\}\backslash(=)\backslash(\{\{$ the_condition4 $\}\}\leqslant 1\)$.ĐœĐ°Đ°Đ,Đ¹⁄₄Đ±ÑĖĐ°Đ·Đ³⁄₄Đ¹⁄₄,ÑĖĐ°ÑÑ‡ĐμÑ,Đ°Đ³⁄₄Đ»ĐμĐ¹⁄₂Đ±Ñ<Ñ,ÑĈĐ²Ñ<ĐĈĐ³⁄₄Đ»Đ¹⁄₂ĐμĐ¹⁄₂ĐĈĐ³⁄₄Đ¹⁄₄ĐμÑ,Đ°Đ»Đ»ÑfÑ°Đ²Đ°.

ĐĈĐ³⁄₄Đ³Đ»Đ°ÑĐ¹⁄₂Đ³⁄₄ĐĈÑfĐ¹⁄₂Đ°Ñ,Đ° 14.1.17ĐĈĐŸ 16.13330.2011ÑĖĐ°ÑÑ‡ĐμÑ,ÑĐ²Đ°ÑĖĐ¹⁄₂Ñ<Ñ...ÑĐ³⁄₄ĐμĐ°Đ,Đ¹⁄₂ĐμĐ¹⁄₂Đ,Đ°ÑÑfĐ³⁄₄Đ²Ñ<Đ¹⁄₄Đ,Ñ°Đ²Đ°Đ¹⁄₄Đ,ĐĈÑĖĐ,Đ°ĐμĐ¹⁄₃Ñ,Đ²Đ,Đ¹⁄₄Đ³⁄₄Đ¹⁄₄ĐμĐ¹⁄₂Ñ,Đ° $\backslash(œ)$ Đ²ĐĈĐ»Đ³⁄₄ÑĐ°Đ³⁄₄ÑÑ,Đ,ĐĈĐμÑĖĐĈĐμĐ¹⁄₃Đ°Đ°ÑfĐ»ÑÑĖĐ¹⁄₂Đ³⁄₄Đ¹⁄₄ĐĈĐ»Đ³⁄₄ÑĐ°Đ³⁄₄ÑÑ,Đ,ÑĖĐ°ÑĐĈĐ³⁄₄Đ»Đ³⁄₄ĐμĐ¹⁄₂Đ,ÑÑ°Đ³⁄₄Đ²,ÑĐ»ĐμĐ°ÑfĐμÑ,Đ²Ñ<ĐĈĐ³⁄₄Đ»Đ¹⁄₂ÑÑ,ÑĈĐ¹⁄₂Đ°ÑÑĖĐμ·(ÑfÑĐ»Đ³⁄₄Đ²Đ¹⁄₂Ñ<Đ¹⁄₄)ĐĈĐ³⁄₄Đ¹⁄₄ĐμÑ,Đ°Đ»Đ»ÑfÑ°Đ²Đ°ĐĈĐ³⁄₄Ñ,Đ³⁄₄ÑĖĐ¹⁄₄ÑfĐ»Đμ $\backslash(M/(W_{\{f\}}R_{\{wf\}}\gamma_c)\leqslant 1\)$ (178).

ĐĐ°ÑÑ‡ĐμÑ,

ĐœĐ³⁄₄Đ¹⁄₄ĐμĐ¹⁄₂Ñ,ÑĐ³⁄₄ĐĈÑĖĐ³⁄₄Ñ,Đ,Đ²Đ»ĐμĐ¹⁄₃Đ,ÑÑĖĐ°ÑÑ‡ĐμÑ,Đ¹⁄₂Đ³⁄₄Đ³⁄₄ÑĐμÑ‡ĐμĐ¹⁄₂Đ,ÑĐĈĐμÑĖĐ,Đ¹⁄₄ĐμÑ,ÑĖĐ°Ñ°Đ³⁄₄Đ² $\backslash(W_f = \{I_f/y_{\max}\})$,Đ³⁄₄ĐμĐ¹⁄₄Đ³⁄₄Đ¹⁄₄ĐμĐ¹⁄₂Ñ,Đ,Đ¹⁄₂ĐμÑĖÑ‡Đ,ÑĖĐ°ÑÑ‡ĐμÑ,Đ¹⁄₂Đ³⁄₄Đ³⁄₄ÑĐμÑ‡ĐμĐ¹⁄₂Đ,Ñ $\backslash(I_f\approx \beta_f\left[\left\{\frac{2h_w^3k_f}{12}+2b_fk_f\left(\left\{\frac{h+k_f}{2}\right\}\right)^2+2(b_f-t_w)k_f\left(\left\{\frac{h_w-k_f}{2}\right\}\right)^2\right]\right)$,Đ°ÑĖĐ°ÑÑÑ,Đ³⁄₄ÑĐ¹⁄₂Đ,ĐμĐ³⁄₄Ñ,Đ³⁄₄ÑĐ,ÑĐ»ĐμĐ¹⁄₄ĐμĐ¹⁄₂Ñ,Đ°Đ°Đ³⁄₄Đ¹⁄₂Đ°Đ,Đ±Đ³⁄₄Đ»ĐμĐμÑfĐ°Đ»ĐμĐ¹⁄₂Đ¹⁄₂Đ³⁄₄Đ¹⁄₄Ñ,Đ³⁄₄Ñ‡Đ°Đ,Ñ°Đ²Đ° $\backslash(y_{\max} = h/2+k_{\{f\}})$.ĐœĐ°Đ°Đ,Đ¹⁄₄Đ³⁄₄Đ±ÑĖĐ°Đ·Đ³⁄₄Đ¹⁄₄ĐĈĐ³⁄₄Đ»ÑfÑ°Đ²Đ°ĐμĐ¹⁄₄:

$\backslash(I_f = \{\{$ the_big_b_f $\}\}\cdot \{\{$ $\}\}^2\cdot \{\{$ the_h_w $\}\}^3\cdot \{\{$ the_k_f $\}\}/12+2\cdot \{\{$ the_b_f $\}\}\cdot \{\{$ the_k_f $\}\}\cdot \{\{$ the_h $\}\} + \{\{$ the_k_f $\}\})/2^{\{2\}}+2\cdot (\{\{$ the_b_f $\}\} - \{\{$ the_t_w $\}\})\cdot 1\cdot (\{\{$ the_h_w $\}\} - \{\{$ the_k_f $\}\})/2^{\{2\}}\{\{$ the_result1 $\}\}$ ÑĐ¹⁄₄ $\{\{$ $\}\}$)

$\backslash(y_{\max} = \{\{$ the_h $\}\}/2 + \{\{$ the_k_f $\}\} = \{\{$ the_result2 $\}\})$.

ĐŸĐ³⁄₄Đ»ÑfÑ°ĐμĐ¹⁄₄: $\backslash(W_{\{f\}} = \{\{$ the_result1 $\}\}/\{\{$ the_result2 $\}\} = \{\{$ the_result3 $\}\}$ ÑĐ¹⁄₄ $\{\{$ $\}\}$)

Đ°Ñ<Ñ‡Đ,ÑĐ»Đ,Đ¹⁄₄Đ¹⁄₂Đ°ĐĈÑĖĐμĐ¹⁄₂Đ,ĐμĐ²Ñ°Đ²μĐĈĐ³⁄₄Ñ,Đ³⁄₄ÑĖĐ¹⁄₄ÑfĐ»Đμ $\backslash(\tau_f = M/W_{\{f\}} = \{\{$ the_big_m $\}\}\cdot 10^{\{3\}}/\{\{$ the_result3 $\}\} = \{\{$ the_result4 $\}\}$ ĐœĐŸĐ°)

Đ°Ñ<Ñ‡Đ,ÑĐ»Đ,Đ¹⁄₄Đ³⁄₄Ñ,Đ¹⁄₂Đ³⁄₄Ñ°ĐμĐ¹⁄₂Đ,Đμ $\backslash(\tau_{\{f\}}/R_{\{wf\}} = \{\{$ the_result4 $\}\}/\{\{$ the_result3 $\}\} = \{\{$ the_result5 $\}\})$

$$\mathbb{D}'\tilde{\mathbb{N}}_{\langle}\mathbb{D}^2\mathbb{D}^{3/4}\mathbb{D}'\tilde{\mathbb{N}}_{\langle}$$

$\mathbb{D}_1\mathbb{D}^3\mathbb{4D}^2\mathbb{D}\gg\mathbb{D}^{\circ}\mathbb{N}\mathbb{D}^1\mathbb{4}\mathbb{D}^3\mathbb{4}$ $\mathbb{D}_L\tilde{\mathbb{N}}\mathbb{f}\mathbb{D}^1\mathbb{4}\mathbb{D}^{\circ}\tilde{\mathbb{N}},\tilde{\mathbb{N}}\mathbb{f}$ 14.1.8 $\mathbb{D}_1\mathbb{D}^{\tilde{\mathbb{Y}}}$ 16.13330.2011 $\mathbb{D}^{\circ}\mathbb{D}\gg\tilde{\mathbb{N}}\tilde{\mathbb{N}}\mathbb{f}\mathbb{D}^3\mathbb{D}\gg\mathbb{D}^3\mathbb{4D}^2\tilde{\mathbb{N}}\langle\tilde{\mathbb{N}}\dots\tilde{\mathbb{N}}^{\circ}\mathbb{D}^3\mathbb{4D}^2$, $\tilde{\mathbb{N}}\mathbb{E}\mathbb{D}^{\circ}\mathbb{D}^{\circ}\mathbb{D}^1\mathbb{4}\mathbb{D}_{\mu}\tilde{\mathbb{N}}\mathbb{E}\tilde{\mathbb{N}}\langle$
 $\mathbb{D}^{\circ}\mathbb{D}^3\mathbb{4}\tilde{\mathbb{N}},\mathbb{D}^3\mathbb{4}\tilde{\mathbb{N}}\mathbb{E}\tilde{\mathbb{N}}\langle\tilde{\mathbb{N}}\dots\tilde{\mathbb{N}}\mathbb{f}\tilde{\mathbb{N}}\tilde{\mathbb{N}},\mathbb{D}^{\circ}\mathbb{D}^1\mathbb{4}\mathbb{D}^3\mathbb{4D}^2\mathbb{D}\gg\mathbb{D}_{\mu}\mathbb{D}^1\mathbb{4}\mathbb{N}\langle\mathbb{D}^2\tilde{\mathbb{N}}\mathbb{D}^3\mathbb{4}\mathbb{D}^3\mathbb{4}\tilde{\mathbb{N}},\mathbb{D}^2\mathbb{D}_{\mu}\tilde{\mathbb{N}},\tilde{\mathbb{N}}\tilde{\mathbb{N}},\mathbb{D}^2\mathbb{D},\mathbb{D},\tilde{\mathbb{N}}\tilde{\mathbb{N}}\mathbb{E}\mathbb{D}^{\circ}\tilde{\mathbb{N}}\tilde{\mathbb{N}}\ddagger\mathbb{D}_{\mu}\tilde{\mathbb{N}},\mathbb{D}^3\mathbb{4D}^1\mathbb{4}$, $\mathbb{D}^{\circ}\mathbb{D}\gg\tilde{\mathbb{N}}$
 $\tilde{\mathbb{N}}\mathbb{D}\gg\mathbb{D}_{\mu}\mathbb{D}^1\mathbb{4}\mathbb{D}_{\mu}\mathbb{D}^1\mathbb{4}\mathbb{N},\mathbb{D}^3\mathbb{4D}^2\mathbb{D},\mathbb{D},\tilde{\mathbb{N}}\tilde{\mathbb{N}},\mathbb{D}^{\circ}\mathbb{D}\gg\mathbb{D},\tilde{\mathbb{N}}\mathbb{D}_L\tilde{\mathbb{N}}\mathbb{E}\mathbb{D}_{\mu}\mathbb{D}^{\circ}\mathbb{D}_{\mu}\mathbb{D}\gg\mathbb{D}^3\mathbb{4D}^1\mathbb{4}\tilde{\mathbb{N}},\mathbb{D}_{\mu}\mathbb{D}^{\circ}\tilde{\mathbb{N}}\mathbb{f}\tilde{\mathbb{N}}\ddagger\mathbb{D}_{\mu}\tilde{\mathbb{N}}\tilde{\mathbb{N}},\mathbb{D},\mathbb{D}^{\circ}\mathbb{D}^1\mathbb{4}\mathbb{V}(285\mathbb{D}^1\mathbb{4}\mathbb{D}^1\mathbb{4}^{\circ}2\mathbb{1})\tilde{\mathbb{N}}\mathbb{D}\gg\mathbb{D}_{\mu}\mathbb{D}$
 $\tilde{\mathbb{N}}\mathbb{f}\mathbb{D}_{\mu}\tilde{\mathbb{N}},\mathbb{D}^{\circ}\mathbb{D}^{\circ}\mathbb{D}^{\circ}\mathbb{D}_L\tilde{\mathbb{N}}\mathbb{E}\mathbb{D}^{\circ}\mathbb{D}^2\mathbb{D},\mathbb{D}\gg\mathbb{D}^3\mathbb{4}$, $\mathbb{D}_L\tilde{\mathbb{N}}\mathbb{E}\mathbb{D},\mathbb{D}^1\mathbb{4}\mathbb{D}_{\mu}\mathbb{D}^1\mathbb{4}\mathbb{N}\tilde{\mathbb{N}},\tilde{\mathbb{N}}\mathbb{E}\tilde{\mathbb{N}}\mathbb{D}\gg\mathbb{D}_{\mu}\mathbb{D}^{\circ}\tilde{\mathbb{N}},\tilde{\mathbb{N}}\mathbb{E}\mathbb{D}^3\mathbb{4D}^{\circ}\mathbb{D}^1\mathbb{4}\mathbb{N}\langle\mathbb{D}_{\mu}\mathbb{D}^1\mathbb{4}\mathbb{D}^{\circ}\tilde{\mathbb{N}},\mathbb{D}_{\mu}\tilde{\mathbb{N}}\mathbb{E}\mathbb{D},\mathbb{D}^{\circ}\mathbb{D}\gg\tilde{\mathbb{N}}\langle$, $\tilde{\mathbb{N}}\mathbb{f}\mathbb{D}$
 $\mathbb{D}^3\mathbb{4D}^2\mathbb{D}\gg\mathbb{D}_{\mu}\tilde{\mathbb{N}},\mathbb{D}^2\mathbb{D}^3\mathbb{4}\tilde{\mathbb{N}}\mathbb{E}\tilde{\mathbb{N}}\tilde{\mathbb{N}}\tilde{\mathbb{Z}}\tilde{\mathbb{N}}\%_{\mathbb{D}}\mathbb{D}_{\mu}\tilde{\mathbb{N}}\mathbb{f}\tilde{\mathbb{N}}\mathbb{D}\gg\mathbb{D}^3\mathbb{4D}^2\mathbb{D},\tilde{\mathbb{N}}\mathbb{D}^1\mathbb{4}$:

$$- \tilde{D}_\mu \tilde{N} \epsilon D, \tilde{N} \in \tilde{f} \tilde{N} \tilde{\sharp} D^1 \tilde{D}^3 \tilde{D}^4 D^1 \tilde{N} \tilde{D}^2 D^0 \tilde{N} \epsilon D^0 D_\mu ((1.1 R_{_wz}) \backslasheqslant R_{_wf}) \backslasheqslant R_{_wz} B_z / B_f = 1.1 \cdot \{\{the_big_r_wz\}\} \backslasheqslant \{\{the_big_r_wf\}\} \backslasheqslant \{\{the_big_r_wz\}\} \cdot \{\{the_big_b_z\}\} / \{\{the_big_b_f\}\} = \{\{the_cond2_calc1\}\} \backslasheqslant \{\{the_big_r_wf\}\} \backslasheqslant \{\{the_cond2_calc2\}\})) - \tilde{f} \tilde{N} D \rangle D^3 \tilde{D}^2 D, D_\mu \{\{the_condition2\}\}$$
[illegible]

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