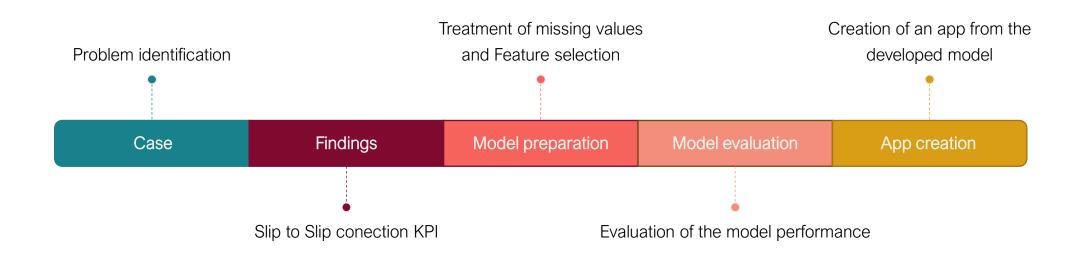


Workflow





CASE

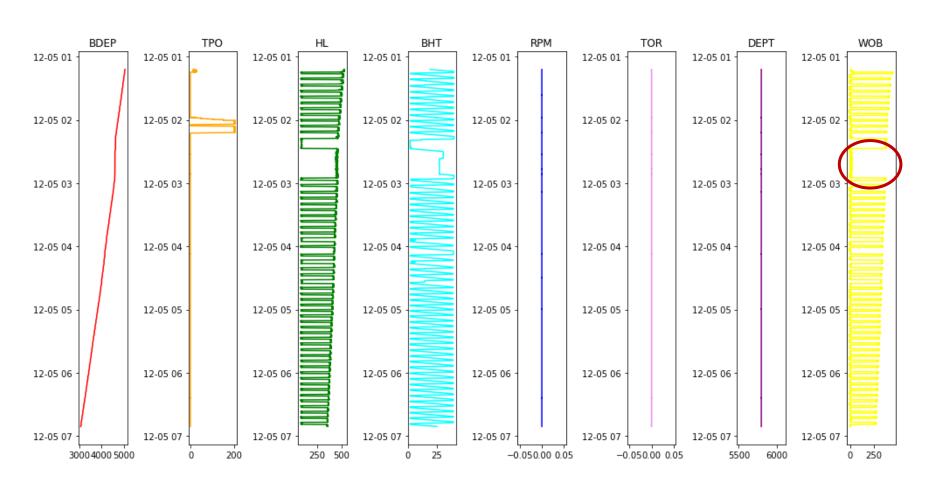


- Activity: Drilling Operation
- Problem: Non-Productive Time in the performance of the drilling machinery (connection between slips and drill pipe)
- Indicator: Slip to Slip connection time
- Objective: Identify when the slips is on or off



Time (hour)

SLIP TO SLIP CONNECTION TIME



BDEP: bit depth in m

TPO: fluid flow in gpm

HL: hook load in klbf

BHT: block position in m

RPM: rotary speed in rpm

TOR: torque in klbf-ft

DEPT: hole depth in m

WOB: weight on bit in klbf



	Slip Off (time)
count	55
mean	00:04:10.053963641
std	00:03:20.299865303
min	00:00:17.954999808
25%	00:03:36.531000064
50%	00:03:41.008999936
75%	00:03:50.714499968
max	00:27:54.967000064

	Slip On (time)
count	54
mean	00:01:59.348388882
std	00:01:08.894753649
min	00:01:26.024000
25%	00:01:39.968249984
50%	00:01:43.546499968
75%	00:01:53.753249984
max	00:09:37.049999872

Model preparation

Treatment of missing values

Strategy: mean inputation

Feature selection

Exclusion of the variables that only have zeros (TPO, RPM, TOR)

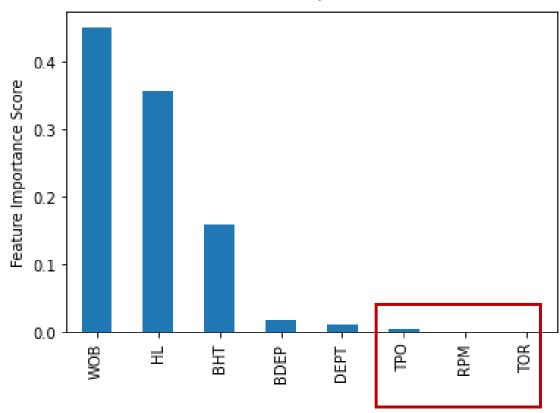
These variables had no correlation with the others and also had no contribution to the model

An app was built with streamlit to handle online inference

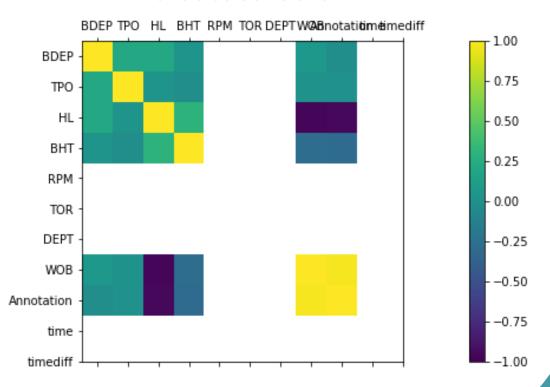


Model preparation





Variables correlation

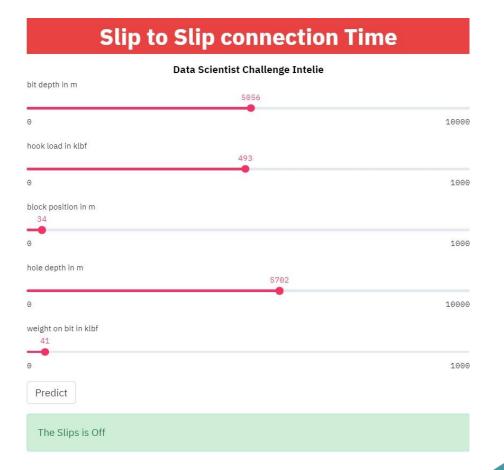


App usage examples

SLIP ON

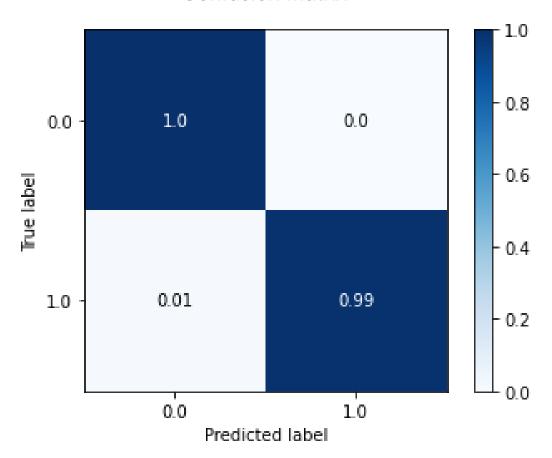
Slip to Slip connection Time Data Scientist Challenge Intelie bit depth in m 4814 10000 hook load in klbf 1000 block position in m 277 1000 hole depth in m 10000 weight on bit in klbf 1000 Predict The Slips is On

SLIP OFF



Model evaluation

Confusion Matrix



- The model detect when the slips is on or off;
- In some cases, the model fails to detect when the slips is on.



Thank You

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