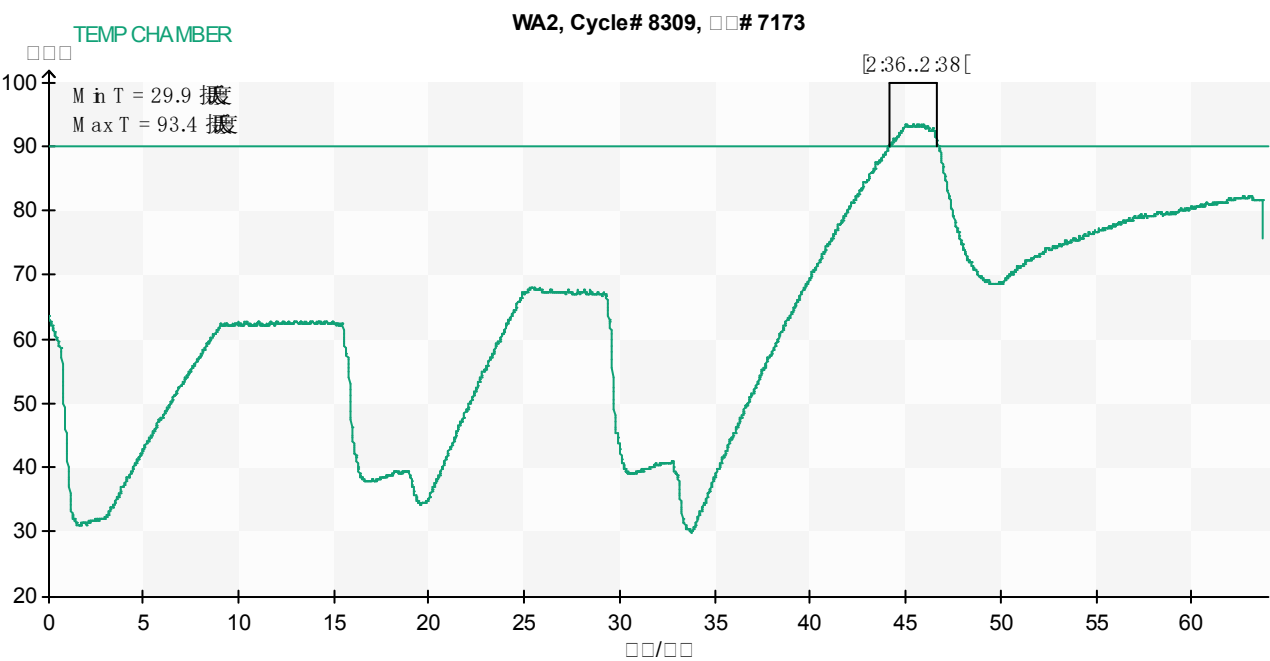


设备 2号清洗机
锅次 7173
程序 P2
程序名称 OP-D

开始时间 2018/10/16 16:05:20
结束时间 2018/10/16 17:09:15
错误代码 0
报错信息



批准人员签 _____

锅次报告

TEMP CHAMBER (摄氏度)		0:20:00	35.2
		0:20:30	38.6
	摄氏度	0:21:00	42.3
排水 长		0:21:30	46.0
0:00:01	63.5	0:22:01	49.0
预洗 CW		0:22:30	52.3
0:00:11	62.2	0:23:00	55.5
0:01:38	30.9	0:23:30	58.9
0:02:01	31.1	0:24:00	61.9
主洗		0:24:30	64.6
0:02:28	31.8	0:25:01	67.2
0:02:31	32.0	0:25:22	67.9
0:03:00	32.1	0:25:30	67.9
0:03:30	34.4	0:26:01	67.4
0:04:00	37.2	0:26:31	67.4
0:04:30	40.0	0:27:00	67.2
0:05:00	42.7	0:27:30	67.1
0:05:30	45.3	排水 短	
0:06:00	47.9	0:27:36	67.1
0:06:30	50.3	0:28:01	67.2
0:07:00	52.8	0:28:30	67.2
0:07:30	55.1	预洗 HW	
0:08:00	57.4	0:28:47	66.9
0:08:30	59.7	0:30:00	42.9
0:09:00	61.8	排水 短	
0:09:31	62.1	0:31:04	39.3
0:10:01	62.4	0:32:00	40.3
0:10:31	62.2	末洗	
0:11:00	62.5	0:32:14	40.7
0:11:31	62.1	0:32:30	40.6
0:12:01	62.5	0:33:01	38.8
0:12:31	62.3	0:33:30	30.4
0:13:01	62.5	0:33:43	29.9
0:13:31	62.5	0:34:00	31.3
排水 短		0:34:30	34.7
0:13:35	62.3	0:35:00	38.5
0:13:47	62.7	0:35:30	41.9
0:14:00	62.3	0:36:00	45.2
0:14:30	62.4	0:36:30	48.6
漂洗 1		0:37:00	51.6
0:14:57	62.4	0:37:31	55.1
0:15:00	62.2	0:38:00	58.1
0:15:30	61.4	0:38:30	61.1
0:16:00	44.0	0:39:00	64.0
0:16:30	38.2	0:39:30	67.0
0:17:00	37.9	0:40:00	69.5
排水 短		0:40:30	72.2
0:17:15	37.9	0:41:00	74.9
0:17:30	38.5	0:41:30	77.8
0:18:01	38.8	0:42:01	80.2
中和		0:42:31	82.5
0:18:25	39.2	0:43:01	84.7
0:18:30	39.2	0:43:30	87.3
0:19:00	38.7	0:44:00	89.2
0:19:30	34.2	消毒	
0:19:30	34.2	0:44:13	90.1

锅次报告

0:44:30	91.3
0:45:00	93.4
排水 短	
0:45:00	93.4
0:45:14	93.0
0:45:30	93.0
0:46:00	92.8
干燥	
0:46:25	92.6
0:46:30	92.5
0:47:00	86.2
0:47:30	79.2
0:48:00	74.6
0:48:30	71.2
0:49:00	69.7
0:49:30	68.4
0:49:30	68.4
0:50:00	68.7
0:50:30	70.2
0:51:00	71.1
0:51:30	72.2
0:52:00	73.0
0:52:30	74.0
0:53:00	74.4
0:53:30	74.8
0:54:00	75.5
0:54:30	76.0
0:55:00	76.5
0:55:30	77.1
0:56:01	77.6
0:56:30	78.2
0:57:00	79.1
0:57:30	79.0
0:58:00	79.0
0:58:30	79.3
0:59:00	79.8
0:59:31	79.9
1:00:00	80.6
1:00:30	80.8
1:01:00	80.9
1:01:30	81.2
1:02:00	81.8
1:02:30	81.9
1:02:43	82.2
1:03:00	82.2
1:03:30	81.5
结束	
1:03:32	81.5
1:03:45	75.8