

Mubea Fahrwerksfedern GmbH
Ein Unternehmen der Mubea-Gruppe

Nicolas JOUVENOT
SEGULA TECHNOLOGIE AUTOMOTIVE
Adj. Responsable Synthèse CLDR EMP2V4-CDPO chez STELLANTIS, DQ/DCTC/ICDV/CLDR/SDB
Centre technique de BELCHAMP - Bâtiment principal VA01 – Open Space

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Object: Quotation - Prototype parts

Dear Mr JOUVENOT,

please find below our quotation for prototype parts according to your request per e-mail dated from 27.05.2021

Project: EMP2 V4 - REAR Multilink
Purpose: SRU

Incoterm: DAP France métropolitaine
COFOR: **27443D_02 (Mubea Fahrwerksfedern Weissensee)**

Part	Part number	Qty	Piece price	Remarks
Rear coil spring	98 452 653 80A	2	350,00 €	Spring + Lower seat + upper seat with Alu part.
Rear coil spring	98 452 658 80A	2	350,00 €	Spring + Lower seat + upper seat with Alu part.
Rear coil spring	98 452 728 80A	2	350,00 €	Spring + Lower seat + upper seat with Alu part.
Rear coil spring	98 452 738 80A	2	350,00 €	Spring + Lower seat + upper seat with Alu part.
Rear coil spring	98 452 722 80A	2	350,00 €	Spring + Lower seat + upper seat with Alu part.
Rear coil spring	98 452 774 80A	2	350,00 €	Spring + Lower seat + upper seat with Alu part.
Rear coil spring	98 452 801 80A	2	350,00 €	Spring + Lower seat + upper seat with Alu part.
Upper seat tooling		2	300,00 €	One tooling every 10pcs - Rapid prototyping Not used for durable utilisation
Lower seat tooling		2	300,00 €	One tooling every 10pcs - Rapid prototyping Not used for durable utilisation
Total			6.100,00 €	

This quotation is valid one month from the creation or last revision date.

CMP prototype prices and measurements (Coil springs)

Quantity	Piece price with batch control report (DAP European Union)	Piece price with unitary control report (DAP European Union)
1 - 15	130€	155€
16 - 30	80€	105€
> 30	62€	87€

Price include one shipment only
Standard leadtime (after reception of your purchase order):
Tooling and gauges:

6-8 weeks
2500€ / part number

Batch control report: 2 springs measured from the delivered batch and numbered
>The 2 springs with max and min free length = max Height/Force and min Height/Force
>Report with free length, height/force point, rate, 4 piercing points (PPE), endcoils diameter, body outer diameter, wire diameter, number of coils, identification

Unitary control report: all delivered springs are measured and numbered
>Report with free length, height/force point, rate, 4 piercing points (PPE), endcoils diameter, body outer diameter, wire diameter, number of coils, identification