



Date	10/10/2014
Version	1
Supply code	62356C

PSA - Peugeot Citroën	Project	Vehicle	Part	Reason
	K9	K9	Rear Suspension Spring	(PIV)

Rear Springs for K9 Variable Flex: Quotation for Development PIV

1) Costs:

Prototype Parts: Springs including closed sleeves

<u>Item</u>	<u>Cost</u>
Tooling	EUR 6,100
Material (one reference)**	EUR 6,500
30 pieces for PSA (spring + sleeve)	EUR 6,000
	<u>EUR 18,600</u>

** Note: In case of addition reference please allow for 6,500 EUR for additional material cost in case of different material dimensions

Pre-Development (PIV): Springs including closed sleeves

<u>Item</u>	<u>Cost</u>
Corrosion fatigue	EUR 18,500
Stress corrosion	EUR 4,400
Pollution fatigue	EUR 15,000
Other	EUR 4,250
	<u>EUR 42,150</u>

TOTAL cost for PSA**

EUR 60,750

2) Timing:

Prototypes – 13 working weeks after receipt of your order

Completion of testing (PIV) – Additional 7 working weeks from prototype availability.

This means 20 working weeks in total from receipt of your order

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