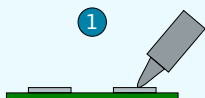
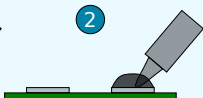


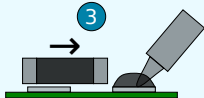
# SMD Soldering



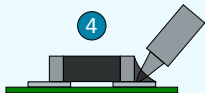
Heat pad 2-3s



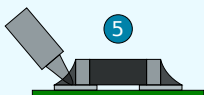
Add solder  
Keep heating



Reheat solder  
Slide part onto pad



Center part onto pad  
Continue heating 1-2s



Heat other side and pad  
Add solder