

# Vehicle Dynamics

Lesson n.3:

Longitudinal dynamics: braking manoeuvre

# Secondary resistant forces

## 1. Rolling resistance:

$$R_X = R_{XF} + R_{XR} = f_V (W_F + W_R) = f_V W$$

- Independent from load transfer phenomena
- Contribution in the order of 0.01 g ( $f_V$  g)

## 2. Aerodynamic drag:

$$D_A = \frac{1}{2} \rho A C_X V^2$$

Contribution from negligible to 0.04 g

## 3. Powertrain:

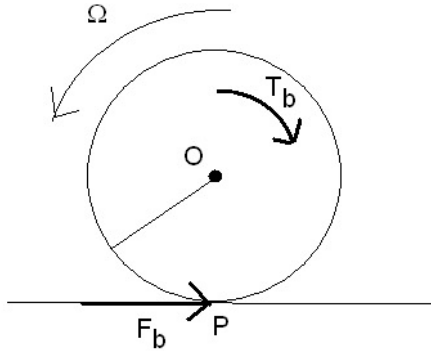
- Friction in bearings and gears
- Engine brake

## 4. Road grade:

$$R_g = W \sin \Theta \cong W \Theta$$

- Either resistant or traction force
- Max contribution on highways of 0.04 g ( $\Theta$  g)

# Braking force

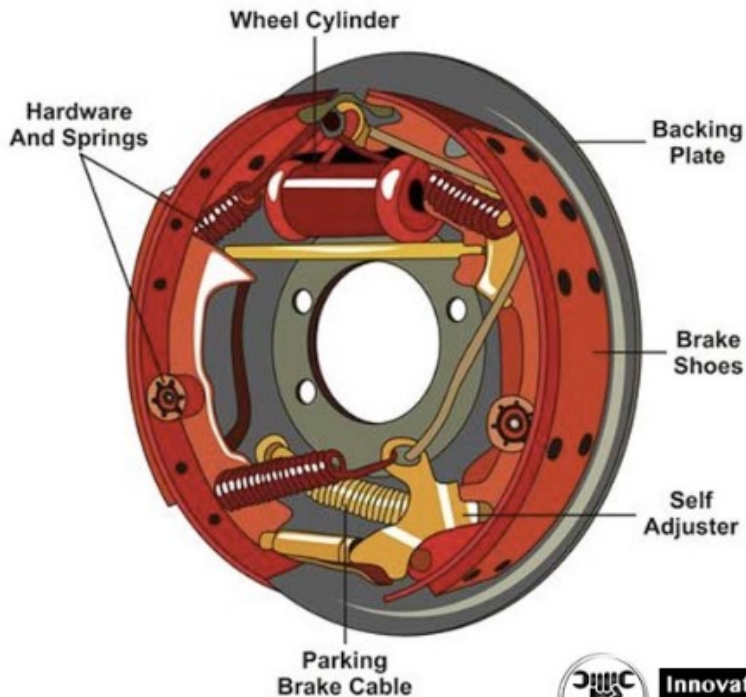


Second Newton's law for the wheel during braking  
(simple model, more details will follow)

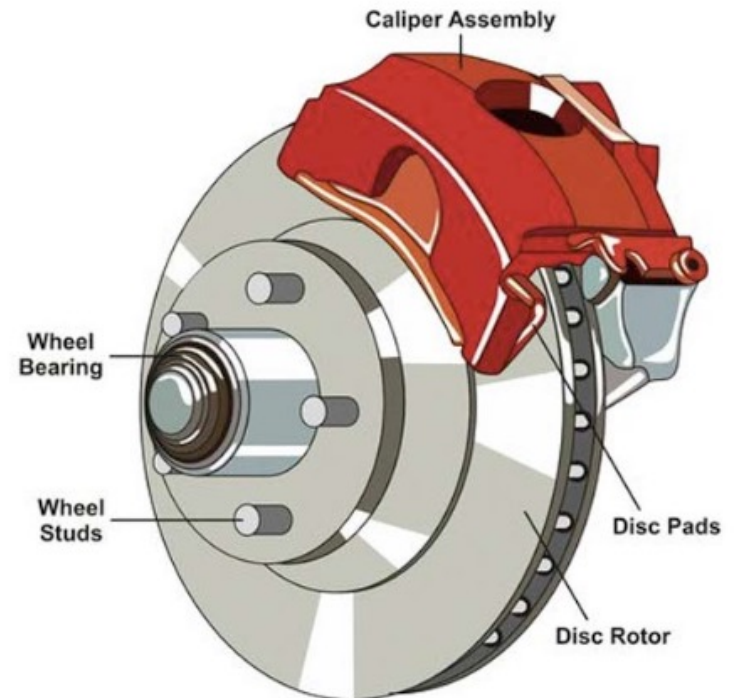
$$T_b - F_b r = I_w \alpha_w \quad \Rightarrow \quad F_b = \frac{T_b - I_w \alpha_w}{r} \cong \frac{T_b}{r}$$

where  $T_b = f(P_a, Vel, Temp)$

Drum brake



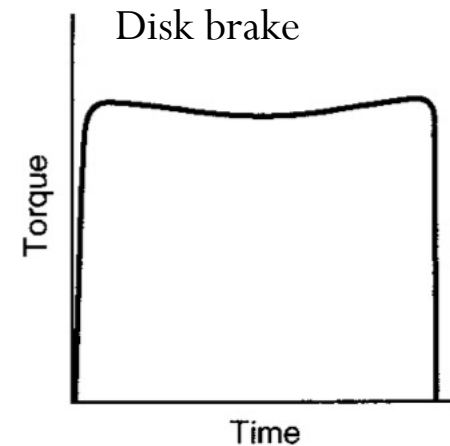
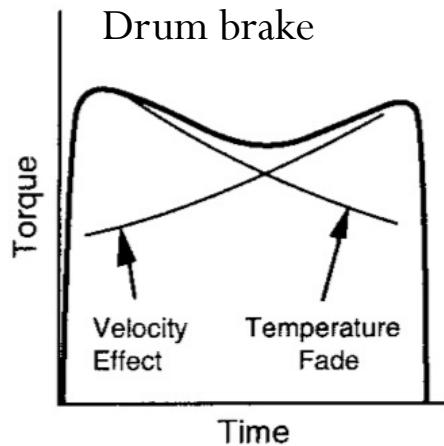
Disk brake



Innovation  
Discoveries

# Disk brake vs drum brake

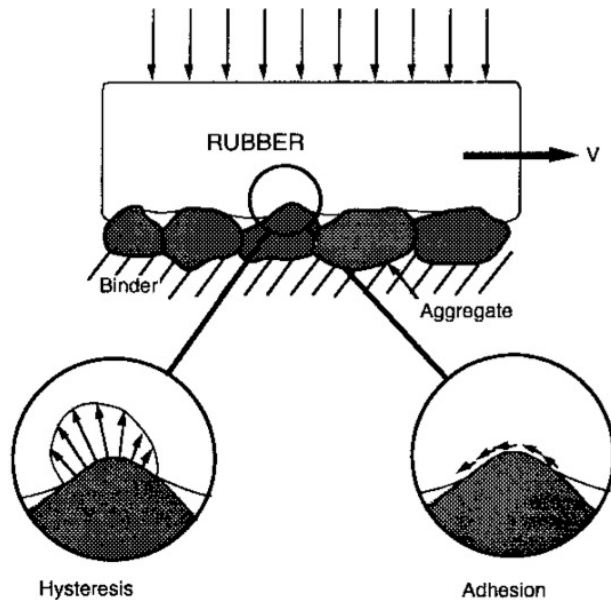
Measured braking torque



Drum brake	Feature	Disk brake
+	Amplification of actuation force	×
-	Brake cooling (by ventilation)	+
-	Braking torque variation	+

# Tire-road friction: hysteresis and adhesion

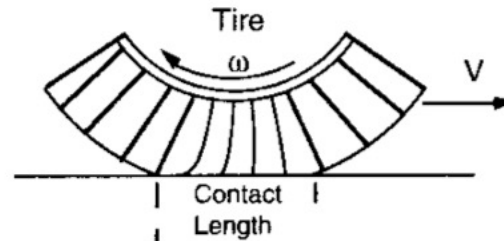
Resistance phenomena in the contact patch



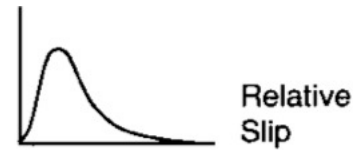
Hysteresis

$$Slip = \frac{V - \omega \cdot r}{V}$$

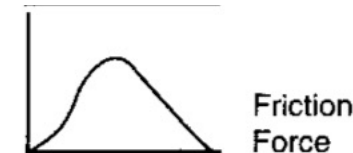
Adhesion



Vertical Load



Relative Slip



Friction Force



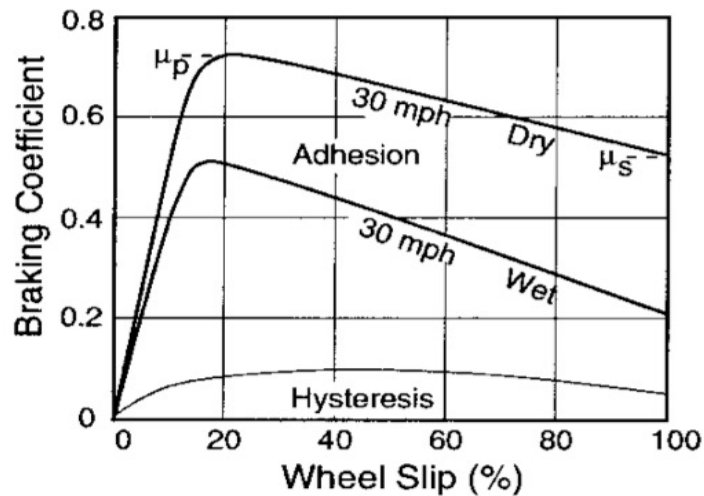
$$\mu = \frac{F_X}{F_Z}$$

Braking friction coefficient



# Key elements for brakes design

## 1. Braking coefficient variations

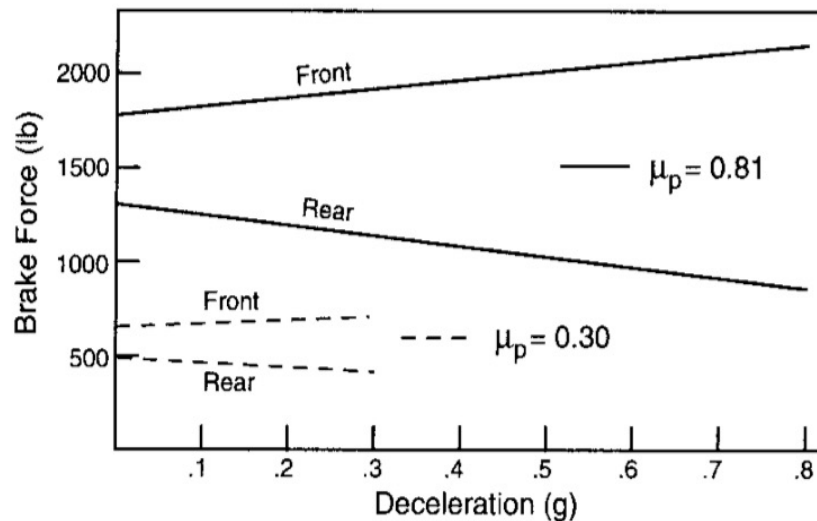


### Key factors:

- Wheel Slip
- Speed
- Pressure
- Vertical load
- Weather conditions

$$\text{Slip} = \frac{V - \omega \cdot r}{V}$$

## 2. Variations of maximum braking effort

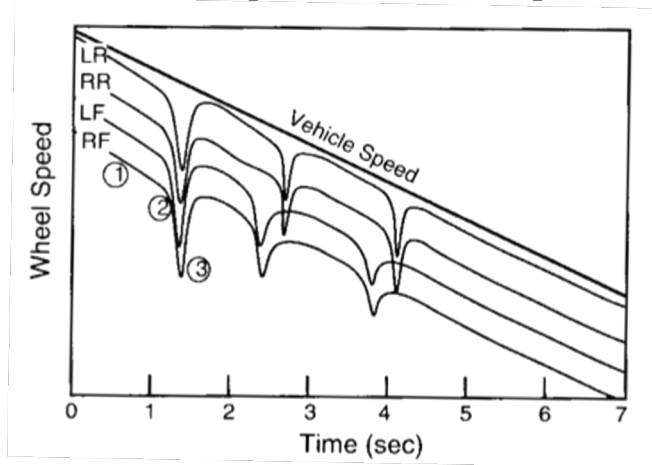


### Key elements:

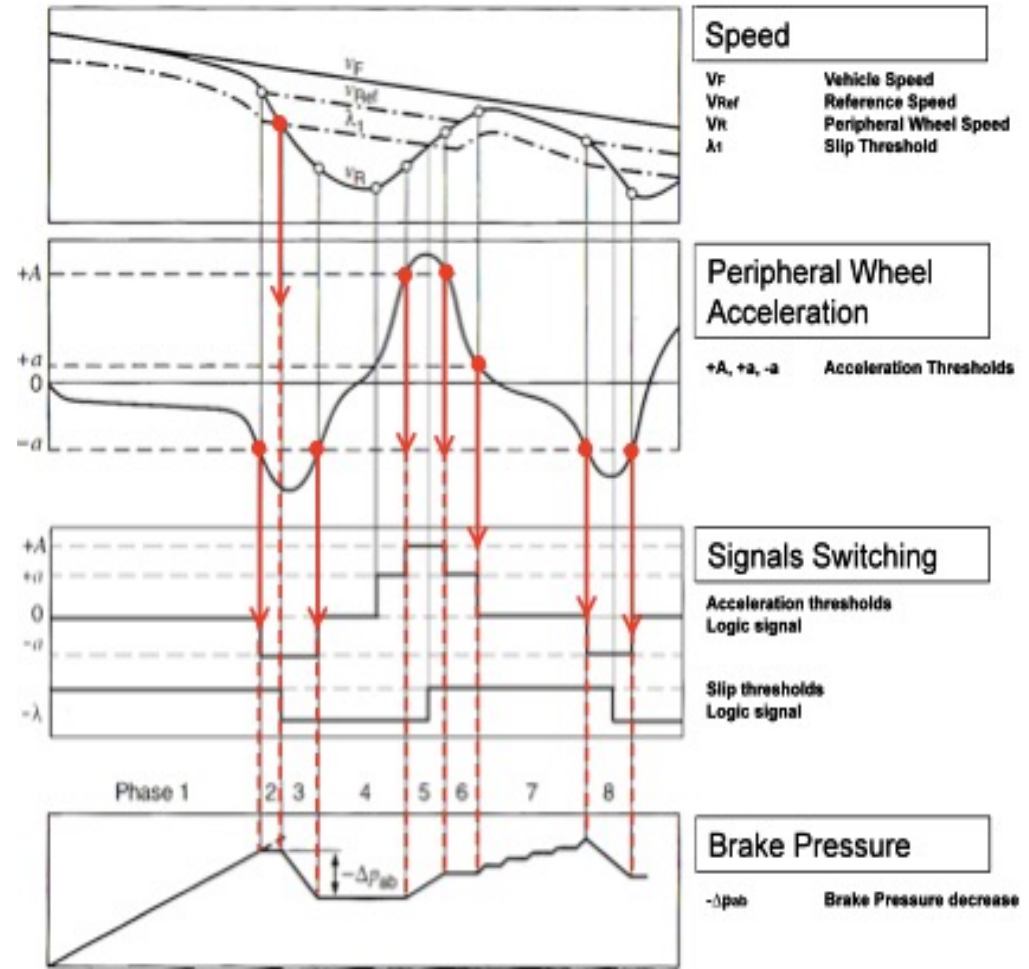
- Front wheels locking → Reduced steerability
- Rear wheels locking → Vehicle spin

# Anti-lock braking system (ABS)

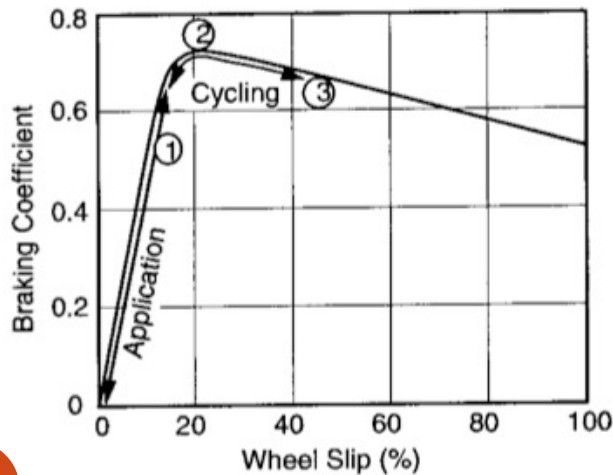
Wheel speed vs vehicle speed



Control logic

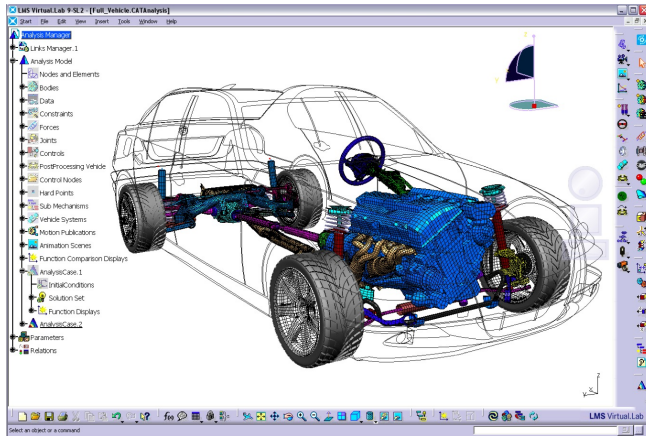


Wheel slip operating range

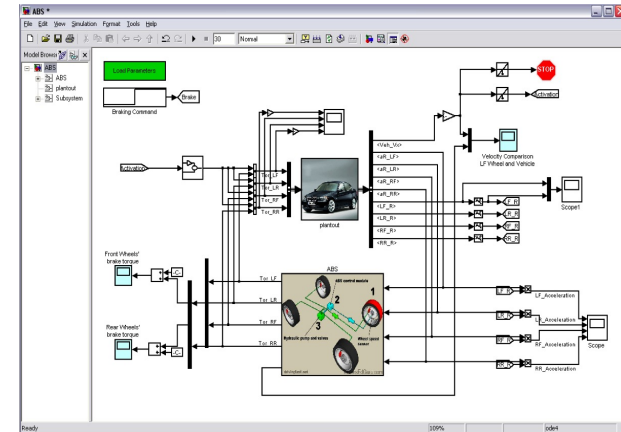


# Example of ABS in a dynamic simulation

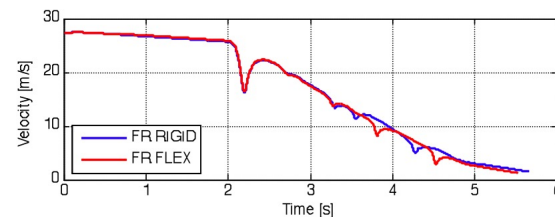
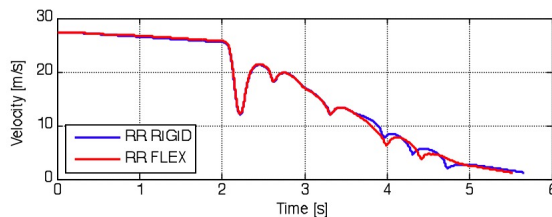
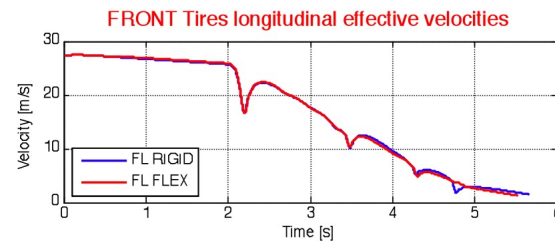
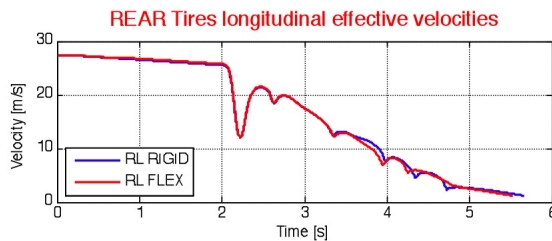
MultiBody vehicle model



Control unit model

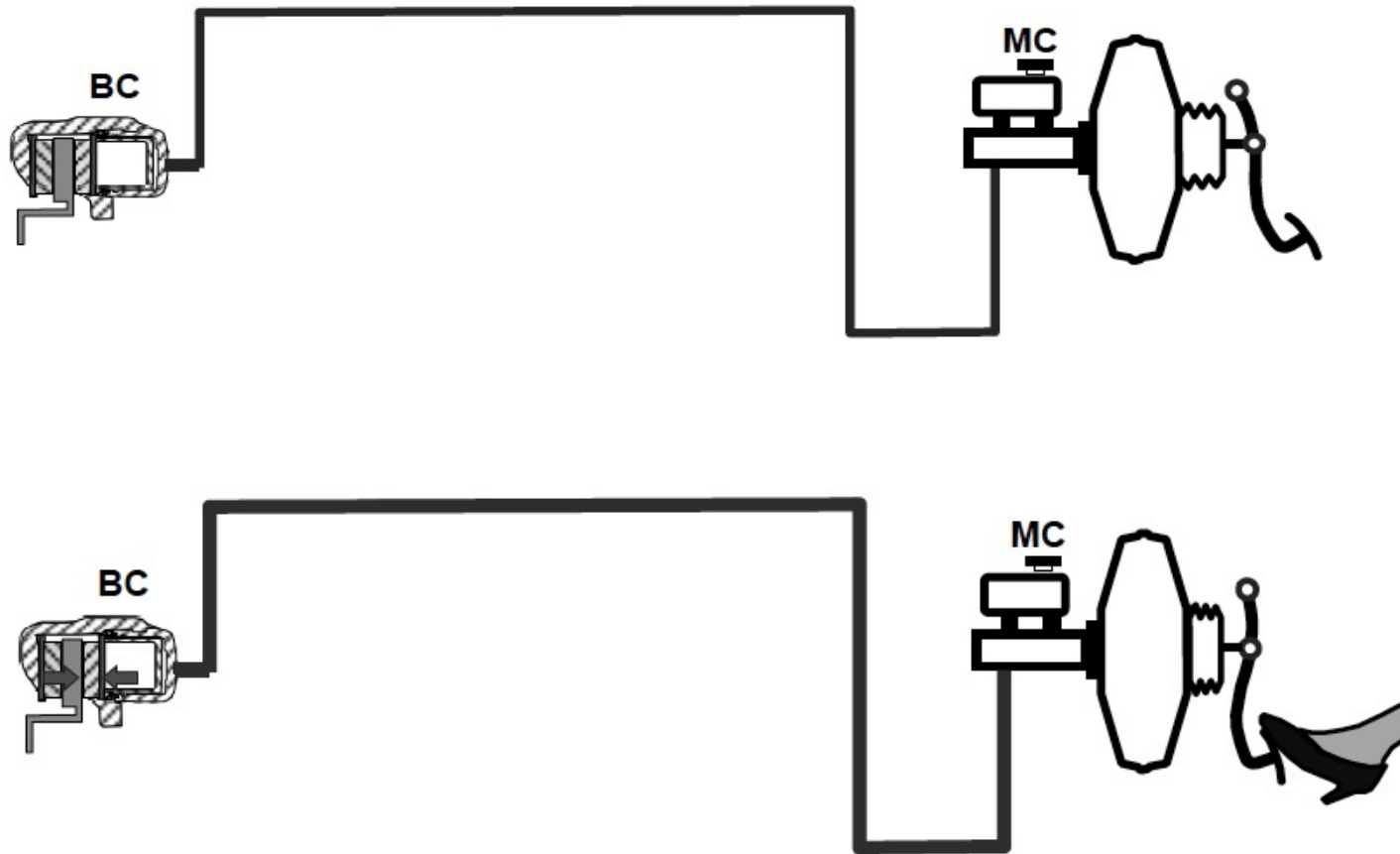


Tangential wheel speed

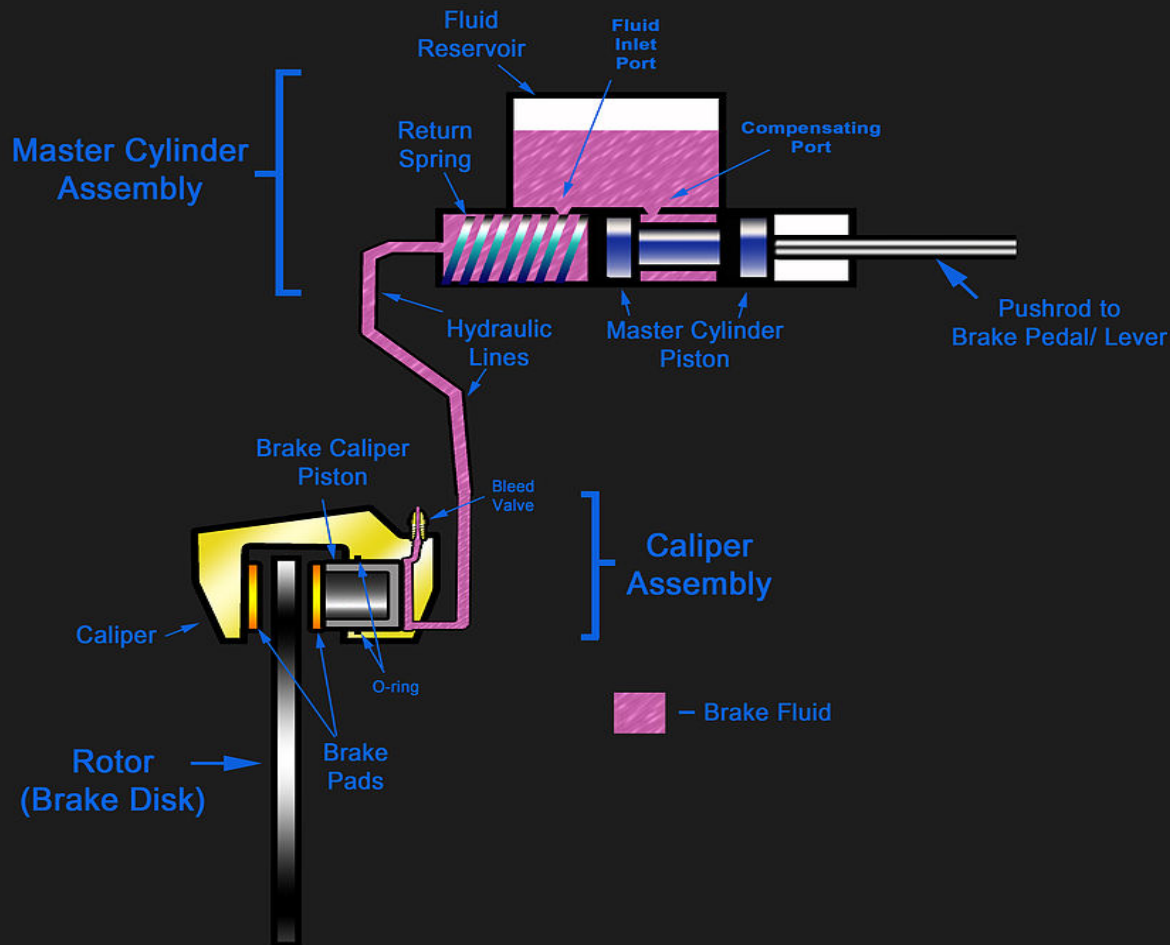




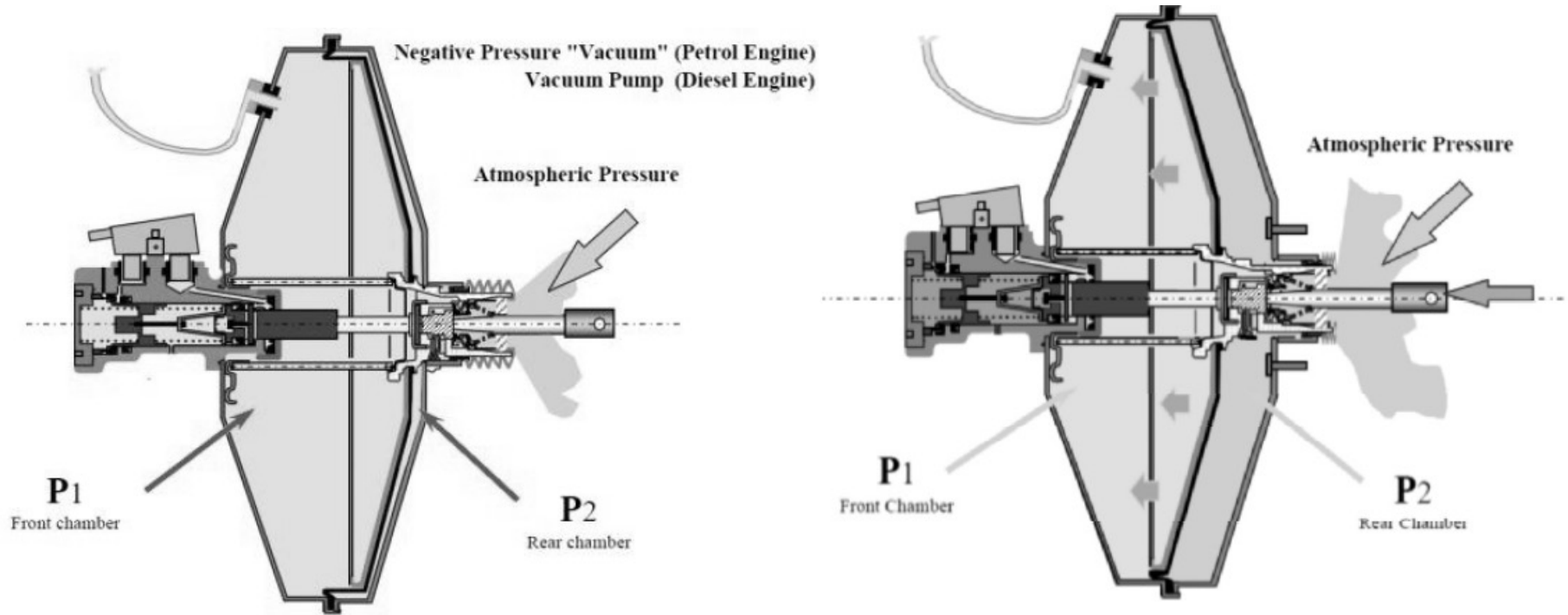
# Braking system: normal braking action



# Braking system: hydraulic schematic

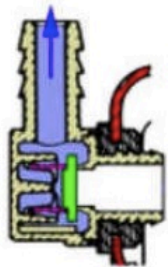
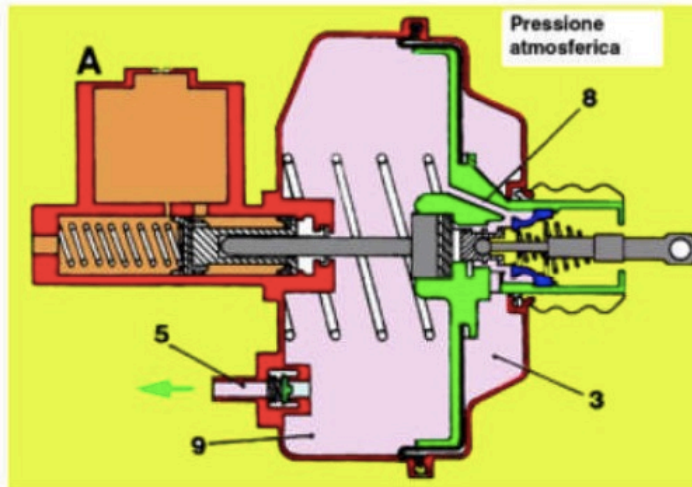


# Braking system: auxiliary devices

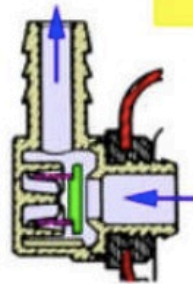
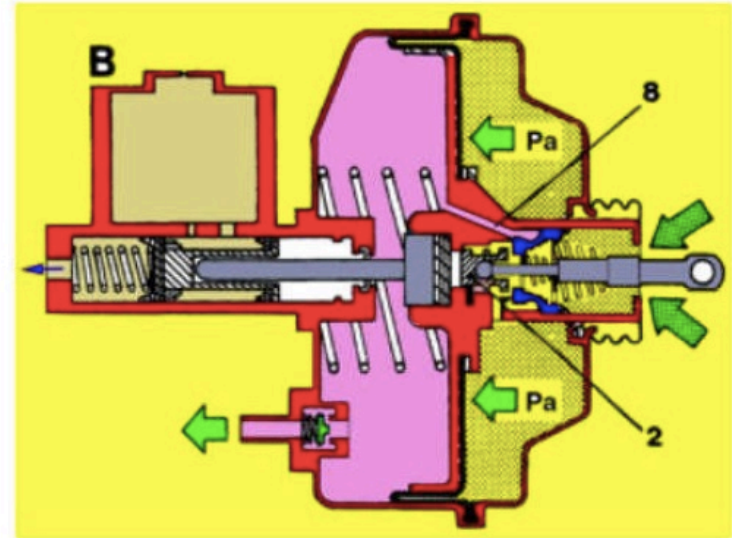


**Booster**  
to amplify driver's pedal force effect on Tandem Master  
Cylinder (TMC)

# Braking system: auxiliary devices



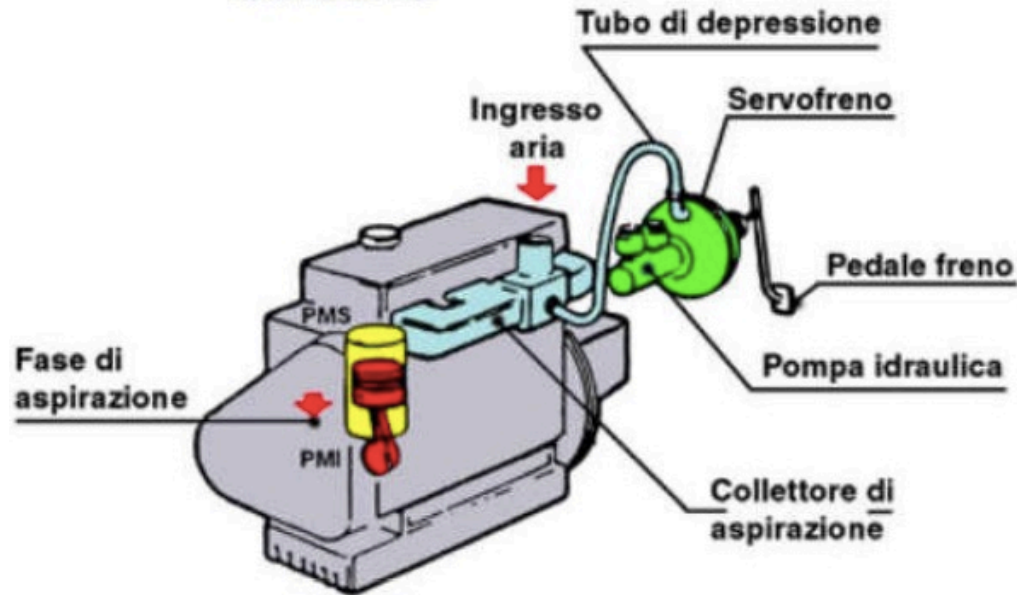
3. Camera posteriore;  
5. Valvola di ritegno depressione;  
8. Canale di collegamento camere;  
9. Camera anteriore.



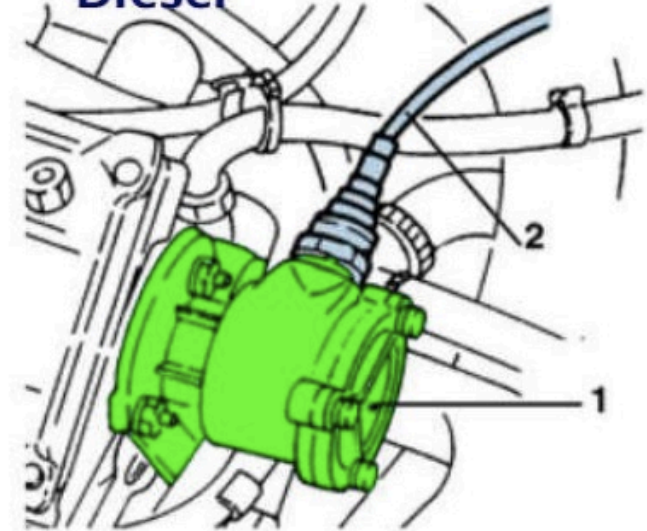
2. Sede puntale;  
8. Canale di collegamento camere.

# Braking system: auxiliary devices

## Alimentazione benzina



## Alimentazione Diesel

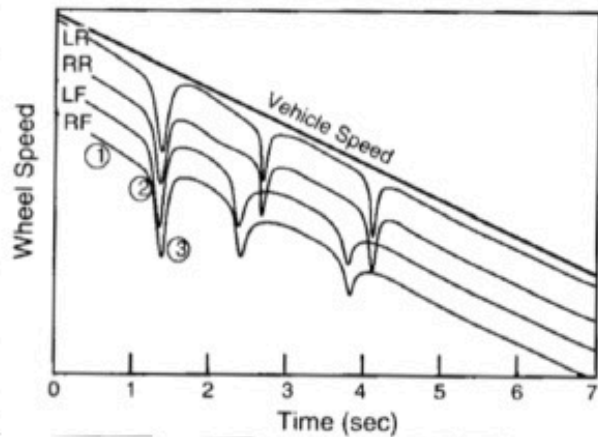


1. Depressore;
2. Tubo di depressione

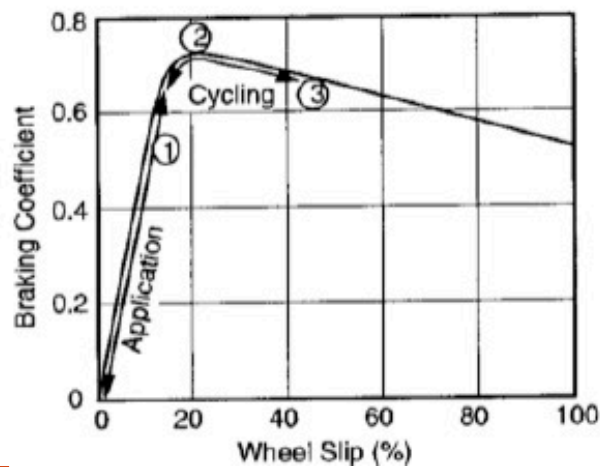


# Braking system: ABS control logics

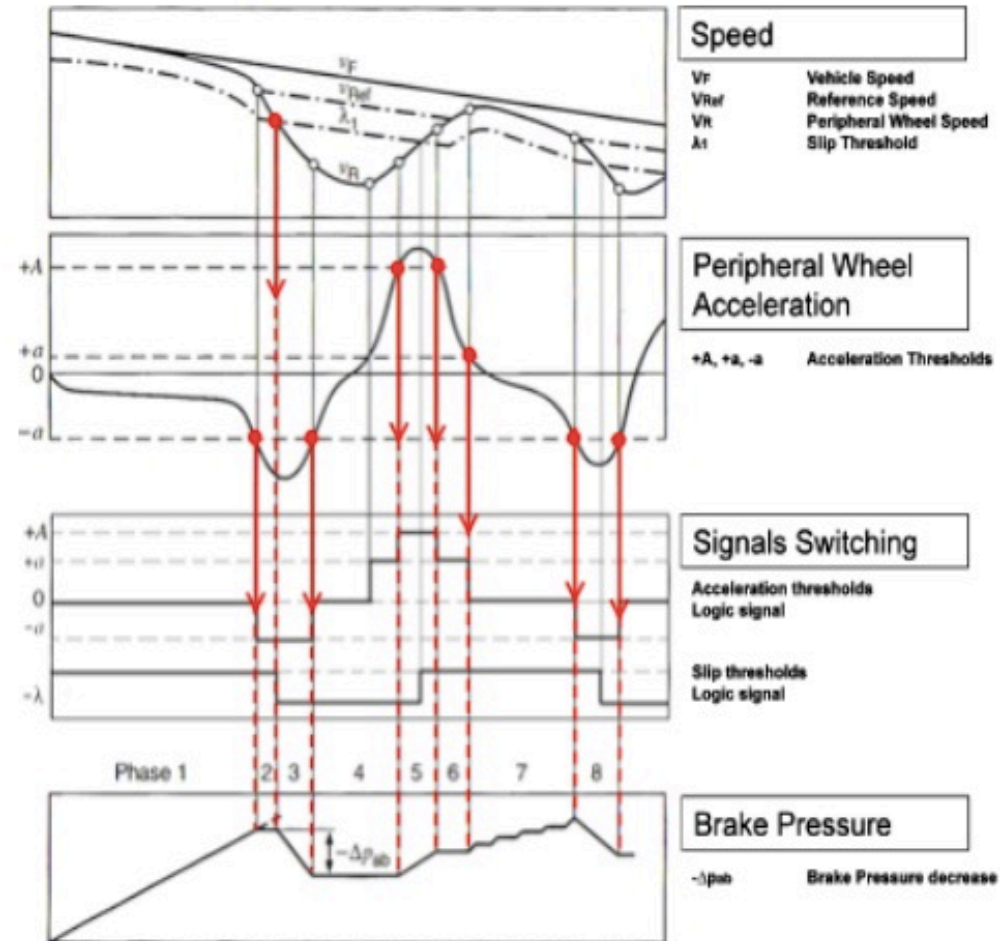
Velocità periferica della ruota nel tempo



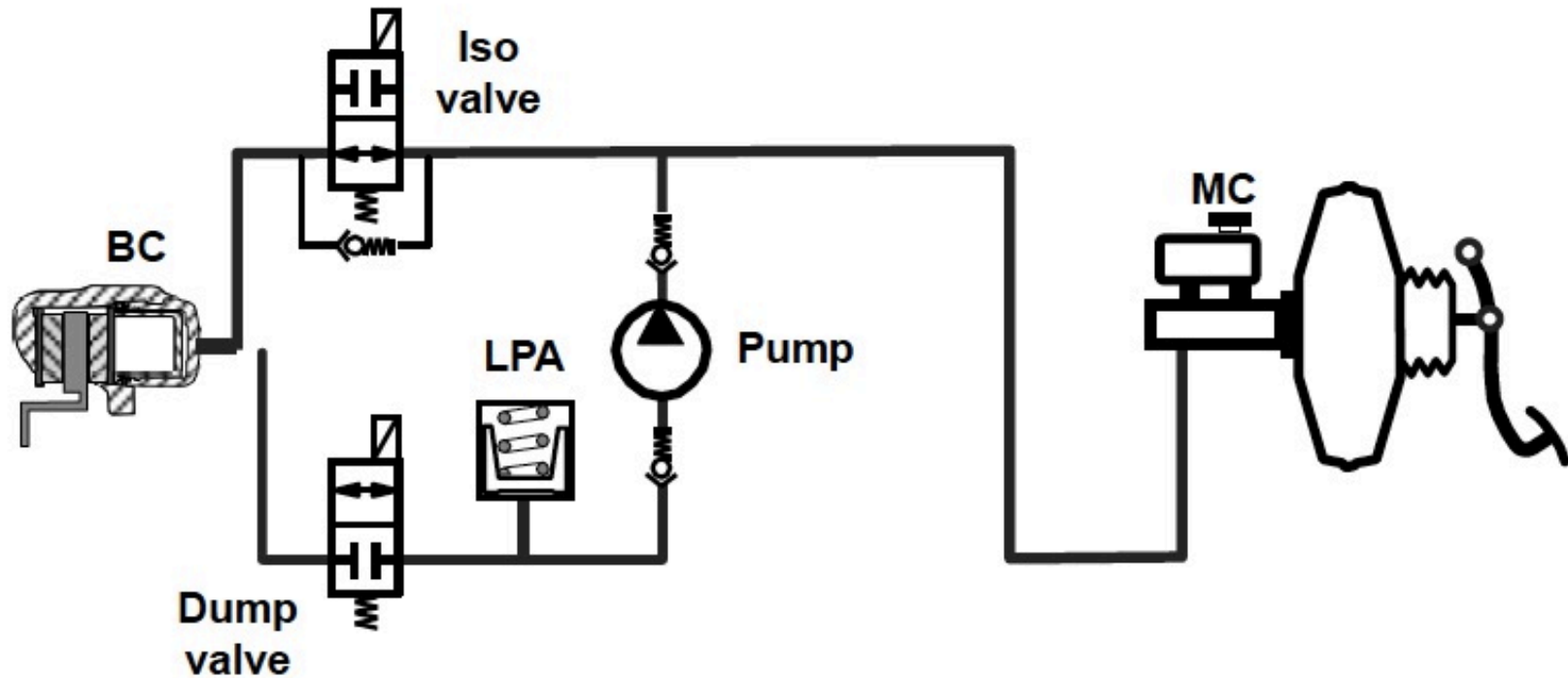
Zona di lavoro del freno



Logica di controllo

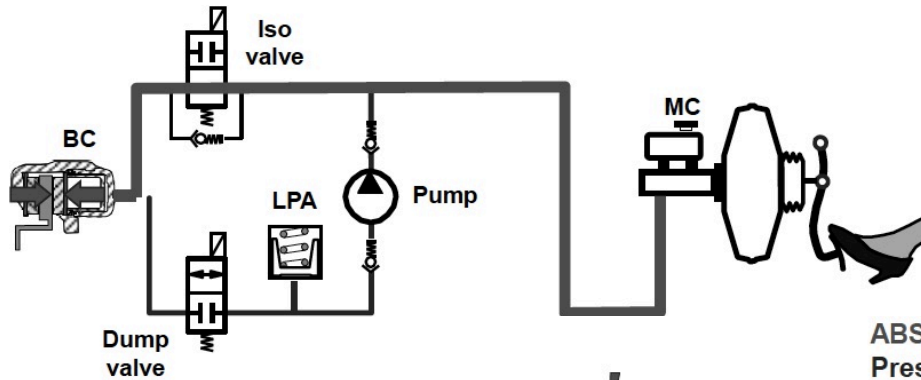


# Braking system: ABS hydraulic circuit

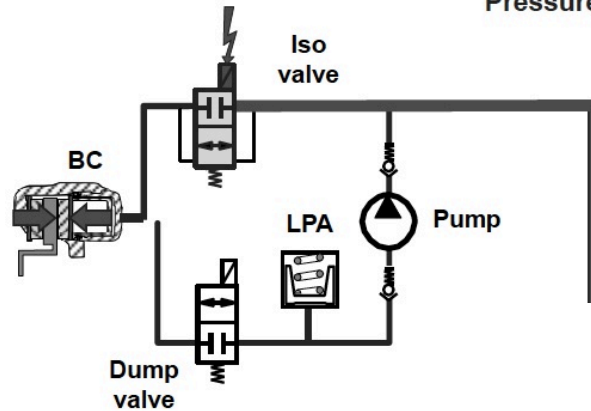


# Braking system: ABS hydraulic circuit

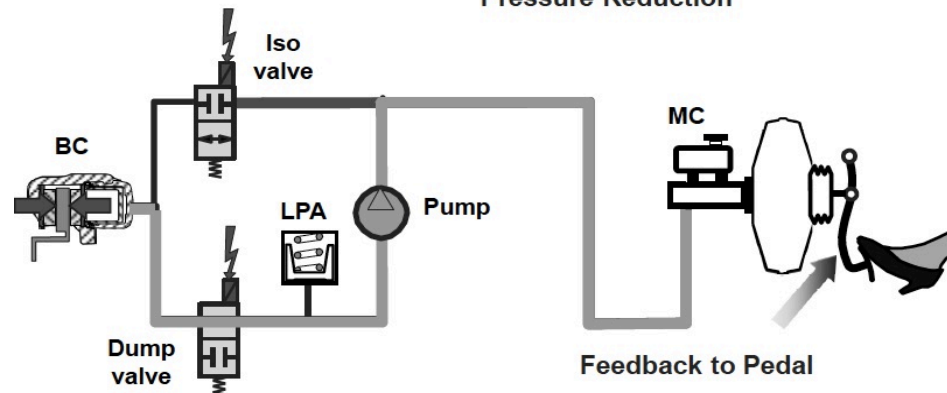
## Emergency Braking Action



ABS System intervenes  
Pressure maintenance



ABS System intervenes  
Pressure Reduction



Feedback to Pedal



# Anti-lock braking system: motion equations

# A kinematic exercise

Assumption  $D_X = -a_X = \frac{F_{XT}}{M} = \text{const}$

Stopping time  $t_s = \frac{V_0}{D_X}$

Stopping distance  $SD = \frac{V_0^2}{2D_X}$

Let's prove it!